

**Chemoenzymatic Synthesis of C_2 Symmetric Chiral Dienes
for Asymmetric Catalysis**



UNIVERSITY OF
LIVERPOOL

Thesis submitted in accordance with the requirements of the University of Liverpool
for the degree of Doctor in Philosophy

by

Yunfei Luo

December 2010

Acknowledgement

Firstly, of course, I would like to express my deepest thanks to my supervisor Andrew for giving me the opportunity to work in his group. His advice, encouragement and patience both through high and low points over the past 4 years have been invaluable. When I have had trouble with the project for some time, he would like to patiently give me more time to think about solutions and let me carry on after calming down. Again, thank you for all the support both in research and life, encouragement and patience for the last four years.

I would further like to thank Prof. Xiao, who picked me from all the applicants and gave much encouragement and useful advice. I would also like to thank Prof. Cosstic for his advice in the joint group meeting, and I found the joint group meetings were immensely useful. Special thanks must go to Dr. Neil Berry for his kindly help. He did a DFT calculation for a similar modeling of our initial designed ligand. This greatly inspired us to get to the final target, and in addition, both Andrew and me thanks for your offering the collaboration for the promising paper.

I am grateful to be a member of the wonderful Lab 1.84, where every one received me warmly and I felt very comfortable when I just started. Special thanks to Ralph (now Dr.) and all other lab members at that time; I still remember how supportive everyone was when I first arrived at Liverpool so I could quickly settle in the new life. James has proved to be a very kind and generous British gentleman. Richard, just like most very bright and smart guys who do not talk too much, would always like to offer helps. Michelle, the only girl PhD student before Katie joined the lab in this winter, has been very kind and supportive (I also would like to thank her fiancé Robin for his help). By the way, she took much more communal duties more than me despite as a girl! For Matt, I want to say you are a great lab mate, besides, I am sorry for not having chances to pay return all favors you've done for me! Michael is also definitely an excellent lab mate, who cares about fair and justice more than me. I would never forget the good time we spent near the water machine, where all serious or funny talks were held. Thanks mate! Special thanks for Inder (as well as Matt), for his help in proof reading this thesis, a great feat considering the volume of the work particularly plus my stubborn repeating grammar mistakes. Special thanks go to Liam, another great lab mate. I got many help from him although we just shared a short time in this lab. Thanks also go to Katie, the new PhD student with Rick, and Chris (Ralph's friend). I would also like to express my gratitude to all master students in the lab 1.84, for the enthusiasm and vigor they bring to the lab. Special thanks go to Paul Colbon (now is a PhD student in Prof. Xiao's group) for his friendship and his help to the project in his master degree studies. Thanks also go to Laura who is currently continuing this project.

All former and present members in Prof. Xiao's group, Orey, Xiaofeng, Jiwu, Nelson, Zen, Chaoqun, Matts, Barbara, Chao, Paul, Steven, Angela, Jonathan, Jianjun and Dinesh, are greatly acknowledged for all their helps and chat. Special thanks go to

Chaoqun, whom I have known since 2001 in China; thanks for those many years' friendship and good luck in the US.

I would like to thank staff in the department for their help: Dr. Paul Leonard (NMR), Mr. Allen Smith (Mass spectrum), Miss. Moya McCarron (Mass spectrum and GC), Dr. John Bacsá (crystal structure analysis), Ms. Anne Bell (chemicals order), Ms. Sandra Allen and Ms. Sheila Cavanagh for collecting my personal parcels, Mr. Paul Fagin and Mr. Charles Clavering for the repair of the electronic equipment. Lastly help from members in Prof. Evans group are also acknowledged, thanks Elizabeth, Paolo and Philip for their kind help with the polarimeter and HPLC. I am almost certain that I have not mentioned all the people's names who have helped me, I am sorry for that and I sincerely thank all of you.

This thesis is dedicated to my parents for their love, endless support and encouragement. I thank my wife for her love and everything she has done for our baby and me. She contributed a lot for my degree by taking care my living. I would also like to thank my little baby girl Lona who brought many joys to my wife and me. Special thanks go to my friends Dong and Xiaoming for their friendship and support.

At last but not the least, I thank EPSRC for the Dorothy Hodgkin Postgraduate Award.

Abstract

Chiral bicyclic dienes have shown novel enantioselectivity and activity in asymmetric catalytic reactions. However, access to the most useful C_2 -symmetric dienes, such as 2,5-diaryl[2.2.2]bicyclo-2,5-dienes developed by Hayashi *et al.*, is limited. The chiral 2,5-diketone synthetic precursors to the dienes are difficult to access both in terms of synthesis and resolution. This has limited the application of the diene ligands in asymmetric catalysis.

A practical synthetic route for the preparation of chiral bicyclo[2.2.2]octane-2,5-dione, the precursor for Hayashi's ligand, was realized *via* Diels-Alder reaction and kinetic resolution of an enol acetate derivative by immobilized lipases.

A chemoenzymatic approach giving access to a new series of chiral 1,4-disubstituted C_2 -symmetric [2.2.2] diene ligands was developed. The scalability and ease of operation of the key enzymatic resolution step, in addition to high yielding chemical transformations, provides a highly practical route that could quickly satisfy demands for greater quantities. Moreover, a significant electronic effect was observed in the diene ligands for rhodium-catalyzed arylation reactions. Both catalytic activity and, more interestingly from a mechanistic perspective, enantioselectivity depends on the electronic properties of the ligands.

Abbreviations

ACA	Asymmetric conjugate addition
acac	Acetylacetonate
AIBN	Azo-bis-isobutyronitrile
BINAM	2,2'-bis (amino)-1,1'-binaphthyl
BINAP	2,2'-bis (diphenylphosphino)-1,1'-binaphthyl
CAN	Ceric ammonium nitrate
Cat.	Catalyst
CSA	10-camphorsulfonic acid
COT	1,3,5-cyclooctatrienyl
COD	1,5-Cyclooctadiene
Cp	Cyclopentadienyl
DABCO	1,4-diazabicyclo[2.2.2]octane
dba	Dibenzylidene acetone
DBN	1,8-diazabicyclo[5.4.0]undec-7-ene
DBU	1,5-diazabicyclo[4.3.0]non-5-ene
DMF	<i>N,N'</i> -dimethylformamide
DMAP	4-dimethylaminopyridine
DME	1,4-dimethoxyethane
DPEN	(<i>R,R</i>) or (<i>S,S</i>)-1,2-Diphenyl-1,2-ethanediamine
dppb	1,4-bis (diphenylphosphino)butane
dppe	1,2-bis (diphenylphosphino)ethane
dppf	bis (diphenylphosphino)ferrocene
e.e.	enantiomeric excess
EDA (en)	ethylenediamine
Fc	ferrocenyl
GC	Gas chromatography
h	hours
<i>hν</i>	Irradiation with light

HPLC	High performance liquid chromatography
<i>i</i> -Pr	isopropyl
LAH	Lithium aluminum hydride
LDA	Lithium diisopropylamide
LHMDS	Lithium hexamethyldisilazide
<i>m</i> -CPBA	<i>meta</i> -chloroperoxybenzoic acid
MOM	methoxymethyl
M.S.	Molecular sieves
NBD	Norbornadiene
NBS	N-Bromosuccinimide
NaPi	Sodium phosphates buffer system
<i>n</i> -BuLi	<i>n</i> -butyllithium
PCC	Pyridinium chlorochromate
PDC	Pyridinium dichromate
PEG	Polyethylene glycol
PPL	Porcine pancreatic lipase
PFL	<i>Pseudomonas fluorescens</i> lipase
Py	Pyridine
quant.	quantitative yield
TBAF	Tetrabutylammonium fluoride
TEMPO	Tetramethylpiperdinyloxy free radical
TLC	Thin layer chromatography
Tf	Triflate
TMEDA	Tetramethylethylenediamine
TMP	2,2,6,6-tetramethylpiperidine
TMS	Trimethylsilyl
Ts (Tos)	Tosyl (p-toluenesulfonyl)
w.r.t.	with regard to

Content

Acknowledgements	i
Abstract	iii
Abbreviations	iv
contents	vi
Chapter 1 Introduction	1
1.1 Brief introduction to the history of olefin-metal complexes	2
1.2 Synthesis of chiral dienes	8
Asymmetric synthesis	9
Chiral pool	12
Chiral HPLC	15
Chemo-enzymatic method	21
Stoichiometric resolution by chiral metal complex	22
Chiral bis enone ligand for Pd(0)	24
1.3 Chiral Pnicogen–Olefin Hydride Ligands	25
Chiral Phosphino-Olefin ligand	25
Chiral Amino-Olefin ligand	29
1.4 Applications of chiral olefin ligands	30
Asymmetric Conjugate Addition (ACA)	31
Mechanism of the ACA reactions	33
Scope of products from the Rh-diene-catalyzed ACA reaction	38
Addition to imines and aldehydes	42
1.5 Miscellaneous applications of chiral olefin ligands	45
Chiral diene-Ir complex-catalyzed allylic substitutions for kinetic resolution	45
Rh-diene –catalyzed carbocyclization through tandem reactions	45
Resolution of transition metal complex	50
Asymmetric hydrogenation	50
1.6 Summary and outlook	51
Chapter 2 Chemo-enzymatic synthesis of bicyclo[2.2.2]octan-2,5-dione	53
2.1 Introduction	54
2.2 Results and discussion	60
2.2.1 Synthesis of bicyclo[2.2.2]octan-2,5-dione	60
2.2.2 Substrates synthesis for enzyme resolution	61
2.2.3 Kinetic resolution of (+/-)247 using immobilized <i>Humicola</i> sp. lipase	66
2.2.4 Kinetic resolution of (+/-)247 using immobilized Cal-B lipase	74
2.3 Summary	75
Chapter 3 Chemoenzymatic synthesis of 1,4-disubstituted bicyclo[2.2.2]octan-2,5-chiral dienes	77
3.1 Introduction	78
3.2 Results and discussion	80

3.2.1 Synthesis of 1,4-disubstituted bicyclic diketones	80
3.2.2 Resolution	82
3.2.3 Classical resolution	89
3.2.4 New strategy for enzymatic resolution	90
3.2.5 Large scale resolution	94
3.2.6 Determination of the absolute configuration	96
3.2.7 Efforts towards the synthesis of the 1,4-di(fluoromethyl)-substituted bicyclic [2.2.2] chiral diene ligand	99
3.2.8 Synthesis of 1,4-disubstituted bicyclo [2.2.2] chiral diene ligands	100
3.3 Summary	101
Chapter 4 Rh-diene-catalyzed asymmetric reactions	102
4.1 Introduction	103
4.2 Results and discussion	105
4.2.1 Conjugate addition to enones	105
4.2.2 Conjugate addition to <i>N</i> -benzyl maleimide and 6-methyl coumarin	113
4.2.3 Addition to tosylimine	116
4.2.4 Addition to aldehyde	121
4.2.5 Influence of the geometry of the enone's C=C bond	124
4.3 Summary	128
Chapter 5 Experimental section	131
5.1 General	132
5.2 Experimental procedures and compound data	132
5.2.1 Compounds for the chemo-enzymatic synthesis chiral bicycle[2.2.2]octan-2, 5-dione	132
5.2.2 Compounds for the chemo-enzymatic synthesis of chiral 1,4-di-substituted- bicyclo[2.2.2]octane-2,5-ene ligand	142
5.2.3 Synthesis of chiral ligands based on bicyclo[2.2.2]octan -2,5-dione	186
5.2.4 Chiral products obtained by Rh-diene-catalyzed reactions	188
5.3 NMR spectra (samples)	201
Chapter 6 References	204
Appendix publications	214

Chapter 1 Introduction

1.1 Brief introduction to the history of olefin-metal complexes

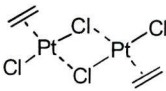
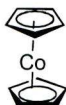
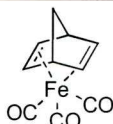
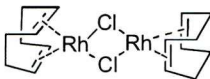
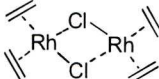
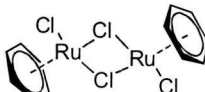
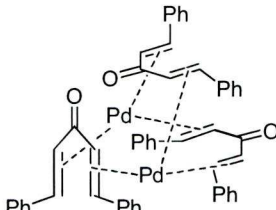
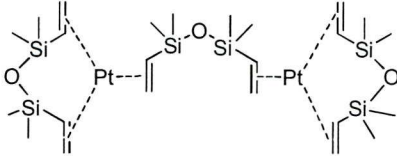
The first example of metal-olefin complexes that can be recognized in literature is Zeise's salt which was disclosed by Danish pharmacist Zeise in 1827[1]. The stoichiometry of this compound was characterized as $K[PtCl_3 \cdot C_2H_2] \cdot H_2O$. Although compounds with transition metal bonds had been known for many years, the real structures of these complexes including the Zeise's salts were not settled until 1950s [2]. In 1975, the 3-dimension structure of the Zeise's salt was elucidated by X-ray diffraction [3].

A landmark compound, which inflated the study of *d*-block metals-hydrocarbon complexes, was the ferrocene, first disclosed in 1951 by Pauson and Kealy [4]. Although the structure of ferrocene was correctly deduced by Wilkinson and Woodward soon after its disclosure[5], direct elucidation of the structure of ferrocene was confirmed by NMR spectroscopy and X-ray crystallography in 1956[6], five years after ferrocene was discovered. With the help of modern technology, NMR and X-ray diffraction, a large number of olefin-metal complexes have been synthesized and characterized. These complexes are of great importance in homogeneous chiral or achiral catalysis because they are convenient catalyst precursors that are easily exchanged with stronger coordinating ligands or cleaved by reactants.

The olefin-metal complexes shown in **Table 1.1.1** [7-16] are representative of transition metals, some of which are commercially available and widely used in various reactions from laboratory to industrial scale. For examples, after the COD moiety is replaced by BINAP and chloride is removed by a non-coordinating counterion in compound **4**, it serves as the catalyst for producing the key intermediate of L-menthol in thousands of tons a year at Takasago[17]. Complex **5** is currently widely used in a broad range of rhodium-catalyzed asymmetric catalysis after the ethylene moieties are exchanged by chiral ligands [18]. Complex **6** has been successfully used for asymmetric transfer hydrogenation which when combined with chiral ligands [19, 20]. The palladium species **7** is a convenient phosphine free Pd(0) source, often used as a

precursor for cross-coupling reactions[21], [22], and the Pt compound **8** is also known as Karstedt's catalyst which is used to produce vinylsilanes on an industrial scale[23].

Table 1.1.1 Representative Olefin Complexes of Transition Metals

		
$[\text{PtCl}_2(\text{C}_2\text{H}_4)]_2$	$[\text{Co}(\eta^5\text{-C}_5\text{H}_5)_2]$	$[\text{Fe}(\text{nbd})_2(\text{CO})_3]$
1 (ref. 7)	2 (ref. 8, 9)	3 (ref. 10)
Zeise's dimer	Bis(cyclopentadienyl)cobalt(II)	Tricarbonyl(norbornadiene)iron(0)
		
$[\text{RhCl}(\text{COD})]_2$	$[\text{RhCl}(\text{C}_2\text{H}_4)_2]_2$	$[\text{RuCl}_2(\eta^6\text{-C}_6\text{H}_6)]_2$
4 (ref. 11)	5 (ref. 12)	6 (ref. 13)
Chloro(cyclooctadiene) Rhodium(I) dimer	Chloro(bisethylene) Rhodium(I) dimer	Dichloro(benzene)Ruthenium(II) dimer
		
Pd_2dba_3	$\text{Pt}_2(\text{dvds})_3$	
7 (ref. 14, 15)	8 (ref. 16)	
Tris(dibenzylideneacetone)dipalladium(0)	Karstedt's catalyst	

Although a few olefin complexes of transition metals had been known for many years since the discovery of Zeise's salts, it was only in 1950s, after the intense research following the discovery of ferrocene, that it became recognized that the formation of bonds to olefins is an general and characteristic property of all *d*-group transition metals. Walsh introduced the concept of Lewis acid / Lewis base to the olefin / metal bond [24] and this view was refined by Dewar by using Molecular Orbital Theory [25]. In this view (illustrated in **Fig. 1.1.1**), the metal to olefin bond consists of two parts: (a) overlap of the π -electron density of the olefin with a σ -type acceptor orbital

on the metal atom; (b) a “back-bond” resulting from flow of the electron density from filled metal d_{xy} or other $d\pi$ - $p\pi$ hybrid orbitals into anti-bonding orbitals on the carbon atoms.

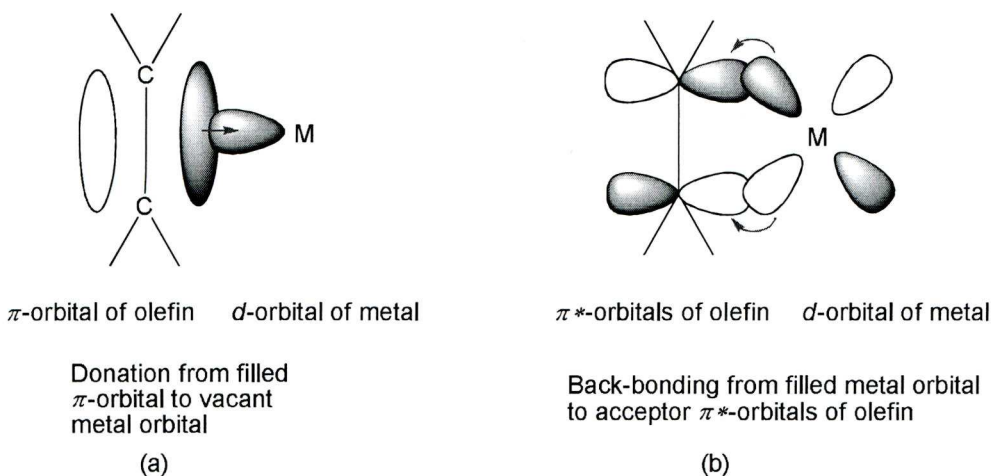


Fig. 1.1-1 Models showing the molecular orbital view of olefin-metal bonding according to Dewar. The donor part of the bond is shown in (a), and the back-bonding part in (b).

It is generally accepted that an increase in the back donation would increase the stability of an olefin-metal complex, because increasing back-donation will strengthen the σ -type back-bonding. As a result that will cause the hybridization of the coordinated olefin carbon center to become more like sp^3 [18]. An estimate for the degree of back-donation can be related to the coordination shift $\Delta\delta$ ($\Delta\delta = \delta_{\text{complex}} - \delta_{\text{freeligand}}$) observed by ^{13}C NMR [26].

Pioneering work on the investigation into the stabilities of olefin complexes of transition metals has been done by Cramer [27] and Volger [28]. By comparing a series of mono enes in an exchange reaction with $[\text{Rh}(\text{C}_2\text{H}_4)_2\text{acac}]$, it was found that the relative stabilities of olefin-metal complexes were both sterically and electronically sensitive, particularly the latter. Generally, the stabilities were enhanced by electron-withdrawing substituent groups on the olefin, which was reflected by the large equilibrium constant for 1,2-difluoroethylene (see **Table 1.1.2** entries 8 and 9) [27].

Table 1.1.2 Equilibrium constants of olefin exchange with [acacRh(C₂H₄)₂]

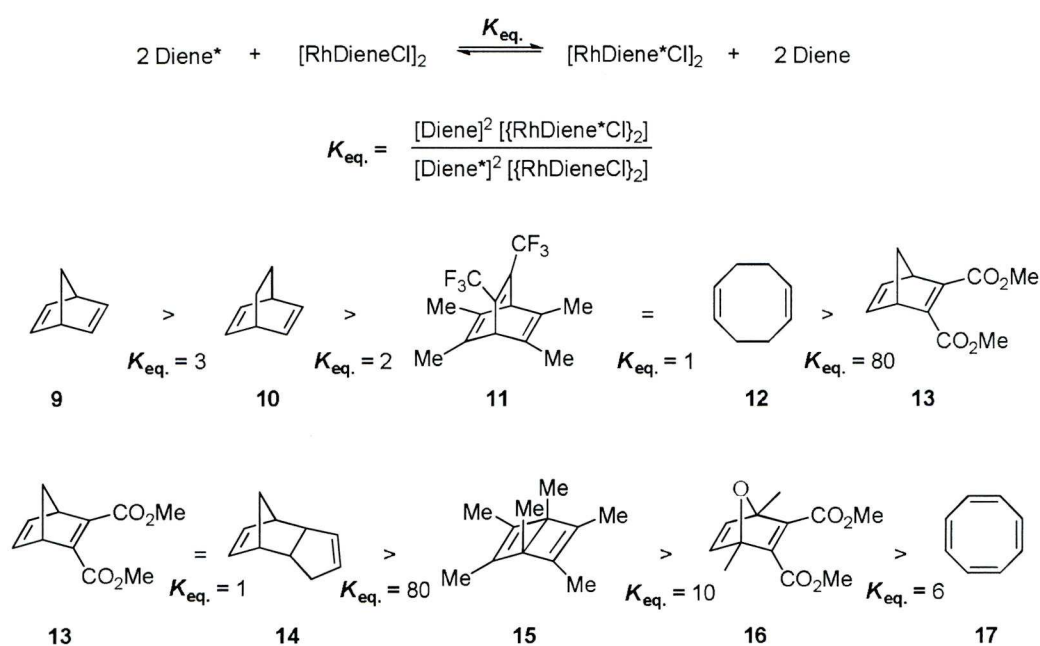
$$K_{\text{eq.}} = \frac{[\text{acacRh}(\text{C}_2\text{H}_4)(\text{Olefin})] [\text{C}_2\text{H}_4] f_{\text{C}_2\text{H}_4}}{[\text{acacRh}(\text{C}_2\text{H}_4)_2] [\text{Olefin}] f_{\text{Olefin}}}$$

Entry	Olefin	$K_{\text{eq.}}$
1	H ₂ C=CHCH ₃	78 ± 7
2	H ₂ C=CHC ₂ H ₅	92 ± 18
3	<i>trans</i> -H ₃ CHC=CHCH ₃	4.1 ± 0.3
4	<i>cis</i> -H ₃ CHC=CHCH ₃	2.0 ± 0.3
5	H ₂ C=CCH ₃ CH ₃	0.35 ± 0.02
6	H ₂ C=CHCl	170 ± 19
7	H ₂ C=CHF	320 ± 22
8	<i>trans</i> -FHC=CHF	1240 ± 360
9	<i>cis</i> -FHC=CHF	1590 ± 330
10	H ₂ C=CF ₂	100 ± 10
11	H ₂ C=CHOCH ₃	18 ± 2

On the other hand, the fluorinated olefins show much lower rate in the displacement reactions in **Table 1.1.2** than propene or butane, which coordinate weakly. From this it was inferred that formation of a π back-bond plays a minor role in the development of the transition state for nucleophilic olefin exchange. All these results implied that (1) the π back-bonding governs the stabilities of olefin-rhodium complex, (2) although electro-poor olefin- rhodium complexes were thermodynamically favored due to the higher stabilities (attributed to the stronger back-bonding), they were kinetically disfavored due to the weaker nucleophilicity.

Volger's work shows that for the rigid olefins, the unique geometry of bicyclic dienes can give a great increase in stability even there are no electron-withdrawing substituents on the alkene. Of the nine olefins shown in **Scheme 1.1.1**,

bicyclo[2.2.1]hepta-2,5-diene (**9**) and bicyclo[2.2.2]octa-2,5-diene (**10**) form the most stable complexes with rhodium. According to the author, it was concluded that the geometry of the chelating diene and the electronic and steric effects of its substituents primarily determine the coordination ability towards rhodium(I). The unique stability of the rhodium complex with **9** or **10** is attributed to the release of the ring tension of these rigid dienes. It is suggested again that the strength of the rhodium olefin coordinating bond is also mainly governed by the π back-bonding character of the diene [28].



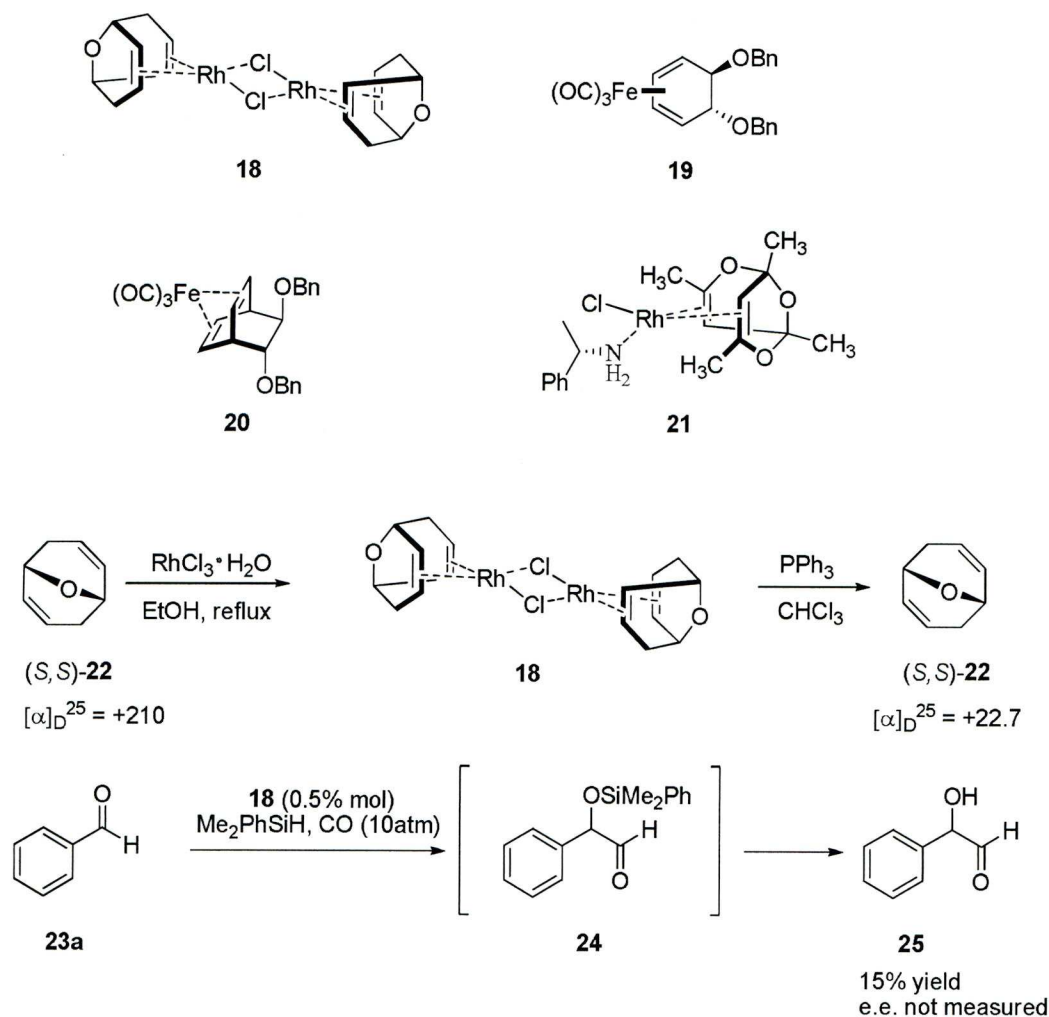
Scheme 1.1.1 Comparison of stabilities of various olefin-metal complexes. For each pair of dienes, the left one is the Diene* and the right one is the Diene shown in equation above

As described above, almost all of olefin-metal complexes have been used as precursors of catalysts in asymmetric catalysis despite that some of them can be directly used in achiral reactions. As an example, $[\text{IrCl}(\text{COD})]_2$ can serve as a catalyst for arylation of ketones and imines, where the only ligand is the diene COD [29].

Some very stable complexes, such as ferrocene, have been intensively used as scaffolds to prepare chiral or achiral ligands based on phosphorus or nitrogen, which can be combined with another transition metals [30]-[31].

Before chiral olefins were prepared as ligands, the phosphine, nitrogen and a few sulfur based ligands [32, 33], [34] had already shown excellent performance in asymmetric catalysis. The reason that chiral olefins were not used in asymmetric catalysis previously may be attributed to the common notion that coordination of olefin ligands to metals is general more labile than other pnictogen based ligands.

Early studies were reported by Suemune and co-workers during 2000-2003 [35]-[36]. A series of chiral dienes were synthesized and their capability for coordination to a variety of metals was examined (compounds **18-21**, *Scheme 1.1.2*). It was found that during the formation of compound **18** exclusive racemization occurred to the ligand **22**. This was confirmed by liberating **22** with triphenylphosphine and re-checking the optical purity. Despite the enantiomeric purity of the ligand **22** being significantly reduced, complex **18** was tested as a catalyst for silylformylation of benzaldehyde **23a** [35]. It did not afford the desired product **24**, but the desilylated compound **25** in low yield. It is noteworthy that, although the reaction was not successful, it may be the first attempt to use a chiral olefin ligands for asymmetric catalysis [37]. Another example of a chiral diene-metal complex was reported by Panunzi and co-workers [38]-[39], in which 1,3,5,7-tetramethyl-2,6,9-trioxabicyclo[3.3.1]nona-3,7-diene (tond) and its complex with Rh were synthesized and resolved with (*S*)-phenylethylamine to give {Rh[(1*R*, 5*R*)-tond][(*S*)-phenylethylamine]Cl} (compound **21**, *Scheme 1.1.2*).



Scheme 1.1.2 Complexes of chiral dienes with transition metals and preliminary application in catalysis

1.2 Synthesis of Chiral Dienes

The successful application of a chiral diene as a ligand in asymmetric catalysis was not realized until the first example was reported by the Hayashi group in 2003 [40]. Shortly afterwards, Carriera also reported another chiral diene ligand and its application in kinetic resolution of allylic carbonates [41]. Since then, a series of chiral diene ligands have been synthesized and introduced into a variety of asymmetric catalytic reactions. A summary of scaffolds which have been made and

this is shown in **Table 1.2.1**.

Table 1.2.1 Chiral diene ligands reported before 2010

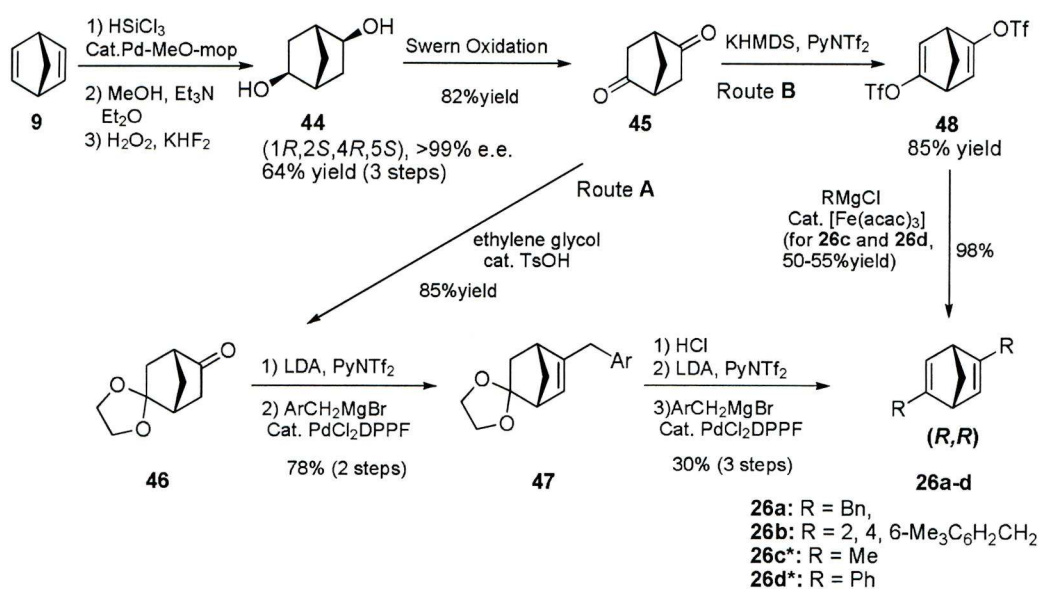
26	27	28	29	30
31	32	33	34	35
36 (The chirality of this diene is only fixed when complexed with Rh)	37	38	39	
40	41	42	43	

For the purpose of clarity, those scaffolds listed above are introduced according the synthetic methods used to construct them rather than in chronological order.

(a) Asymmetric synthesis:

Synthesis of **26** started with the cheap commercially available norbornadiene **9**. The norbornadiene underwent Pd-(*R*)-MeO-MOP-catalyzed asymmetric hydrosilylation [42] followed by Tamo-Fleming oxidation to give (1*R*, 4*R*)-2,5-*exo*, *exo*-bicyclo[2.2.1]hepta-2,5-diol **44** with >99%e.e. The resulting diol **44** was further

oxidized to (1*R*, 4*R*)-bicyclo[2.2.1]hepta-2, 5-dione **45** by using Swern oxidation [43]. Initially the 2,5-substituent groups were introduced step-wise, one ketone group of the chiral diketone **45** was protected with ethylene glycol to give ketal-ketone **46** [40], the other was converted into an enol triflate by treatment with base and Comins reagent and followed by Pd-catalyzed cross-coupling with Grignard reagents to give **47**. Removal of the ketal in **47** and repetition of the same protocol gave **26a-b** (Route A).



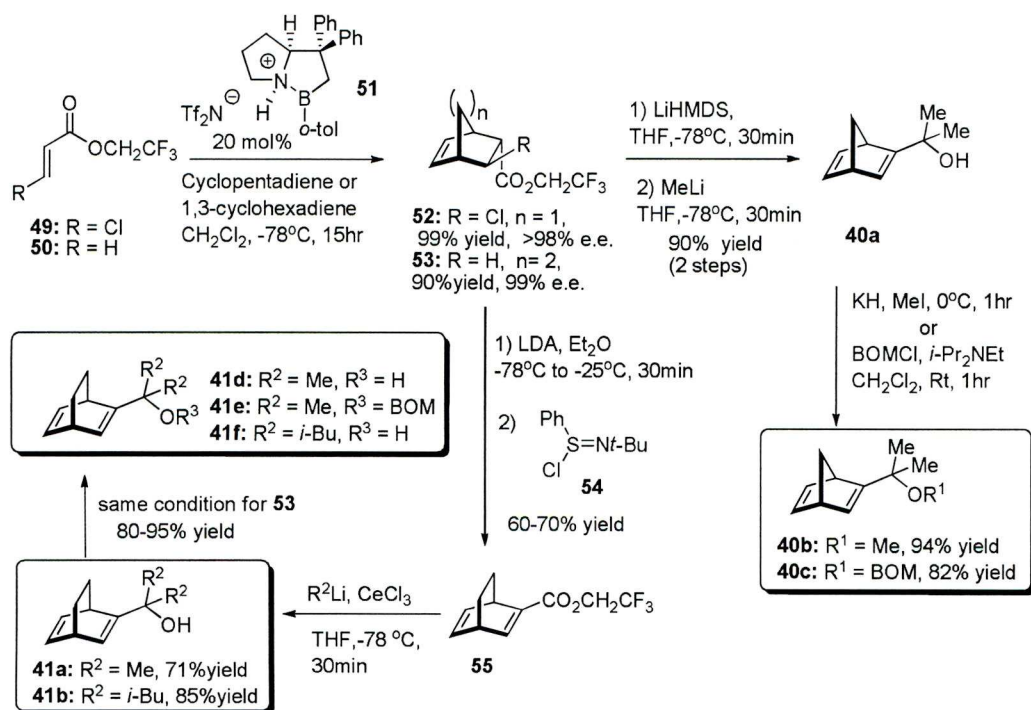
Scheme 1.2.1 Preparation of (1*R*, 4*R*)-2,5-disubstituted bicyclo[2.2.2]hepta-2,5-diene. ***26c** and **d** were not isolated but directly converted into rhodium complex due to their instabilities.

The sequential introduction of the substituent groups on the alkenes decreased the efficiency of the synthetic route. An optimized route (Route B in **Scheme 1.2.1**) was reported later which enabled the simultaneous introduction of Bn, Me and Ph to give **26a**, **c** and **d** respectively [44].

Recently, Corey reported a method to construct chiral mono substituted bicyclic [2.2.1] and [2.2.2] diene ligands by using an asymmetric Diels-Alder reaction that was catalyzed by *N*-protonated oxazaborolidine **51** [45]. The synthetic route is shown in **Scheme 1.2.2**. β -Chloro acrylate **49** reacts with cyclopentadiene in presence of **51** to

give the chiral bridged [2.2.1] product **52** in high yield and e.e. Following treatment with base to form the diene intermediate, the ester group was treated with 2eq. of MeLi to give product **40a** which was available to serve as a diene ligand. Diene ligand **40a** could be further modified by protecting the OH group with methyl or BOM to give chiral dienes **40b** and **40c**.

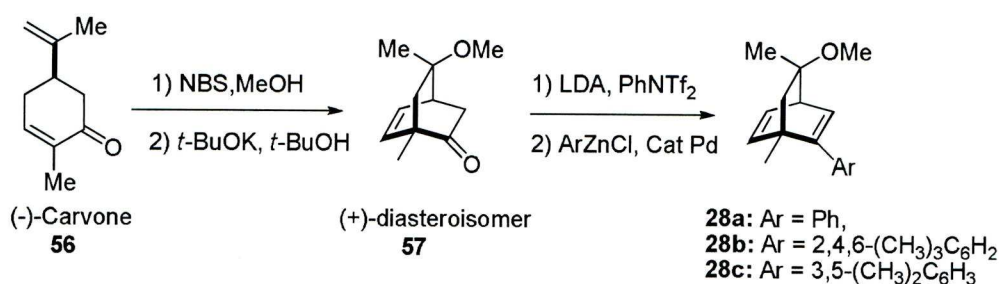
The synthesis of [2.2.2] system ligand **41** was only slightly different to that of **40** due to the different dienophile (**50**) used in the first step. The product of Diels-Alder reaction, **53**, was converted to chiral diene intermediate **55** by treatment with base followed by Mukaiyama reagent **54** [46]. Similarly, chiral mono substituted [2.2.2] diene ligands **41a-f** were synthesized by same methods used for **40**.



Scheme 1.2.2 preparation of mono substituted norbornadiene-based and bicylcocotadiene-based chiral dienes

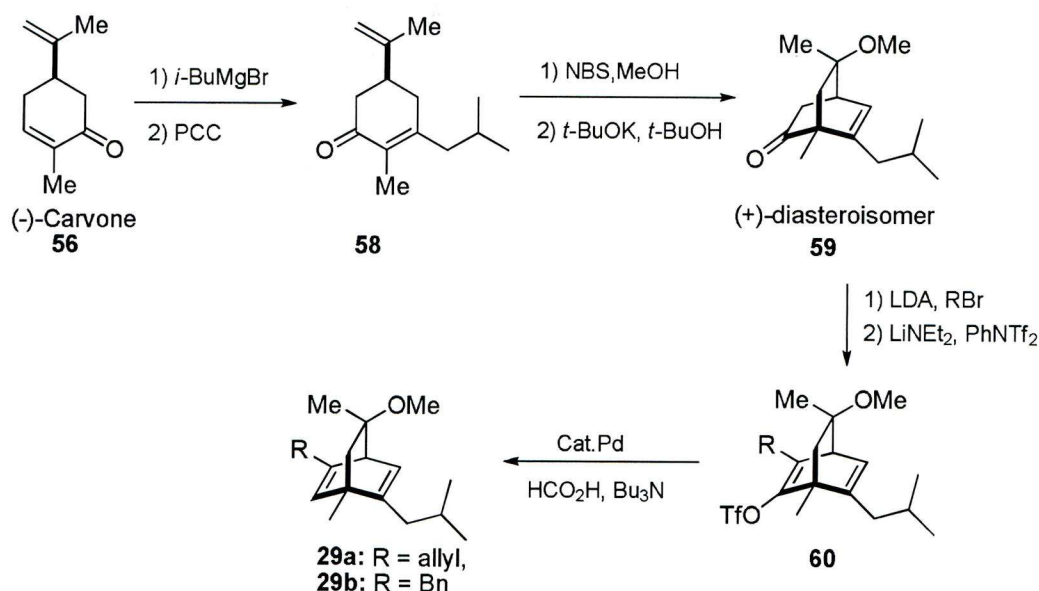
(b) Chiral pool:

In early 2004, Carriera reported another synthesis of chiral diene ligands which started using the cheap chiral natural product (-)-carvone (**Scheme 1.2.3**) [41]. Bromination of the electron richer terminal alkene in (-)-carvone **56** with NBS, trapping the brominium cation with methanol and subsequent enolization gave the bicyclic ketone **57**. This was treated with LDA and *N,N*-bis(trifluoromethylsulfonyl) aniline to form the corresponding vinyl triflate that can be converted into a range of aryl substituents to form **28**.



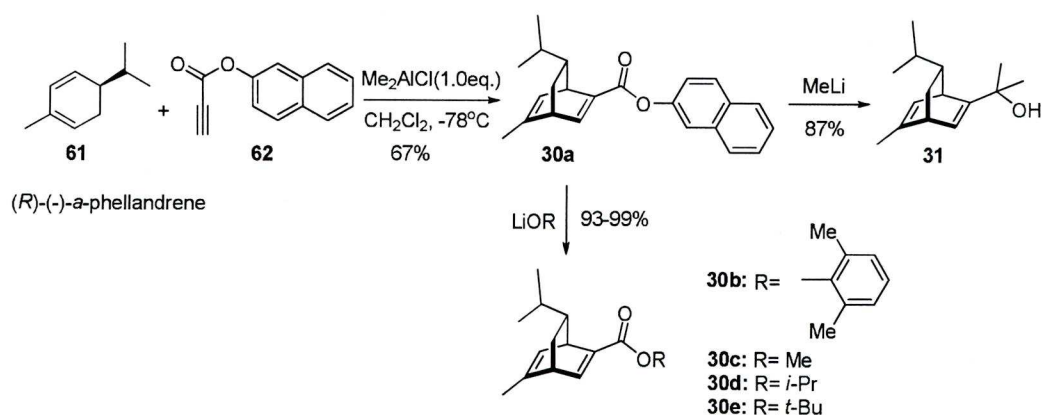
Scheme 1.2.3 Synthesis of the chiral mono substituted bicyclo[2.2.2]octadienes from (-)-Carvone

A second substituent could be introduced into this bicyclic scaffold by modifying the carvone at the beginning (**Scheme 1.2.4**) [47, 48]. Grignard addition to the carvone followed by PCC oxidation gave enone **58**, which was subjected to the same procedure described above to give diastereoisomer **59**. α -alkylation of the ketone in **59**, followed by enol triflation gave **60**, which underwent reductive detriflation to give the *pseudo*-C₂ symmetric bicyclic chiral diene ligands **29a** and **29b**.



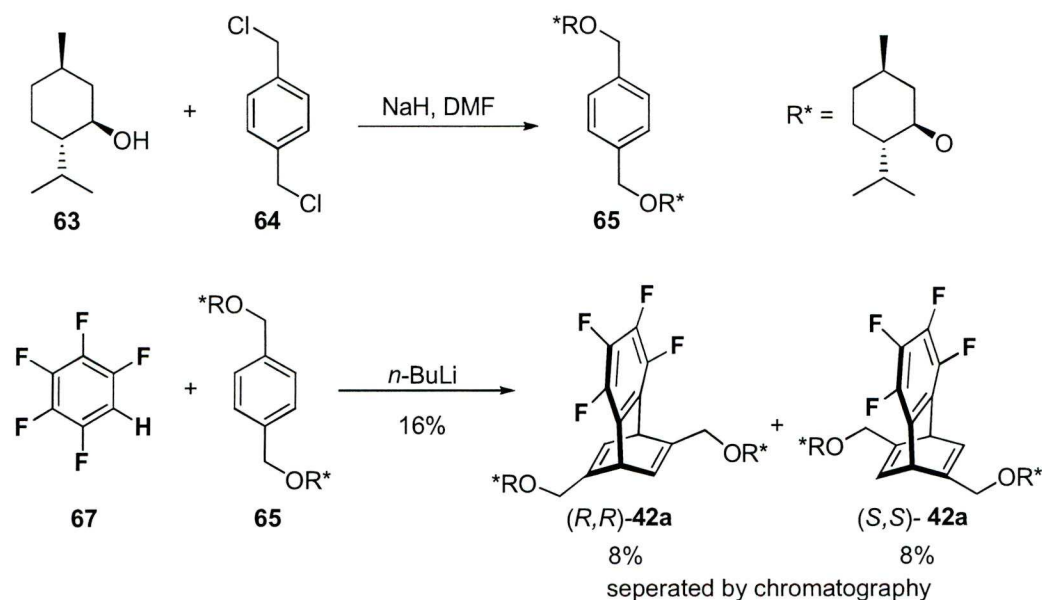
Scheme 1.2.4 Synthesis of the chiral disubstituted bicyclo[2.2.2]octadienes from (-)-Carvone

In order to increase the synthetic efficiency, a new [2.2.2] chiral diene scaffold was prepared by Hayashi group in 2008 and 2009 [49, 50], in which the chiral bridged diene compound was constructed using a substrate induced asymmetric Diels-Alder reaction in one step (**Scheme 1.2.5**). By reacting (*R*)-(-)- α -phellandrene **61** with 2-naphthylpropiolate **62** in the presence of dimethylaluminium chloride, chiral diene **30a** was obtained with good yield and high e.e. Treatment of **30a** with *n*-BuLi gave the corresponding diene **31**. The naphthyl ester in **30a** can also be converted to other ester groups by treatment with alkoxy lithium reagents (**30b-c**).



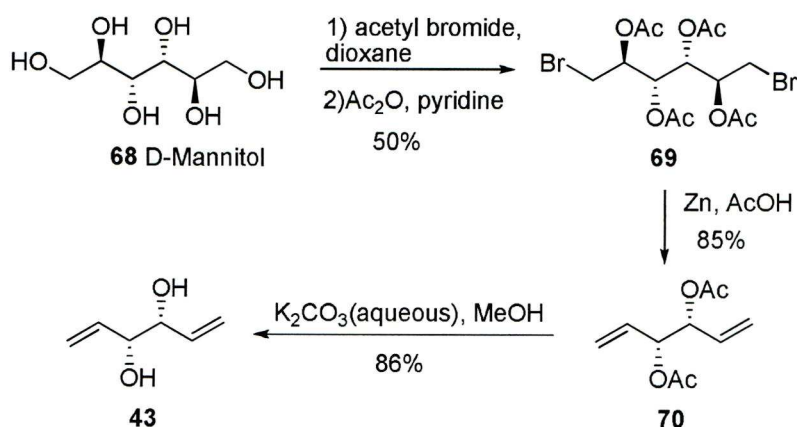
Scheme 1.2.5 Preparation of (*R,R*)-bicyclo[2.2.2]octadiene from (*R*)-(-)- α -phellandrene

In 2008, another [2.2.2] based ligand system was reported by Hayashi group [51]. The diene **42** was constructed in an straightforward way: double etherification of L-menthol **63** with 1,4-bis(chloromethyl)benzene **64** gave 1,4-dimethoxymethylbenzene **65**, which was then followed by a [4+2] cycloaddition with tetrafluorobenzyne (generated from pentafluorobenzene **67** using *n*-butyllithium) to give the diastereoisomeric diene **42**. The chiral menthoxy groups in the diene ligands enabled the diastereoisomers to be separated by silica gel chromatography. However the yield is remarkably low 8% for each isomer. In addition, although the introduction of the chiral menthoxy group brings the convenience for the separation of diastereoisomers, it also prevents the scaffold being modified further.



Scheme 1.2-6 Preparation of C_2 -symmetric tetrafluorobarrelene ligands

Diene ligand **43** was the first acyclic chiral diene ligand applied in asymmetric catalysis [52]. The compound itself has been a widely used building block in synthetic chemistry [53-56]. There have been quite a few methods utilized to access this compound [53, 57] including the route shown in **Scheme 1.2.7** [58].

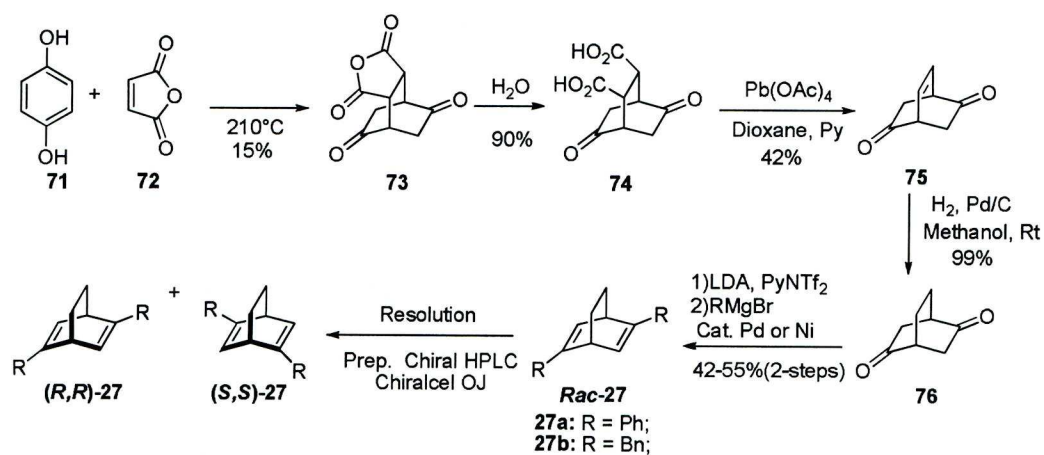


Scheme 1.2.7 Preparation of chiral diene ligand **40** from D-mannitol

Starting with D-mannitol **68**, via bromination of the terminal OH groups and acetylation of the remaining hydroxyl groups gave intermediate **69**, which then underwent elimination to give diene **70** in the presence of Zn in glacial acetic acid. Ligand **43** was obtained by hydrolysis of the acetyl groups in **70**.

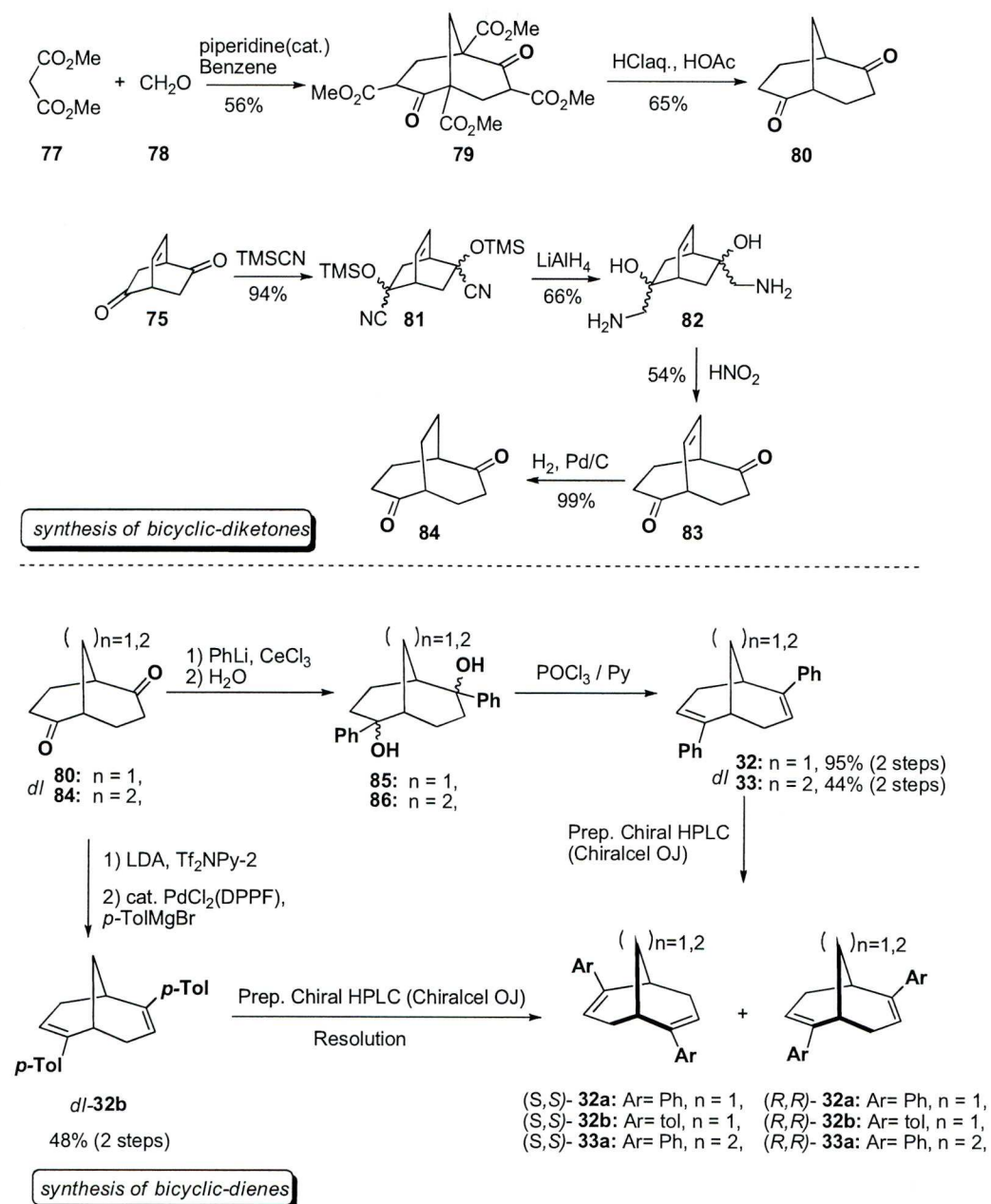
(c) Chiral HPLC

So far, of all the diene ligands that have been disclosed, those which require preparative HPLC to resolve either an intermediate or the final diene, possess a major position both in numbers and applications [18]. As shown in **Scheme 1.2.8**, the C_2 -symmetric bicyclo[2.2.2]octadiene **27** reported by Hayashi group is perhaps the most widely used chiral diene ligand. The bridged structure **73** was formed by Diels-Alder reaction of hydroquinone **71** with maleic anhydride **72** in low yield. Hydrolysis of the anhydride moiety in **73** gave diacid **74**, which underwent oxidative decarboxylation, another low yielding step, to give compound **75**. Hydrogenation of the C=C bond gave **76**, which was converted into racemic diene ligands using a similar strategy described above to that for **26**. The chiral **27** was obtained *via* resolution on preparative chiral HPLC. It was notable that the total yield from starting material **71** and **72** to the rac-**76** was 5% and to rac-**27** was 2-3%, although the synthetic route is only 6 steps in total![59]



Scheme 1.2.8 Preparation of C_2 -symmetric 2,5-substituted-bicyclo[2.2.2]octa-2,5-diene

Hayashi and co-workers also prepared another two bicyclic scaffolds which needed to be resolved on chiral HPLC (**Scheme 1.2.9**).

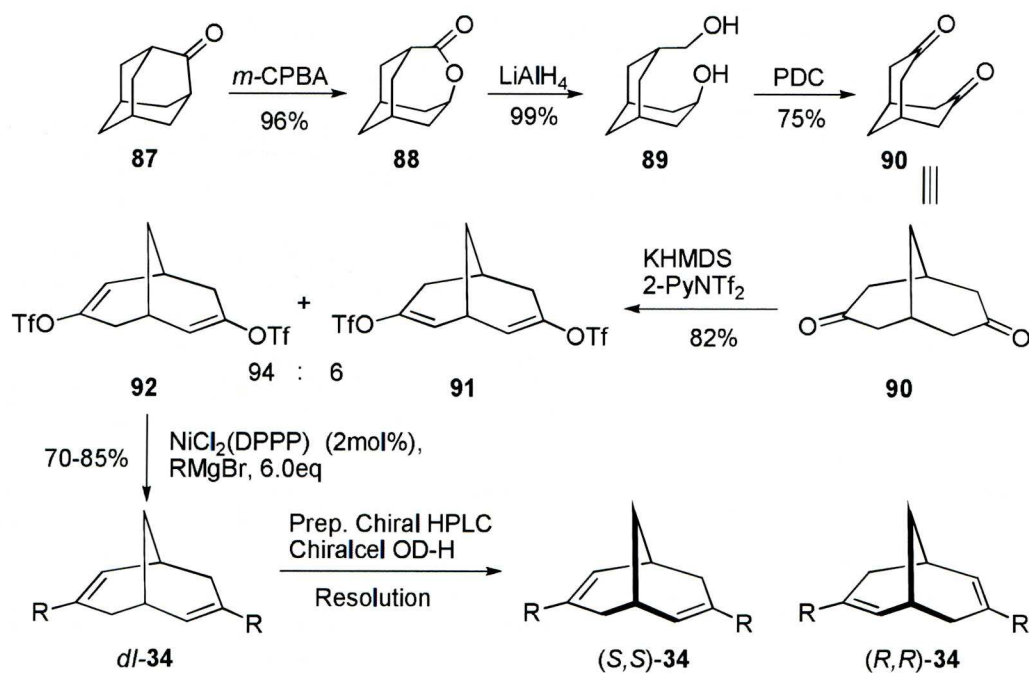


Scheme 1.2.9 Synthesis of bicyclic [3.3.*n*] chiral diene ligands

These bicyclic [3.3.*n*] (*n*=1 or 2) based chiral diene ligands were prepared via the same synthetic route except **33b** which was prepared by a similar method to that for **27** [60]. The *dl*-diketone **80** was prepared from methyl malonate **77** and formaldehyde **78** in 2 steps, which can be scaled up to over one hundred grams although the overall yield is not high [61-63]. The initial adduct

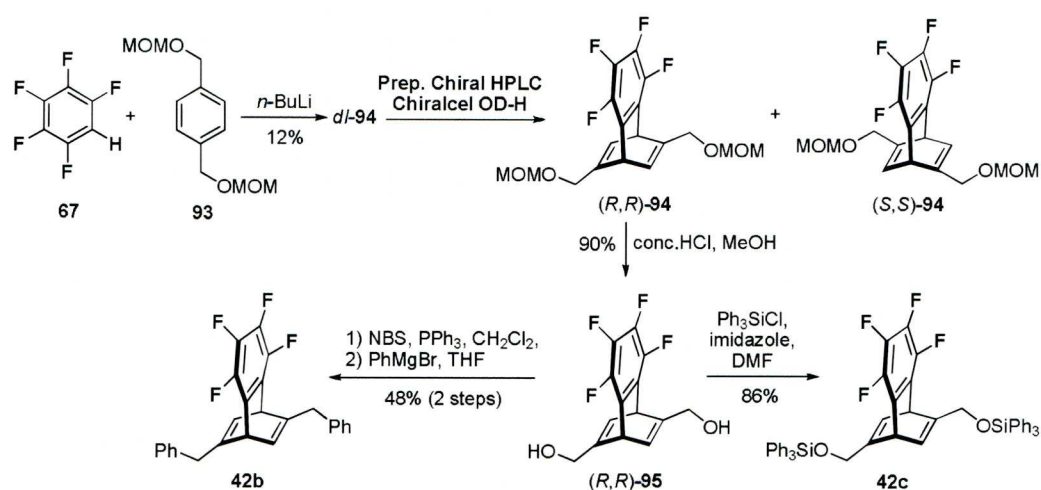
1,3,5,7-tetracarboxymethylbicyclo[3.3.1]nonane-2,6-dione **79** was decarboxylated by treatment of HCl to give **80**. However, the *dl*-diketone **84** is more difficult to access due to the very low yielding route for **75** which was discussed previously [59]. By reacting trimethyl cyanide with **75**, TMS group protected cyanohydrin **81** was obtained in high yield. LiAlH₄ reduction of **81** gave **82** which underwent ring expansion by treatment with HNO₂ to give intermediate **83**. After hydrogenation of the C=C in **83**, the *dl*-diketone **84** was obtained smoothly. Lithium reagent addition to the *dl*-diketone **80** or **84** gave corresponding adducts (**85** and **86**), which were treated with trichlorophosphine oxide and refluxed in pyridine to give *dl*-**32** and **33**. The chiral diene ligands were obtained by resolution of *dl*-**32** and **33** on chiral preparative HPLC.

Another 3,7-disubstituted bicyclo[3.3.1] nonane based diene ligand system also reported by Hayashi and co-workers is shown in *Scheme 1.2.10* [64, 65]. The 3,7-disubstituted bicyclo[3.3.1] nonane chiral dienes **34** can be prepared from bicyclo[3.3.1]non-3,5-dione **90** via a similar route for the other dienes discussed above. Bicyclo[3.3.1]non-3,5-dione **90** was prepared from commercially available 2-adamantanone **87** in three steps (*Scheme 1.2.10*). Bayer-Villager oxidation of **87** gave lactone **88** followed by LiAlH₄ reduction to give **89** with high yield. The bicyclo[3.3.1]non-3,5-dione **90** was obtained in high yield by PDC (pyridinium dichromate) oxidation of **89**.



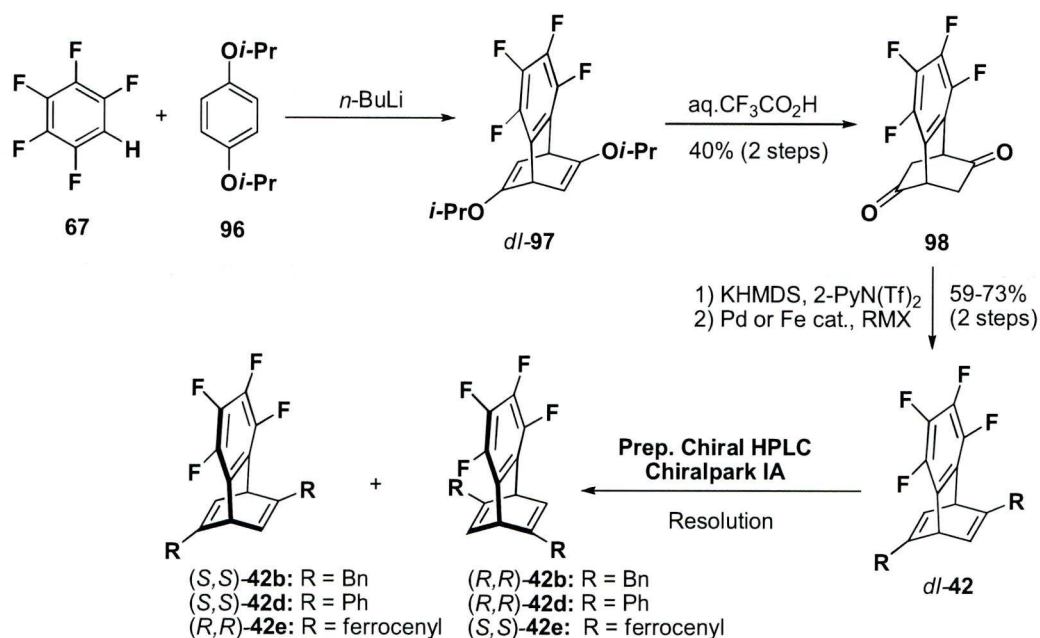
Scheme 1.2.10 Preparation of 3,7-substituted bicyclo[3.3.1] chiral dienes

In order to increase the modification of the chiral tetrafluorobenzobarrelene ligand **42** mentioned previously, the MOM group substituted compound **93** was utilized instead of menthoxy group [66]. *dl*-Barrelene-**94** was prepared according to the same procedure with similarly low yield. The single enantiomer **94** was obtained *via* resolution on chiral HPLC, which was then followed by acid hydrolysis for removal of the MOM group to give intermediate **95**, which can be modified *via* of the bis hydroxyl groups.



Scheme 1.2.11 Preparation of C_2 -symmetric tetrafluorobarrelene ligands

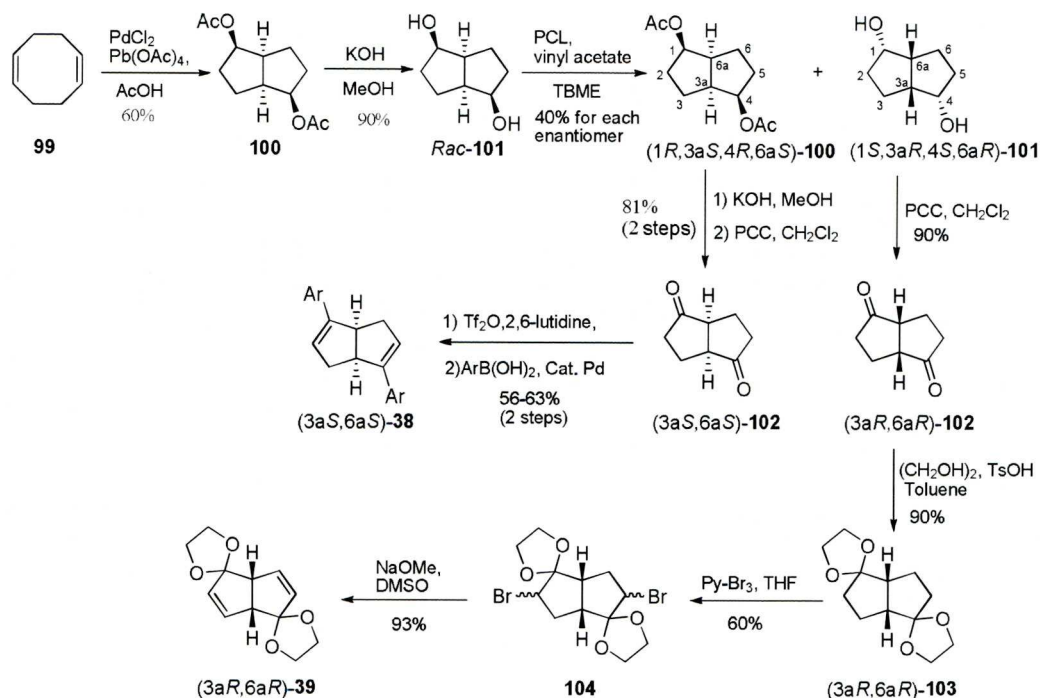
Most recently, an alternative synthetic strategy was applied to this tetrafluorobenzobarrelene scaffold [67]. The diketone **98**, the common starting material of corresponding diene, was constructed by a [4+2] cycloaddition using 1,4-diisopropoxybenzene **96** reacting with tetrafluorobenzynes to give adduct **97**, which underwent acidic hydrolysis with a 40% overall yield. By treatment of diketone **98** with similar synthetic methods mentioned above, a series of chiral dienes (**42b**, **42d** and **42e**) were prepared. It can be concluded that the new synthetic strategy is improved both for yield and for flexibility of modification, although the pure single enantiomer can only be obtained by chiral HPLC resolution.



Scheme 1.2.12 Preparation of C_2 -symmetric tetrafluorobarrelene ligands

(d) Chemo-enzymatic method

In 2007, a 2,5-substituted bicyclo[3.3.0]octadiene was disclosed by Laschat [68] and Lin [69] independently and prepared using very similar routes. This kind of diene ligand was based on compound **101**, which was first synthesized in 1934 and has been a widely used synthon in synthetic chemistry [54-57]. Due to the wide usage of **101**, efforts toward the resolution had been made and a successful kinetic resolution by lipase-catalyzed transfer-esterification has been established [70, 71]. As shown in **Scheme 1.13**, 1,5-cyclooctadiene underwent a trans-annular ring closure catalyzed by Pd in the presence of $\text{Pb}(\text{OAc})_4$ and HOAc to give *Rac*-**100**, which was followed by hydrolysis. This was then subjected to enzyme resolution to give (*1R,3aS,4R,6aS*)-**100** and (*1S,3aR,4S,6aR*)-**101** with high yield and high enantioselectivity. Basic hydrolysis followed by oxidation gave enantiomerically pure bicyclo[3.3.0]octa-2,6-dione **102**, which underwent enoltriflation and Suzuki coupling to give the desired chiral diene ligand **38**.

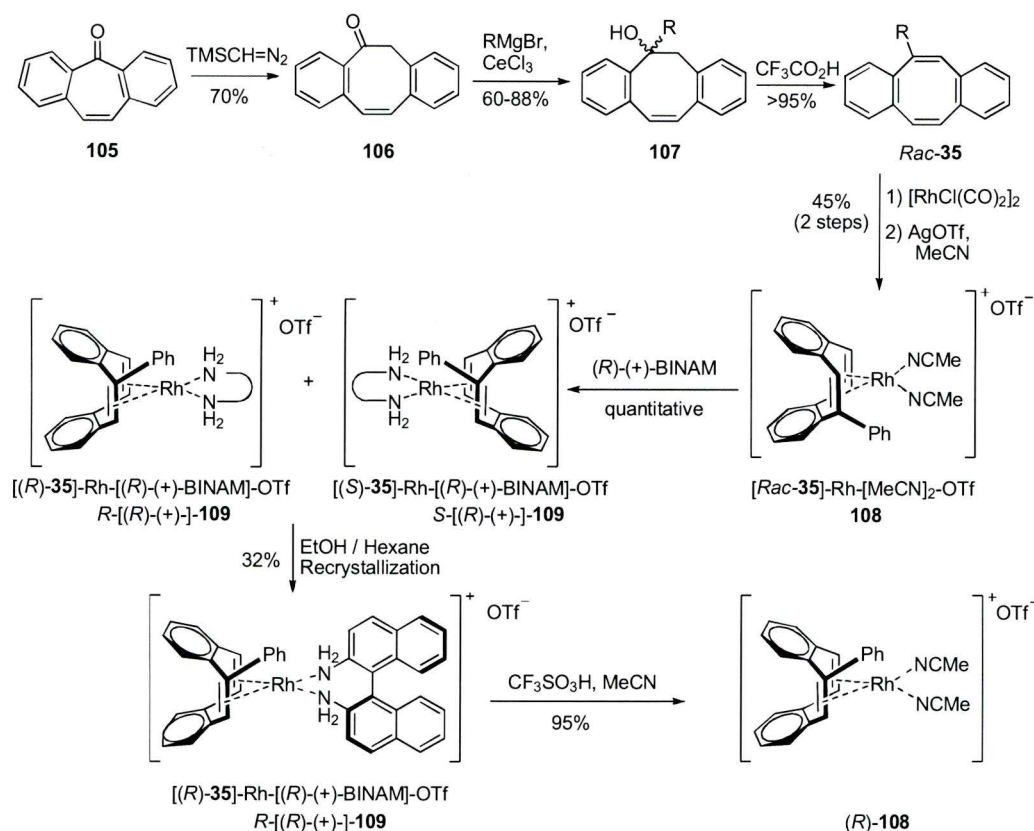


Scheme 1.2.13 Preparation of bicyclo[3.3.0]octane chiral diene ligands

Another chiral diene ligand **39** which bears a 1,3-dioxarane moiety was prepared from enantiomerically pure **100** using a different strategy. The ketone groups in (3a*R*,6a*R*)-**102** underwent protection with ethylene glycol. Subsequent bromination by pyridine tribromide and elimination gave (3a*R*,6a*R*)-**39**, which was used as a hydrophilic ligand in asymmetric reactions using water as solvent [72].

(e) Stoichiometric resolution by chiral metal complex:

Gruzmecher and coworkers synthesized a C_1 -symmetric chiral diene ligand **35** based on dibenzo[a,e]cyclooctenes [73]. The synthetic route is shown in **Scheme 1.2.14**. Starting from dibenzosuberenone **105**, compound **106** was obtained *via* a ring expansion reaction in the presence of (trimethylsilyl)diazomethane. The reaction of **106** with phenylcerium reagent generated *in situ* from phenylmagnesium bromide and cerium trichloride produced **107** in good yield. Elimination of H₂O in the presence of trifluoroacetic acid gave racemic **35** in high yield.

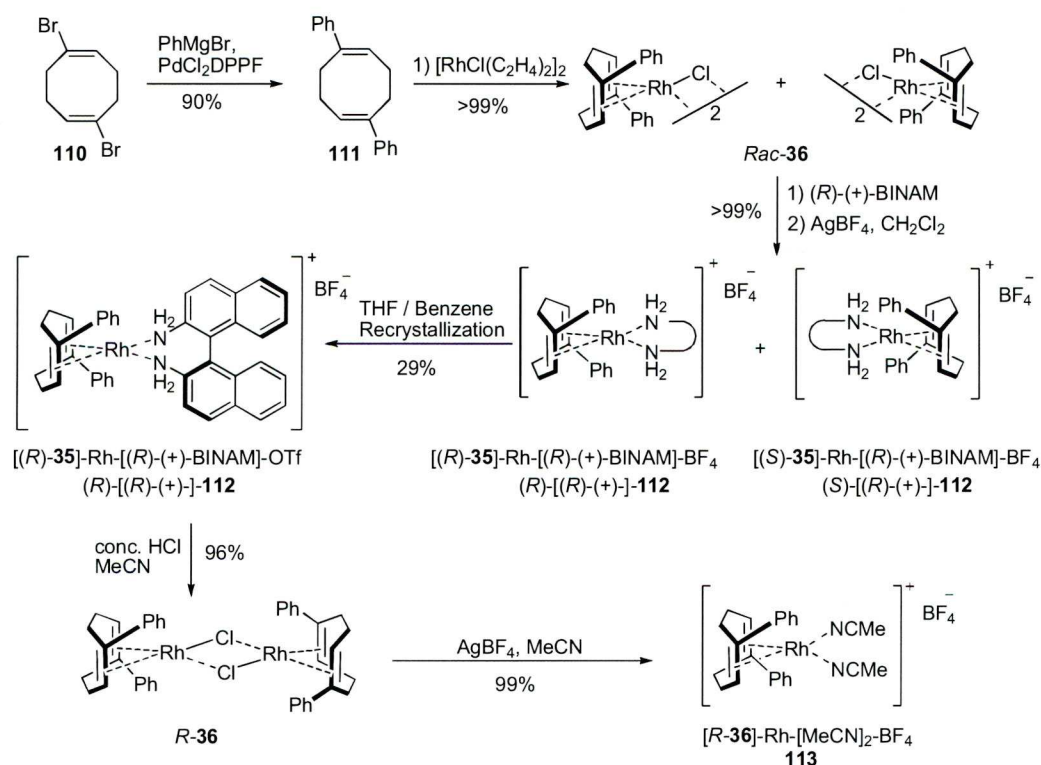


Scheme 1.2.14 Preparation of C_1 -symmetric dibenzo[a,e]cyclooctene based chiral diene Rh-complex

The following resolution is based on the formation of a pair of diastereoisomers of the metal complex as shown in **Scheme 1.2.14**. *Rac-35* was complexed with $[\text{RhCl}(\text{CO})_2]_2$ followed by removal of the chloride by silver triflate to give the solvent coordinated Rh cation **108**. Displacing the coordinated solvent in **108** with (*R*)-(+)-BINAM gave (*R*)-[(*R*)-(+)]-**109** and (*S*)-[(*R*)-(+)]-**109** as a mixture, which could be purified to give enantiomerically pure (*R*)-[(*R*)-(+)]-**109** by re-crystallization in hexane-ethanol mixed solvent in 32% yield. Efforts toward purification for the (*S*)-[(*R*)-(+)]-**109** failed. The enantiomerically pure **108**, which can serve as a catalyst, was obtained from (*R*)-[(*R*)-(+)]-**109** by treatment of triflic acid in acetonitrile.

The same concept was adapted by Hayashi and co-workers to resolve a rhodium

complex bearing a 1,5-diphenyl-1,5-cyclooctadiene **36** by the formation of diastereoisomers **113** [74]. However, this route also shared the same problem that only the one enantiomer (*R*-**36**) could be obtained as shown in the *Scheme 1.2.15*. Here, a different strategy was applied to *rac*-**36**, instead of adding silver salt to remove the chloride, the (*R*)-BINAM was added firstly to break the *rac*-**36** dimer and then followed by the addition of silver salts, which ensured a high yield to produce diastereoisomers **112**. The (*R*)-[(*R*)-(+)]-**112** was able to be purified as an optically pure diastereoisomer, which was treated with concentrated HCl in MeCN to give enantiomerically pure (*R*)-**36**. Removal of the chloride by silver tetrafluoroborate in MeCN gave **113**: an alternative catalyst for asymmetric conjugate addition.

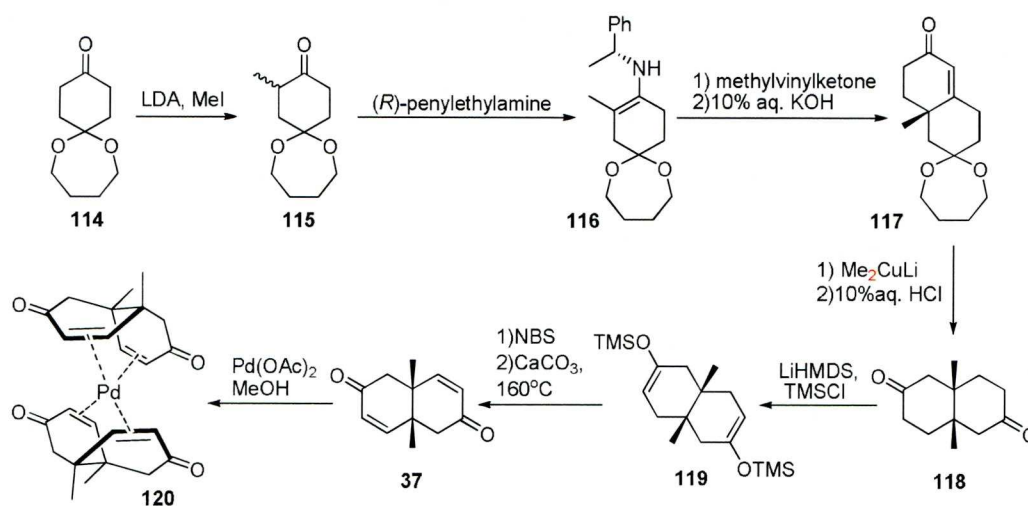


Scheme 1.2.15 Preparation of C_1 -symmetric dibenzo[a,e]cyclooctene based chiral diene Rh-complex

Chiral bis enone ligand for Pd(0):

Inspired by the well-known coordination chemistry of $\text{Pd}_2(\text{dba})_3$ **7**, and led by a molecular modeling study, bicyclic bis(enone) **37** was designed as a Pd(0) ligand [75].

The synthetic route is shown in scheme 1.2-16 [75, 76]. Starting from **114**, after methylation chiral enamine **116** was prepared and allowed to entio-selectively undergo Robinson annulation to give **117**, which underwent conjugate addition by treatment with lithium methylcuprate followed by hydrolysis of the acetal to give compound **118**. This was converted into its corresponding enolsilylether **119**, which underwent a bromination and dehydrobromination sequence to give the desired chiral diene ligand **37**, ready for the preparation of Pd catalyst **120**.



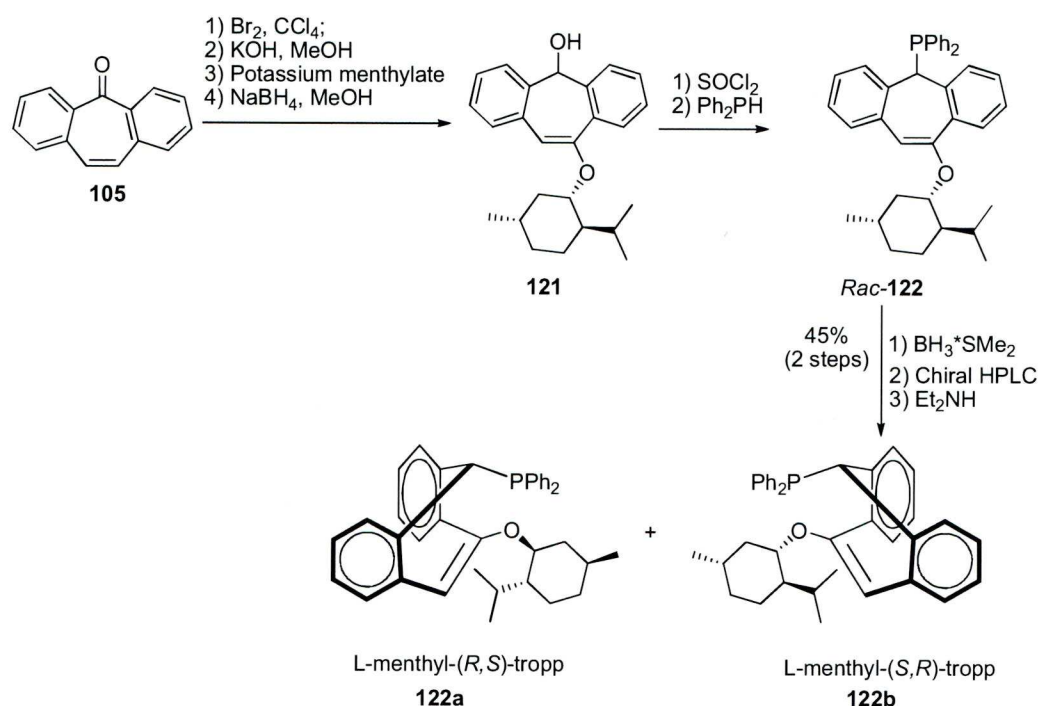
Scheme 1.2.16 Preparation of chiral bicyclic-bis(enone) diene

1.3 Chiral Pnicogen–Olefin Hydride Ligands

Chiral Phosphino-Olefin ligand:

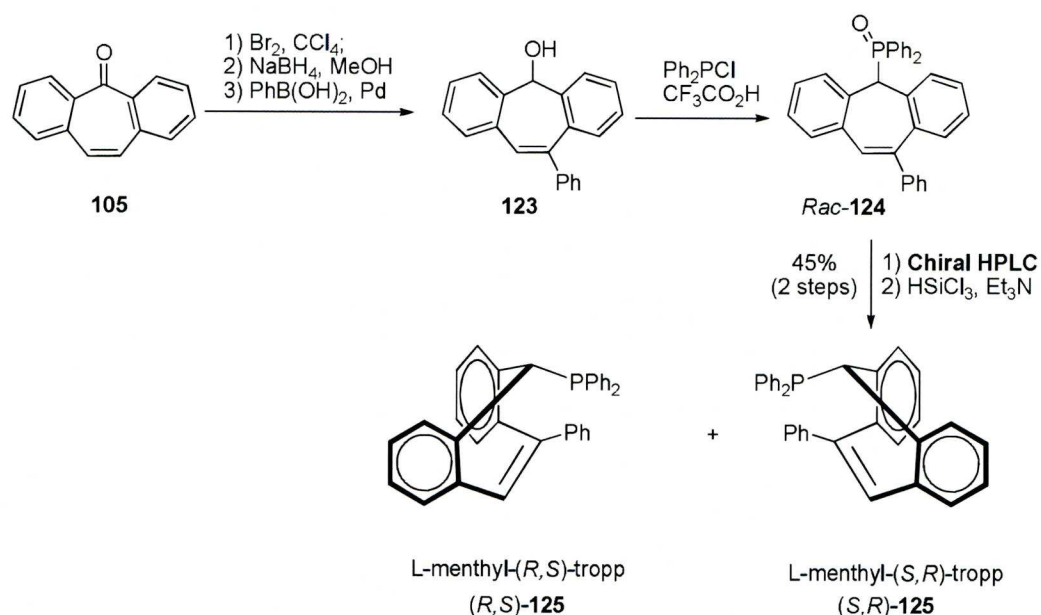
In 2005, Grützmacher and co-workers developed a series of phosphino-olefin hydride ligands for the purpose of asymmetric catalysis [77]. These types of ligands are especially interesting because they are topographically related to tripod ligands but serve only as four electron-donors whilst tripod ligands are usually six-electron donors. The ligand called C_1 -tropp **122** was prepared from dibenzosuberone **105**,

which underwent bromonation, dehydrobromination, menthyloxy substitution and reduction of the ketone to give intermediate **121**. This allowed the conversion of the OH group into Cl by treatment of sulfonyl chloride, followed by nucleophilic attack by diphenylphosphine to give **122** as a mixture of 4 diastereoisomers. By borane protection, each isomer of **122** was able to be separated by preparative chiral HPLC and gave enantiomerically pure **122** after removal of the borane protection.



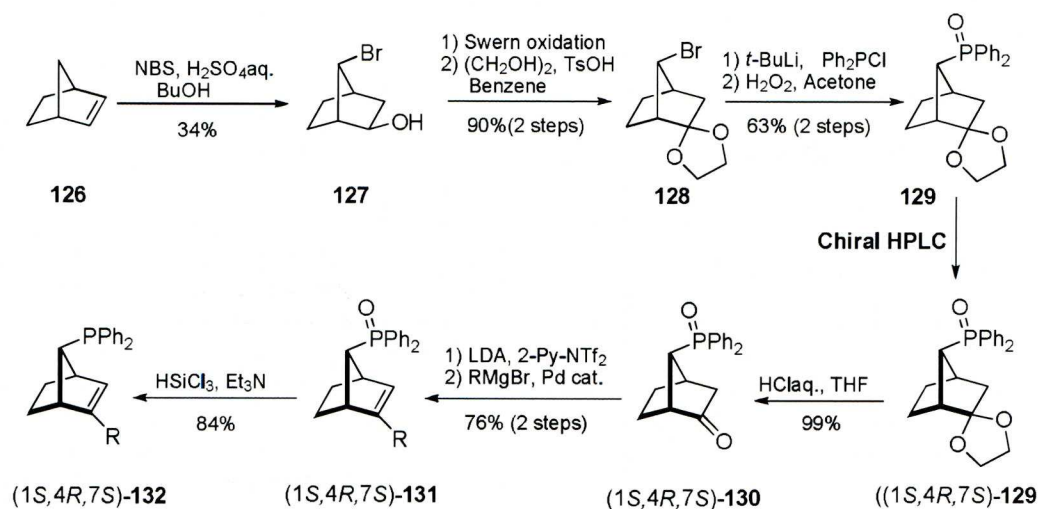
Scheme 1.3.1 Preparation of L-menthyl-(R,S)-tropp phosphino-olefin ligands

Another phosphane alkene chiral ligand was developed using the same idea. The ligand called ^{Ph}tropp was synthesized as shown in in **Scheme 1.3.2** [78]. Still starting from dibenzosuberone **105**, by a similar route intermediate **123** was synthesized with a phenyl being introduced to the olefin. Alcohol **123** underwent an Arbuzov reaction to give phosphine oxide **124**, as a pair of racemates which was separated by preparative HPLC to give pure enantiomers. Trichlorosilane reduction gave (R,S)-**125** or (S,R)-**125** respectively.



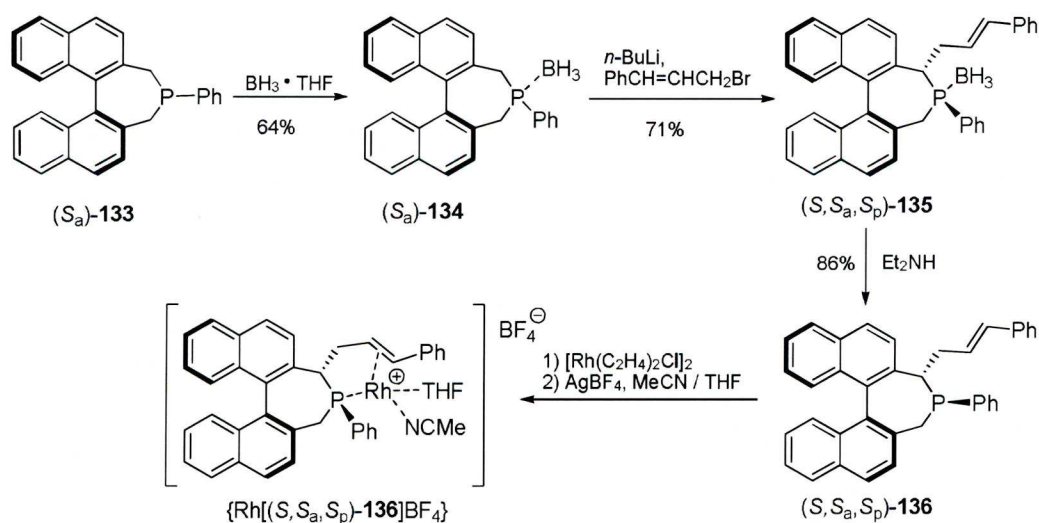
Scheme 1.3.2 Preparation of L-menthyl-(*R,S*)-tropp phosphino-olefin ligands

A chiral phosphino-olefin based on norbornene was reported by Hayashi [79, 80]. Treatment of norbornene **126** with hypobromous acid gave the highly regioselective addition product **127** but in a low yield [81]. Oxidation and ketal formation gave intermediate **128** in high yield. The bromo group was transformed to give diphenylphosphino substituted compound **129** by lithiation of **128** followed addition of diphenylphosphine chloride and then oxidized with hydrogen peroxide. Enantiomerically pure **129** was obtained by chiral HPLC resolution and then undergone deketalization, enoltriflation, cross-coupling and reduction reaction sequences to give **132**.



Scheme 1.3.3 Preparation of chiral phosphino-olefin ligand based on the norbornane skeleton

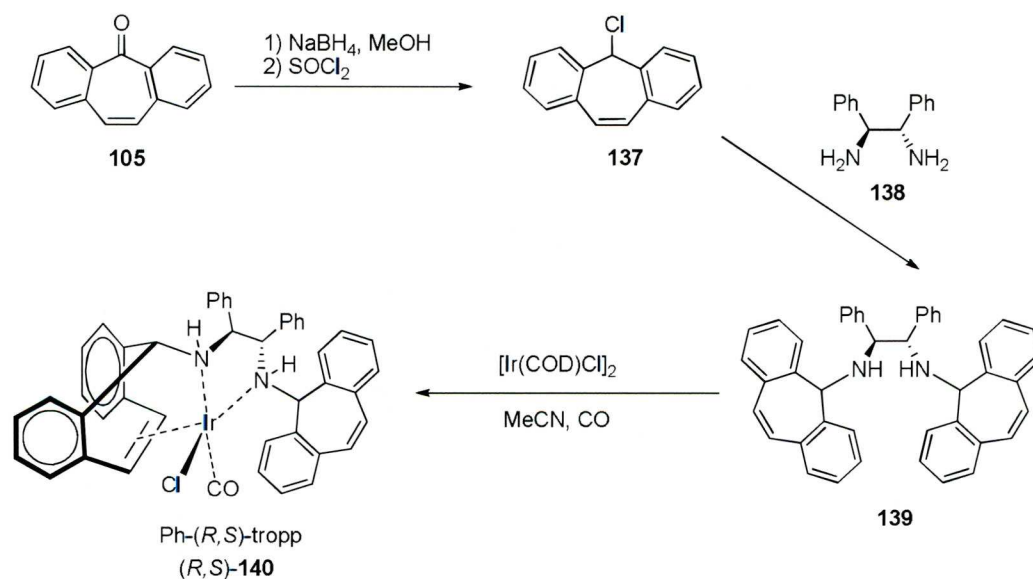
A phosphino-olefin ligand which has a relatively shorter synthetic route is shown in **Scheme 1.3.4** [82]. Starting from (*S*)-dinaphthophosphepine **133**, a highly enantio-selective alkylation was realized by protection of phosphine in **133** with borane followed by lithiation and then addition of vinylbromide, by which **135** was obtained in moderate yield. Removal of borane protecting group by Et_2NH gave the desired ligand **136**, which can coordinate with rhodium to form an active catalyst.



Scheme 1.3.4 Chiral phosphino-olefin ligand based on dinaphthophosphepine

Chiral Amino-Olefin ligand:

Unlike the phosphines, nitrogen based ligands, especially the tertiary amine serve predominantly as pure donating ligands and with very little back-donation from the metal [18]. So theoretically, if there is a nitrogen based ligand co-existing with an olefin ligand, the nitrogen ligand would strengthen the metal-olefin coordination bond compared with the phosphine which may weaken that coordination because of the strong metal-phosphine back-donation. From this perspective, it was very interesting to develop some amino-olefin hybrid ligands and study their application in asymmetric catalysis.

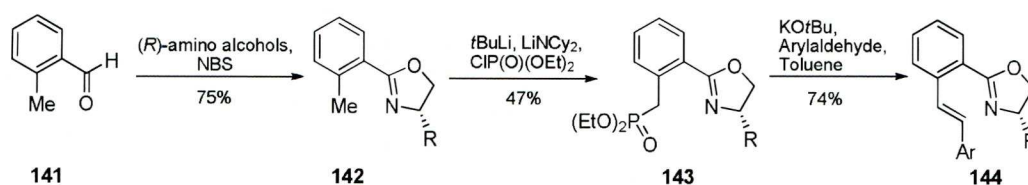


Scheme 1.3.5 Preparation of chiral tropp amino-olefin ligands

Grützmacher's group reported a concise synthetic route to prepare a diamine-diene ligand shown in **Scheme 1.3.5** [83]. Here again the dibenzosuberene was used as the alkene scaffold. Dibenzosuberone **105** was converted into chlorinated compound

137 by reduction of ketone into alcohol and followed by treatment with SOCl_2 . Nucleophilic replacement of the chloro group by chiral amine **138** gave the desired nitrogen-olefin ligand **139**, which could form the Ir complex **140**.

Most recently, the Glorius group reported an olefin-oxazoline ligands which was called OlefOx **144** [84]. A clever synthetic strategy was designed to allow the final ligand to be highly modified in a few steps and to avoid resolution as shown in *Scheme 1.3.6*.



Scheme 1.3-6 Synthesis of Olefin-Oxazoline (OlefOx) ligands.

Starting from the *o*-methylbenzaldehyde **141**, the aldehyde group was used to form the oxazoline moiety by reaction with an aminoalcohol followed by treatment with NBS to form **142**. Deprotonation of the methyl group in **142** followed by addition of diethyl chlorophosphate gave the corresponding phosphinate **143**, which was subjected to Horner-Emmons reaction to give the target ligand **144**.

1.4 Applications of chiral olefin ligands

There is no doubt that asymmetric catalysis has been the most important issue in organic chemistry in the past several decades. Quite a few protocols have been successfully transferred to industrial production (see *Table 1.4.1*) [85].

Table 1.4.1 Transition metal catalyzed asymmetric reactions in industrial

Product	Reaction and catalyst	Scale	Company
L-Menthol	Isomerization of allyl amine with Rh-binap	> 1000 t / y	Takasago
Vitamin E	Hydrogenation of allyl alcohol with Ru-binap	kilo-tons	Takasago
Glycidol	Sharpless epoxidation with Os-cinchona	multi t / y	PPG-Sipsy
Orlistat	Hydrogenation of β -keto ester with Ru-biphep or Raney-Ni-tartrate	multi t	Roche

Development new asymmetric transformations with high reactivity and enantioselectivity is still a hot area due to the demand of quick access to vast amount of chiral compounds to fit the needs of industry especially from the pharmaceutical industry [86-88] (*Table 1.4-2*).

Table 1.4.2 Marketing data for chiral drugs

Year	Global sales			
	1998	1999	2000	2008
TOTAL \$ Millions	\$99,389	\$115,001	\$146,013	\$180,000

Source: Technology Catalysts International Corp.

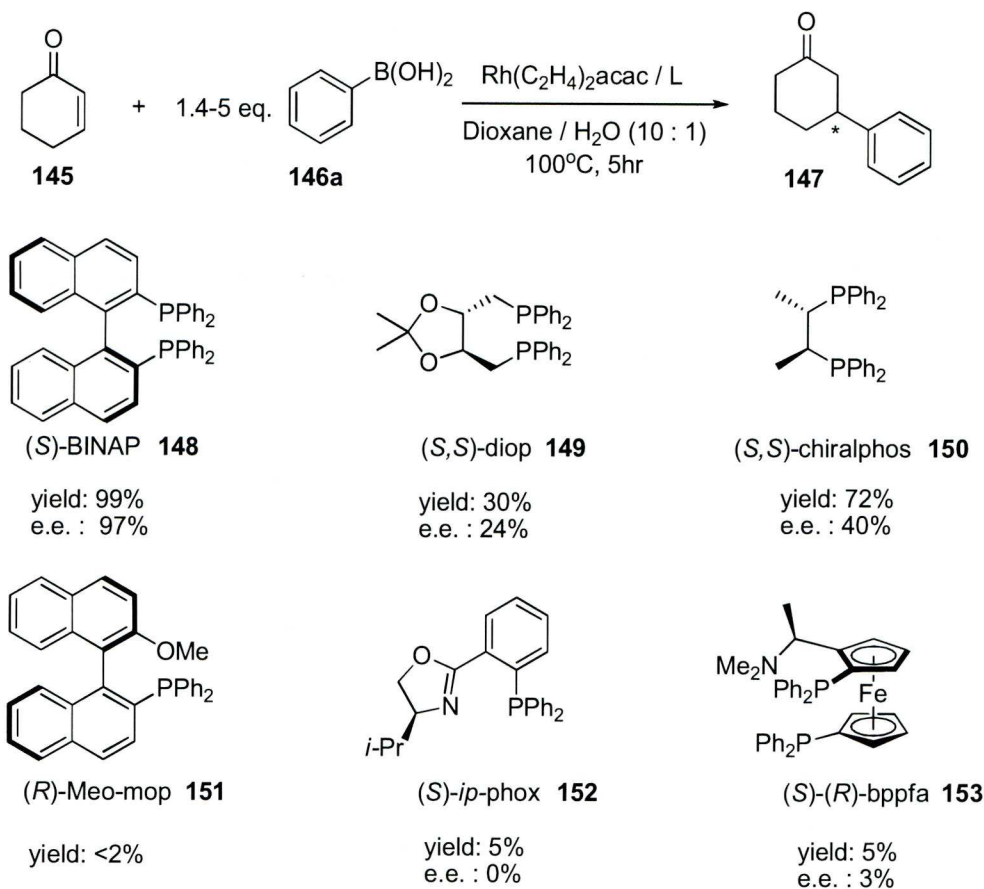
In the following section we will focus on the asymmetric reactions which have been realized using the chiral diene–rhodium complexes. These will be described according to reaction type.

Asymmetric Conjugate Addition (ACA)

The most successful and impressive transformation using a chiral diene metal catalyst may be the asymmetric conjugate addition to activated olefins bearing electron-withdrawing functional groups such as ketones, aldehydes and amides, with aryl or alkenyl boronic acids.

The stereoselective conjugate addition of carbon nucleophiles to activated C=C bonds is one of the most important methods for the preparation of optically active natural products, pharmaceuticals and other specialty chemicals. Methodologies to achieve this transformation have been well-documented [89-94]. Here we focus on transition metal catalyzed asymmetric reactions using Rh-diene complexes.

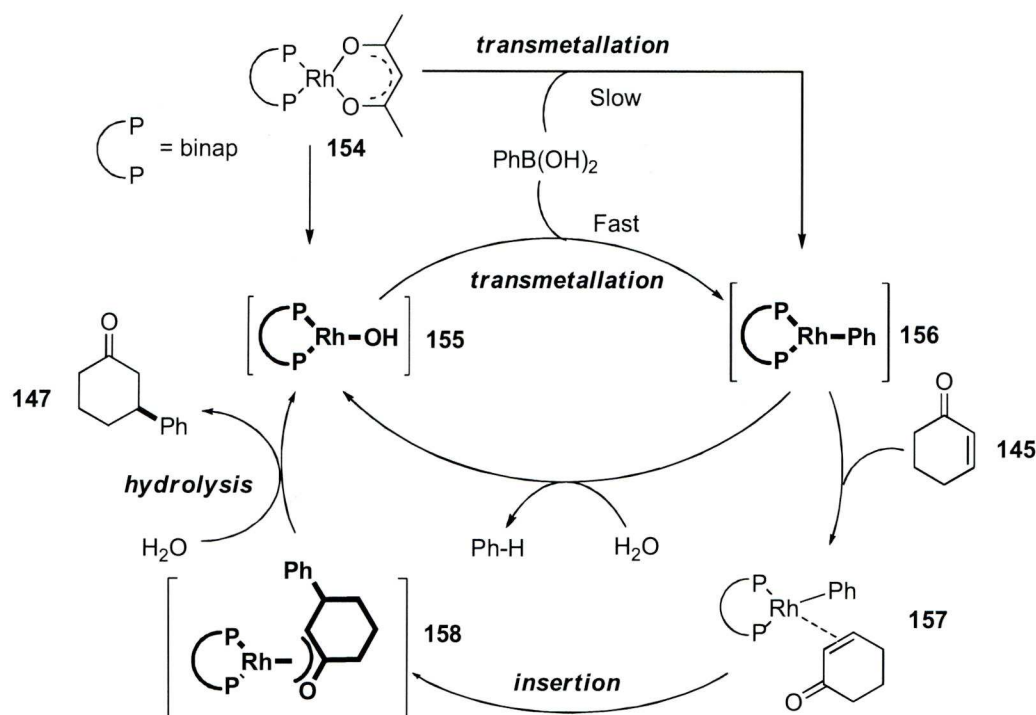
The first example of a Rh-catalyzed ACA reaction of aryl or alkenyl boronic acids to activated alkenes was reported by Hayashi and Miyaura using chiral BINAP in 1998 [95]. Of all the chiral phosphine ligands, BINAP was proved to be the most successful ligand. Other phosphine ligands gave significantly lower enantioselectivity than BINAP (*Scheme 1.4.1*) [89, 92, 93]. Although the Rh-BINAP system achieved excellent yield and e.e. in this reaction, there were still several factors which need to be improved. For example, the reaction temperature was generally over 100°C, which would consume excessive energy and accelerate hydrolysis of Rh-Aryl species, the side reaction that leading to consumption of multiple equivalents of aryl boronic acid.



Scheme 1.4.1 Asymmetric conjugate 1,4-addition to 2-cyclohexenone by phosphine ligands

Mechanism of the ACA reactions:

With the help of NMR, the key intermediates were observed in the rhodium-catalyzed 1,4-conjugate addition of benzene boronic acid to 2-cyclohexenone [96]. The mechanism is shown in **Scheme 1.4.2**.



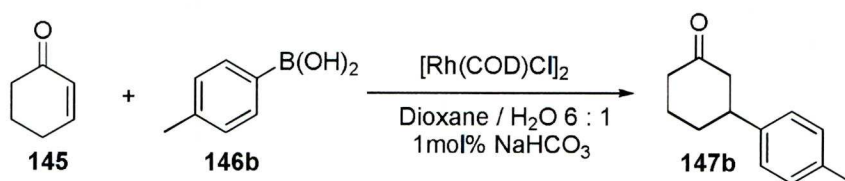
Scheme 1.4.2 Mechanism of Rh-catalyzed 1,4-conjugate addition

The reaction proceeds through several intermediates: hydroxorhodium species **155**, phenylrhodium **156** and oxa- π -allylrhodium **158** (drawn in bold), all of which have been observed in NMR studies. So the reaction cycle can be summarized as follows: transmetallation of hydroxorhodium complex **155** with phenylboronic acid gives phenylrhodium **156**, followed by the insertion of 2-cyclohexenone to form the oxa- π -allylrhodium species **158**. Upon hydrolysis of oxa- π -allylrhodium, the addition product is released and at the same time the active Rh catalyst hydroxohodium **155** is re-generated. It should be noted that a significant side reaction exists: the hydrolysis of phenylrhodium **156**, which could generate the active catalyst hydroxohodium species **155** but also afford benzene at same time [91]. As a result, this side reaction will lead to consumption of multiple equivalents of organo boronic acids.

It has turned out that the chiral dienes are more ideally suited to this kind of

transformation [97]. Pioneering works was carried out by Miyaura and co-workers. In 2001, they found that $[\text{Rh}(\text{COD})\text{Cl}]$ could serve as a highly active catalyst for conjugate addition of phenylboronic acid to α, β -unsaturated carbonyl compounds [98]. After screening of the reaction conditions, a large acceleration of reaction rate was found when using dioxane / water as solvent and a catalytic amount of NaHCO_3 as base. From **Table 1.4.3** it can be found that under the best conditions, with as little as 0.0002mol% rhodium catalyst (S : C = 500000 : 1), the 1,4-addition product **147b** could be isolated in 75% yield after 36 hrs. (**Table 1.4.3**, entry 6)

Table 1.4.3 The TON (toun over number) of the $[\text{Rh}(\text{COD})\text{Cl}]_2$



Entry	Cat. Loaded (mol%)	Temperature / °C	Time / hr	yield (%)	TON
1	0.01	90	16	98	9800
2	0.005	90	24	67	13400
3	0.005	90	36	97	18400
4	0.001	100	36	97	97000
5	0.0005	100	36	96	192000
6	0.0002	100	36	75	375000

These results inspired chemists to develop an asymmetric protocol for this reaction by using chiral diene ligands. The first application of a chiral diene ligand in this transformation was reported by the Hayashi group in 2003, where chiral diene ligand **26** was shown to impact both high reactivity and enantioselectivity [40]. Since then, a variety of chiral bicyclic diene scaffolds, as well as phosphino-olefin and amino-olefin hybrids, have been successfully applied in this reaction. From the results Miyaura obtained (**Table 1.4.3**), the reactivity of Rh / chiral olefin complexes were expected to be very high as well. Still, an activity test of the Rh-**27** catalyst was

carried out by Hayashi, and it was found that with only 0.005mol% Rh-**27**, 71% isolated yield was obtained with a TOF of 14200h^{-1} . Moreover, it was important to note that the high enantioselectivity was maintained with such a low catalyst loading [99].

By comparing the catalytic performances between $[\text{Rh}(\text{COD})\text{OH}]$ and $[\text{Rh}(\text{binap})\text{OH}]$, it was found that the former showed much higher activity than the later. The reason behind this is that $[\text{Rh}(\text{COD})\text{OH}]$ has a much larger rate constant than $[\text{Rh}(\text{binap})\text{OH}]$ for the rate-determining transmetalation step[100].

Table 1.4.4 gives a summary for the results of activity and enantioselectivity for the pure chiral olefin ligands or olefin containing hybrid ligands recently achieved for the conjugate addition of 2-cyclohexene with benzene boronic acid.

Table 1.4.4 Catalytic performances of pure diene ligands and olefin hybrid ligands

<p>26a Yield(%) = 94 e.e. (%) = 96</p>	<p>27a Yield(%) = 97 e.e. (%) = 96</p>	<p>28c Yield(%) = 99 e.e. (%) = 95</p>	<p>29a Yield(%) = 87 e.e. (%) = 95</p>	<p>30b Yield(%) = 96 e.e. (%) = 99</p>
<p>31 Yield(%) = 95 e.e. (%) = 99</p>	<p>32a Yield(%) = 93 e.e. (%) = 83</p>	<p>33a Yield(%) = 98 e.e. (%) = 90</p>	<p>34a: Ar = 4-MeO-C₆H₄ Yield(%) = 91 e.e. (%) = 98</p>	<p>35 Yield(%) = 92 e.e. (%) = 62</p>
<p>36 (The chirality of this diene is only fixed when complexed with Rh) Yield(%) = 89 e.e. (%) = 81</p>				
<p>In the the reaction 36 was used, arylzinc chloride was used instread of boronic acid.</p>				
<p>38 Yield(%) = 96 e.e. (%) = 91</p>				
<p>39 Yield(%) = 96 e.e. (%) = 93</p>				
<p>40c Yield(%) = 95 e.e. (%) = 96</p>	<p>41f Yield(%) = 98 e.e. (%) = 96</p>	<p>42a Yield(%) = 94 e.e. (%) = 99</p>	<p>43 Yield(%) = 99 e.e. (%) = 83</p>	
<p>(R,S)-125 Yield(%) = 85 e.e. (%) = 95</p>	<p>132a Yield(%) = 94 e.e. (%) = 93</p>	<p>(S,S_a,S_a)-136 Yield(%) = 88 e.e. (%) = 98</p>	<p>144 Ar = 2,3-di(MeO)-C₆H₃ Yield(%) = 94 e.e. (%) = 96</p>	

For each scaffold, only the best ligand is shown in this table. Except for the addition to the enones, varieties of α,β -unsaturated Michael acceptors were studied for this reaction.

The high enantioselectivity and chirality could be understood using the model shown

in **Fig. 1.4.1**. The enantio-selectivity is decided by the hinderance difference given by the substituents at the 2,5-positions and the hydrogen atoms at 3,6-positions [40, 101]. According to the model, the absolute configuration of the final products can also be predicted conveniently.

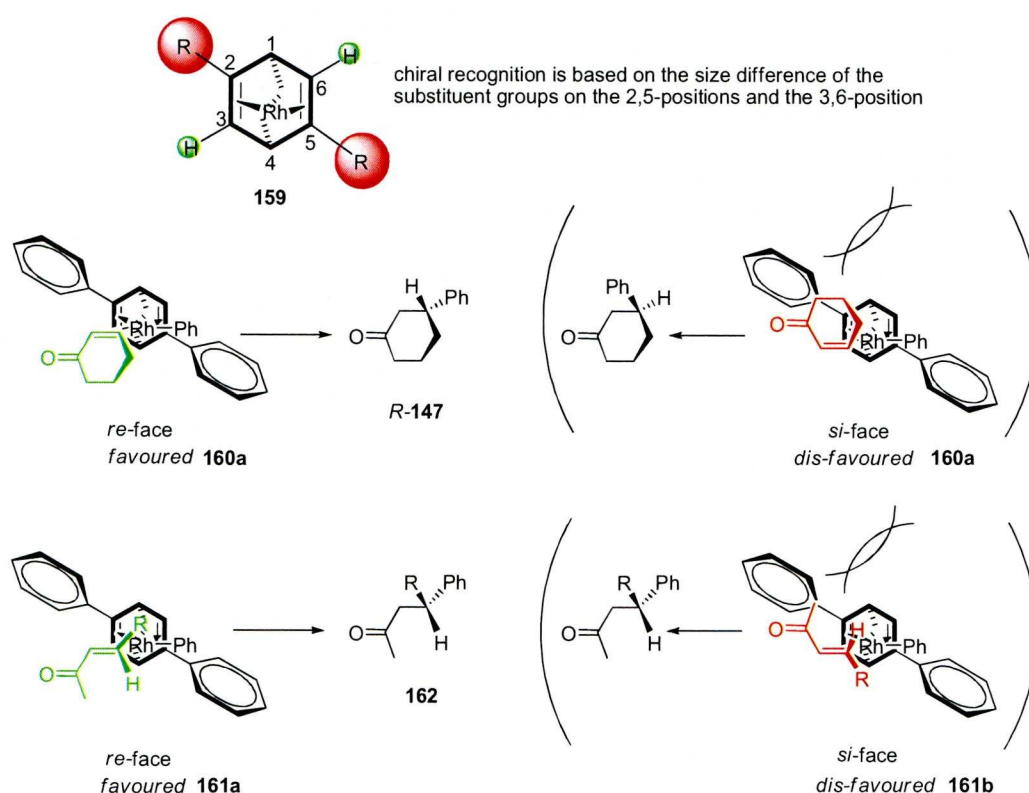


Fig. 1.4.1 chiral recognition model of chiral diene ligands

Scope of products from the Rh-diene-catalyzed ACA reaction:

A wide range of substrates have been tried with chiral olefin ligands, for example, the substrates include α,β -unsaturated ketones, aldehydes, amides and esters etc. and can be both cyclic and acyclic. The results again proved that olefin ligands are excellent ligands for this type of reaction. Almost all reactions were carried out at mild temperature, much lower than that required by phosphine ligands. Generally, a very high enantioselectivity and high yield could be achieved using this type of ligand (**Table 1.4.5**).

Table 1.4.5 Product scope from Rh-Olefin catalyzed conjugate addition

163

Ligand	Yield	e.e.%
26a	88	88
27a	97	99
28b	95	96
29a	91	94
32a	86	91
33a	98	84
34a	87	96
36	80	90
38	96	96
39	95	80
40c	95	97
41f	96	89
42a	99	94
43	87	61
132a	91	98
136	70	88
144	81	97

164

Ligand	Yield	e.e.%
29a	80	90
36	86	96

165

Ligand	Yield	e.e.%
26a	44	89
27a	75	95
36	99	98
38	87	93
39	85	80
43	84	62
132a	89	97
136	72	90

166

Ligand	Yield	e.e.%
27b	94	98
32	86	67
33	85	59
30b	97	98
31	95	99
41b	85	99
42a	85	99
127a	91	72
136	84	95

167

Ligand	Yield	e.e.%
26c	86	90

168

Ligand	Yield	e.e.%
27b	92	90

169

Ligand	Yield	e.e.%
27b	92	92

170

Ligand	Yield	e.e.%
27b	86	90
29b	70	92
42a	80	99

171

Ligand	Yield	e.e.%
29b	95	91
42a	97	98

172

Ligand	Yield	e.e.%
26	--	40-52
27	--	6-30
34	91	97

173

Ligand	Yield	e.e.%
27a	98	98

174

Ligand	Yield	e.e.%
26a	88	69
125	98	80
132a	98	93

175

Ligand	Yield	e.e.%
29a	43	98

176

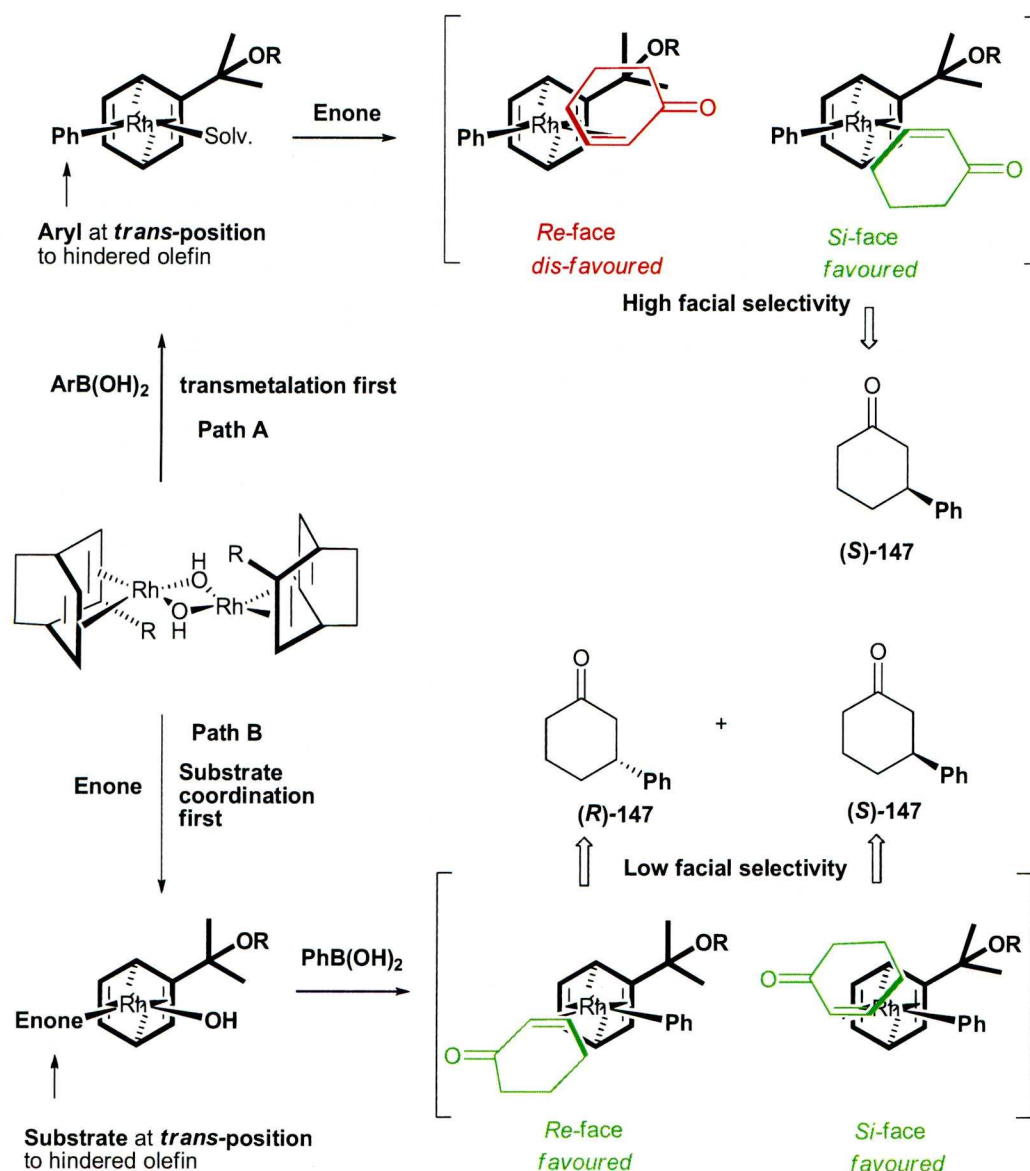
Ligand	Yield	e.e.%
42b	94	98

References: for compound **163**: [40, 45, 51, 52, 65, 72, 74, 80, 82, 84, 101-105]; **164**: [74, 103]; **165**: [40, 52, 72, 74, 79, 82, 105, 106]; **166**: [45, 49-51, 80, 82, 101, 104, 106]; **167**: [107]; **168** and **169**: [108]; **170**: [48, 51, 109]; **171**: [47, 51]; **172**: [65]; **173**: [110]; **174**: [78, 79, 107]; **175**: [103]; **176**: [111].

Although the diene ligands or the diene-heteroatom hybrids ligands have shown very

high enantioselectivity and activity, there are still some issues to be addressed with this new group of ligands:

- 1) Generally, C_2 or pseudo- C_2 (eg. **26** and **29** type) symmetric ligands were much less sensitive to the substituted groups on the olefin than the C_1 symmetric ligands where the enantioselectivity is concerned [102, 112]. In other words, it means that the C_2 or pseudo- C_2 symmetric ligands could guarantee a higher enantioselectivity with a phenyl or other equally bulky group on the alkene and generally there is not much difference between them. However, for the C_1 symmetric ligands, particularly the mono substituted diene ligands, the enantioselectivity could change greatly even with a slight change on the substituted groups [102]. As a result, a larger library of C_1 symmetric ligands is normally necessary in order to find the best one compared with the C_2 symmetric scaffolds.
- 2) Following the issues mentioned above, the reason why some C_1 symmetric ligands with only mono substituted groups, like **40** and **41**, can also achieve high enantio-selectivity remains unknown [45]. The only explanation is that the substrate is co-ordinated at the *cis*-position of the olefin which has the bulky substituted group, while the aryl is *trans*-position, which suggests that trans-metallation step is superior to the substrates co-ordination step (so that the aryl group will prefer the *trans*-position of the bulky olefin and leave the substrate to occupy it. See Path A in **Scheme 1.4.3**). However, the controversy is that kinetic studies reveal that the rate limiting step in this reaction is the trans-metallation step [50, 100]. It is notable that same phenomenon was observed in the additions to imine [50].



Scheme 1.4.3 chiral recognition model of C_1 symmetric mono substituted chiral diene ligand

- 3) The influence of the double-bond geometry of the substrates remains un-studied as yet. The substrates studied were mainly cyclic (*cis*) or *trans*-acyclic enones. The comparison between a pair of structural isomers such as *trans* and *cis* acyclic enones was not yet been reported.
- 4) The substrates studied were mainly focused on active Michael acceptors, for some less-active substrates like coumarin, the olefin ligands show low activity [103].

- 5) Although there have been quite a few examples of catalysts based on metals like Ru, Pd, and Ni and chiral phosphino or amido ligands [94], so far Rh is the only successful metal for this asymmetric transformation when chiral olefin ligands are used. Ni and a chiral alkyne ligand were tried but the enantioselectivity was quite low [113].

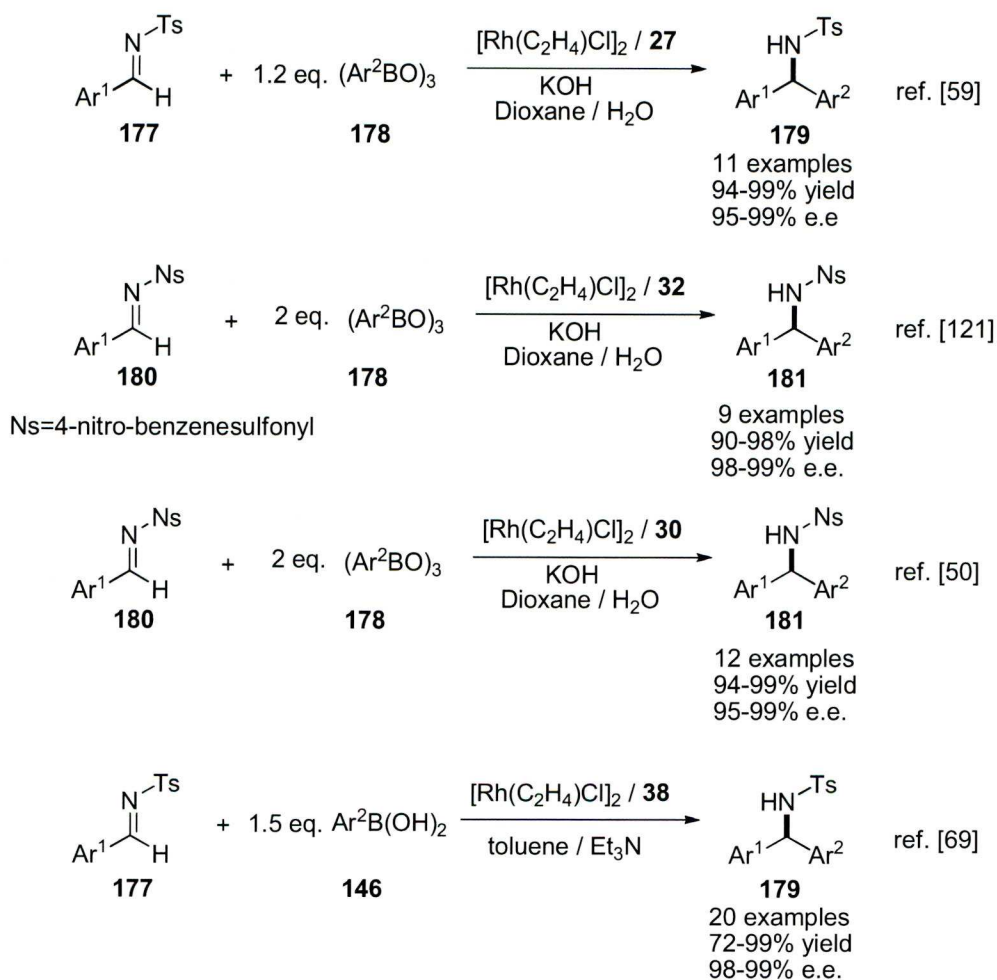
Due to the great success in application of chiral diene-Rh complexes in the ACA reactions, research toward this issue is still going on. Most recently, Hayashi group reported a highly both regioselective and enantioselective 1,6-conjugate addition of arylboronic acid to $\alpha,\beta,\gamma,\delta$ -unsaturated carbonyl compounds using 2,5-Me-**42** iridium complex as catalyst [114]. Lin and co-workers realized the 1,4-conjugate addition of arylboronic acids to nitroalkenes using chiral diene **38** Rh complex [115].

Addition to imines and aldehydes:

Chiral diarylmethyl amines [116] or alcohols [117, 118] are important structural motifs that appear in many pharmaceuticals and natural products. A direct 1,2-addition to imines or aldehydes provides a straightforward way to access these compounds. There are a few examples of Rh-phosphine-catalyzed addition to imines or aldehydes, however these methodologies usually suffer problems such as narrow substrates tolerance [119] or low e.e. [59, 120].

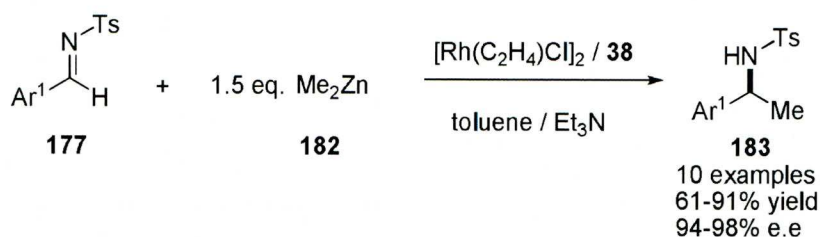
Again, diene ligands showed better performances in the arylation of imines than the phosphine ligands. Ligand **27** was successfully applied for a highly enantioselective 1,2-addition of a range of arylboroxines to *N*-tosylimines (**Scheme 1.4.4**) [59]. Due to the difficulty of removal of tosyl group, an easily removable Ns (4-nitrobenzenesulfonyl) group was used instead and an improved procedure for this type of substrate was realized by using **30** as the ligands [50]. Ligand **32** was found to be an excellent scaffold for the arylation of *N*-Ns imines, and could give better enantio-selectivity with some substrates, for which diene **26** and **27** did not perform well [121].

For the aryltosylimine addition, the ligand **38** reported by Lin and co-workers provided excellent enantioselectivity in the range of 98-99% and good to excellent yield 72-99% (20 examples) [69]. It is notable that instead of arylboroxines, which need to be synthesized from arylboronic acid prior to use, arylboronic acid was used directly in this transformation, which makes this transformation more straightforward and atom efficient.



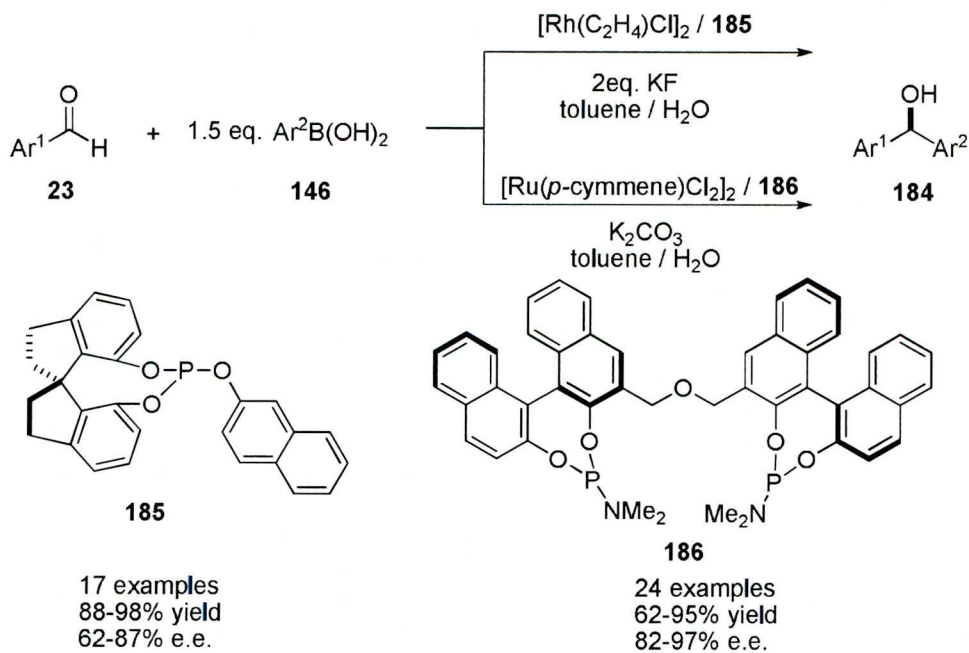
Scheme 1.4.4 Rh-diene catalyzed asymmetric arylation of *N*-protected imines

By using dimethylzinc as the alkyl source and chiral diene **27**-Rh as catalyst, the methylation of tosyl imine **177** was realized in good yield and high enantioselectivity. (*Scheme 1.4.5*) [120]



Scheme 1.4.5 Rh-diene catalyzed asymmetric methylation of *N*-tosylarylimines

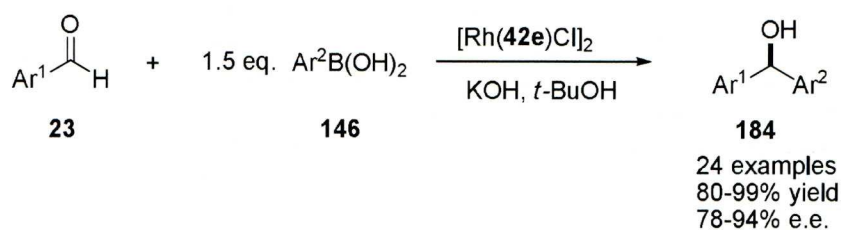
The asymmetric addition of arylboronic acids to aldehydes remains challenging [122-126]: the best results so far were obtained using Rh and a chiral spiro monophosphite complex **185** [127] (**Scheme 1.4.6**) with excellent yield but only a moderate to good enantioselectivity being obtained. Excellent results were achieved by Miyaoura and co-workers [128]. By using Ru and a chiral phosphoramidite ligand **186** as catalyst, both excellent yield and enantio-selectivity were achieved (average yield of *ca.* 87% and e.e. of *ca.* 90%).



Scheme 1.4.6 Rh-diene catalyzed asymmetric arylation of Arylaldehyde

The chiral diene-Rh catalyzed addition of arylboronic acids to aldehydes had not been reported until the **42e** was used in this reaction [67]. The chiral diarylmethylalcohol

184 was obtained in high yield and e.e. (average yield of >90% and e.e. of 85%)

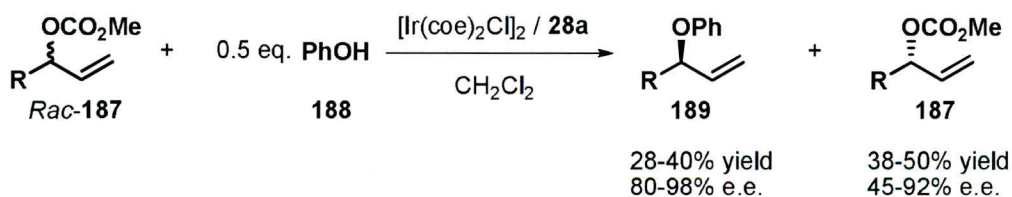


Scheme 1.4.7 Rh-diene catalyzed asymmetric arylation of Arylaldehyde

1.5 Miscellaneous applications of chiral olefin ligands

Chiral diene-Ir complex-catalyzed allylic substitutions for kinetic resolution:

An early application of a chiral diene, which helped to demonstrate the concept that chiral dienes could be useful ligands in asymmetric catalysis, was the use of a chiral diene-Ir complex for the kinetic resolution of racemic allylic carbonates (*Scheme 1.5.1*) [41].

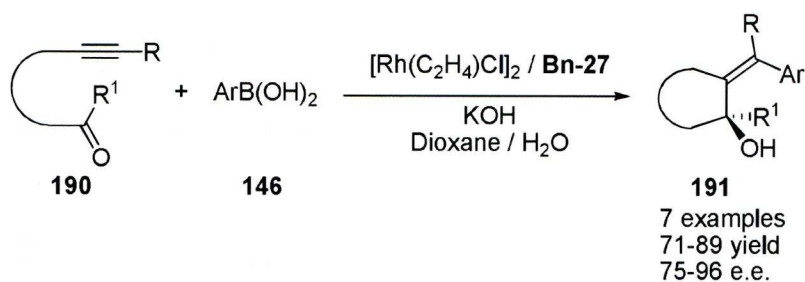


Scheme 1.5.1 Ir-diene catalyzed kinetic resolution of allylic carbonates

Rh-diene –catalyzed carbocyclization through tandem reactions

Transition metal-catalyzed tandem reactions involving multiple carbon-carbon bond formations are powerful methods for the preparation of structurally complex molecules in a convergent manner from relatively simple precursors [129, 130].

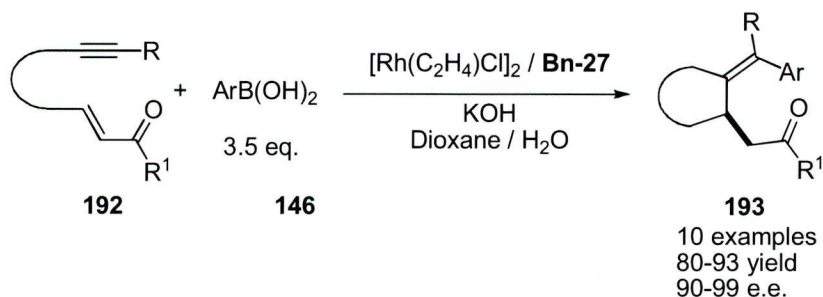
Hayashi and co-workers reported a chiral diene-Rh catalyzed addition/cyclization of arylboronic acids to alkynals, which leads to cyclic allylic alcohols with a tetrasubstituted olefin **191** (*Scheme 1.5.2*) [131];



Scheme 1.5.2 Rh-diene catalyzed arylation cyclization of alkynals

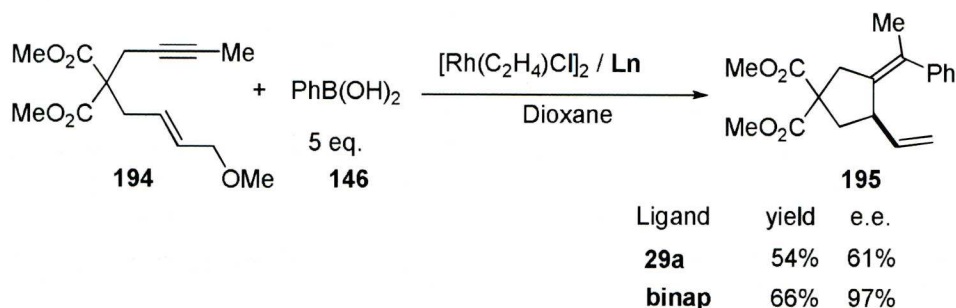
The aryl rhodium species firstly underwent *syn* addition to the triple bond to form a alkenyl rhodium intermediate which sequentially attacked the aldehyde or the ketone moiety.

A similar strategy was applied to substrate **192**, in which an α,β -unsaturated ester or ketone moiety, tethering to the alkyne group, was chosen to accept the alkenyl rhodium that formed by same mechanism (**Scheme 1.5.3**) [132]. The alkenyl rhodium intermediate undergoes an intramolecular conjugate addition to form the product **193** in high yield and excellent e.e.



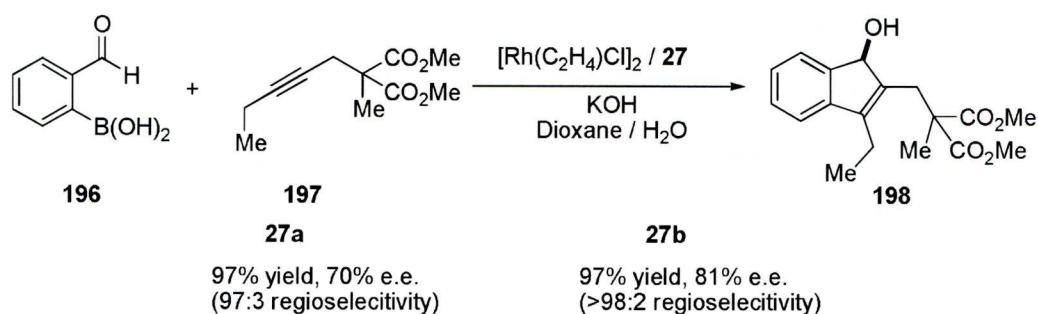
Scheme 1.5.3 Rh-diene catalyzed arylation cyclization of alkynals

In an other case, if an appropriate allylic function group was tethered to the alkyne, the carboration would be followed by allylic substitution to give product **195** in moderate e.e. In this example, phosphine ligands performed better than the chiral diene ligand (**Scheme 1.5.4**) [133].



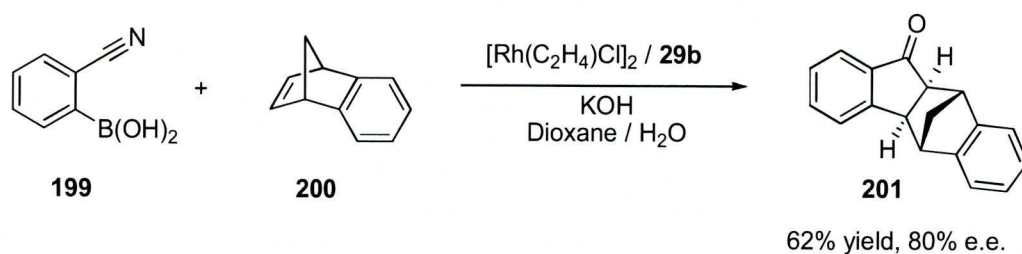
Scheme 1.5.4 Rh-diene catalyzed arylation cyclization of alkynals

Following the same mechanism of addition / cyclization to alkynals, a similar cyclic allylic alcohol could be constructed by the rhodium-catalyzed addition-cyclization of 2-formylphenylboronic acid with internal alkynes. Remarkable regio-selectivity and an excellent yield were achieved by using diene ligands. In one example, chiral diene **27** gave the product **198** in enantioselective manner and maintained the high regio-selectivity (**Scheme 1.5.5**) [134].



Scheme 1.5.5 Rh-diene catalyzed synthesis of Indenols

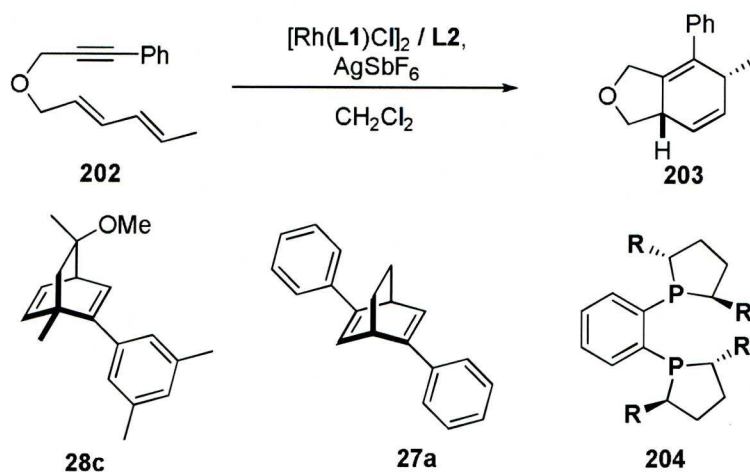
In a similar same way, 2-cyanophenylboronic acid **199** and norbornene derivatives **200** reacted to give product **201** [135]: transmetallation gives the 2-cyanophenylrhodium species which can add to the strained C=C bond and sequentially attack the cyano group. Hydrolysis *in situ* gives the final product and the re-generates of the catalyst.



Scheme 1.5-6 Rh-diene catalyzed synthesis of Indenols

An impressive reaction of intra-molecular [4+2] cycloaddition can be catalyzed by diene-Rh cation complexes (*Table 1.5.1*).

Table 1.5.1 Rh cation catalyzed [4+2] cycloaddition

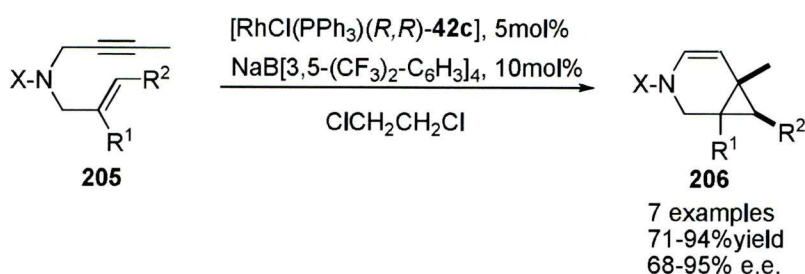


entry	catalyst		yield	e.e.	ref.
	L1	L2			
1	28	---	91	26	[136]
2	COD	204	99	13	[136]
3	28	204	99	95	[136]
4	27	---	90	96	[137]
5	---	204	9	44	[137]

An interesting phenomenon was observed in the initial report by Mikami and co-workers [136]. In this reaction either chiral diene **28** or chiral phosphine ligand **204**

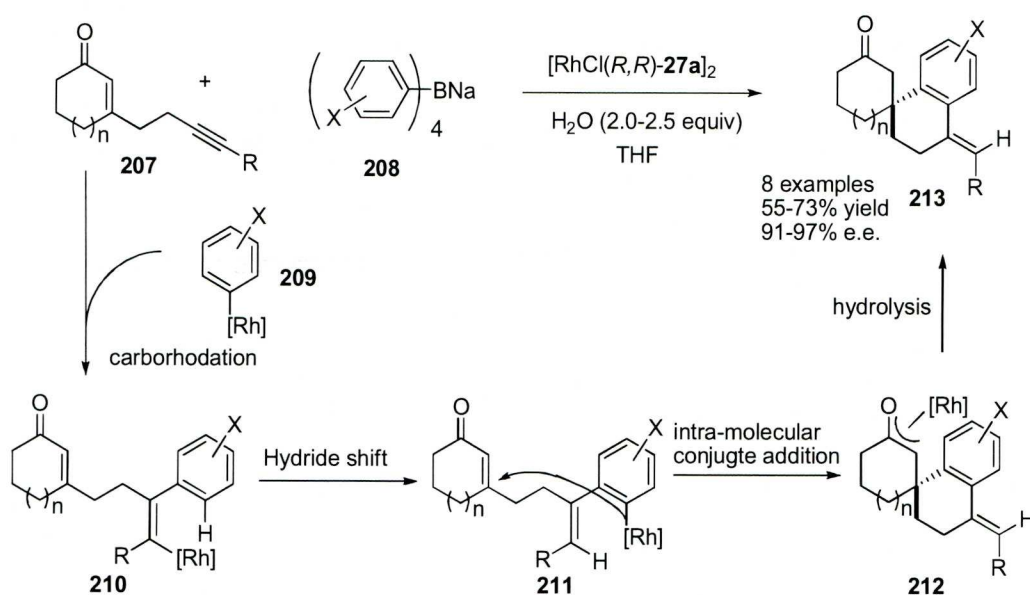
did not give high enantio-selectivity if used in isolation. High enantioselectivity was achieved only when they were used in combination (entry 1-3, **Table 1.5.1**). Later, Hayashi's results [137] helped to clarify this observation: 1) Olefin ligands are crucial for the activity for this reaction (comparing entry 2 and 5), 2) The C_2 -symmetric diene can give high enantio-selectivity solely without the help of chiral phosphine and shows that the C_2 -symmetric structure (bis substituted diene) is superior to the C_1 -symmetric one (mono substituted diene).

Most recently, a rhodium chiral diene cation catalyzed cycloisomerization was reported by Hayashi and co-workers. In this case, a combination of triphenylphosphine ligand and electron poor chiral tfb ligand (*R,R*)-**42c** proved to be the best catalyst to realize this transformation (**Scheme 1.5.7**) [138].



Scheme 1.5.7 Rh-chiral diene cation catalyzed cycloisomerization.

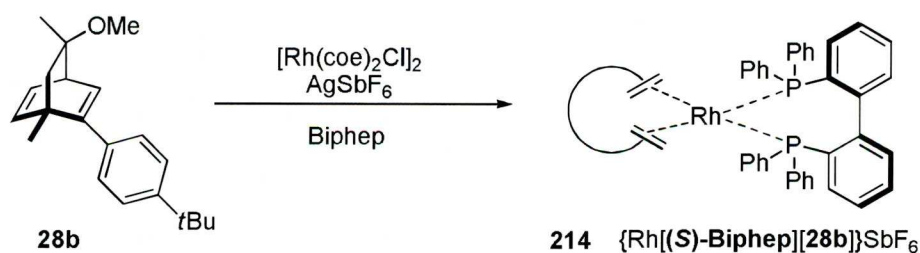
An innovative methodology to access chiral spirocarbocycles, which involves a C-H activation step in the mechanism, was demonstrated by Hayashi and co-workers recently (**Scheme 1.5.8**) [139]. Transmetalation of the catalyst with sodium tetraarylborate followed by carborhodation of the triple bond in the substrate gave intermediate **210**, which underwent an intra-molecular hydride shift to give **211**: this was verified by using a deuterium labeled substrate. The intermediate **211** then underwent an intra-molecular 1,4-conjugate addition followed by hydrolysis to give the desired product **213**.



Scheme 1.5.8 Chiral diene-rhodium-catalyzed asymmetric synthesis of spirocarbocycles

Resolution of transition metal complex

There are other applications such the chiral diene can be resolved by stoichiometric resolution by chiral metal complex, chiral phosphine-metal complex could be resolved by chiral diene (**Scheme 1.5.9**) [140].

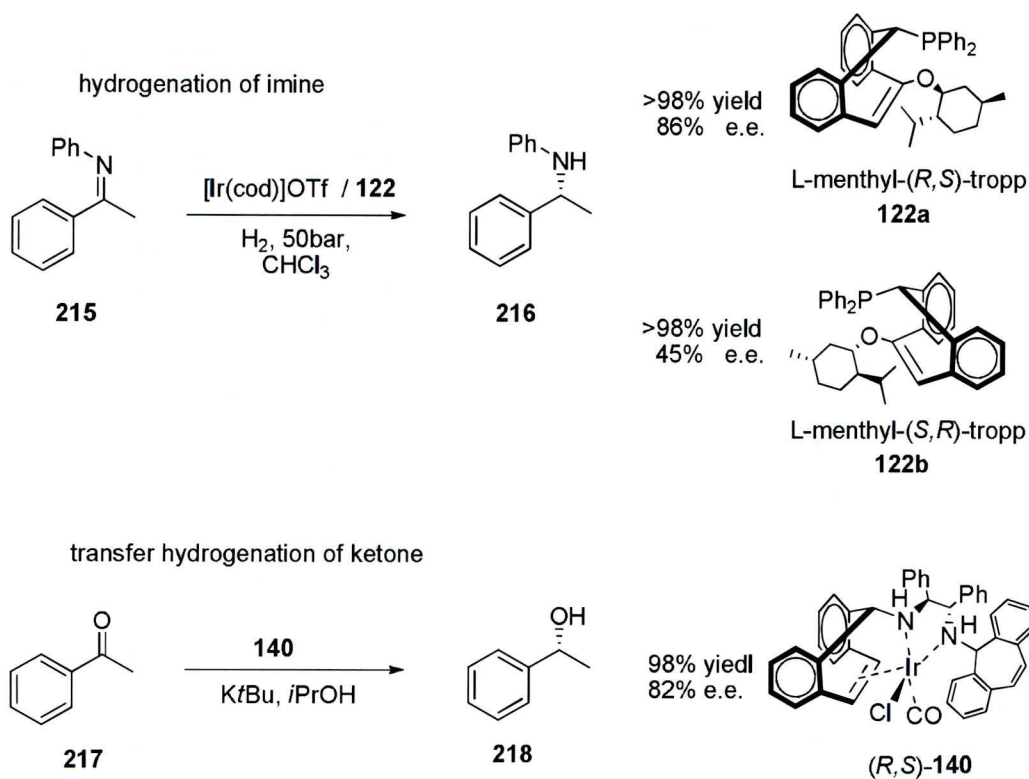


Scheme 1.5.9 Formation of chiral biphep-Rh complex by chiral diene ligand

Asymmetric hydrogenation.

In 2004, an L-menthyl containing phosphine-olefin ligand (L-menthyl-tropp) was applied to the hydrogenation of imine (**Scheme 1.5.10**) [77]. It was found that the diastereoisomers show a large difference in enantioselectivity, in which the matched

isomer **122a** gave both high yield and good e.e. but the mismatched one (**122b**) displays lower enantioselectivity. Also based on the tropp framework, the amino-olefin ligand **140** was used in the transfer-hydrogenation of acetophenone (**Scheme 1.5.10**). Although the enantioselectivity is not comparable with currently mature methodology, it provides an alternative and could be helpful to understand more about the mechanism of hydrogenation.



Scheme 1.5.10 Asymmetric hydrogenations of imines with phosphine-olefin ligands

Summary and outlook

Since the first successful application of a chiral diene ligand, there have been numerous reports of new ligands or new applications, and the research in this area is flourishing. However, compared with phosphine ligands, chiral diene ligands are much less well developed in terms of both in variety and number of applications. One

reason for this may be the difficulty of construction of the rigid scaffolds and resolution at appropriate stage during the synthesis. All of currently diene ligands not obtained from chiral auxiliary reagents or asymmetric catalysis need chiral HPLC resolution because traditional classical resolution methods show very low efficiency for these types of compounds. However, the advantages of these scaffolds (generally C_2 symmetric property) are obvious: they are easier to modify than the C_1 symmetric systems which normally obtained from chiral pool. In addition, the C_2 symmetry is normally a guarantee of high e.e.

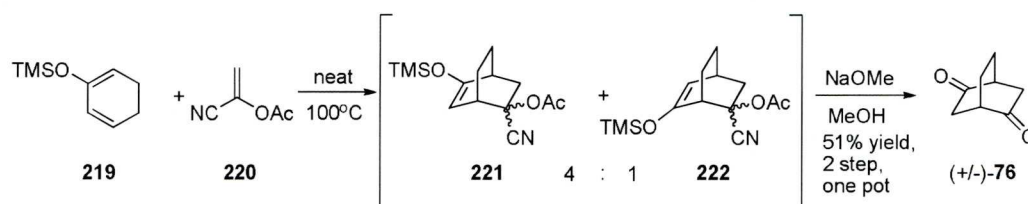
Due to the advantages of C_2 symmetric dienes, we envision that chemo-enzymatic approach may provide access to a wider range of structural analogues. Key to our objectives would be development of enzyme resolutions that could provide single enantiomers of ligand precursors in larger quantities than currently available by chiral HPLC.

Chapter 2 Chemo-enzymatic synthesis of bicyclo[2.2.2]octan-2,5-dione

2.1 Introduction

2,5-Disubstituted bicyclo[2.2.2]octan-2,5-dienes **27** are a series of useful ligands developed by Hayashi *et al.* They show novel enantioselectivity and activity in asymmetric catalytic reactions [59, 66, 99, 101, 106, 108-110, 120, 121, 132, 134, 139, 141-148]. The unsubstituted [2.2.2] bicyclic-2,5-diene is also the starting material for synthesis of CNS-modulators [149]. The chiral bicyclo[2.2.2]octan-2,5-diketones **76**, synthetic precursors to the diene compounds, are difficult to access both in terms of synthesis and resolution. This has limited the application of the diene ligands in asymmetric catalysis. For the synthesis of racemic **76**, the most frequently used route is low yielding (overall 4%) as described in Chapter 1 (page 16, **Scheme 1.2.8**) [150]. However, apart from the low yield and the requirement for large amounts of highly toxic lead tetra-acetate, the cheap and easily available starting materials, scalability of the reaction and straight forward purification protocols make it the best choice for gram scale preparation.

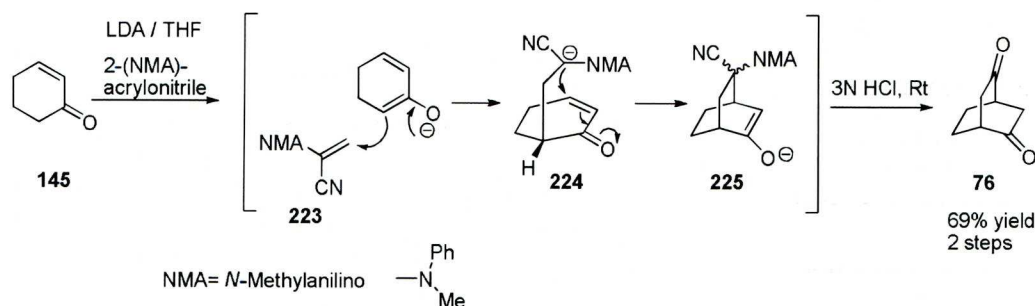
Werstiuk and co-workers reported the synthesis of racemic **76** from 2-trimethylsiloxy-1,3-cyclohexadiene **219** and cyanovinyl acetate **220** *via* Diels-Alder in a two-step one pot preparation with 51% yield [151]. However it was not commonly adapted for accessing the diketone **76**, maybe due to the high price of cyanovinyl acetate.



Scheme 2.1.1 Synthesis of bicyclo[2.2.2]octan-2,5-dione by Diels-Alder reaction

An alternative route to compound **76** was reported by Ahlbrecht and co-workers *via*

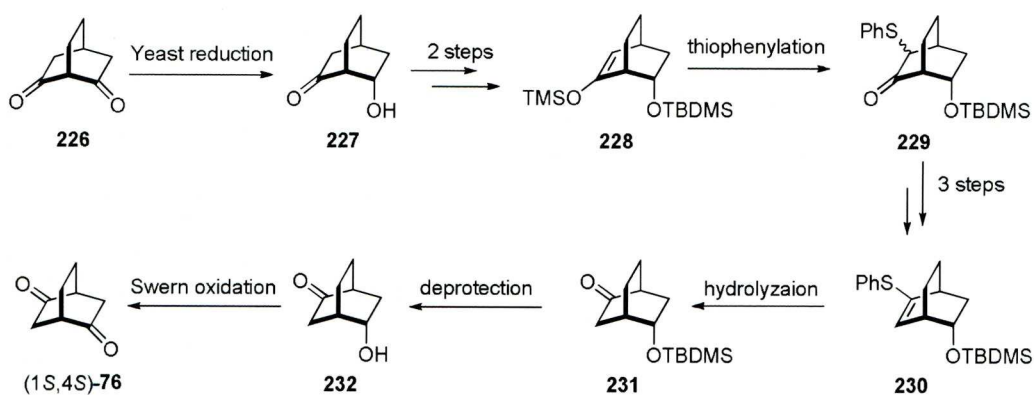
tandem-Michael addition of 1-cyanoenamine to cyclohexenones (**Scheme 2.1.2**) [152].



Scheme 2.1.2 Synthesis of bicyclo[2.2.2]octan-2,5-dione by tandem Michael addition

Perhaps due to the limited availability of 2-(*N*-methylanilino)-acrylonitrile, this route has also not been used for the synthesis of ligands despite having much higher synthetic efficiency than other methods.

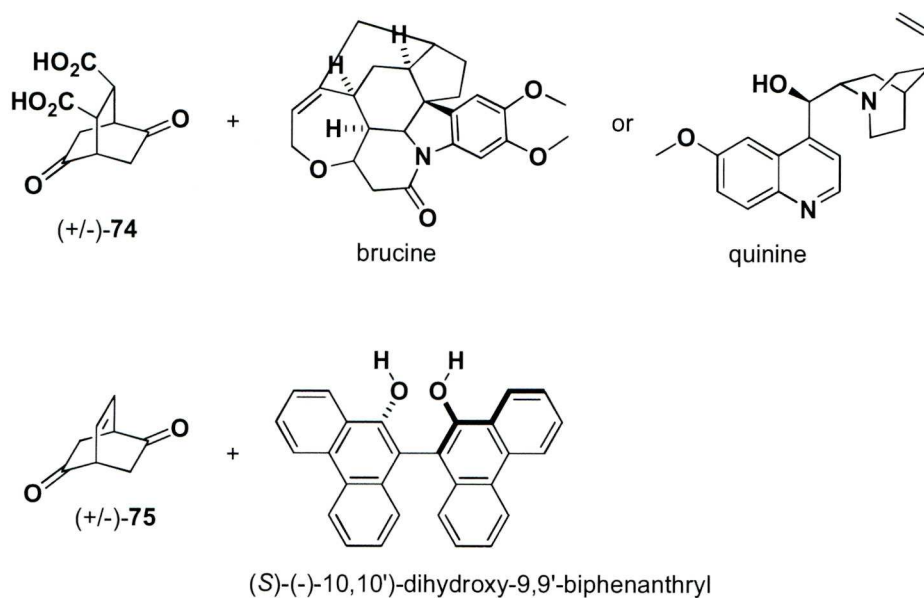
Frejd and co-workers developed a chemo-enzymatic route for the synthesis of (1*S*,4*S*)-2,5-diketone **76** [153]. The key step is an yeast catalyzed desymmetrization of the 2,6-diketone **226** [154, 155], from which (1*R*,4*S*,6*S*)-6-hydroxybicyclo[2.2.2]octan-2-one (-)-**227** was obtained in high yield with 98% e.e. (-)-**227** via a 1,2-carbonyl transfer route [156] using a series functional group transformations to give **232**, which could be easily oxidized to give the desired (1*S*,4*S*)-**76**.



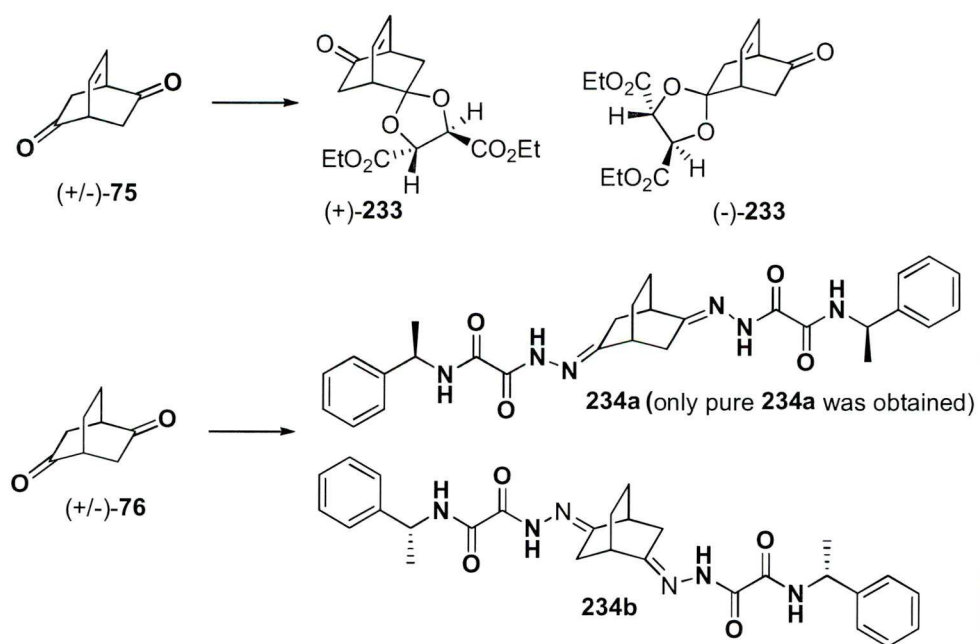
Scheme 2.1.3 Chemo-enzymatic synthesis of (1S,4S)-bicyclo[2.2.2]octan-2,5-dione

For the resolution, crystallization of diastereomeric derivatives or chiral HPLC is very inefficient. Various classical resolution methods had been applied to this diketone or its intermediates in the synthetic route, which were shown in **Scheme 2.1.4**. The racemic **75** has been resolved as diastereomeric diethyl (*R,R*)-(+)-tartrate acetals [150] and as an inclusion complex with (*S*)-(-)-(10,10')-dihydroxy-9,9-biphenanthryl [157], and in the work of Hill *et al.* and Lightner *et al.* the diacid **74** was also resolved as its brucine salt or quinine salt, followed by electrolysis to give (-)-**75** [150, 158]. Furthermore, the dihydrazone of compound **76**, formed with (*R*)-5-(1-phenylethyl)semioxamazide, was resolved *via* fractional recrystallization [101]. However, all these methods were inefficient for multi-gram preparation.

non-covalent-bonded complexes of diastereoisomers

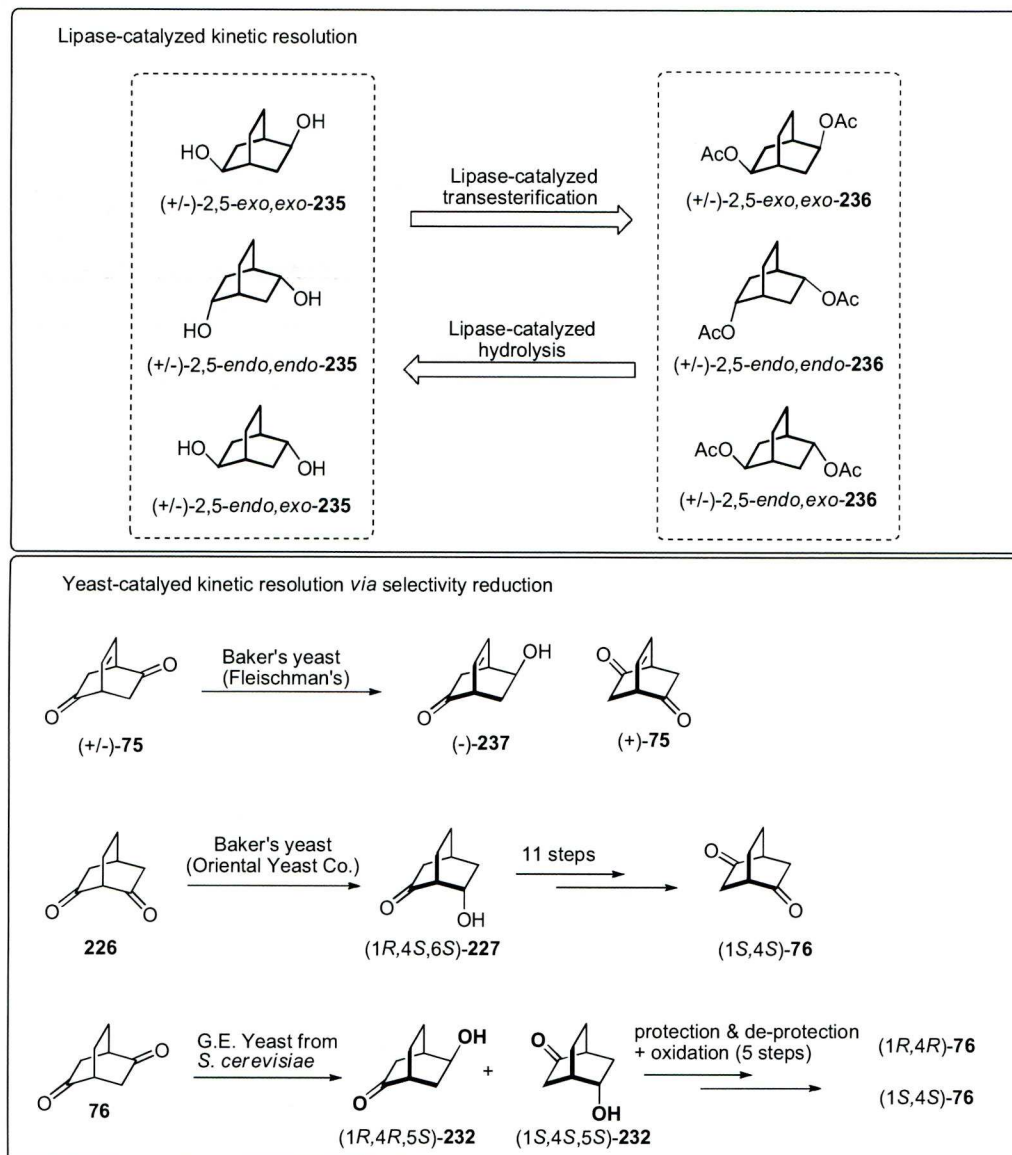


covalent-bonded complexes of diastereoisomers

**Scheme 2.1.4** Classical resolution towards the bicyclo[2.2.2] scaffold.

Enzymatic methods also had been tried and are summarized in **Scheme 2.1.5**.

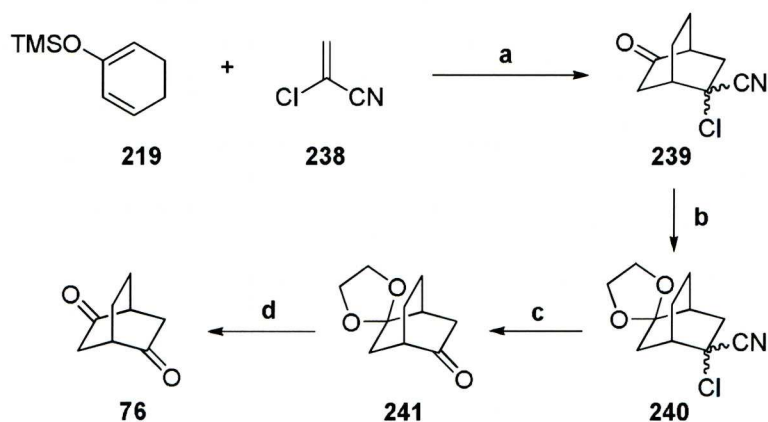
Naemura investigated resolution of bicyclo[2.2.1]heptane, bicyclo[2.2.2]octane and bicyclo[3.2.1]octane diols by lipase-catalyzed transesterification or hydrolysis reactions. For the bicyclo[2.2.2] system, the best result was obtained from the pig liver esterase-catalyzed hydrolysis of the diacetate 2,5-*endo*, *endo*-**236**, giving its mono hydrolyzed product in 29% yield and 84% e.e. [159]. The lipase YS catalyzed transesterification of the diols was only successful for the [3.3.1] system and gave no improvement for the [2.2.2] system [160]. Racemic diketone **75** was resolved by baker's yeast reduction to give hydroxyketone (-)-**237** and unreacted (+)-ketone **75** with varying e.e.'s depending on the incubation time [158]. The yeast catalyzed desymmetrization of the 2,6-diketone **226** gave (1*R*,4*S*,6*S*)-6-hydroxybicyclo[2.2.2]octan-2-one (-)-**227** in high yield with 98% e.e. [154, 155]. However, a 11-step synthetic procedure was required to access one enantiomer (1*S*,4*S*)-2,5-diketone **76** (**Scheme 2.1.3**). One notable result has been reported by the same group recently; compound **76** was selectively reduced to a hydroxyketone in 98% conversion and 99% e.e. for each diastereoisomer ((1*R*,4*R*,5*S*)-**232** and (1*R*,4*R*,5*S*)-**232**) by using genetically engineered *Saccharomyces cerevisiae* [161]. However, this approach suffered from low substrate concentrations and separation problems.



2.2 Results and discussion

2.2.1 Synthesis of bicyclo[2.2.2]octan-2,5-dione **76**

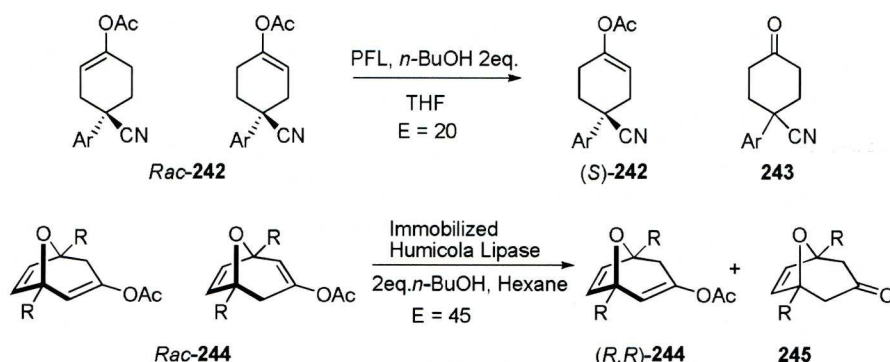
We have been exploring alternative synthetic routes and resolution methods for accessing diketone **76** and analogues in order to make the previously described asymmetric transformations accessible to the synthetic community. This has resulted in the development of a practical synthesis of homochiral diketone **76** (*Scheme 2.2.1*).



Scheme 2.2.1 Preparation of bicyclo[2.2.2]octan-2,5-dione **76**. Reagents and Conditions: a) Toluene, 110°C, 4hr, 70%; (b) ethylene glycol, benzene, reflux; (c) KOH aq., DMSO, Rt, 12hr, 85% two steps; (d) 10% HCl aq., THF, Rt, 12hrs, quant.

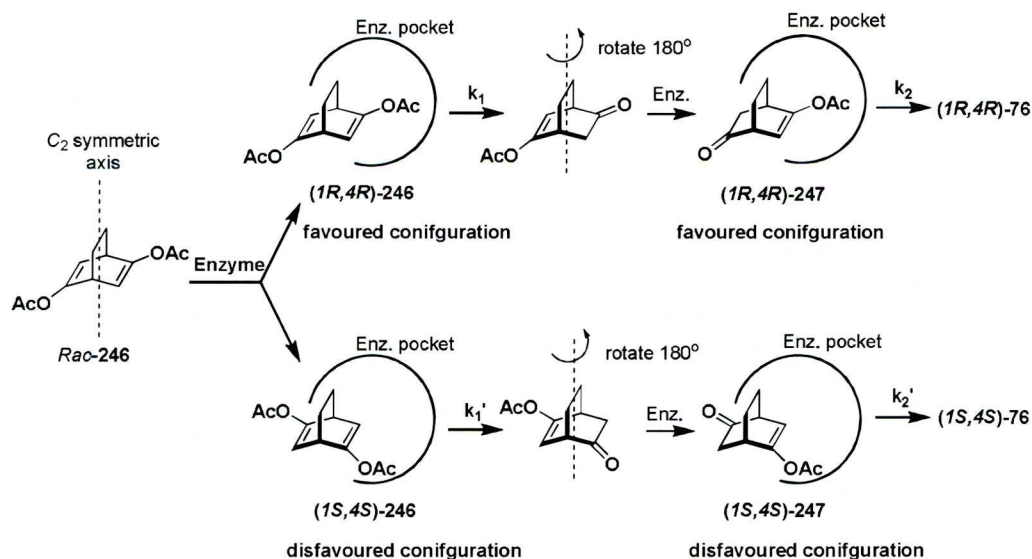
The bicyclic [2.2.2] system was constructed by [4+2] cycloaddition of 2-(trimethylsiloxy)-1,3-cyclohexadiene **219** and 2-chloroacrylonitrile **238** [162, 163]. The major product was the desired 2,5-adduct compound **239**, in which the intermediate enol silyl ether moiety was cleaved to give the ketone group during the reaction *via* some unknown mechanism. Considering the harsh conditions in converting the cyano chloro moiety into a ketone, the ketone group in compound **239** was protected with ethylene glycol to give compound **240**, which was followed by basic hydrolysis to give **241** (two steps 85% yield) [164]. Hydrolysis of the ketal group with 10% HCl / THF at room temperature afforded racemic diketone **76** in quantitative yield.

2.2.2 Substrates synthesis for enzyme resolution



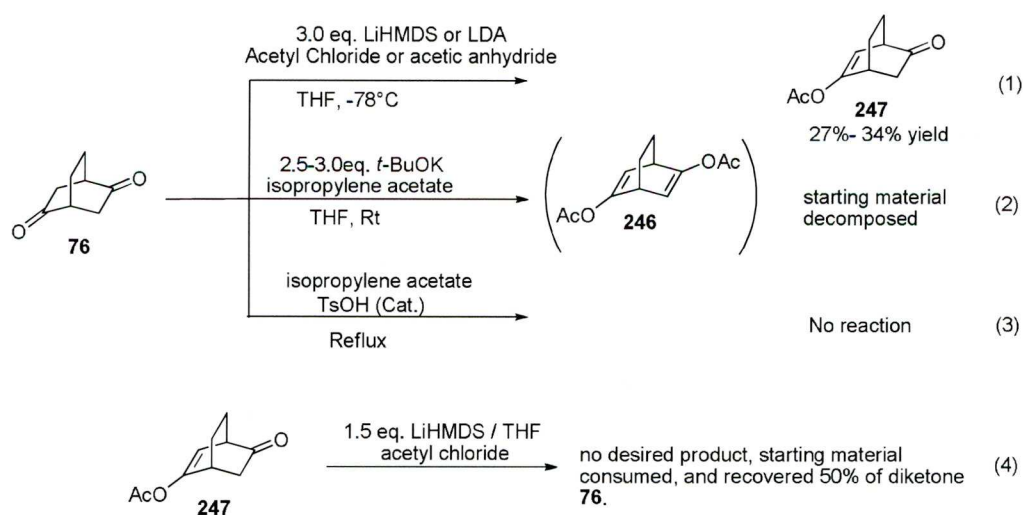
Scheme 2.2.2. Lipase-catalyzed resolution of cyclic enol acetates.

The Carnell group previously developed lipase-catalyzed resolutions of enol acetates as an effective alternative to asymmetric enolate formation for the desymmetrisation of prochiral ketones (Scheme 2.2.2) [165]. The enol acetate **242** was resolved with *Pseudomonas fluorescens* lipase (PFL) to provide a key building block for the synthesis of NK-2 antagonists [166-168]. Similarly oxabicyclic enol ester **244** was resolved with high selectivity using silica-absorbed *Humicola* sp. lipase [169].

Scheme 2.2.3 Double selective hydrolysis of C_2 -symmetric bis-enol acetate.

Thus, we envisioned a novel resolution of diketone **76** when converted into the corresponding bis enol acetate **246** as biotransformation substrate as shown in **Scheme 2.2.3**. In this case, if we assumed (*R,R*)-**246** to be the favored configuration, this would undergo the first hydrolysis with kinetic differentiation to give the (*R,R*)-configured monoketone compound **247**, which could rotate 180° and visit the enzyme active site again. Owing to the original C_2 symmetry of the *bis*-enol acetate **246**, the pseudo C_2 symmetric (*R,R*)-enriched mono ester **247** would be more likely to be favored, resulting in similar kinetic differentiation, although the true C_2 symmetry would have broken in the first step hydrolysis. If so, an amplification of the enantio-selectivity may result.

Unfortunately, our effort to synthesize the *bis*-enol acetate **246** failed (**Scheme 2.2.4**). Treatment of **76** with 3 eq. of LiHMDS or LDA and acetyl donors at -78°C gave **247** in low yield (equation 1). The procedure that has originally been used for the synthesis of enol acetate **244** was applied but yielded no product although all starting material was consumed (equation 2). Acid catalyzed transesterification also failed (equation 3).



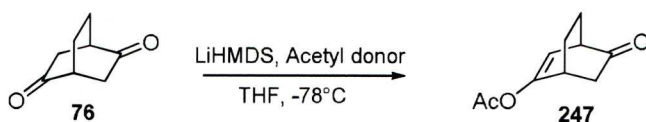
Scheme 2.2.4 Efforts towards the synthesis of bis-enol acetate **246**

Sequential esterification by using the product **247** obtained in equation (1) as starting

material also failed (see equation (4)).

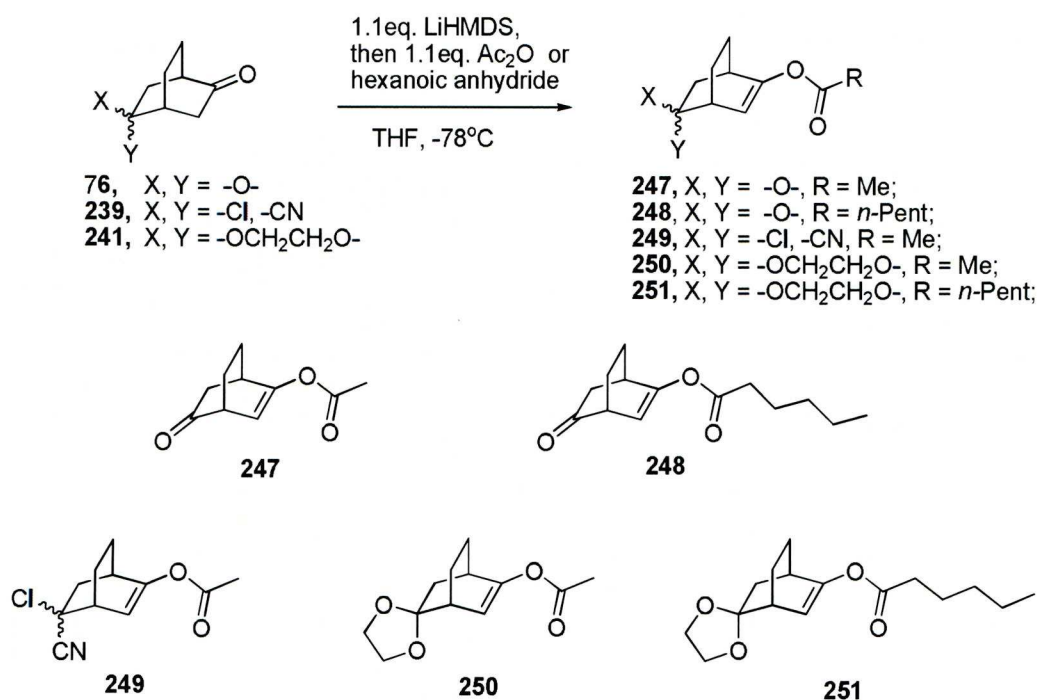
After further screening of the conditions described in equation (1), it was found that decreasing the amount of base increased the yield of mono-enol-acetate **247**. The highest yield was obtained when 1.1 equivalent of base and 1.1 equivalent of acetic anhydride were used (*Table 2.2.1*).

Table 2.2.1 Conditions screening for synthesis of enolacetate



Entry	Base	Quantity	Time	Acetone donor	yield	Temperature
1	LHMDS	3eq.	12hr	Acetylchloride	40	-78
2	LHMDS	3eq.	48hr	Acetylchloride	43	-78
3	LDA	3eq.	12hr	Acetylchloride	8	-78
4	LHMDS	3eq.	48hr	Acetylchloride	48	-78-rt
5	LDA	3eq.	48hr	Acetic anhydride	13	-78-rt
6	LHMDS	3eq.	48hr	Acetic anhydride	48	-78-rt
7	LHMDS	1.5eq.	12hr	Acetylchloride	90	-78-rt
8	LHMDS	1.5eq.	12hr	Acetic anhydride	88	-78-rt
9	LHMDS	1.1eq.	12hr	Acetic anhydride	95	-78-rt

Consequently, we decided to use the mono enol acetate **247** for the enzyme resolution. In addition, a number of other enol esters were synthesized for the enzyme resolution (*Scheme 2.2.5*).

**Scheme 2.2.5** Enol acetates prepared for lipase resolution

Firstly, substrate **247** was tested using previously employed biotransformation conditions. However, there was no reaction with PFL in THF, while silica absorbed *Humicola* sp. lipase in hexane gave low selectivity. A systematic screening was carried out with a series of lipases under varied solvent conditions (**Table 2.2.2-2.2.4**).

Table 2.2.2 Lipase screen in hexane for **247**

Entry	Enzyme	Conversion	ee% of Enolate (enolate left%)	E
1	<i>Candida rugosa</i> (Chirazyme L-3, Europa Lipase AY)	31.2	-0.9 (68.2)	1
2	<i>Pseudomonas fluorescens</i> (PFL, Amano AK30)	8.0	1.4 (92.0)	1.4
3	<i>Candida antarctica</i> (Lipase B, Novozyme 435)	77.5	86.5 (22.5)	1.4
4	<i>Pseudomonas cepacia</i> (PCL, Lipase PS Amano)	3.7	-5.0 (96.3)	--
5	<i>Mucor javanicus</i> (Lipase Amano 10)	3.3	0 (96.7)	--
6	<i>Penicillium camembertii</i> (Lipase G Amano 50)	24.7	14.1 (75.3)	3
7	<i>Rhizopus oryzae</i> (Lipase F AP-15)	4.0	0 (96.0)	--
8	<i>Mucor meihei</i> (Lipase M Amano, Europa lipase 15(RS))	0	-- (100)	--
9	<i>Candida antarctica</i> (chirazyme L-2)	65.9	60.1 (34.1)	3.3
10	<i>Alcaligenes</i> sp. (Europa Lipase 20)	11.9	5.0 (88.1)	2.3

Table 2.2.3 Lipase screen in toluene for **247**

Entry	Enzyme	Conversion	ee% of Enolate (enolate left%)	E
1	<i>Candida rugosa</i> (Chirazyme L-3, Europa Lipase AY)	0	– (100)	--
2	<i>Pseudomonas fluorescens</i> (PFL, Amano AK30)	0	– (100)	--
3	<i>Candida antarctica</i> (Lipase B, Novozyme 435)	11.8	12.4 (88.2)	17
4	<i>Pseudomonas cepacia</i> (PCL, Lipase PS Amano)	0	– (100)	--
5	<i>Mucor javanicus</i> (Lipase Amano 10)	0	– (100)	--
6	<i>Penicillium camembertii</i> (Lipase G Amano 50)	0	– (100)	--
7	<i>Rhizopus oryzae</i> (Lipase F AP-15)	0	– (100)	--
8	<i>Mucor meihei</i> (Lipase M Amano, Europa lipase 15(RS))	0	– (100)	--
9	<i>Candida antarctica</i> (chirazyme L-2)	11.3	14.8 (88.7)	16
10	<i>Alcaligenes sp.</i> (Europa Lipase 20)	3.5	5.0 (98.5)	--

Table 2.2.4 Lipase screen in buffer for **247**

Entry	Enzyme	Conversion	ee% of Enolate (enolate left%)	E
1	<i>Candida rugosa</i> (Chirazyme L-3, Europa Lipase AY)	100	-- (0)	--
2	<i>Pseudomonas fluorescens</i> (PFL, Amano AK30)	39.2	21.0 (60.8)	2.4
3	<i>Candida antarctica</i> (Lipase B, Novozyme 435)	55.3	69.4 (44.7)	7
4	<i>Pseudomonas cepacia</i> (PCL, Lipase PS Amano)	8.8	0 (91.2)	--
5	<i>Mucor javanicus</i> (Lipase Amano 10)	11.4	-5.5 (88.6)	2.6
6	<i>Penicillium camembertii</i> (Lipase G Amano 50)	29.6	14.4 (70.4)	2.4
7	<i>Rhizopus oryzae</i> (Lipase F AP-15)	100	-- (0)	--
8	<i>Mucor meihei</i> (Lipase M Amano, Europa lipase 15(RS))	31.5	-2.52 (68.5)	1.1
9	<i>Candida antarctica</i> (chirazyme L-2)	34.1	20.8 (65.9)	3.0
10	<i>Alcaligenes sp.</i> (Europa Lipase 20)	24.7	13.0 (75.3)	2.6

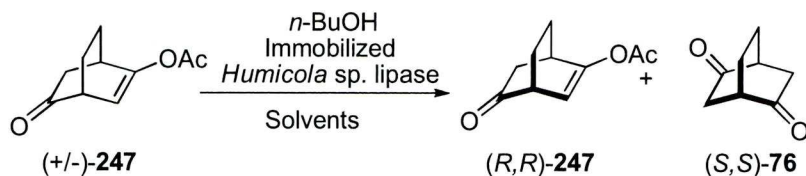
All reactions were carried as follows: for transesterification reactions in toluene and hexane, 10mg of substrate, 2eq. of nBuOH to the substrate, and 5ml of solvent. For hydrolytic reaction in buffer, except without addition of nBuOH, the rest are same. All reactions are stirred at room temperature for 12 hr.

Only CAL-B (*Candida antarctica*) showed a moderate enantioselectivity for this substrate in toluene ($E = 16$ and 17 , entries **3** and **9**, **Table 2.2.3**), with a very low reaction rate. The results of screening with substrates **248** – **251** showed either low reactivity or low enantioselectivity.

2.2.3 Kinetic resolution of (+/-)247 using immobilized *Humicola* sp. lipase

Given our previous success with immobilized *Humicola* sp. lipase for the bicyclic compound **244** (page 61, **Scheme 2.2.2**, Chapter 2) [169], further investigations were focused on this enzyme. Various immobilization methods and solvents were tried (**Table 2.2.5**).

Although solvent screening showed that the *Humicola* sp. lipase had tolerated a narrow range of solvents for this compound (it only works in nonpolar alkanes), exciting results were obtained when it was immobilized on PhosES-03 and Accurel with pentane as the solvent (entries 18 and 19), where the E values are as high as 116 and 68 respectively. Comparing the supporting materials between entry 18 and 19, Accurel is polypropylene powder with c.a. 250 μm size, with a large hydrophobic alkane surface; and the PhosES-03 is silica highly modified with long chain alkanes on the surface. Entries 10, 15 and 16 (the PhosES-01, normal silica gel from Posphonic company), with unfunctionalized surface silanol groups, have much lower E values than entries 18 and 19. Moreover, the supporting material PhosES-02 (entry 17) is silica which was moderately modified (less than PhosES-03) with long chain alkane. In this case the E value was 40 which is higher than entries 10, 15 and 16 but lower than 18 and 19. These results indicate that the more hydrophobic the support system, the better the enantioselectivity the enzyme.

Table 2.2.5 Screening with *Humicola* sp. lipase

entry ^a	Solvents	Immobilization	conversion % ⁱ	e.e. % ^j	reaction time	<i>E</i> value
1	Toluene	Silica ^g	No reaction	--	4d	--
2	TBME	Silica ^g	41	43	4d	6
3	Et ₂ O	Silica ^g	27	13	4d	2
4	DME	Silica ^g	No reaction	--	4d	--
5	Acetone	Silica ^g	No reaction	--	4d	--
5	Hexane	Silica ^g	60	73	2d	6
7	Cyclohexane	Silica ^g	31	28	1d	5
8	Heptane	Silica ^g	29	26.6	1d	6
9	Petroether	Silica ^g	27	25.7	1d	5
10	Pentane	Silica ^g	31	37	1d	15
11 ^b	Pentane	lyophilized ^g	42	45	6d	6
12 ^b	Pentane	lyophilized ^h	14	15	4d	27
13	Buffer	Enz. solun	24	13	2d	<1
14 ^c	Pentane	PCMC ^g	29	31	0.5d	10
15 ^d	Pentane	Sol-gel ^g	29	37	3d	29
16 ^e	Pentane	PhosES-01 ^h	25	30	1d	25
17 ^e	Pentane	PhosES-02 ^h	34	48	10hr	45
18 ^e	Pentane	PhosES-03^h	21	26	30hr	116
19 ^f	Pentane	Accurel^h	30	41	3hr	68
20 ^f	Pentane	Accurel ^g	52	90	5hr	33
21	Pentane	Eupergit ^h	30	22	3d	4
22	Pentane	Eupergit ^g	34	40	2d	12

(a) All reactions were carried out as follows: 10mg of substrate, 2eq. of *n*-BuOH w.r.t. the substrate, and 5ml of solvent. For each immobilized enzyme assay, 50 uL of enzyme solution was used. The supporting material varies. For silica, 200mg was used in each assay, for the PhosES series silica 100mg was used for each assay, (b) 2mg of free dried enzyme was used, (c) PCMC method was used according to ref. [170], (d) The sol-gel and Eupergit adsorption was done according to the ref. [171], (e) PhosES01-03 were silica materials given by PhosphonicS Ltd., (f) The Accurel adsorption was done according to the ref. [172], (g) dry catalyst, (h) catalyst containing water, (i) conversion determined by GC, (j) E.e. was determined with chiral HPLC on Chiracel AD column.

It can be concluded from **Table 2.2.5** that generally the immobilized enzyme shows better selectivity than the free enzyme (comparing entry 10 with 11), which is consistent with the literature result where *Humicola* sp. lipase shows increased selectivity after immobilization on silica [169]. This could be attributed to a conformational change within the active site.

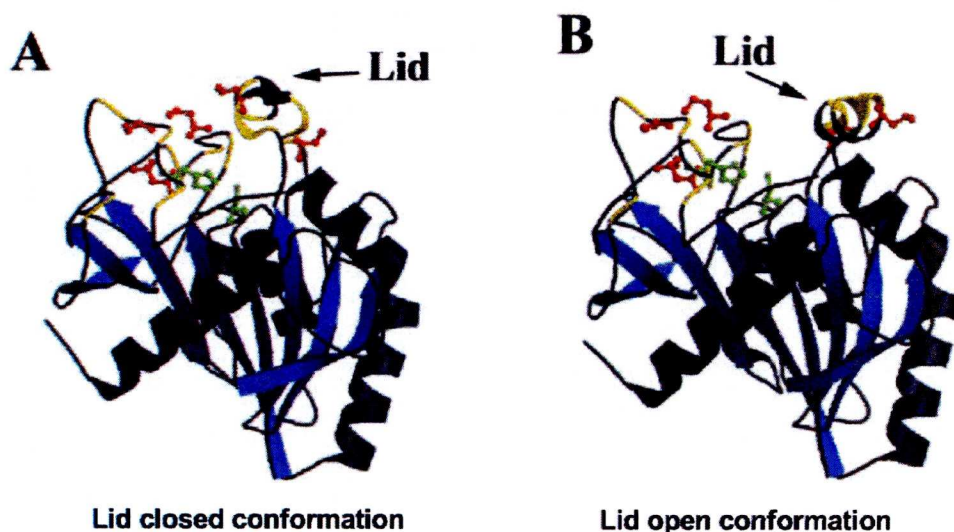


Figure 2.2.1 Three-dimensional structures of the closed form (A) and of the open form (B) of *Humicola* sp. lipase (ref.[173]). Carboxylic side-chains Asp-96, Asp-201, Asp-254, Glu-87, Glu-210 (in red) lie at the periphery of the external hydrophobic region (in yellow). The catalytic triad (in green) becomes accessible after opening the lid. The rotation of the lid exposed hydrophobic residues of the amphiphilic helix at the external surface of the enzyme.

The results of Noinville *et al.* indicate that the hydrophobic lid which covers the active site of *Humicola* sp. lipase is in the open conformation at the water-hydrophobic interface (**Fig 2.2.1**) [173]. Thus, immobilisation on a hydrophobic surface which has associated water seems to be essential in our reactions. It may facilitate such a conformational change resulting in increased reactivity and selectivity. If we compare entry 11 with 12 and entry 19 with 20, it can be seen that with free enzyme (entry 11 and 12) or immobilized enzyme (entry 19 and 20), a small amount

of water is advantageous: entry 12 is better than 11, and 19 is much better than 20.

Due to the successful performance achieved by *Humicola* lipase, which is isolated from the *Rhizomucor* family of fungi, other lipases from the *Rhizomucor* family were screened under the same conditions. However, the results show that none of them outperform or even come close to *Humicola* lipase. All of them show very low activity and low enantioselectivity (**Table 2.2.6**).

Table 2.2.6 Screen with lipases from *Rhizomucor* family for resolution of (+/-)-**247**

entry	Enzyme	conversion	e.e.	<i>E</i> value
1	<i>Aspergillus niger</i> (ANL)	<3	N.D.	---
2	<i>Rhizomucor</i> (RML)	no reaction	N.D.	---
3	<i>Rhizopus</i> (ROL)	21	12	3
4	<i>Penicillium camembertii</i> (RcamL)	no reaction	N.D.	---
5	<i>Candida antarctica</i> (CAL-A)	10	-3.7	1.7

All reactions were carried out same as that in **Table 2.2.5** and quenched after 24hrs.

The effect of *n*-butanol was also studied and was found to have a pronounced effect on the activity and enantioselectivity (**Table 2.2.7**). On increasing the *n*-butanol from 2 eq. to 5eq., the reactivity dropped dramatically. The reactivity of the lipase remained at a low level and steadily decreased when the ratio of *n*-BuOH over substrate was increased from 5 to 100.

Table 2.2.7 Screen with amount of *n*-Butanol for resolution of (+/-)-**247**

entry	<i>n</i> -BuOH/subs.	Reaction time	e.e	Conversion	<i>E</i> -value
1	5	12hr	18	16	41
2	10	12hr	12	14	7.4
3	20	12hr	8	10	6.6
4	40	12hr	5	8	--
5	100	12hr	0	3	--

All reactions were carried out same as entry 19 in **Table 2.2.5** (immobilized *Humicola* sp. lipase on accurel) except that the amount of *n*-BuOH w.r.t. substrate was varied.

Other solid supports with regular three-dimension porous materials such as MCM-48 and SBA-15 were used to immobilize the *Humicola* sp. lipase and it was found that the regular porous structure did not bring extra benefit for the selectivity, the *E* value obtained was the same as for their amorphous silica analogue (**Table 2.2.8**).

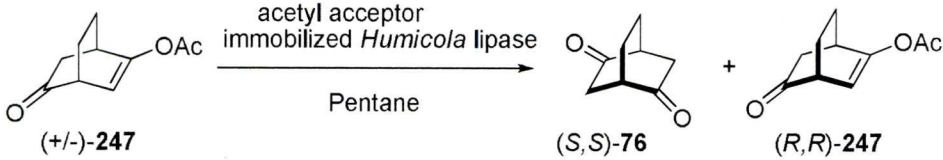
Table 2.2.8 Mesoporous materials as supporting materials for *Humicola* lipase biotransformation of (+/-)-**247**

entry	supporting material	conversion	e.e.	reaction time	<i>E</i> value
1	MCM-48	13	13	12hrs	3
2	SBA-15	17	16.5	7d	5
3	SBA-16	9	7.7	5d	11
4	MCF-3	14	14	5d	12
5	MCF-6	12	12	30hr	10
6	MCF-10	8.8	7	3d	10

All immobilizations and reactions were carried out as that in **Table 2.2.5**

It had been found that the immobilized wet *Humicola* lipase outperformed the dry catalyst. Considering that water can also act as a nucleophile to accept the acyl group, experiments without *n*-BuOH were run and it was found that on a small scale the rate was not affected. (entries 1 and 2, **Table 2.2.9**). However, the activity dropped remarkably when the reaction was scaled up to 1 gram scale. It is believed that the acetic acid produced along with the hydrolysis prohibits the reaction and decreases the *E* value [174].

Table 2.2.9 Water containing immobilized *Humicola* lipase reslotuion

					
Entry	Cat	Acetyl acceptor	reaction time	conversion%	e.e.%
1 ^a	PhosES03	water	1.5hr	65	100
2 ^a	Accurel	water	1.5hr	58	100
3 ^b	PhosES03	water/ <i>n</i> -Butanol	1.5hr	60	100

a) Reactions were carried out same as entries 18 and 19 in **Table 2.2.5** except without addition of *n*-BuOH, b) Conditions were same as entry 18 in **Table 2.2.5**.

Bases were used to neutralize the acetic acid. By using same conditions as entry 2 in **Table 2.2.9**, organic bases were introduced to be the acid scavengers (**Table 2.2.10**). It was found that the activity has increased significantly, in presence of DABCO, conversion was almost 60% in 30mins (entry 3, **Table 2.2.9**). However the E value dropped considerably, particularly when using triethylamine (entry 1).

Table 2.2.10 Base screen when water was used as acetyl acceptor

Entry	Cat	Acetyl acceptor	Base	Time	Conversion	ee	E-value
1	Accurel	water	Et ₃ N	0.5hr	53.5	54.2	4.5
2	Accurel	water	DIPEA	0.5hr	53.3	87	20
3	Accurel	Water	DABCO	0.5hr	59.7	98.4	25

Reactions were carried out same as entries 1 and 2 in **Table 2.2.9** except extra base was added.

One reasonable explanation for these results is that although these organic bases may accelerate the reaction by trapping the acetic acid they may also affect the enzyme's conformation (may be by changing the pH of the reaction solution) leading to a decrease of enantioselectivity.

According to the results obtained above, the conditions for entry 19 in *Table 2.2.5* were chosen for scale up. However, it was found that, after the reaction was scaled up to 1 gram, the reaction rate slowed significantly, requiring 5 days to get the point where the enol acetate reached >99% e.e. with 39% isolated yield. The decrease in activity maybe attributed to two factors: firstly, loss of the water by catalyst. When the reaction was scaled up in a larger vessel, it was found that when vigorously stirring for over 12 hours, the water from the solid enzyme catalyst splashed onto the wall of the reaction flask and was lost from the enzyme; secondly, the acetic acid possibly formed during the hydrolysis, which may be inhibit the reaction.

To overcome these two problems, we devised a special reactor to carry out this resolution (*Fig 2.2.2*).



Fig 2.2.2 Reactor for resolution by *Humicola* sp. lipase on wet Accurel

A standard laboratory vacuum desiccator was used as the reaction vessel. The immobilized enzyme was placed on the metal mesh that had been covered with cotton fabric. Sodium bicarbonate was also placed alongside the immobilized enzyme in a separate pile, in order to neutralize any acetic acid formed. This was a precaution since the reaction is a butanolysis (as evidenced from the butyl acetate formed). The reaction was stirred vigorously by a magnetic stirrer bar sitting in the bottom of the dessicator. In this way the solid enzyme and bicarbonate were not disturbed and this increased the reaction efficiency greatly compared with simply mixing the solids and allowing them to stir with the stirrer bar.

By using this apparatus, a 9.5gram scale resolution was carried out and we were pleased to find that it did work: enantiomerically pure (>99% e.e.) (*R,R*)-enol acetate **247** (3.5 g, 39% yield) and (*S,S*)-diketone-**76** (4.1 g, 59.5% yield, 64% e.e.) were obtained after the reaction running for 36hrs followed by separation.

2.2.4 Kinetic resolution of (+/-)-247 using immobilized Cal-B lipase

A similar immobilization strategy was applied to Cal-B lipase (**Table 2.2.11**). Preliminary solvent screening for the lyophilized Cal-B suggested that the best organic solvent was toluene, however there was no obvious improvement in both activity and enantioselectivity after immobilization on silica (entries 3 and 4).

Table 2.2.11 Screening with CAL-B lipase

CC(=O)OC1C=CC2C1C(=O)CC2
 $\xrightarrow[\text{Pentane}]{\text{n-BuOH, Cal-B / Accurel}}$
CC(=O)OC1C=CC2C1C(=O)CC2 + CC(=O)OC1C=CC2C1C(=O)CC2

(+/-)-247 (R,R)-247 (S,S)-76

entry ^a	Solvents	Immobilization	conversion	e.e.	reaction time	E value
1	Buffer	Lyophilize ^b	55	69	12hrs	3
2	Hexane	Lyophilized ^b	65	60	7d	5
3	Toluene	Lyophilized ^b	54	78	5d	11
4	Toluene	Silca ^b	57	85	5d	12
5	Pentane	PCMC ^b	58	85	30hr	10
6	Pentane	Sol-gel ^b	12	11	3d	10
7	Pentane	PhosES01 ^c	21	21	2d	11
8	Pentane	PhosES02 ^c	17	17	2d	12
9	Pentane	PhosES03 ^c	18	20	2d	17
10	Pentane	PhosES03 ^b	34	43	1d	15
11	Pentane	Accurel ^c	--	--	3d	--
12	Pentane	Accurel^b	29	40	3d	120
13	Pentane	Eupergit ^c	29	25	5d	5
14	Pentane	Eupergit ^b	--	--	5d	--

(a) The reaction protocols are as same as that for *Humicola* lipase when same supporting material used, (b) dry catalyst, (c) catalyst containing water.

According to Rotticci *et al.* [175], Cal-B exhibited a great increase in both activity and enantioselectivity after immobilization on Accurel EP-100 in the kinetic resolution of seudenol. We were pleased to find that the enantioselectivity was increased greatly when the CaL-B lipase was immobilized on Accurel for resolution

of enol acetate **247**. Notably, CAL-B works much better in anhydrous conditions (entry 12) than in wet conditions (entry 11), which is contrary to the findings for *Humicola* sp. lipase in this reaction.

Cal-B lipase had a very low reactivity in anhydrous conditions, except when the PCMC (protein coated micro-crystal) protocol was used (entry 5) where the reactivity increased significantly but the enantioselectivity remained at a similar level.

2.3 Conclusion

We have developed a synthetic route making chiral bicyclo[2.2.2]octan-2,5-dione **76** readily accessible. This method includes a practical 4-step synthetic route for the racemic diketone **76** (more than 60% overall yield) and a novel enzymatic resolution, in which the racemic diketone was converted into its corresponding mono enol acetate **247**.

The construction of the bicyclic [2.2.2] structure was realized *via* a classical Diels-Alder reaction by reacting 2-(trimethylsiloxy)-1,3-cyclohexadiene **219** with 2-chloroacrylonitrile **238**. It was crucial that the ketone group of the adduct **239** was protected by ketalization prior to basic hydrolysis of the chloro-cyano centre. Compound **239** underwent ketalization, basic hydrolysis and then deketalization to yield racemic bicyclo[2.2.2]octan-2,5-dione **76** in good yield. This synthetic route is reliable and practicable.

A screen for the enzymatic resolution for the mono enol acetate of **76** (compound **247**) was carried out. Two enzymes selected, *Humicola* sp. lipase and Cal-B lipase, showed a dramatic increase in enantioselectivity when immobilized on supporting materials with a large hydrophobic surface. For an instance, *Humicola* sp. lipase immobilized on Accurel has an *E* value of 116 compared with the lyophilized powder (*E* = 27). Cal-B immobilized on Accurel has an *E* = 120 compared with 15 for the lyophilized

form. This was attributed to conformational changes of the enzymes resulting from contact with the hydrophobic solid surface.

We were pleased to find that these two enzymes give enantiocomplementary selectivity. As a result, homochiral (*R,R*)-**247** could be obtained in 39% yield by immobilized *Humicola* sp. lipase-catalyzed kinetic resolution, while enantiomerically pure (*S,S*)-**247** was obtained in 30% yield using immobilized Cal-B lipase. It is notable that the resolution can be carried out on a multi-gram scale (10g) without any reduction of enantioselectivity or activity.

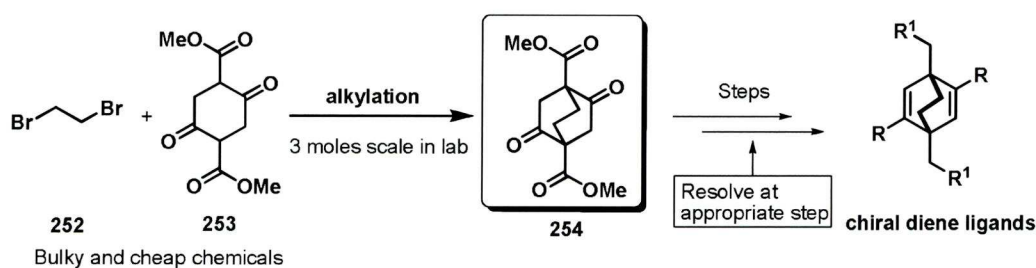
**Chapter 3 Chemoenzymatic synthesis of 1,4-disubstituted
bicyclo[2.2.2]octan-2,5-chiral dienes**

3.1 Introduction.

As discussed earlier, chiral diene ligands have shown excellent catalytic performance both in reactivity and enantioselectivity in various transformations. However, compared with phosphine ligands and C_1 -symmetric dienes, the accessibility and structural variation in the most widely employed C_2 -symmetric [2.2.2] diene ligands has been limited by inflexible synthetic routes and most notably the difficulty in resolution of the dienes or their synthetic precursors, which is currently achieved using chiral HPLC separation of the diene or a late stage intermediate [18, 37, 40, 49, 65, 99, 101, 104, 107, 110, 143, 148, 176].

It is of great importance to enrich the libraries of this unique kind of new ligands in a more efficient way. In addition, discovery of new ligands with higher efficiency would aid the understanding of the nature of this new group of ligands, which in turn would inform the development of new ligands with improved catalytic performance.

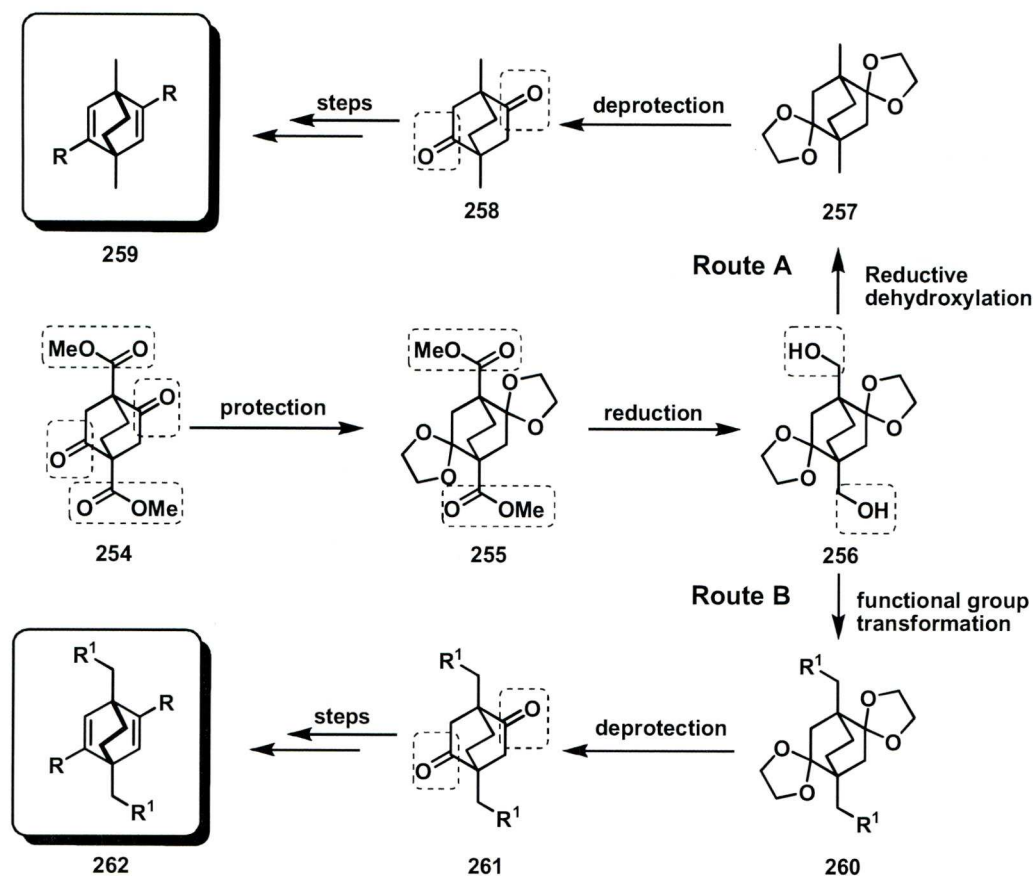
We were surprised to find that compound **254** had been synthesized some time ago [177], but it has never been used as a precursor for diene ligands. Due to the availability of the starting materials and the scalability of the preparation, we envisaged that compound **254** could provide a potential scaffold for diene ligands (*Scheme 3.1.1*).



Scheme 3.1.1 Potential scaffold for chiral diene ligands

According to the space differentiation model of the diene ligands elucidated by Hayashi, it is reasonable to assume that the substituents at 1 and 4-positions might

have a detrimental affect on the enantioselectivity if they are bulky enough.



Scheme 3.1.2 Synthetic route design for dienes based on 1,4-disubstituted [2.2.2]octan-2,5-dione. Circled functional groups are potentially useful for lipase resolutions.

Our initial route design is shown in **Scheme 3.1.2**. Due to the possible detrimental affect from 1,4-substituted methyl ester groups on catalysis, we firstly decided to convert them to methyl groups according to a series functional group transformations to give 1,4-dimethyl bicyclo[2.2.2]octan-2,5-dione **258**, which would then provide access to the corresponding diene ligands **259** using literature procedures (Route A in **Scheme 3.1.2**). Alternatively, the hydroxyl groups in compound **256** could be converted into other functional groups to access 1,4-disubstituted chiral diene ligands **262** (Route B).

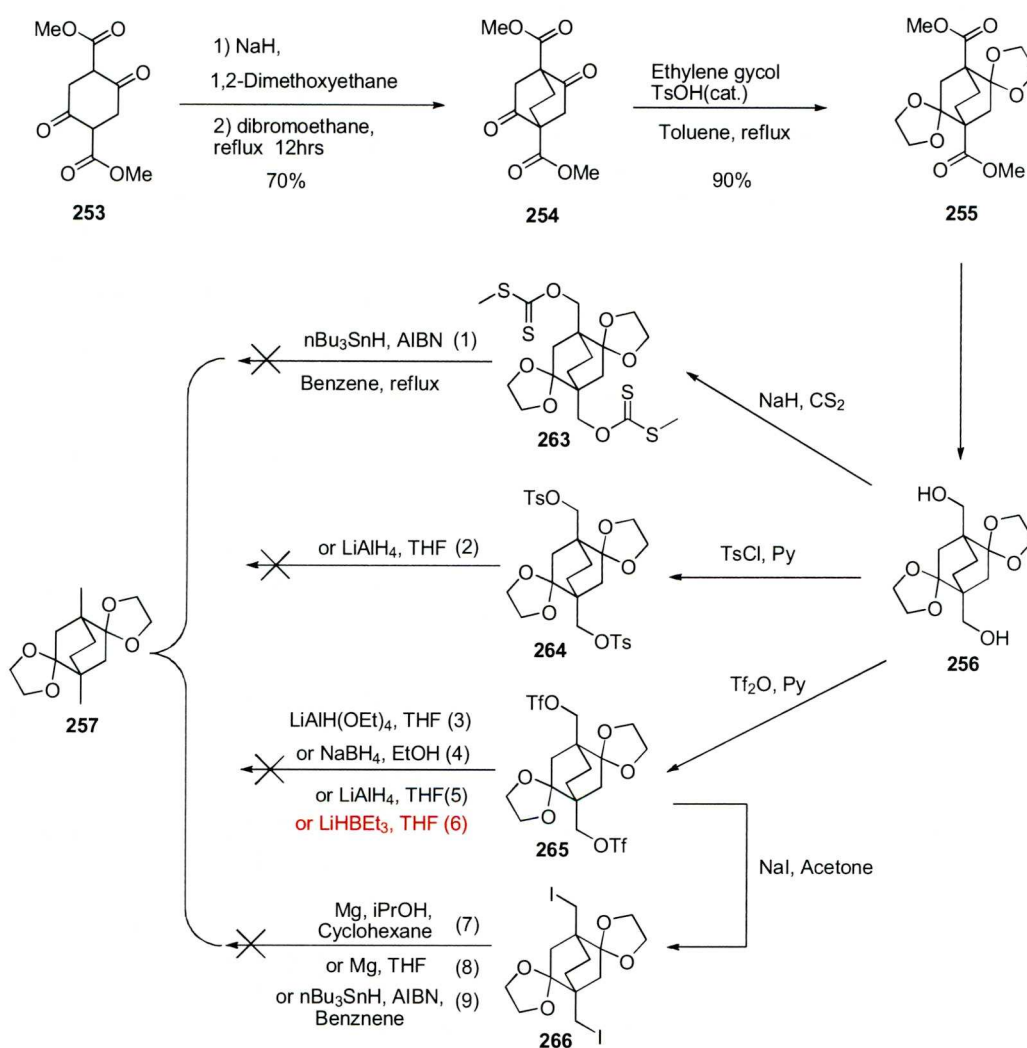
Besides the flexibility of the synthetic route, this approach also offers several choices

for enzymatic resolution: intermediates which have a ketone, ester, or hydroxyl group were all available for lipase resolution (compounds **254**, **255**, **256**, **258** and **261**).

3.2 Results and discussion.

3.2.1 Synthesis of 1,4-disubstituted bicyclic diketones

In order to prepare 1,4-dimethyl bicyclo[2.2.2]octan-2,5-dione **259** we explored the synthetic route outlined in *Scheme 3.2.1*.



Scheme 3.2.1 Effort to synthesize 1,4-dimethyl bicyclo[2.2.2]octan-2,5-dione

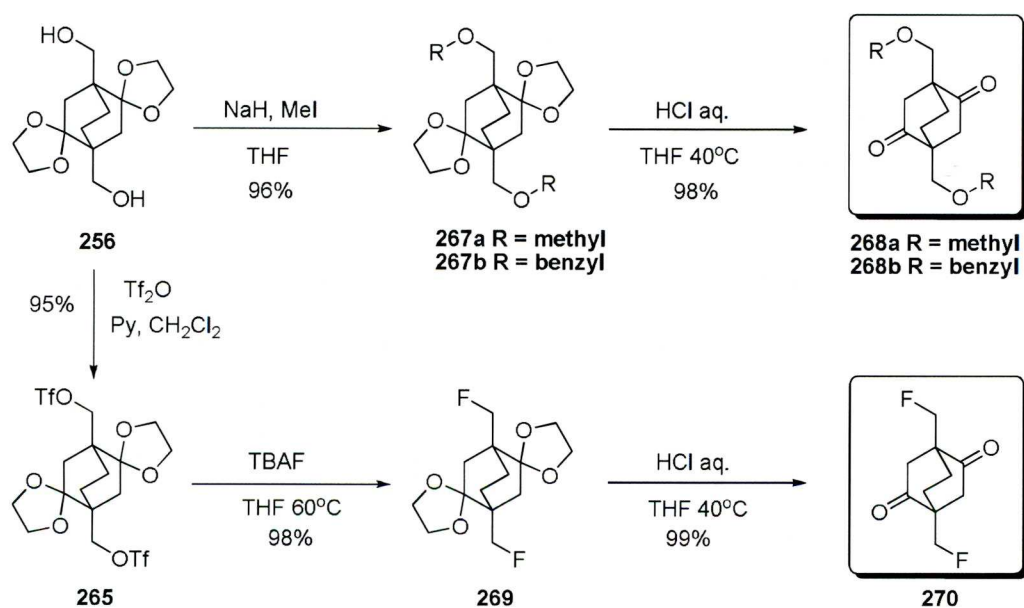
Starting from dimethyl succinylsuccinate **253**, the 1,4-di(methoxycarbonyl)-bicyclo[2.2.2]octan-2,5-dione **254** was synthesized in good yield. It was notable that a small modification to the literature procedure could improve both the reaction

efficiency and the yield. In the literature, 1,2-dimethoxyethane was chosen as solvent for the deprotonation of dimethyl succinylsuccinate by NaH and the deprotonation was fast and complete. Prior to the addition of 1,2-dichloroethane, most of 1,2-dimethoxyethane was removed and the resulting mixture was refluxed four days to give **254** in only 40% yield [178]. The long reaction time for the alkylation step may have been caused by the high solvation of the enolate by 1,2-dimethoxyethane. We tried less polar solvent such as toluene but found the deprotonation step became very difficult even upon heating. This may be attributed to the poor solubility of dimethyl succinylsuccinate in toluene. However, the reaction proceeded very slowly at room temperature. In an initially un-reacted and un-quenched experiment we found that the deprotonation was complete after about one month. We were then pleased to find that the following alkylation was very fast after 1,2-dibromoethane was added to this mixture and refluxed. Inspired by this result, a new strategy was used to improve the reaction. 1,2-Dimethoxyethane was still used as solvent to facilitate the deprotonation; then after the enolate had formed, the solvent was totally removed under reduced pressure to give a pink solid, which was further dried under vacuum overnight. The dry enolate was much more active than the solvated slurry: the subsequent alkylation step was then complete only after 12 hr and the pure product crystallized from the reaction mixture on cooling. The isolation was very straightforward: simple filtration to remove the solvent and aqueous washing to remove the NaBr and other water soluble salts afforded the pure product in 70% yield.

The ketone groups in compound **254** were converted into ketal **255** by reacting with ethylene glycol catalyzed by TsOH in 90% yield. The ketal **255** was reduced by LiAlH₄ to give diol **256** with 85% yield. However, the deoxygenation proved difficult to achieve. Initially, Barton-McCombie reaction [179-181] was used on the xanthate ester **263** derived from the diol **256** but no product was isolated, although the starting material was consumed. Ditosylate **264** was prepared in high yield and treated with lithium aluminum hydride [182] but no avail: at low temperature no reaction occurred, on heating all starting material decomposed. Then the more reactive

ditriflate **265** was tried with various hydride reagents. It was found that only super hydride (condition (6)) gave a trace amount of impure product, other conditions only consumed the starting material but yielded no product. Changing the leaving group to iodide (compound **266**) was attempted under several conditions but all failed, despite similarity to transformations in the literature [183, 184].

Having failed to synthesize the 1,4-dimethyl bicyclic diketone **258**, we turned to Route B. A new synthetic route was carried out as it shown in **Scheme 3.2.2**. Starting from the diol **256**, 1,4- dimethoxymethyl or dibenzyloxymethyl bicyclo[2.2.2]octan-2,5-dione **268a** and **268b** were obtained by alkylation followed by deprotection. Meanwhile the diol could undergo bistriflation, fluoro substitution and deprotection to give 1,4-di(fluoromethyl)-bicyclo- [2.2.2]octan-2,5-dione **270**.

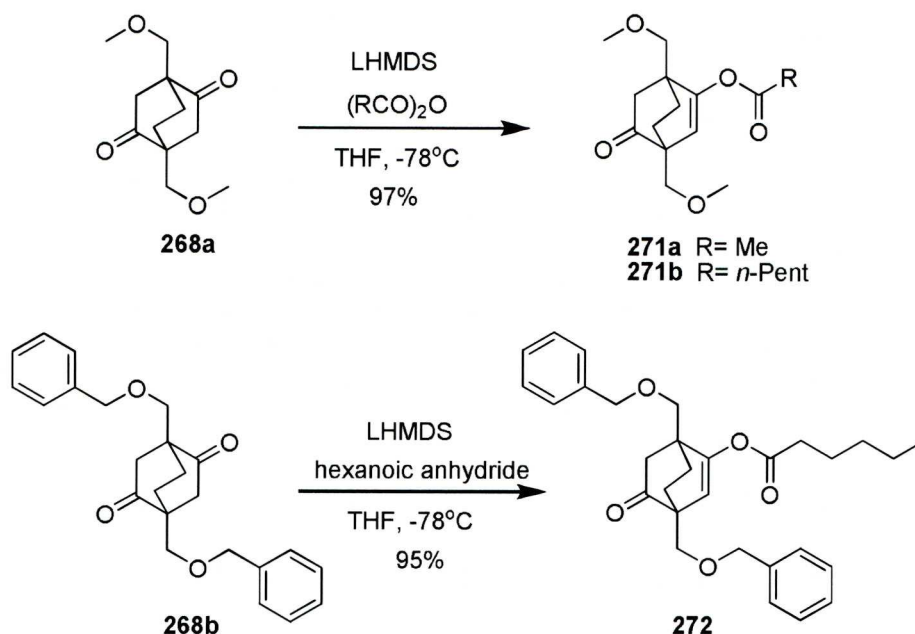


Scheme 3.2.2 Synthesis of 1,4-disubstituted bicyclic diketones

3.2.2 Resolution.

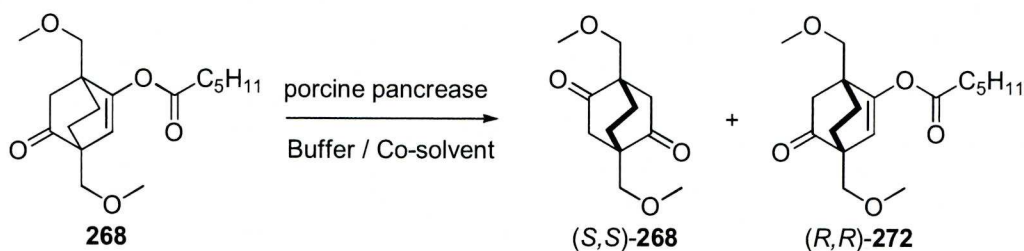
With these two bicyclic diketone scaffolds in hand, we investigated their resolution.

Firstly the enol acetate of **268a** was prepared (**Scheme 3.2.3**), however we found that the product shared the same R_f value as the starting material, leading to the difficulties in isolating the product even through the enzyme resolution was successful. A long chain ester was introduced to adjust the polarity.



Scheme 3.2.3 Synthesis of enol-ester as enzyme substrate

Compound **271b** was subjected to lipase resolution. We screened various enzymes with little success. The only active enzyme was PPL (porcine pancreatic lipase), so we focused on this cheap enzyme. By adding a co-solvent to the buffer we were pleased to find that the enantiomeric ratio (E value) of the lipase increased markedly and reached a level acceptable for practical resolution (E = 25-50) (**Scheme 3.2.4**). Generally an E value of around 12 is the minimum for a kinetic resolution [185-187].



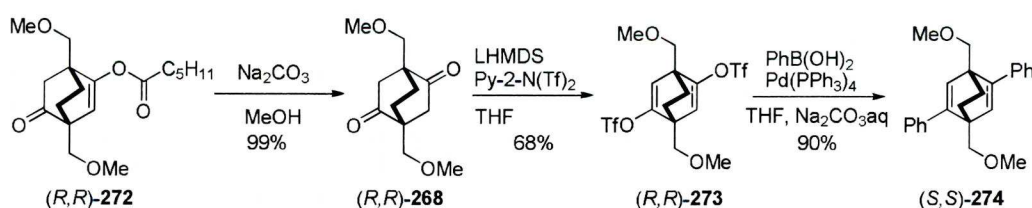
Solvents ^a :	Buffer(neat)	DME	DMF	DMSO	Et ₂ O
E Value:	4-7	1	25-50	2	----

a) 100mg substrate, 4ml of buffer (if without co-solvent 5ml of buffer (0.1M NaPi, pH7.0) was used, 1ml co-solvent, 5%wt enzyme

Scheme 3.2.4 Kinetic resolution of **268** with the aid of co-solvents.

At the same time, due to the ease of cleavage of benzyl ethers, the enol hexanoate ester of **268b** was made (compound **272**, **Scheme 3.2.3**) and subjected to PPL but there was no selectivity for this substrate.

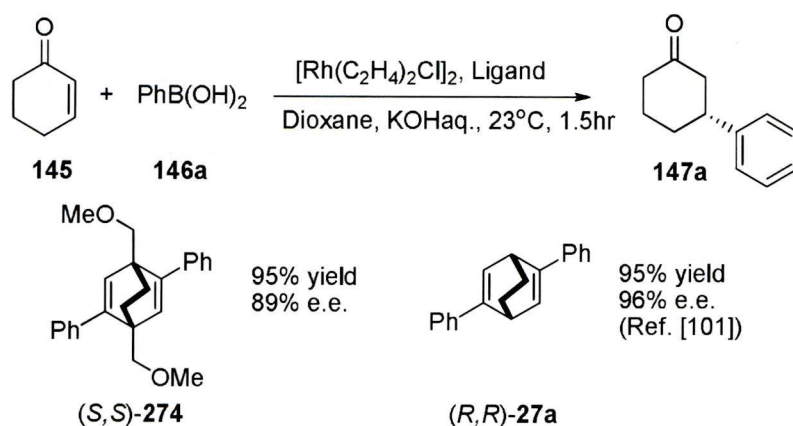
The reaction was scaled up and for 2.5g of enol hexanoate (+/-)-**272**, 500mg enantiomerically pure (*R,R*)-ester **272** was obtained (20% yield). This was converted into the corresponding diene ligand (*S,S*)-**274** via the synthetic route shown in **Scheme 3.2.5**.



Scheme 3.2.5 Synthesis of 1,4-di(methoxymethyl)-2,5-diphenyl bicyclo[2.2.2]octan-2,5-diene

De-esterification of enol ester (*R,R*)-**272** gave diketone (*R,R*)-**268** in quantitative yield. The resulting diketone was subjected to literature procedures [101] to give the new 1,4-disubstituted diene ligand in good yield.

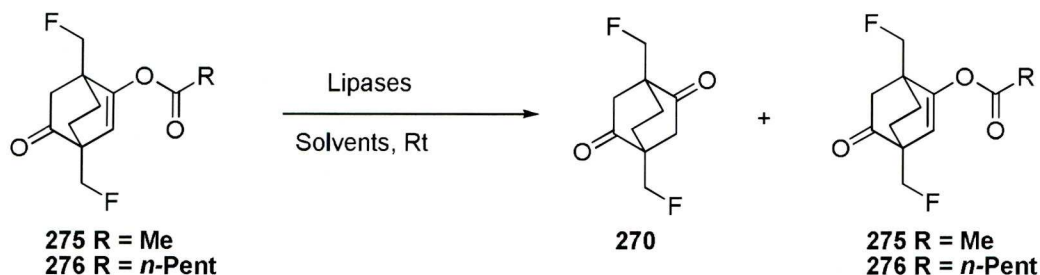
This ligand was tested in the asymmetric 1,4-conjugate addition of phenyl boronic acid with 2-cyclohexenone (**Scheme 3.2.6**). It gave excellent yield but the enantio-selectivity was lower than that gained using Hayashi's ligands 2,5-diphenyl bicyclo[2.2.2]octan-2,5-diene (*R,R*)-**27a**.



Scheme 3.2.6 Conjugate addition catalyzed by 1,4-substituted chiral diene ligands

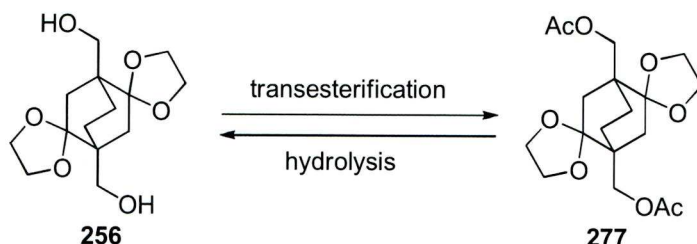
Comparing these two ligands, the only difference between (*S,S*)-**274** and (*R,R*)-**27a** is the 1,4 substituent groups, and it is reasonable to attribute the lower enantioselectivity induced by ligand **274** to the presence of the methoxymethyl group at the 1 and 4-positions.

This result prompted us to incorporate a smaller substituent at the bridge head positions, namely the fluoromethyl group (**Scheme 3.2.7**).



Scheme 3.2.7 Lipase-catalyzed kinetic resolution of the 1,4-di(fluoromethyl)substituted bicyclic enol ester **275** and **276**.

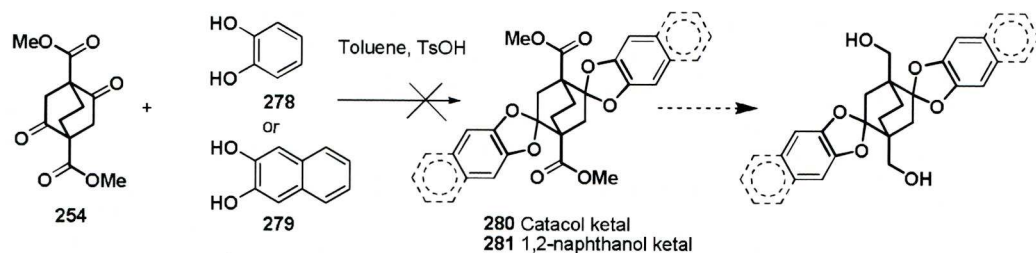
Unfortunately, we did not obtain a satisfactory resolution with either **275** or **276** despite intensive screening, which included varying the enzyme and solvent conditions.



Scheme 3.2.8 Lipase-catalyzed resolution of 1,4-disubstituted bicyclic [2.2.2] scaffold

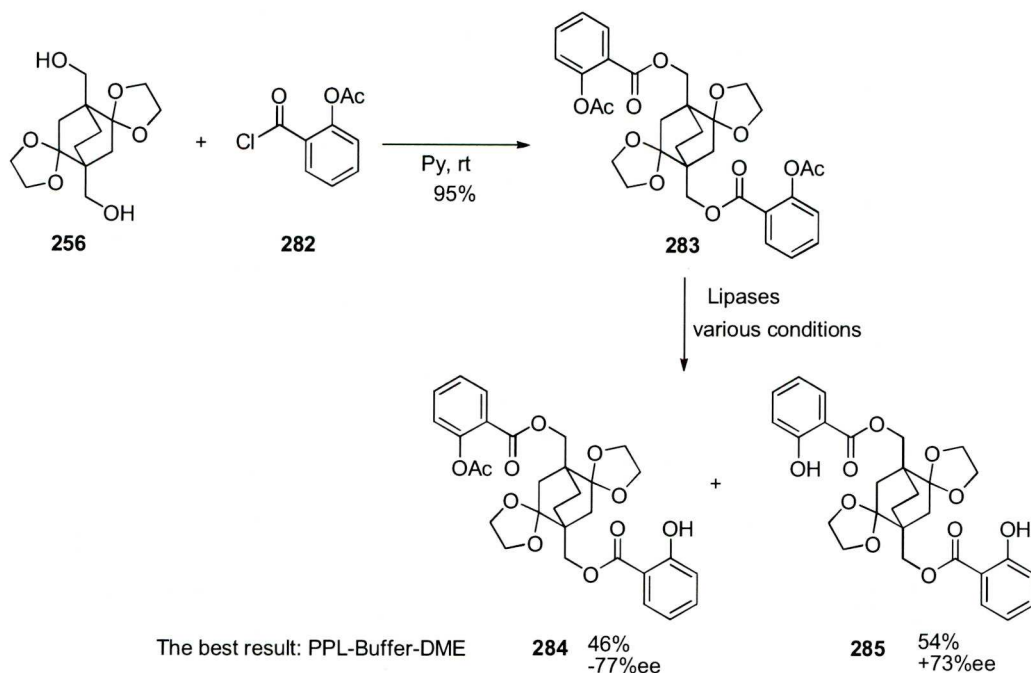
We also attempted to utilize the two hydroxyl groups in **256** for resolution. Starting from the diol **256**, the di-acetate **277** was also prepared for lipase resolution (**Scheme 3.2.8**). Both of the two substrates were subjected to lipase catalyzed hydrolysis or transesterification. Preliminary screening results suggested that some lipases had relatively high activity in hydrolysis or transesterification reactions, however difficulties associated with analysis proved to be prohibitive: the diacetate groups in **277** have a very weak UV absorbance making HPLC difficult.

The introduction of an UV chromophore was considered (**Scheme 3.2.9**). Initially, modification of the ketone groups at the 2,5-positions were considered. Both catechol **278** and 1,2-dinaphthanol **279** were used in an attempt to form ketals. Unfortunately both failed perhaps because of the rigidity of the diol groups in the aromatic ring.



Scheme 3.2.9 preparation of substrates containing chromophoric groups for lipase resolution

After failing to introduce chromophoric groups at the 2 and 5-positions, we changed strategies to investigate the 1 and 4-positions. From the perspective of facile formation and cleavage, the benzoyl ester of diol **256** was considered. Moreover, almost all lipases have high activity with acetyl esters, so an extra acetyl ester was introduced to the phenyl moiety. Acetylsalicylic ester **283** was designed and expected to yield a good resolution through hydrolysis of the acetyl groups in salicylic moiety (**Scheme 3.2.10**).

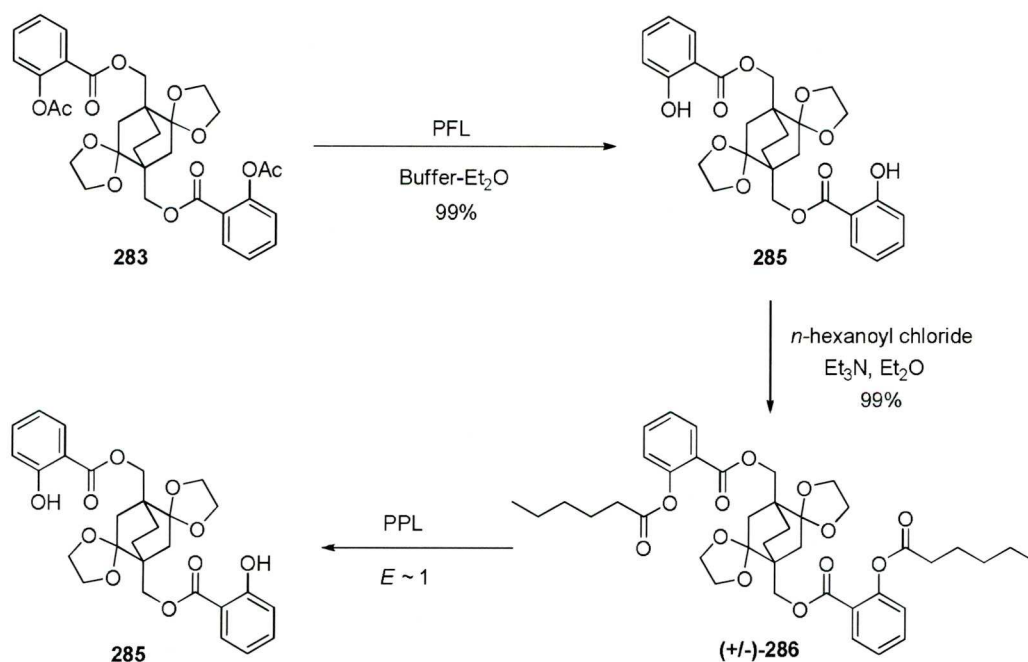


Scheme 3.2.10 preparation of substrates containing chromophoric groups for lipase resolution

High throughput screening was carried out, and we found a moderately successful condition by using PPL in buffer-1,2-dimethoxyethane mixtures. Diacetate **283** was

hydrolyzed to bis-hydrolyzed product **285** (54%, +73% e.e.) and mono-hydrolyzed product **284** (46%, -77% e.e.). However, efforts to convert the enantiomerically enriched compound **284** to enantiomerically pure isomer failed, as the reaction proceeded the enantioselectivity dropped with the *E* value dropping to 1. The hydrolysis continued to proceed but the e.e. did not increase.

The acetyl groups of **283** were replaced by longer chain esters (**286**). By using PFL, diacetate **283** was completely converted into di-phenol compound **285**, which was easily be transformed into hexanoyl ester **286** by treatment with hexanoyl chloride and triethyl amine in diethyl ether. The bis hexanoyl ester **286** was subjected to lipase resolution (*Scheme 3.2.11*). It was found that only PPL showed good activity to this substrate, however it directly gave bis-hydrolyzed product without any enantioselectivity and monohydrolyzed product was not observed during the reaction.

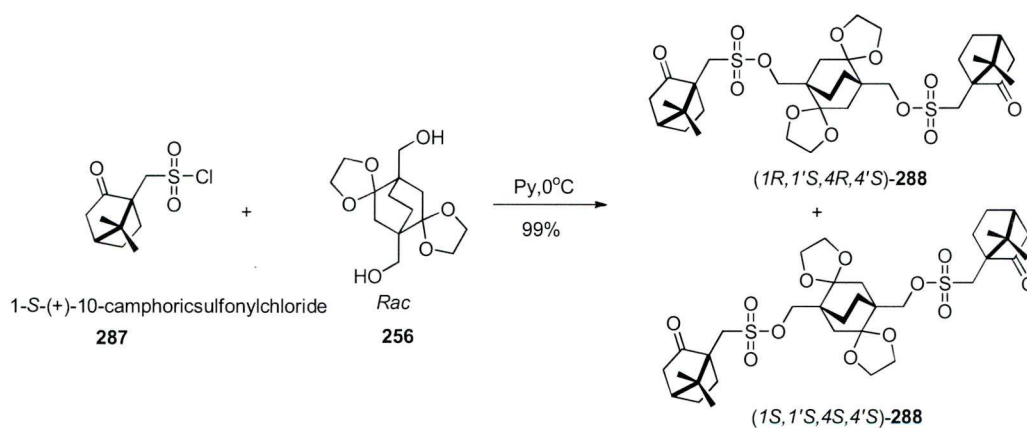


Scheme 3.2.11 Preparation of chromophor containing substrates for lipase resolution

3.2.3 Classical resolution:

We turned to traditional resolution in the hope of quickly obtaining some enantiomerically pure compound to allow us test the enantioselectivity of the ligands based on the new scaffold.

For ease of formation and cleavage, the OH groups at 1 and 4-positions were functionalized with a chiral auxiliary reagent (formation of chiral ketals of the 2,5-position ketone groups in compound **254** by using chiral diols such as (*S,S*)-1,2-diphenyl-ethylene glycol was tried but it was found that this kind of transformation was difficult, except for the ethylene glycol ketal). As shown in **Scheme 3.2.12**, the (1*S*)-(+)-10-camphoricsulfonyl group was introduced to **256** to form a pair of diastereoisomeric esters (1*R*,1*S'*,4*R*,4*S'*)-**288** and (1*S*,1*S'*,4*S*,4*S'*)-**288**



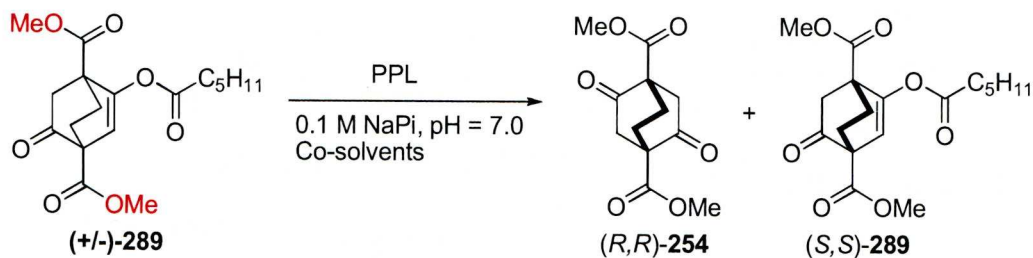
Scheme 3.2.12 Preparation of diastereoisomers of compound **288**

A crystalline product was formed but the two diastereoisomers could not be distinguished on TLC, and the proton NMR did not show obvious diastereoisomeric peaks. Only carbon NMR indicated the presence of diastereoisomers. Fractional re-crystallizations were carried out for this compound but there was no sign of resolution even after four recrystallizations.

3.2.4 New strategy for enzymatic resolution

Considering the moderate selectivity obtained by PPL on the enol hexanoyl ester of 1,4-di(methoxymethyl) bicyclo[2.2.2]octan-2,5-dione **272**, we decided to focus our effort on the 1,4-di(methoxycarbonyl) bicyclo[2.2.2]octan-2,5-dione **254**, which shared similar methoxy groups at the terminus of the 1 and 4-positions. This may be the crucial functional group for the PPL. In addition, we had tried to use the hydrolysis of the methyl ester in 1,4-di(methoxycarbonyl) bicyclo[2.2.2]octan-2,5-dione but it did not work, which suggests that the methyl ester will not undergo competing hydrolysis in the presence of enzyme. As such, the enol hexanoyl ester of 1,4-di(methoxycarbonyl) bicyclo[2.2.]octan-2,5-dione **289** was prepared and subjected to PPL catalyzed kinetic resolution (**Table 3.2.1**).

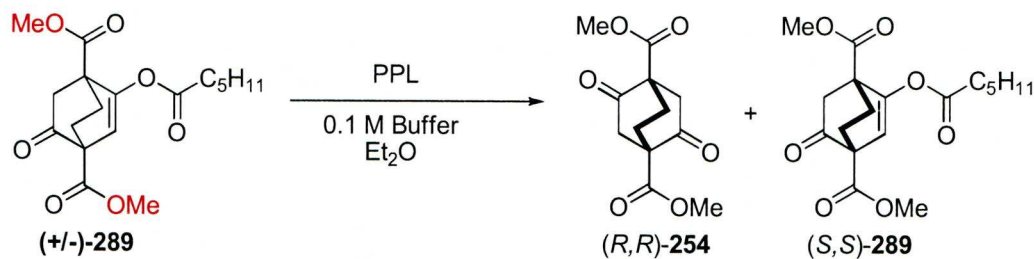
Pleasingly, acceptable selective conditions were found by solvent screening. In biphasic ether-buffer solvent systems, such as *tert*-butylmethyl ether, diisopropyl ether or diethyl ether and buffer, the PPL has E values from 16- 20 (entries 2, 3 and 4). In the alkane-buffer system (entries 5 and 6), the reaction is too fast and the selectivity is quite low (when the reaction was stopped early to calculate the E value). In other polar solvents, there was no reaction (entries 7-10).

Table 3.2.1 Solvents screening for the resolution of compound **289**.

Entry ^a	Solvent	conversion ^b	e.e. ^c	E-value
1	toluene	0	-	-
2	TBME	39	54	20
3	DIPE	62	94	16
4	Et ₂ O	51	84	20
5	Pentane	100	-	-
6	Hexane	80	-	-
7	Pentanone	0	-	-
8	3-methylpentylmethylketone	0	-	-
9 ^d	DME	0	-	-
10 ^d	DMF	0	-	-

a) General conditions for each screen as follows: 10mgs substrate, 2mgs PPL, 2ml of organic solvent and 2ml buffer, stirring at rt. for 6hrs. b) conversion was determined by GC and calibrated by the ester **289** and ketone **254**. c) e.e. was determined by chiral HPLC on Chiralpark AD column. d) 1ml of organic solvent and 4ml of buffer used.

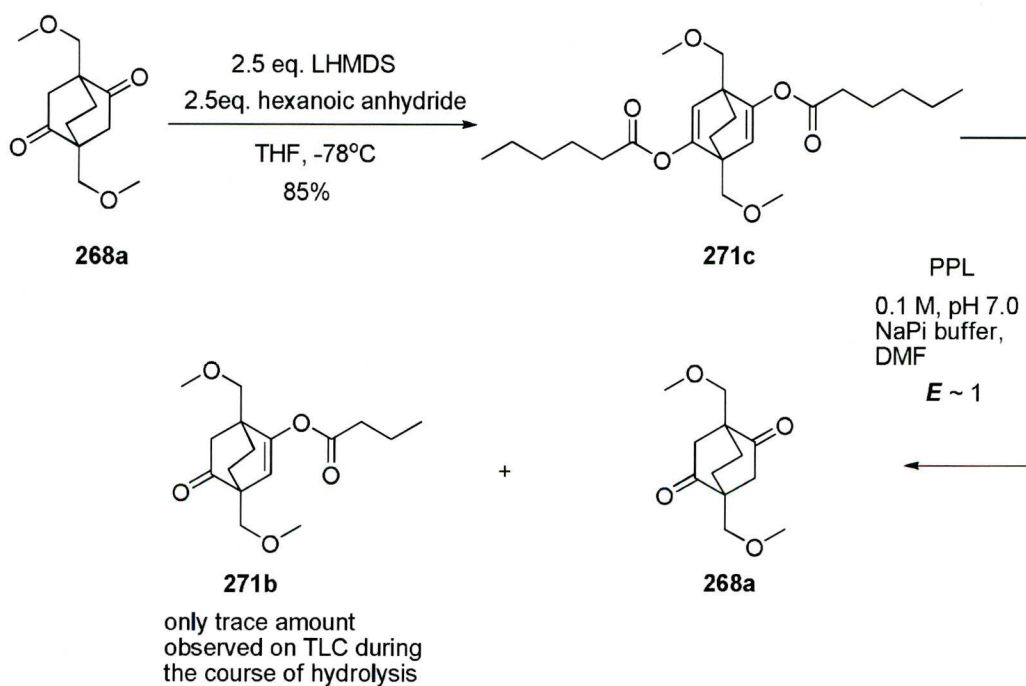
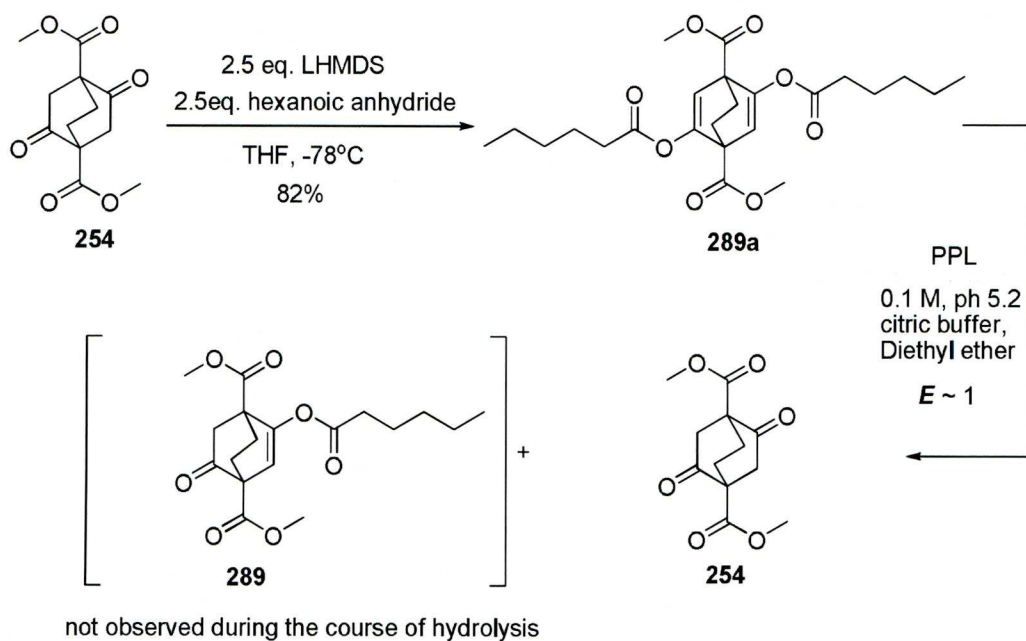
It was also found that the pH value of the buffer affected the reaction greatly. The reaction goes to completion in 5hrs in Et₂O and buffer with pH 7.5. A pH screen was carried out and the results suggested that this hydrolysis is very sensitive to the pH (**Table 3.2.2**). The best result was obtained at pH 5.2 for which the buffer is 0.1 M citric acid – tri sodium citrate.

Table 3.2.2 pH screening for the resolution of compound **289**.

Entry ^a	pH	conversion ^b	e.e. ^c	E-value
1	6.8	60	91	7.5
2	6.6	47	74	21
3	6.4	50	82	27
4	6.2	49	54	6
5	6.0	52	84	21
6	6.2	27	34	27
7	5.2	41	64	60
8	5.0	43	61	8
9	4.8	31	38	17
10	4.4	30	38	24
11	4.0	0	--	--

a) In entries 1-6, 0.1M NaPi buffer solution was used, and in entries 7-11, the buffer system was 0.1M citric acid-tri-sodium citrate. b) conversion was determined by GC and calibrated by the ester **289** and ketone **254**. c) e.e. was determined by chiral HPLC on Chiralpark AD column.

It's notable that in the scaled up synthesis of **289**, a small amount of side product which is highly sensitive to KMnO₄ staining was isolated and identified as the bis-enol hexanoyl ester **289a**, a compound we did not expect to obtain due to the failure in the attempted synthesis of bis-enol acetate **246**. So just by slightly optimization, bis-enol hexanoyl esters **289a** and **271c** were synthesized in good yield respectively (*Scheme 3.2.13*).

**Scheme 3.2.13** Synthesis of bis-enol-ester as enzyme substrates

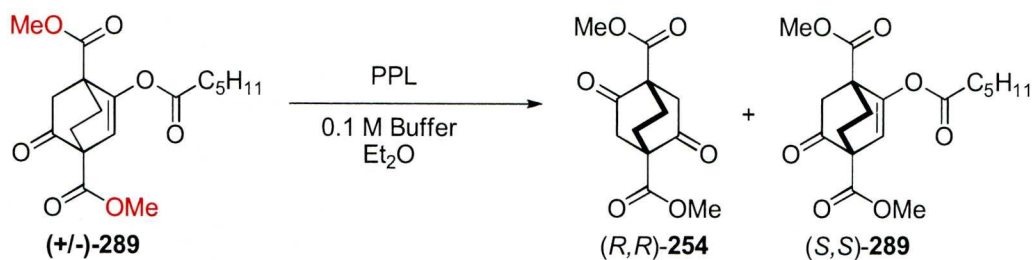
As we had established practical PPL-catalyzed kinetic resolution for each of the mono enol hexanoyl esters we wondered whether an enantioselectivity amplification would

be obtained by starting from the bis enol esters due to their C_2 symmetry. However, the results are disappointing. Compared with the resolution with the mono enol esters, the bis enol esters were converted at a faster rate under the same conditions. However, unfortunately, for both of bis enol esters, the hydrolysis directly gave bis hydrolyzed products with no selectivity similar to the hydrolysis of bis hexanoyl ester **286**. There had been successful example reported in literature on the amplification of a C_2 symmetric compound. 1,1'-Bi-2-naphthol, a widely used scaffold for synthesis of chiral ligands, was resolved by a cholesterol esterase-catalyzed hydrolysis of 1,1'-bi-2-naphthyl pentanoate. The hydrolysis underwent a double highly enantioselective hydrolysis and as a result gave a very good resolution of (*S*)-1,1'-bi-2-naphthol and the (*R*)-1,1'-bi-2-naphthyl pentanoate without isolation of the intermediate 1,1'-bi-2-naphthol mono-pentanoate(mono hydrolyzed product) [188, 189].

3.2.5 Large scale resolution

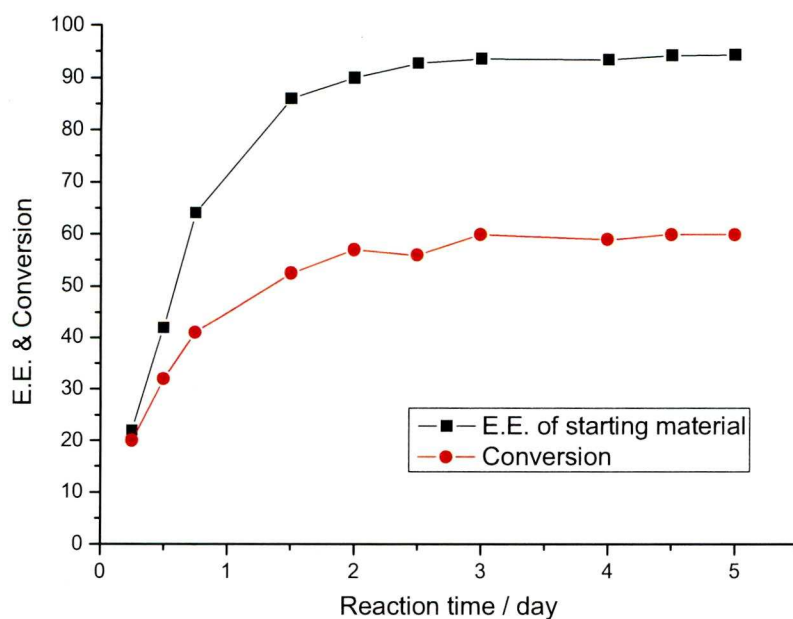
Having found the optimum conditions, the resolution was scaled upon going from 10 mg scale to 1 g, an increase in reaction rate was observed. Nevertheless, the substrate reached >99% e.e. with around 65% conversion. Surprisingly this reaction could not be reproduced when the scale was increased to 2 g of substrate. The reaction stopped when the e.e. reached 95%. 3 and 10 gram scale batches were tried separately but the same result was obtained. The reaction stopped when the e.e. reached to around 95% (**Table 3.2.3**).

The kinetic profile of entry 4 in table 3.2-3 was determined and it can be clearly seen that the reaction was very fast over the first 24 hrs and slows down from 24 hrs to 48 hrs, where the e.e. and conversion were 92% and 51% respectively. After 48 hrs, over the following 3 days, the reaction almost stopped (**Fig 3.2.1**).

Table 3.2.3 Scale-up experiments for the kinetic resolution

Entry	substrate amount (gram)	reaction time (day)	conversion ^a	ee ^b
1	1	6	69	99.6
2	2	8	52	95
3	3	5	51	92
4	10	5	60	95

a) conversion was determined by GC and calibrated by the ester **289** and ketone **254**. b) e.e was determined by chiral HPLC

**Fig 3.2.1** Kinetic profile for the PPL catalyzed resolution (based on 10 gram scale)

At first the monitoring pH value was considered. However, the pH value did not change as the reaction proceeded; adjusting the pH to 7.0 did not change the reaction

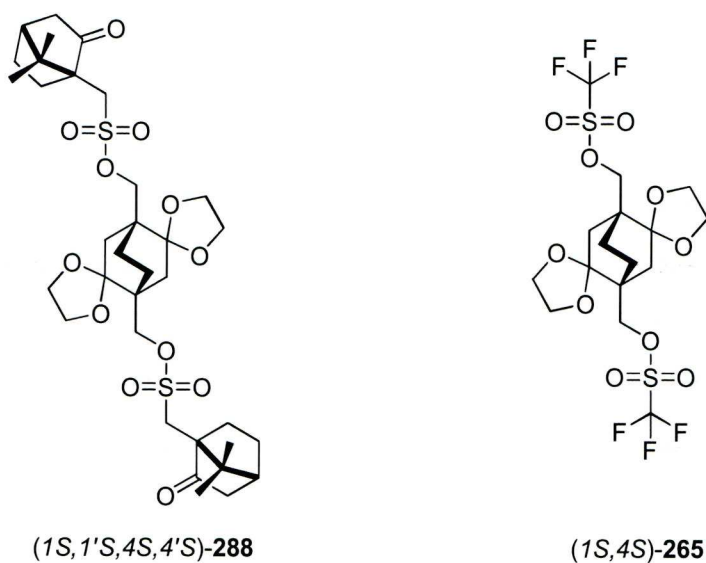
problem. Isolating the organic layer and washing off the hexanoic acid by using NaOH solution before subjecting the ethereal solution to a fresh buffer with new enzyme also did not affect the reaction.

An alternative strategy was chosen in order to rectify this problem. We hoped that the enantiomerically riched enol hexanoate could be promoted to >99% e.e. by re-crystallization. We were pleased to find that this method worked successfully. The minor enantiomer co-crystallized with the antipodal enantiomer in 1:1 ratio, so as a result a near theoretical isolation of pure enantiomer was obtained: i.e., the enol hexanoate with 95% e.e. could be improved to >99% e.e. with 94% yield, while the e.e. of the crystals (5% yield) was about 0%.

The resolution was carried out at large scale varying between 10 to 40 grams of starting (+/-)-ester. The reaction was stopped when it reached the inhibition point. The enantiomerically enriched enol hexanoate was purified by recrystallization in Hexane-EtOAc. 25-30% final yield of the enantiomerically pure isomer could be obtained (yield calculated based on the mass of the racemic compound). The antipodal enantiomer, which had been hydrolyzed into corresponding diketone **254**, could also be purified in this way after being converted back to the enol hexanoate by treatment with LHMDS and hexanoyl anhydride (20-28% yield).

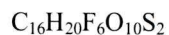
3.2.6 Determination of the absolute configuration.

We had attempted chemical resolution of the diol **256** by introducing the camphor sulfonyl groups into the 1 and 4-positions. Although unsuccessful, the mixed diastereoisomers were highly crystalline. The single enantiomer of (*S,S*)-**289** obtained was converted into its bis camphor sulfonyl ester ((1*S*,1'*S*,4*S*,4'*S*)-**288**, *Scheme 3.2.13*) and subject to re-crystallization for the purpose of determination of absolute configuration.



Scheme 3.2.13 Compounds for determining absolute configuration

We were surprised to find that optically pure sulfonyl ester became very difficult to crystallize, giving an amorphous powder or sticky oil, despite the use of various of solvents. This phenomenon perhaps explains why classical resolution of this kind of bicyclic scaffold is so difficult. Finally and fortunately the absolute configuration was determined by single crystal diffraction on the intermediate $(1S,4S)$ -**265** (**Scheme 3.2.13** and **Fig 3.2.2**), which appears as fine needle type crystal after being recrystallized from hexane-EtOAc. The absolute configuration of the enol hexanoate which the enzyme disfavored was therefore (S,S) .

Crystal and Refinement Data

$$M = 550.44$$

yellow prism, $0.50 \times 0.40 \times 0.30 \text{ mm}^3$

orthorhombic, $P2_12_12_1$ (No. 19)

$$a = 5.9914(5) \text{ \AA}$$

$$b = 18.001(2) \text{ \AA}$$

$$c = 19.852(2) \text{ \AA}$$

$$V = 2141.1(3) \text{ \AA}^3,$$

$$Z = 4,$$

$$D_c = 1.708 \text{ g/cm}^3$$

$$T = 100(2) \text{ K}$$

MoK α radiation, $\lambda = 0.71073 \text{ \AA}$,

$$2\theta_{\text{max}} = 54.9^\circ$$

12789 reflections collected, 4731 unique

$$R_{\text{int}} = 0.0271$$

$$\text{Final } GooF = 1.137$$

$$R1 = 0.0362, R2 = 0.0765$$

387 parameters, 0 restraints

Absolute structure parameter = 0.0(1)

$$\mu = 0.095 \text{ mm}^{-1}$$

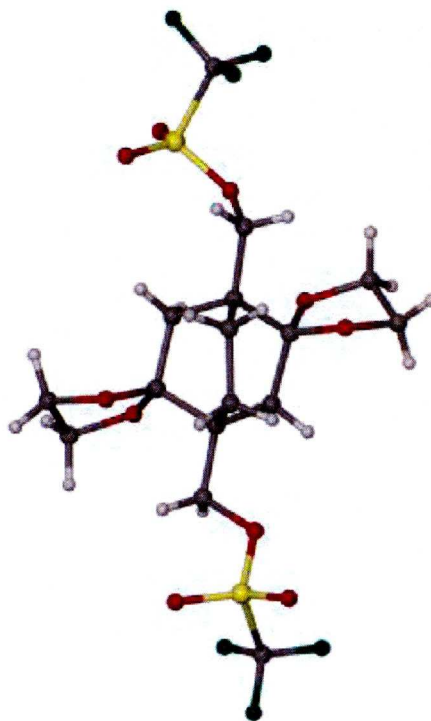
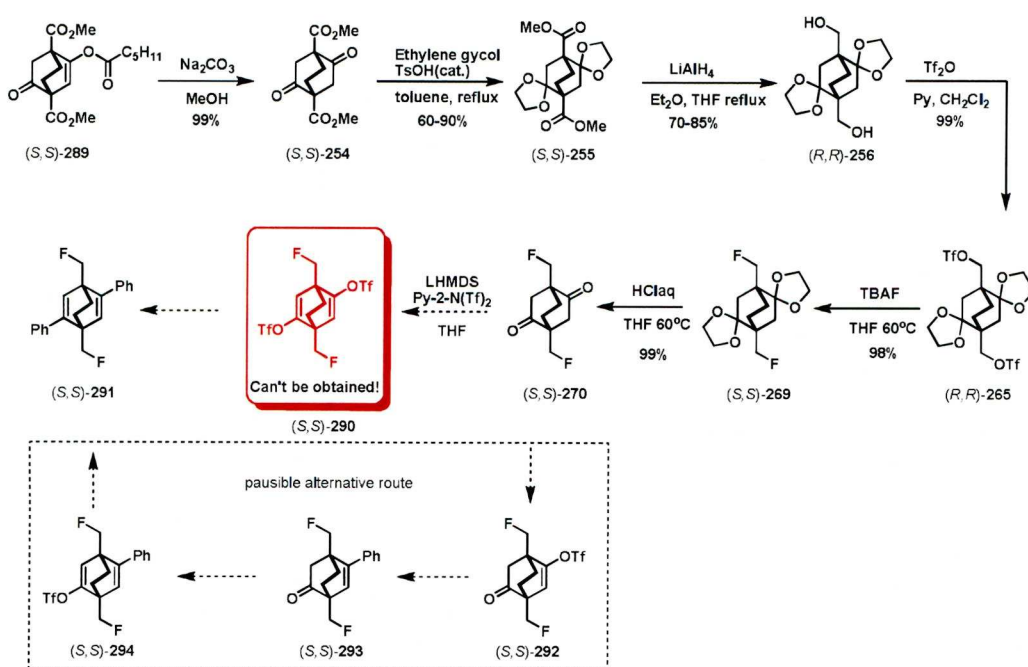


Fig3.2.2 Molecular structure obtained from X-ray single crystal diffraction of compound (1*S*,4*S*)-**265**.

3.2.7 Efforts towards the synthesis of the 1,4-di(fluoromethyl)-substituted bicyclic [2.2.2] chiral diene ligand

According to the route we designed initially, starting from enantiomerically pure (*S,S*)-**289**, 1,4-di(fluoromethyl)substituted bicyclic diketone (*R,R*)-**270** (precursor to 1,4-di(fluoromethyl)-2,5-diphenyl bicyclo[2.2.2]octa-2,5-diene) was prepared smoothly *via* a high yielding route (**Scheme 3.2.14**). Methanolysis of enol hexanoate (*S,S*)-**289** gave diketone (*S,S*)-**254**, which underwent bisketalization and reduction sequentially to give diol (*R,R*)-**256**. The OH groups in the diol (*R,R*)-**256** were converted into fluoro groups by triflation followed by fluoride substitution. Finally deketalization afforded the 1,4-di(fluoromethyl)- diketone (*S,S*)-**270**.



Scheme 3.2.14 effort for the synthesis of 1,4-di-fluoromethyl-2,5-diphenyl bicyclo[2.2.2]octan-2,5-diene

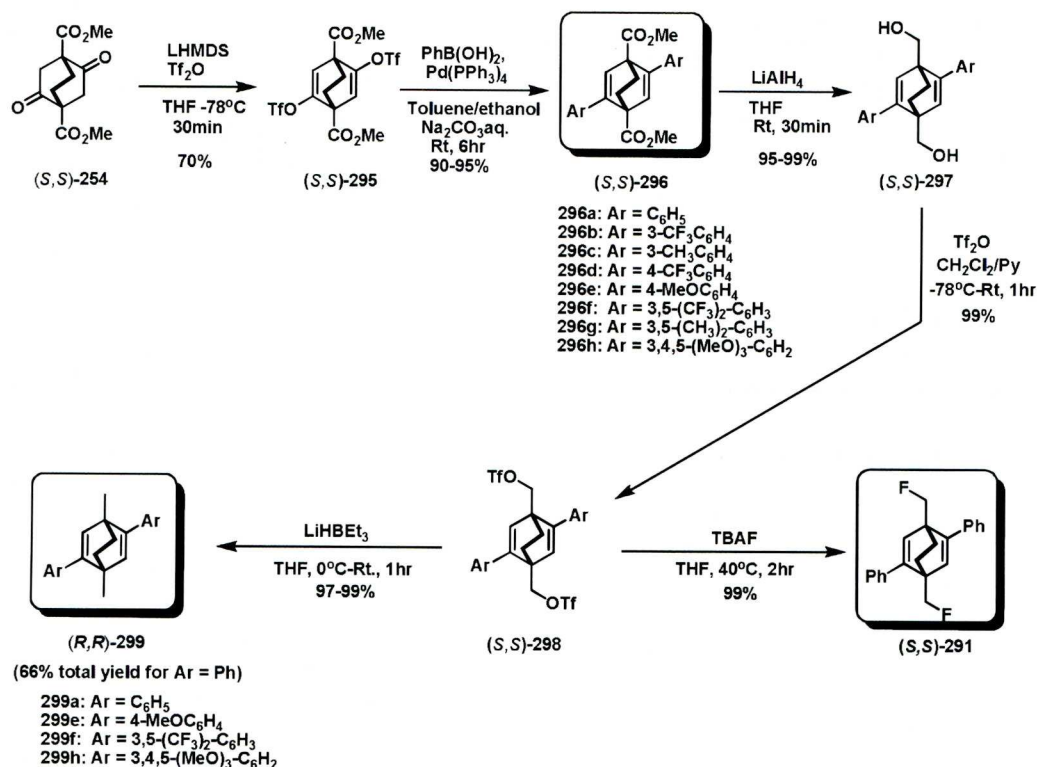
To our disappointment, synthesis of the bis enol triflate of the diketone (*S,S*)-**290** failed, and we were unable to directly access to chiral diene ligand (*S,S*)-**291**. The bisenoltriflation shared the same problem as encountered in the synthesis of bis enol acetate **246** (page 62, **Scheme 2.2.4**, chapter 2). The only product obtained was the

mono enol triflate (*S,S*)-**292** regardless of how many equivalents of base and Comin's reagent [190-192] were added. A sequential arylation might be a plausible alternative route to access the final diene ligand (*S,S*)-**291**. However, this would considerably lengthen the synthetic route. Therefore we decided to investigate other ideas before resorting to this sequential process.

3.2.8 Synthesis of 1,4-disubstituted bicyclo [2.2.2] chiral diene ligands

A new strategy was considered since the double enol triflation was a problem. We decided to introduce the aryl groups at the 2 and 5 positions prior to modifying the 1 and 4 positions (*Scheme 3.2.15*). We were very pleased that this strategy worked, which not only shortened the synthetic route and provided 1,4-di-(fluoromethyl)-2,5-diphenyl bicyclo[2.2.2]octa-2,5-diene ligand with high yield. We were also able to access our original ideal ligand: 1,4-dimethyl-2,5-diphenyl bicyclo[2.2.2]octa-2,5-diene (**299**).

Starting from enantiopure dione (*S,S*)-**254**, formation of the bis-enol triflate was followed by introduction of the aryl substituents by palladium-catalysed cross-coupling to give ligands (*S,S*)-**296a-h** [69, 101, 193]. Lithium aluminium hydride reduction followed by bis triflation gave the ditriflate **298a**, **298e**, **298f** and **298h**. It was pleasing to find that without the ketals at the 2 and 5-positions, the ditriflate **298** could also undergo reductive detriflation with superhydride [194] giving (*R,R*)-ligands **299a**, **299e**, **299f** and **299h**. In addition, ditriflate group of **298a** could be displaced by fluoride ion gave the difluoro ligand **291**.



Scheme 3.2.15 Synthesis of 1,4-disubstituted-2,5-diaryl- bicyclo[2.2.2]octan-2,5-dienes

3.3 Summary

We have developed a chemoenzymatic approach giving access to a new series of chiral 1,4-disubstituted C₂-symmetric [2.2.2] diene ligands (**Scheme 3.2.15**).

The scalability and ease of operation of the key enzyme resolution step, in addition to high yielding chemical transformations, provides a highly practical route that could quickly satisfy demands for greater quantities. Moreover, a significant electronic effect was observed in the diene ligands for rhodium-catalyzed arylation reactions. Both catalytic activity and enantioselectivity depends on the electronic properties of the ligands, which will be addressed in the next chapter.

Chapter 4 Rh-diene-catalyzed asymmetric reactions

4.1 Introduction

Chiral dienes are a new class of highly effective ligands, developed independently by Hayashi and Carriera, that have shown great promise in the field of asymmetric catalysis for reactions catalysed by rhodium and iridium [18, 37, 195]. A range of synthetically useful transformations have been realized in excellent yield and enantiomeric excess using C_1 -symmetric and C_2 -symmetric dienes [40, 41, 44, 47-50, 59, 65, 68, 69, 99, 101-104, 107, 110, 120, 121, 131, 132, 137, 143, 148].

However, compared with phosphine ligands and C_1 -symmetric dienes, the accessibility and structural variation in the most widely employed C_2 -symmetric [2.2.2] diene ligands has been limited by inflexible synthetic routes and most notably the difficulty in resolution of the dienes or their synthetic precursors, which is currently achieved using chiral HPLC separation of the diene or a late stage intermediate [18], [40, 44, 49, 65, 99, 101, 104, 107, 110, 143, 148], [42, 150, 153, 158, 161]. As a result, the electronic effects on activity and enantioselectivity in these ligands have not been well studied. Although structural modifications including both electronic and steric changes have been made with the current bicyclic frameworks [50, 69, 101, 102, 107], the results have shown that steric factors are dominant. Hayashi has shown that C_1 -symmetric [2.2.2] dienes can be electronically tuned to give excellent activity and selectivity for asymmetric arylation of *N*-nosylimines [50]. In this example it is believed that an electron withdrawing naphthyl ester substituent on one of the alkenes accelerates transmetallation to form a *trans* aryl-rhodium bond. The imine then coordinates at the vacant coordination site near to the sterically demanding naphthyl group giving high facial selectivity (**Scheme 1.4.3.**, Chapter 1).

Although the chiral diene-Rh catalyst allows reactions to be conducted at lower temperatures compared with phosphine ligands, in diene-rhodium-catalyzed arylations with aryl boronic acids generally more than two equivalents of the arylboronic acid are necessary in order to achieve a high yield and for particularly inactive substrates

as many as 5eq. [78-80, 143]. This is attributed to the competing protodeboronation side-reaction [90-95, 196, 197] and indicates that reaction temperature is not the only factor responsible for the low atom efficiency in this case.

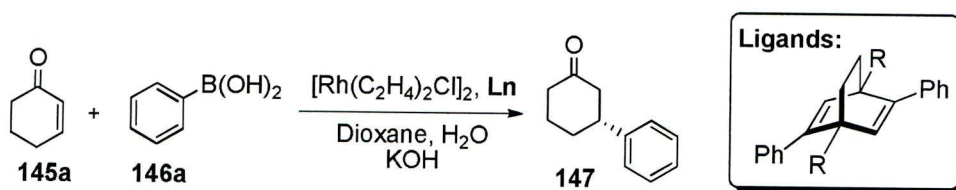
As discussed in Chapter 3, we have established a reliable, high yielding and practical synthetic route, providing access to a new series of chiral 1,4-disubstituted C_2 -symmetric [2.2.2] diene ligands with a lipase-catalyzed kinetic resolution as the key step. This new scaffold can be easily modified and allows greater structural diversity than other [2.2.2] systems. What follows is an evaluation of the performance of catalysts formed from these new chiral dienes and Rh. To our great pleasure, a significant electronic effect was observed in the diene ligands for rhodium-catalyzed arylation reactions. Both catalytic activity and, more interestingly from a mechanistic perspective, enantioselectivity depend on the electronic properties of the ligands. In addition, atom efficiency for the aryl boronic acids was correlated.

4.2 Results and discussion

4.2.1 Conjugate addition to enones

Initially a small library of ligands with various functional groups at the 1,4-positions were evaluated for the asymmetric conjugate addition of phenylboronic acid **146a** to cyclohexenone **145a** using previously reported conditions (**Table 4.2.1**) [101, 102].

Table 4.2.1 Ligand screen for asymmetric conjugate addition to **145a**

					
Entry ^[a]	Ln	Ligand		Yield ^[b]	e.e. of (R)- 147 ^[c]
		1,4-R	2,5-Aryl		
1	(S,S)- 296a	CO ₂ Me	Ph	95	89
2	(S,S)- 287a	CH ₂ OH	Ph	94	97
3	(S,S)- 274	CH ₂ OMe	Ph	95	88
4	(R,R)- 299a	Me	Ph	96	98
5 ^[d]	(R,R)- 299a	Me	Ph	98	99
6	(S,S)- 291	CH ₂ F	Ph	96	98
7 ^[e]	(R,R)- 27a	H	Ph	97	96

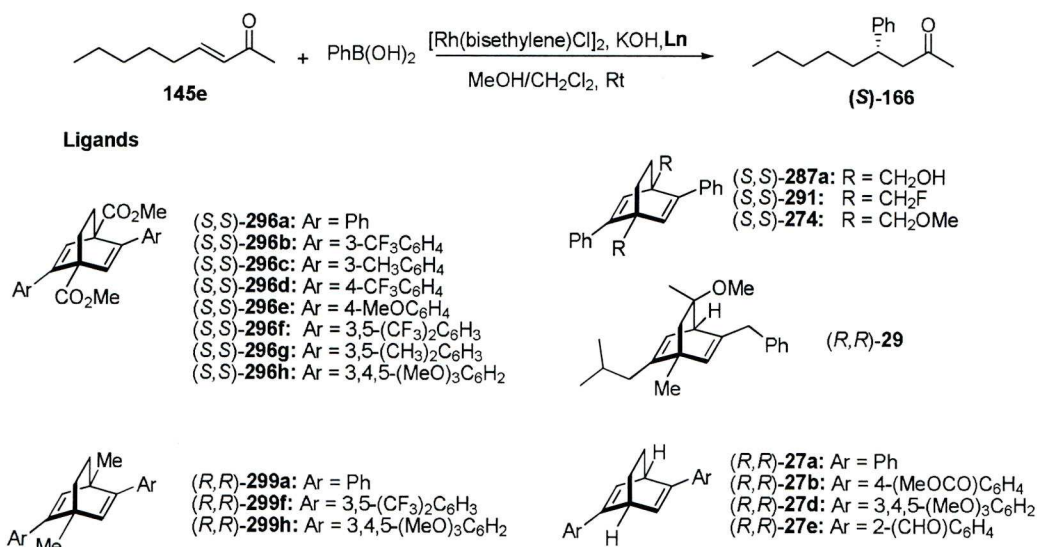
[a] Reaction conditions: **145** (0.5mmol), **146a** (0.6mmol for **294a**, 1.0 mmol for the other ligands), $[\text{Rh}(\text{CH}_2\text{CH}_2)_2\text{Cl}]_2$ (1.5mol% Rh), Ligand **Ln** (1.65 mol%), KOH (0.2 mmol) in dioxane/H₂O; 10:1 (2.3ml) at room temperature, 1hr for **294a** and 30°C, 3hr for the rest. [b] Yield of isolated product. [c] E.e.'s were determined by chiral HPLC on Chiralcel OD-H column. [d] As in [a] except MeOH/CH₂Cl₂; 10:1 (2.3ml), KOH (1.65mol%). [e] see ref. [101]

We found that substituent groups do affect the enantioselectivity. Except for ligands (S,S)-**296a** (89% e.e., R = CO₂Me, entry 1) and (S,S)-**274** (88% e.e., R = CH₂OMe, entry 3), ligands (S,S)-**287** (R = CH₂OH), (R,R)-**294a** (R = Me), and (S,S)-**291** (R = CH₂F) gave the product (R)-3-phenylcyclohexanone **147** in excellent yields and >97% e.e. which compares favorably with the previously reported 1,4-unsubstituted diene (R,R)-**27a** (entry 7) [101]. These results suggest that increased steric demands in the 1,4-position undermines the enantioselectivity (eg. the methoxy group present in both ester ((S,S)-**296a**) and ether ((S,S)-**274**) groups). Optimum selectivity was

achieved when using ligand (*R,R*)-**299a** in MeOH/CH₂Cl₂ (10:1) (entry 5) [103] rather than dioxane/water.

However, to our great surprise, the (*R,R*)-**299a** gave unexpectedly low enantioselectivity for 3-nonen-2-one **145e** (entry 13, *Table 4.2.2*) compared to that obtained for 2-cyclohexenone **145a**. Apart from the contrast in the enantioselectivity with (*R,R*)-**299a**, both 3-nonen-2-one and 2-cyclohexenone underwent arylation in excellent yield.

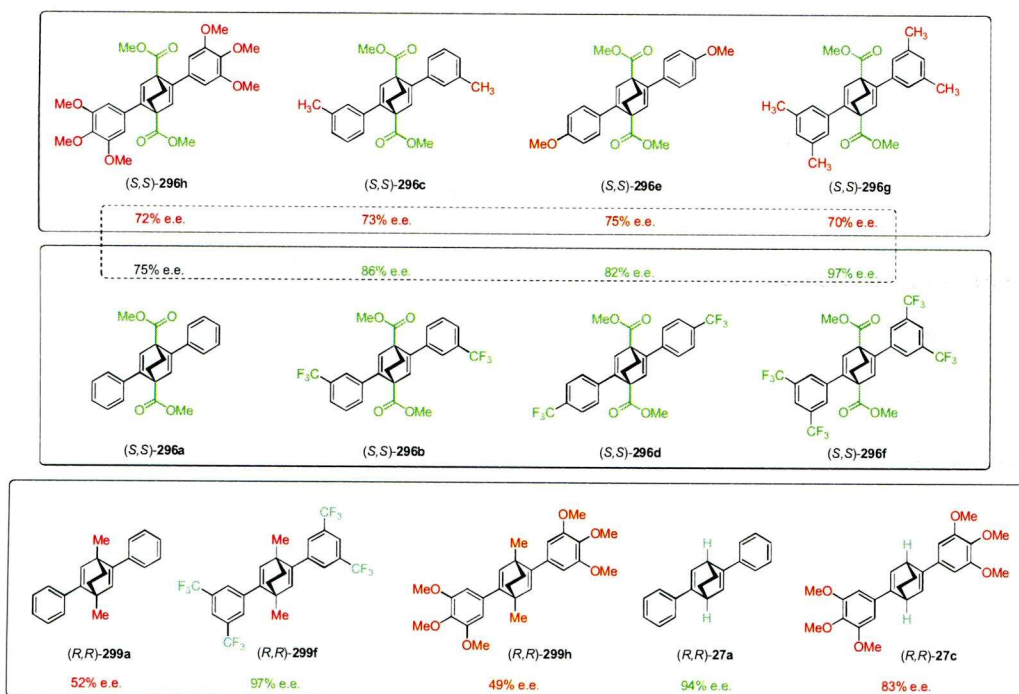
A systematic screening of ligands toward this substrate was carried out, and the results are shown in *Table 4.2.2*.

Table 4.2.2 Ligand screen for asymmetric conjugate addition to **145e**

Entry ^[a]	Ln	Ligand		Yield ^[b]	e.e. of (S)- 166 ^[c]	$\delta^{[d]}$ of Olefin ¹ H
		1,4-R	2,5- Aryl			
1	296a	CO ₂ Me	Ph	95	75	6.64
2	296b	CO ₂ Me	3-CF ₃ C ₆ H ₄	92	86	6.76
3	296c	CO ₂ Me	3-CH ₃ C ₆ H ₄	98	73	6.62
4	296d	CO ₂ Me	4-CF ₃ C ₆ H ₄	95	82	6.74
5	296e	CO ₂ Me	4-MeOC ₆ H ₄	99	75	6.56
6	296h	CO ₂ Me	3,4,5-(MeO) ₃ C ₆ H ₂	98	72	6.40
7	296f	CO ₂ Me	3,5- (CF ₃) ₂ C ₆ H ₃	95	97	6.89
8	296g	CO ₂ Me	3,5- (CH ₃) ₂ C ₆ H ₃	96	70	6.52
9	287a	CH ₂ OH	Ph	98	67	6.27
10	274	CH ₂ OMe	Ph	98	57	6.25
11	291	CH ₂ F	Ph	95	71	6.30
12	29	H, Me	<i>i</i> -Pr, Bn	99	94	5.71;5.64
13	299a	Me	Ph	99	52	5.97
14	299f	Me	3,5- (CF ₃) ₂ C ₆ H ₃	99	97	6.07
15	299h	Me	3,4,5-(MeO) ₃ C ₆ H ₂	99	49	5.99
16 ^[e]	27a	H	Ph	95	94	6.63
17	27c	H	4-(MeOCO)C ₆ H ₄	99	92	6.79
18	27d	H	3,4,5-(MeO) ₃ C ₆ H ₂	98	83	6.59
19	27e	H	2-(CHO)- C ₆ H ₄	N.R.	--	6.36

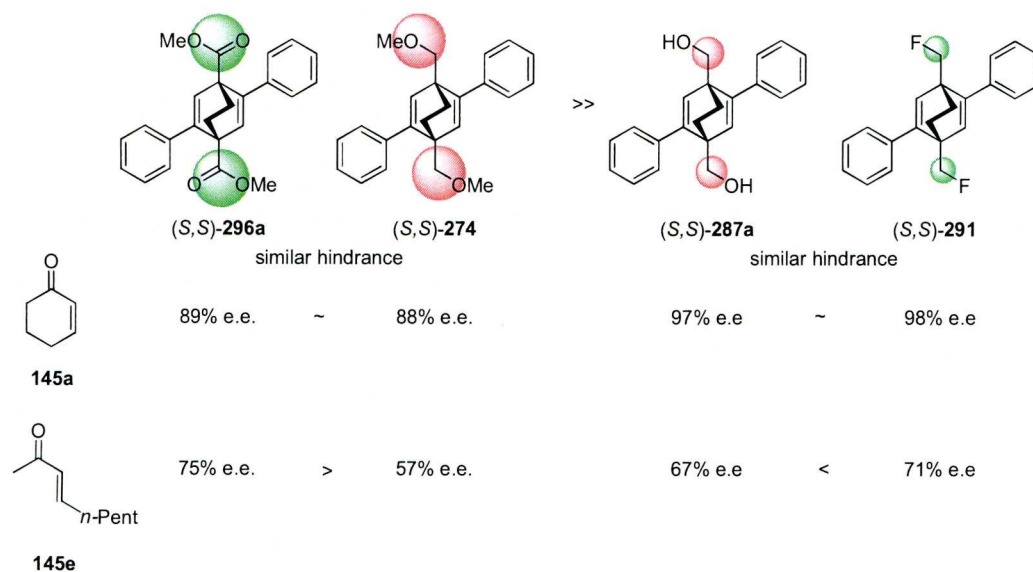
[a] Reaction conditions: **145e** (0.3mmol), **146a** (0.6 mmol), [Rh(CH₂CH₂)₂Cl]₂ (3mol% Rh), Ligand **Ln** (1.65 mol%), KOH (0.15 mmol) in dioxane / H₂O; 10 :1 (1ml dioxane and 0.1ml H₂O) at room temperature, 3hr at 30°C. [b] Yield of isolated product. [c] E.e.'s were determined by chiral HPLC after converting **166** to methyl-addition-to-ketone derivative (see experiment sections, Chapter 5). [d] δ was recorded as ppm from the ¹H NMR (400MHz, CDCl₃) spectrum of each ligand. [e] ref. [101]

Initially, a series of 1,4-methoxycarbonyl-substituted ligands were tried. The results from entries 1-6 for enantioselectivity were not as good as other [2.2.2] bicyclic ligands in the literature [40, 48, 102, 143]. From a purely structural perspective, it was logical that the substituent ester groups at the 1 and 4- positions may be detrimental to the enantioselectivity (the results using (*S,S*)-**296a** with 2-cylcohexenone also supports this assumption (entry 1, **Table 4.2.1**)). However, comparison of the results for (*R,R*)-**296a** and (*R,R*)-**299a** show that the 1,4-diester ligand (*S,S*)-**296a** out-performs the 1,4-dimethyl ligand (*R,R*)-**299a** significantly. Similar results were obtained with another acyclic enone substrate **145f** (entry 5, **Table 4.2.3**). Besides that, we were also surprised to find a more pronounced difference in enantioselectivity between ligands (*R,R*)-**299a** (52% e.e., entry 13) and (*R,R*)-**299f** (97% e.e., entry 14) than between (*S,S*)-**296a** (75% e.e., entry 1) and (*S,S*)-**296f** (97% e.e., entry 7). Both (*S,S*)-**296f** and (*R,R*)-**299f** gave excellent enantioselectivity (97% e.e., entries 7 and 14). Basing on these results, we noticed an interesting trend that for substrate **145e**, ligands with electron-withdrawing aryl substituents gave better enantioselectivity than those with electron-donating groups, (e.g. comparing entry 2 with 3, entry 4 with 5 and 6, and entry 7 with 8). Interestingly, this scaffold could afford as high as 97% e.e. for this substrate when the aryl group of the ligand was 3,5-di(trifluoromethyl)phenyl group ((*S,S*)-**296f**, entry 7). These results show that the electronic affect plays a very important role in the enantioselectivity towards this linear substrate. An straightforward comparison between ligands fixed 1,4-substituent groups can be seen in **Scheme 4.2.1**.



Scheme 4.2.1 Enantioselectivity comparison between ligands with fixed 1,4-substituent groups for 3-nonen-2-one. Functional groups which have an obvious electron-withdrawing effect are shown in green color while the electron-donating groups are in red.

It can also be seen that the enantioselectivities are also sensitive to the changes in groups at 1,4-positions from the results of entries 1, 9, 10 and 11, where all the ligands share the same Ph groups at 2,5-positions while the 1,4-positions are varied. Comparing enantioselectivity of the reaction of ligand (S,S)-296a and (S,S)-274 with 2-cyclohexenone **145a** and 3-nonen-2-one **145e** (Table 4.2.1, entry 1 and 3; Table 4.2.2, entry 1 and 10), in which the ligands have similar steric demands at the 1,4-positions but with different electronic properties, it could be found that for 2-cyclohexenone both (S,S)-296a and (S,S)-274 gave very similar e.e. (89% for (S,S)-296a and 88% for (S,S)-274) but for 3-nonen-2-one (S,S)-296a gave 75% while (S,S)-274 gave 57%. Although the difference in enantioselectivity between (S,S)-287a and (S,S)-291 for 3-nonen-2-one is not as significant as that between (S,S)-296a and (S,S)-274, similar phenomena can be observed from (S,S)-287a and (S,S)-291 for the 2-cyclohexenone (97% e.e. by (S,S)-287a, 99% e.e. by (S,S)-291) and 3-nonen-2-one (67% e.e. by (S,S)-287a, 71% e.e. by (S,S)-291). These could be clarified in Scheme 4.2.2.



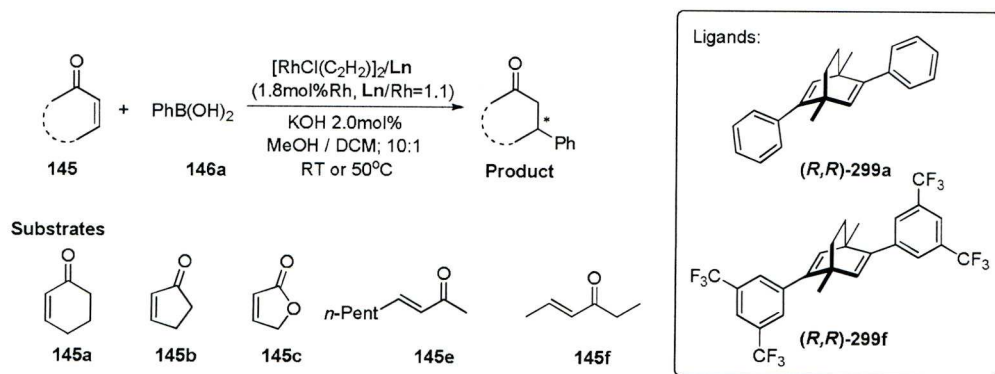
Scheme 4.2.2 Enantioselectivity comparison between ligands with fixed 2,5-substituent groups for 2-cyclohexenone and 3-nonen-2-one. The steric demands of these four ligands are listed in a rough decreasing order from left to right. The 1,4-position groups which have an obvious electron-withdrawing effect was shown in green color.

These results again suggested two things. Firstly, besides the obvious steric affect, it seems the electronic property of substituents at 1,4-positions also play important role in the enantioselectivity; second, for the linear substrate, the electronic effect seems to be the dominant factor that affect the enantio-selectivity.

As expected, (*R,R*)-**299h**, having two methyl groups at 1,4-positions (which are the most electron donating groups) and the most electron rich aryl 3,4,5-(trimethoxyl)phenyl at the 2,5-positions (entry 15, **Table 4.2.2**), gave the lowest e.e. for this substrate of all ligands (49% e.e.). The electronic effect brought about by the two methyl groups is so strong that even the (*R,R*)-**299a** with phenyl group at 2,5-position only gave 52% e.e. However, this detrimental electronic effect could be offset by introducing high electron withdrawing aryl groups at the 2,5-positions. For example, the 1,4-dimethyl-2,5-(3',5'-di(trifluoromethyl)phenyl) substituted ligand ((*R,R*)-**299f**, entry 14) could achieve excellent e.e. comparable to (*S,S*)-**296f** (entry 7) despite the detrimental electronic effect given by the 1,4-dimethyl.

We also studied another [2.2.2] ligand system where the substituent groups at the 1,4-positions are hydrogen (entries 16-19). It was found that introducing a methyl ester group at the *para*-position of the phenyl at 2, 5-positions of the ligand does not change the e.e. a lot (92%, entry 17, (*R,R*)-**27c**) compared the phenyl derivative (94%, entry 16, (*R,R*)-**27a**). However, we also observed an obvious drop of the e.e. when the aryl at the 2,5-position was 3,4,5-(trimethoxyl)phenyl (83% e.e., entry 18, (*R,R*)-**27d**). There was no reaction when the aryl is 2-formylphenyl (entry 19, (*R,R*)-**27e**).

This relationship between electronic effect and enantioselectivity could be related to the chemical shift of the olefin proton observed in ^1H NMR. The chemical shift of the proton relates to degree of electronic shielding to the proton, and the electron density of the π -electrons. The higher of the chemical shift of the proton, the lower the electron density of the diene bond. It could be found that for closely related structures (diene ligands (*S,S*)-**296a-h**, entry 1 to 8) the results followed a trend: the higher chemical shift of olefin proton, the higher enantio-selectivity. Generally, this rule is quite accurate even between dienes having different 1,4-substituent groups (comparing entry 9, 10 and 11).

Table 4.2.3 Comparison between (*R,R*)-**299a** and (*R,R*)-**299f** with varies substrates.

Entry ^[a]	Enones	Products	Yield(%) ^[b]		[e.e. (%)] ^[c]		Config.
			(<i>R,R</i>)- 299a	(<i>R,R</i>)- 299f	(<i>R,R</i>)- 299a	(<i>R,R</i>)- 299f	
1	145a	147	98 [99]	92 [98]			<i>R</i>
2	145b	163	100 [99]	80 [96]			<i>R</i>
3	145c	164	95 [98]	76 [92] ^[d]			<i>R</i>
4	145e	166	99 [52]	99 [97]			<i>S</i>
5	145f	300	99 [67]	99 [95]			<i>S</i>

[a] Reaction conditions: **145** (0.5mmol), **146a** (0.6mmol for (*R,R*)-**294a**, 1.0 mmol for (*R,R*)-**294f**), [Rh(C₂H₄)₂Cl]₂ (1.8 mol% Rh), Ligand Ln (2 mol%), MeOH/CH₂Cl₂; 10:1 (2.3ml), KOH (2 mol%) (2.3ml), 3h., room temperature, 1hr at 30°C for (*R,R*)-**294a** and 3hr for (*R,R*)-**294f**. [b] Yield of isolated product. [c] *Ee*'s were determined by chiral HPLC (Chiralcel OD-H column). [d] 3.0eq. of phenylboronic acid used.

The methyl ester groups were replaced by methyl groups and ligands (*R,R*)-**299a** and (*R,R*)-**299f** were evaluated for a range of acyclic and cyclic enones **145a-e** (Table 4.2-3). As expected, similar significant differences were found for linear substrate **145f** between (*R,R*)-**299a** (67% e.e.) and (*R,R*)-**299f** (95% e.e.) as previous described for substrate **145e** between (*R,R*)-**299a** (52% e.e.) and (*R,R*)-**299f** (97% e.e.). Nevertheless, ligand (*R,R*)-**299a** gave excellent yields and selectivity for cyclic enones **145a-c** affording (*R*)-configured products. Results for cyclohexanone **145a** are similar to those obtained by Haysahi with diene ligand (*R,R*)-**27a** (Table 4.2.1, entry 7) [40]. For the lactone **145c**, both yield and e.e. were improved (95%, 98% e.e.) compared with Carreira's carvone derived ligand (80%, 90% e.e.) [103] and Darses' ligand (56%, 90% e.e.) [102]. Unlike (*R,R*)-**299a**, ligand (*R,R*)-**299f** gives excellent e.e. for both acyclic and cyclic enones in the expected product configuration, which is consistent with the space differentiation model for chiral C₂-symmetric diene ligands

developed by Hayashi [40, 49, 59, 78-80, 101].

Despite the discrepancy between acyclic and cyclic enones for (*R,R*)-**299a** in terms of enantioselectivity, we were pleased to find that the reactions completed smoothly at room temperature in 1h. with only 1.2 eq. of phenyl boronic acid, compared with at least 2 eq. for current diene ligands. The requirement for use of excess arylboronic acid is thought to arise as a result of the competing rhodium-catalysed protodeboronation [90-95, 196, 197]. This significant and unexpected advantage can reasonably be attributed to the 1,4-dimethyl substitution in ligand (*R,R*)-**299a** as compared to Hayashi's ligand (*R,R*)-**27a** and other ligands. On the other hand, in order to obtain a high yield when using our ligand (*R,R*)-**299f**, more than 2 eq. of phenyl boronic acid was required. For example, the yield of **164** was only 76% although 3 eq. phenyl boronic acid was consumed when ligand (*R,R*)-**299f** was used (entry 3, *Table 4.2.3*).

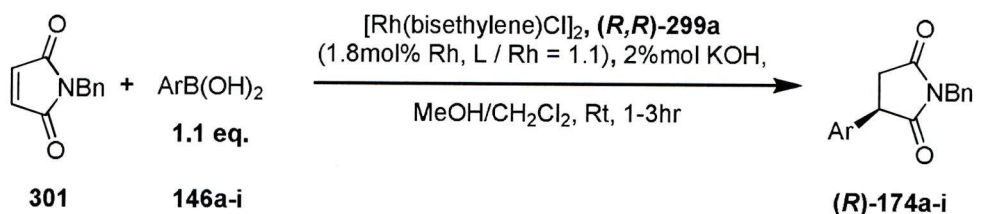
The only major difference between ligands (*R,R*)-**299a** and (*R,R*)-**299f** is that (*R,R*)-**299a** is more electron rich. These results suggest that the electronic properties of diene ligands are associated with activity, enantioselectivity (for linear substrates) as well as the productivity (ability to avoid the protodeboronation of aryl boronic acid). Increasing the electron density of the ligand benefits the reactivity and suppresses the protodeboronation reaction, but can undermine the enantioselectivity for linear substrates, as observed for (*R,R*)-**299a**. To maintain high enantioselectivity for the linear substrates requires the ligand to be less electron rich. However this can reduce some reactivity and allow the side reaction, as for (*R,R*)-**299f**.

4.2.2 Conjugate addition to *N*-benzyl maleimide and 6-methyl coumarin

The asymmetric conjugate addition of aryl boronic acids to *N*-benzyl maleimide **301** is known to be a challenging reaction and the products are synthetically useful [198]. The chiral phosphine ligand, BINAP, gave only 70% yield and 58% e.e., while a chiral norbornadiene diene ligand gave 88% yield and 69% e.e. [107] The

phosphine-alkene hybrid ligands developed by Grützmacher and Hayashi both gave the desired product in high yield with Hayashi's hybrid ligand giving 89-95% e.e. [79, 80, 199]. However, multiple equivalents (3eq.) of arylboronic acid were required to ensure a high yield. Again it was found that ligand (*R,R*)-**299a** achieves both high activity and enantioselectivity for the formation of (*R*)-**174a-i** using only 1.1 eq. of ArB(OH)_2 (**146a-i**) at room temperature in 1 h (Table 4.2.4). This is the most efficient ligand for this transformation to date.

Table 4.2.4 Variation of Aryl boronic acid in asymmetric conjugate addition to *N*-benzyl maleimide **301**



146a: Ar = Ph

146b: Ar = 4-MeC₆H₄

146c: Ar = 2-CF₃C₆H₄

146d: Ar = 2-FC₆H₄

146e: Ar = 3-MeOC₆H₄

146f: Ar = 4-MeOC₆H₄

146g: Ar = 2-MeO-1-naphthyl

146h: Ar = 4-BrC₆H₄

146i: Ar = 4-ClC₆H₄

Entry ^[a]	ArB(OH) ₂	Product ^[b]	Yield ^[c]	E.E.
1	146a	174a	95	95
2	146b	174b	97	96
3	146c	174c	92	99
4	146d	174d	99	96
5	146e	174e	98	96
6	146f	174f	98	99
7	146g	174g	98	>99
8	146h	174h	92	91
9	146i	174i	98	92

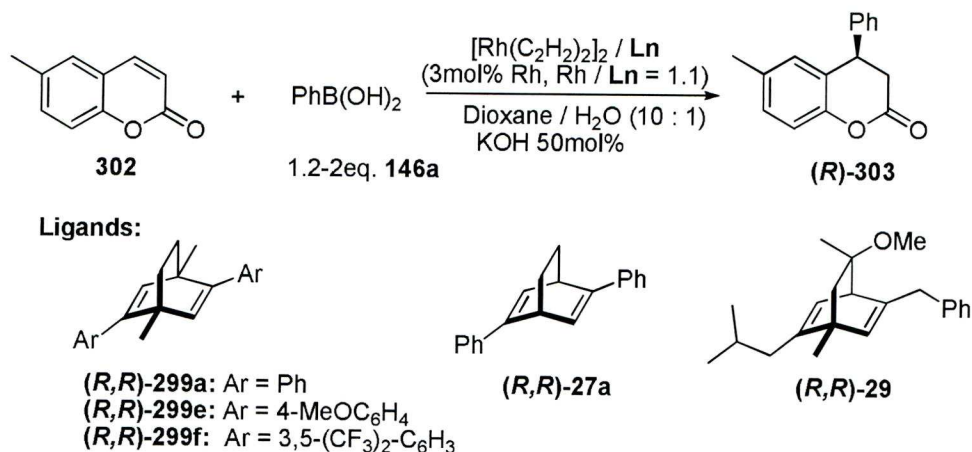
[a] Reaction conditions: **301** (0.5mmol), **146** (0.55mmol), [Rh(C₂H₄)₂Cl]₂ (1.8 mol% Rh), (*R,R*)-**299a** (2 mol%), MeOH/CH₂Cl₂; 10:1 (2.3ml), KOH (2 mol%) (2.3ml), stirring at room temperature for 3h. [b] Yield of isolated product.

[c] Ee's were determined by chiral HPLC (chiralcel OD-H column).

The product resulting from the conjugate addition of phenyl boronic acid to 6-methylcoumarin **302** has been used in a synthesis of the urological drug tolterodine [199]. Examples reported by the Hayashi group show that phosphine ligands can give excellent e.e. (>99%), however 10 eq. of phenylboronic acid was necessary to achieve a high yield [199]. Only one example using a chiral diene for this reaction has been reported by Carreira, where 43% yield and 98% e.e. were obtained in the addition of

phenylboronic acid to the coumarin at 50°C using his carvone derived ligand [103]. We tested our ligands (*R,R*)-**299a**, (*R,R*)-**299e** and (*R,R*)-**299f** and also ran comparative reactions with Hayashi's ligand (*R,R*)-**27a** and Carreira's ligand (*R,R*)-**29** (Table 4.2.5).

Table 4.2.5. Ligand screen for asymmetric conjugate addition to **302**



Entry ^[a]	Ligand	temp.(°C)	Time(hr)	conv. ^[b] (%)	Yield ^[c] (%)	e.e. ^[d] (%)
1	(<i>R,R</i>)- 27a	30	24	<5	--	n.d.
2	(<i>R,R</i>)- 27a	50	6	40	32	98
3	(<i>R,R</i>)- 29	30	24	22	20	98
4	(<i>R,R</i>)- 29	50	6	48	39	98
5	(<i>R,R</i>)- 299a	30	24	66	63	98
6	(<i>R,R</i>)- 299a	50	6	85	72	98
7	(<i>R,R</i>)- 299f	50	24	0	0	-
8	(<i>R,R</i>)- 299e ^[e]	30	3	100	95	98

[a] Reaction conditions: Ref [101]. [b] conversion was determined with GC, EC-1 column and calibrated with standard **302** and **303**. [c] isolated yield. [d] E.e.'s were determined by chiral HPLC (chiralcel OD-H column). [e] As [a] except 25mol% KOH and 1.2 eq. PhB(OH)₂ were used.

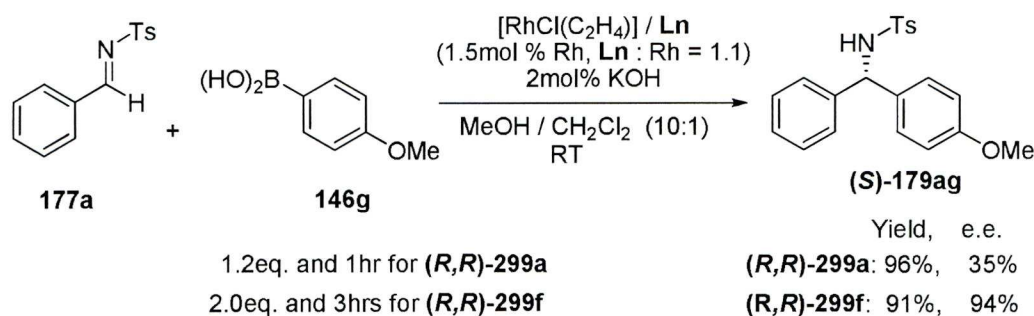
The enantioselectivity for all ligands was uniformly high (98% e.e.). However, a remarkable difference in reaction rate and yield was found between the ligands when comparing conversion and isolated yield at 30°C and 50°C after 6h. and 24h. Hayashi's ligand (*R,R*)-**27a** give the lowest rate of conversion, Carreira's ligand (*R,R*)-**29** gave increased conversion, our (*R,R*)-**299a** gave a further increase but the most active ligand for this reaction was ligand (*R,R*)-**299e**, containing the

4-methoxyphenyl groups. This gradual increase in reactivity may be attributed to an increase in electron density in the ligand system; Hayashi's diene (*R,R*)-**27a** contains no bridge substituents, Carreira's diene (*R,R*)-**29** contains one methyl substituent but the 2, 5-positions are alkyl-substituted rather than aryl, ligand (*R,R*)-**299a** has two bridge-head methyl groups and (*R,R*)-**299e** has two bridge-head methyl groups and electron donating 4-methoxyphenyl substituents. This is corroborated by the fact that our electron deficient ligand (*R,R*)-**299f** gave no reaction for this substrate.

From those experiments described above, again it is suggested that for the 1,4-disubstituted scaffold: 1) For the linear substrates, the enantioselectivity was greatly affected by both electronic and steric factors of 1,4-substituted groups and also the electronic effect from the 2,5-groups while the cyclic compound is mainly affected by steric factors. 2) Electron rich ligands like (*R,R*)-**299a** gives relatively higher activity than the electron poor ones. Another advantage of electronic rich ligands is a much higher atom efficiency. Only 1.2 eq. of arylboronic acid are required to achieve high yield while the electronic poor ligands such as (*R,R*)-**299f** need 2-3 equivalents. This suggests that the electronic properties are also related to atom efficiency in the reaction. The electronic rich ligands can successfully suppress the side reaction of deboronation of aryl boronic acids, which is a significant problem existing in both phosphine and current diene ligand-catalyzed arylation reactions.

4.2.3 Addition to tosylimine

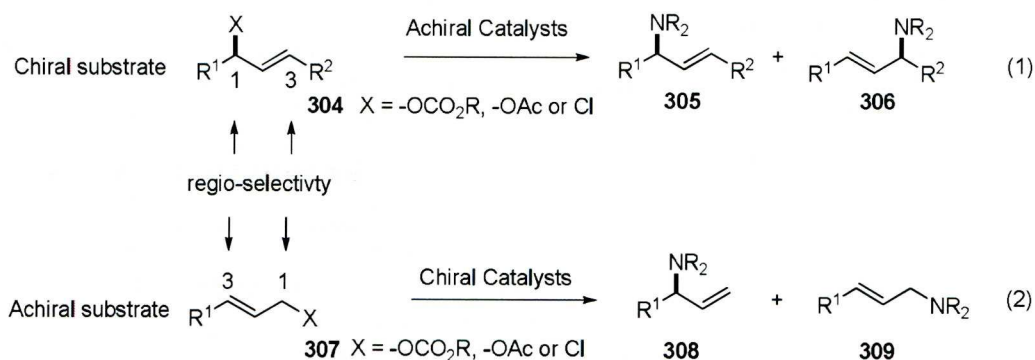
In order to further test this electronic effect, ligands (*R,R*)-**299a** and (*R,R*)-**299f** were examined for the 1,2-addition to tosyl imine **177a**, which can be categorized as a linear substrate (*Scheme 4.2.3*). The results were as expected; as with the 1,4-addition to linear enones, (*R,R*)-**299a** gave much higher reactivity but lower e.e. with less arylboronic acid, while (*R,R*)-**299f** gave excellent enantioselectivity but lower reactivity and some proto-deboronation side-reaction.



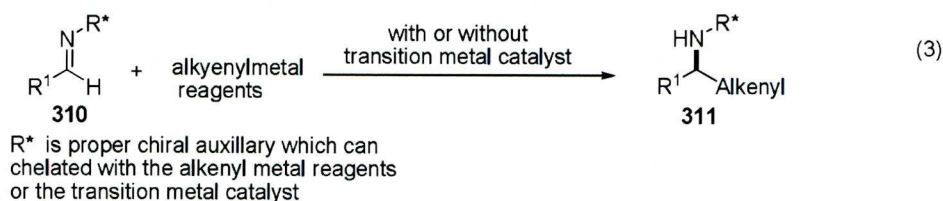
Scheme 4.2.3 Asymmetric arylation of *N*-tosyl benylimine

Although both α -branched allylic amine (like compound **305** and **306**) [200-203] and aryl aryl methyl amine (such as **179ag**) [116, 204-206] feature in complex molecules. the alkenyl addition products like **305** and **308** are more valuable from the synthetic view than the diarylmethylamine (S)-**179ag**. Chiral allylic amine can be converted into many useful chiral synthons by virtue of the olefin moiety [207-209]. However, methodologies for obtaining 1-aryl-2-propenylamines in non-racemic form are limited, as described in **Scheme 4.2.4**. One approach is metal-catalyzed substitution of allylic carbonates, acetates or halides, which can be carried out in two ways (equation 1 and 2, **Scheme 4.2.4**). The first is to use chiral allylic substrates **304** and achiral catalyst (equation 1) [210-212], while the second alternatively employs achiral allylic substrates **307** and chiral catalysts (equation 2) [213-219]. Apart from the common problem of regioselectivity, both approaches share the same limitation in substrates diversity. The first method requires synthesis of the chiral allylic carbonate first and the later only affords vinyl-substituted amine (equations (1) and (2), **Scheme 4.2.4**).

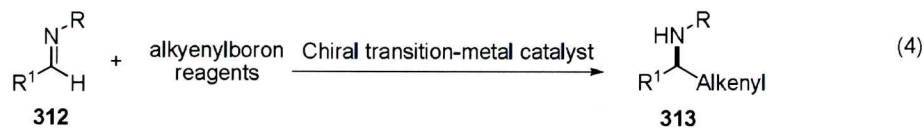
1) Allylic Substitution



2) Chiral auxiliary assisted diastereoselective addition



3) Potential methodology for synthesis of chiral allylic imines



Scheme 4.2.4 Transition metal involved methodologies for synthesis of chiral allylic amines

Another method to access this type of product is the addition of alkenylmetal reagents to imines containing chiral auxiliary groups (equitation (3)) [220-233]. For example, Kibayashi and co-workers [226] reported the synthesis of enantiopure (*R*)-allylamines by the reaction of benzaldehyde oxime chiral ether with vinyl lithium and the subsequent cleavage using Zn - AcOH. Most recently the Ellman group developed a Rh(COD)Cl catalyzed addition of potassium alkenyltrifluoroborates to chiral *N*-(*tert*-butanesulfinyl)-aldimines to afford α -branched allylic amines with excellent diastereoselectivity [234]. Nevertheless, the necessity for stoichiometric amount of chiral auxiliary is a obvious disadvantage. An alternative method is to resolve the

racemic allylic amine by classical resolution [235] or using enzyme [236], although stoichiometric usage of chiral acid or substrate specificity need to be addressed.

An ideal transformation for the synthesis of chiral α -branched allylic amines would be the addition of alkenyl boron reagents to the imines, catalyzed by a chiral catalyst (equation (4), *Scheme 4.2.4*). The advantages of this method are: 1) avoidance of using stoichiometric amount of chiral reagents, which make it more economic and 2) due to the large varieties of readily accessible imines and alkenyl boron reagents, this methodology would allow access to a diverse range of products.

We started by investigating the alkenylation of tosylimine **177a** with styrenyl boron reagents **314**. We were very surprised to find that there was no reaction at all upon switching from aryl to alkenyl boron reagents using standard literature procedures with our most active ligand (*R,R*)-**299a** (entry 1, 2, 8 and 10; *Table 4.2.6*) [59, 69, 102, 234]. Changing the imine activating group from tosyl to diphenylphosphinoyl did not help (entry 2, 3 and 7).

An inspiring result was obtained by using potassium styrenyl trifluoroborate instead of styrenyl boronic acid with 1 eq. of triethylamine in methanol and dichloromethane. Both (*R,R*)-**299a** and (*R,R*)-**299f** gave some yield of **315**. Although the yield was not encouraging, we were please to find that the results were still consistent with the electronic property trend that governs the enantioselectivity and activity described previously (entry 5 and 6). We noticed that the low yield was caused by the decomposition of imine **177a**. However, increasing the amount of base was not helpful: the starting material remained while the potassium styrenyl trifluoro borate underwent complete hydrolysis and became styrenyl boronic acid.

Table 4.2.6 Chiral diene-Rh catalyzed alkenylation of imine

entry	R	314	Ln	Solvent	additive	Yield	e.e.
1	tosyl		(<i>R,R</i>)-299a	MeOH / DCM (10:1)	2% KOH	0	--
2	tosyl		(<i>R,R</i>)-299a	Dioxane / H ₂ O (4:1)	50% KOH	0	--
3	Ph ₂ P(O)-		(<i>R,R</i>)-299a	MeOH / DCM (10:1)	2% KOH	0	--
4	Ph ₂ P(O)-		(<i>R,R</i>)-299a	Dioxane / H ₂ O (4:1)	50% KOH	0	--
5	tosyl		(<i>R,R</i>)-299a	MeOH / DCM (10:1)	1 eq. Et ₃ N	30%	31%
6	tosyl		(<i>R,R</i>)-299f	MeOH / DCM (10:1)	1 eq. Et ₃ N	10%	65%
7	Ph ₂ P(O)-		(<i>R,R</i>)-299a	MeOH / DCM (10:1)	1 eq. Et ₃ N	0	--
8	tosyl		(<i>R,R</i>)-299a	DMF / H ₂ O (10:1)	1 eq. Et ₃ N	0	--
9	tosyl		(<i>R,R</i>)-299a	DMF / H ₂ O (10:1)	2.5 eq. Et ₃ N	0	--
10	tosyl		(<i>R,R</i>)-299a	toluene	1.0 eq. Et ₃ N	0	--
11	tosyl		(<i>R,R</i>)-299a	toluene	1.0 eq. Et ₃ B	60%	52%
12	tosyl		(<i>R,R</i>)-27c	toluene	1.0 eq. Et ₃ B	81%	99%
13	tosyl		(<i>R,R</i>)-27c	toluene	none	20%	95%

[a] Reaction conditions: **177a** (0.3mmol), **314** (0.6 mmol), $[\text{Rh}(\text{CH}_2=\text{CH}_2)_2\text{Cl}]_2$ (3mol% Rh), Ligand **Ln** (1.65 mol%), solvent (1ml) at 50°C, 6hr. [b] Yield of isolated product. [c] E.e.'s were determined by chiral HPLC on a Chiralcel OD-H column (see experiment sections, Chapter 5).

Based on the results described above, we assumed that the base may not be necessary, and on the contrary, a Lewis acid might accelerate this reaction. Consequently, if the reaction required some acid to activate it, protic solvents should be excluded due to the instability of **177a** in acidic conditions. We were very happy to find that the idea worked. In the presence of triethyl borane, (*R,R*)-**299a** gave moderate yield of **315**, even using styrene boronic acid (60% yield, entry 11). Moreover, the enantioselectivity also improved significantly compared with entry 5. Excellent result

was obtained with (*R,R*)-**27c**: 81% yield and 99% e.e. (entry 12). In addition, the triethyl borane was found to be essential to the reaction: without it the yield was only 20% with a slight drop e.e. (entry 13).

It is notable that this is the first example of Rh-diene-catalyzed highly enantioselective asymmetric alkenylation of an imines to produce an α -branched allylic amine.

4.2.4 Addition to aldehyde

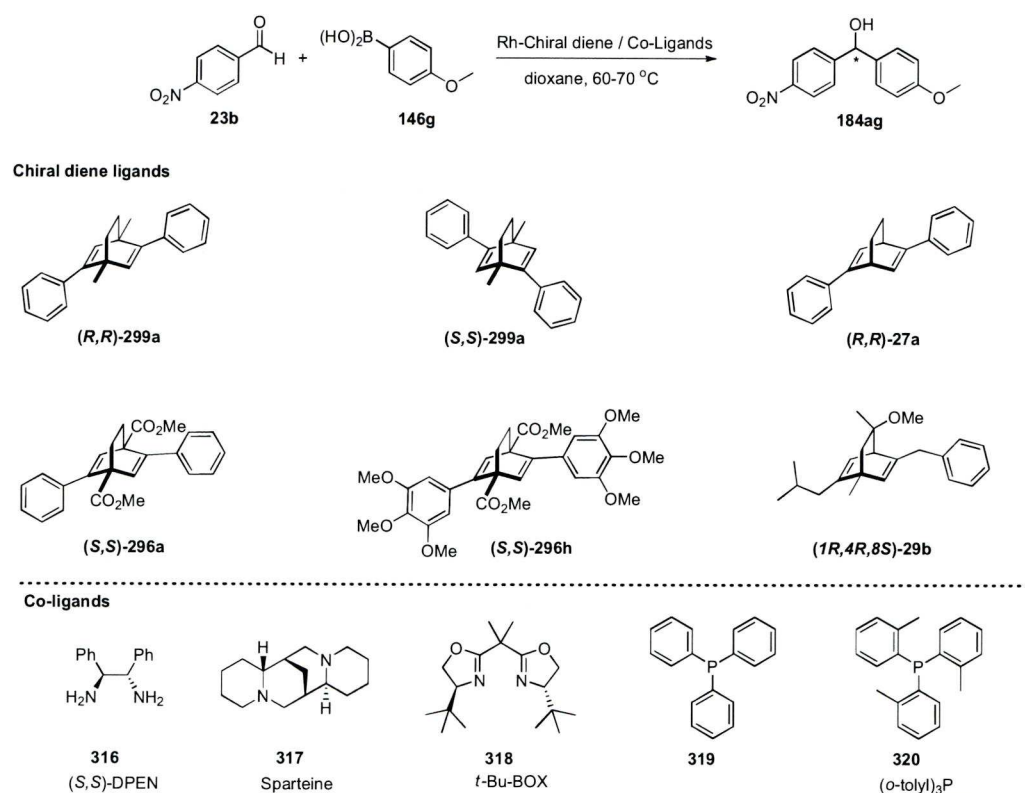
Direct alkylation of aldehydes has been a very useful methodology to afford chiral secondary alcohol in organic synthesis. The most frequently used alkylation reagents are organo lithium [237], magnesium [237] and zinc [238] reagents. However, there are only a few examples where the organoboron reagents have been used [122-126]. Miyaura was the first to report the Rh-catalyzed 1,2-addition to aromatic aldehydes with aryl or alkenyl boronic acids in an achiral manner [239]. Fürstner's work proved that *N*-heterocyclic carbenes were suitable ligands for this transformation and the substrate scope was expanded to aliphatic aldehydes with good yields [240].

The asymmetric variant was attempted with a series of chiral bis-oxazoline ligands by Frost and co-workers [122]. However the highest e.e. was only 9%. In 2006, Zhou and co-workers reported Rh-catalyzed arylation of aromatic aldehydes in excellent yield (88-97%) with moderate to good e.e. (62-87%) by using a chiral monodentate phosphite based on 1,1'-spiro-biindane-7,7'-diol as ligand [127]. Recently Miyaura and co-workers developed a chiral phosphoramidite ligand-Ru catalyst, which could catalyze arylation of aromatic aldehydes to afford diaryl methanol in both excellent yield and enantioselectivity (average yield of ca. 87% and e.e. of ca. 90%) [128].

The only example of chiral diene-Rh catalyzed addition of arylboronic acids to aldehydes was reported by Hayashi and co-workers, in which diene **42e** (page 20, *Scheme 1.2.12*, Chapter 1) was used and chiral diarylmethylalcohol was obtained in high yield and e.e. [67] (average yield of >90% and e.e. of 85%).

We also carried out this reaction with our chiral diene ligands for the addition of *p*-methoxyphenyl boronic acid **146g** to *p*-nitrobenzaldehyde **23b** and the results are shown in **Table 4.2.7**.

Table 4.2.7 Combinatorial screen of chiral diene & co-ligands catalyzed asymmetric arylation of aldehyde



Entry ^[a]	Ln	Co-ligand	t (hr)	Yield ^[b]	e.e. of 184ag ^[c]
1	(<i>R,R</i>)-299a	None	12	98	31
2	(<i>R,R</i>)-299a	(<i>S,S</i>)-DPEN	12	65	28
3	(<i>R,R</i>)-299a	Sparteine	24	50	28
4	(<i>R,R</i>)-299a	Ph ₃ P	24	80	35
5	(<i>R,R</i>)-299a	(<i>S,S</i>)- <i>t</i> -Bu-BOX	6	98	35
6	(<i>S,S</i>)-299a	(<i>S,S</i>)- <i>t</i> -Bu-BOX	6	96	-35
7	(<i>R,R</i>)-27a	None	12	80	-31
8	(<i>S,S</i>)-296h	None	12	82	5
9	(<i>S,S</i>)-296a	(<i>o</i> -tolyl) ₃ P	24	68	15
10	(<i>1R,2R,8S</i>)-29	None	12	95	-9

[a] Reaction conditions: **23b** (0.5mmol), **146g** (0.6mmol), [Rh(C₂H₄)₂Cl]₂ (1.8 mol% Rh), chiral diene ligand (2 mol%), co-ligand (2 mol% if used), NaOMe (2 mol%), Dioxane (1ml), stirring at 70°C for 6-24hrs. [b] Yield of isolated product. [c] Ee's were determined by chiral HPLC (Chiralcel OB-H column).

Firstly the active ligand (*R,R*)-299a was used and the reaction cleanly afforded

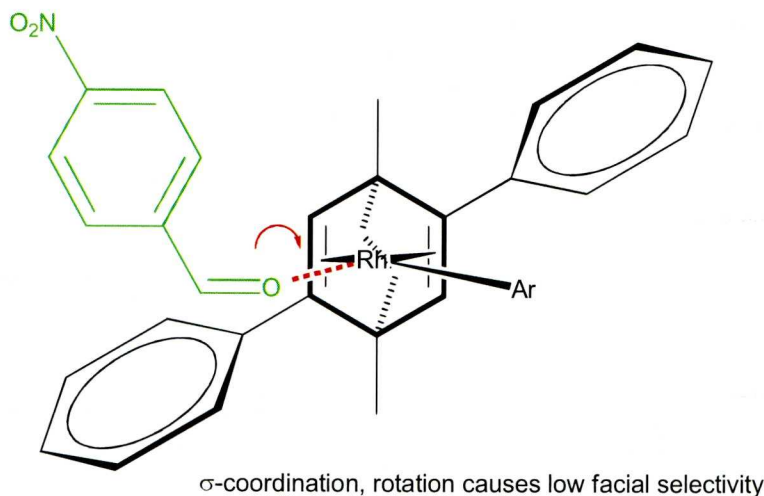
(*p*-nitrophenyl)(*p*-methoxyphenyl)methanol in excellent yield but the e.e. was quite low (98% yield, 33% e.e., entry 1). In order to increase the enantioselectivity, chiral co-ligands were added. However, it was found that neither (*S,S*)-DPEN nor sparteine gave any promotion to the enantio-selectivity, and on the contrary, both of them retarded the reactions (entry 2 and 3), the achiral ligand like triphenylphosphine also did not increase the enantioselectivity (entry 4).

The chiral BOX co-ligand greatly promoted the reactivity but did not affect the enantioselectivity at all. Combination of (*S,S*)-*t*-Bu-BOX with (*R,R*)-**299a** and (*S,S*)-**299a** gave the antipodal product with same enantioselectivity, which indicates that the chirality of BOX co-ligand exerted no effect on the outcome. On the other hand, despite the diastereoisomeric difference in the catalysts, both provided higher reactivity compared to the pure diene system or diene combined with other co-ligands systems (entries 5 and 6).

Interestingly, diene (*R,R*)-**27a** (entry 7), which has the same configuration as (*R,R*)-**299a**, gave the product of opposite configuration compared with (*R,R*)-**299a** (entry 1). The only difference between (*R,R*)-**27a** and (*R,R*)-**299a** is the 1,4-substituents, the former is hydrogen while the later is methyl. Moreover, the ligand with 1,4-methoxycarbonyl groups and 2,5-(3',4',5'-trimethoxyphenyl) groups gave the lowest e.e. (entry 8). Combination of ligand (*R,R*)-**296a** and tri(*o*-tolyl)phosphine also only gave 15% e.e. (entry 9). Carriera's diene only gave 9% e.e. (entry 10).

With the aid of the chiral recognition model in **Scheme 4.2.5**, we can suggest an explanation for the low enantioselectivity here. In this view, the aldehyde coordinates to the Rh with the lone pair electrons on the oxygen atom instead of electrons in the π orbital of C=O bond. As a result, this σ -type coordination will lead to the low facial selectivity due to the free rotation of the bond. In addition, a higher temperature (60-70°C) is required to accomplish the addition of the aryl-Rh moiety to the C=O

bond compared to the enones. All these factors could reduce the enantioselectivity.



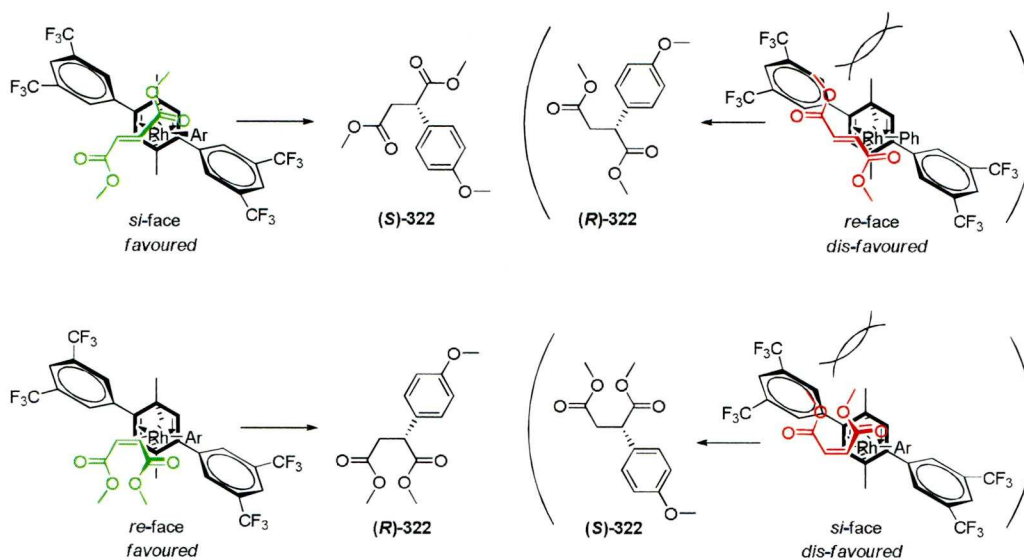
Scheme 4.2.5 Assumed chiral recognition model of arylation of aldehyde

4.2.5 Influence of the geometry of the enone's C=C bond

The phenomenon that ligand *(R,R)*-**299a** and *(R,R)*-**299f** exhibit contrasting enantioselectivity for the linear substrates aroused our interest. The bridge-head substituents in the ligand were not detrimental for cyclohexenone **145a** (or other cyclic enone substrate as proved earlier), and according Hayashi's space differentiation model [40, 49, 59, 78-80, 101], it is reasonable to assume that it was not simply caused by the substrate shape selectivity. We assume that the low enantioselectivity using *(R,R)*-**299a** is attributable to isomerization of enone's C=C bond at some point during the reaction.

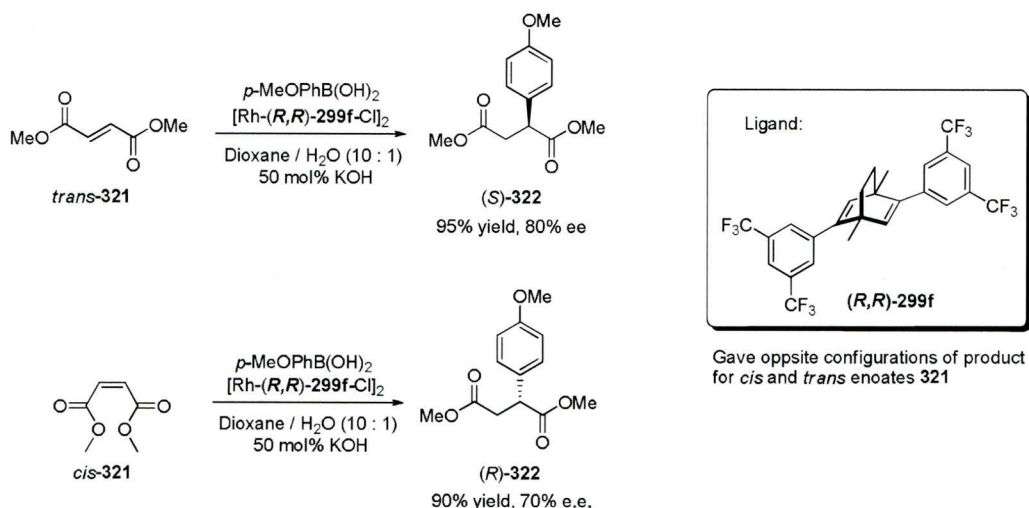
We designed a set of experiments to test this assumption further. According to the chiral recognition model shown in (page 39, **Fig 1.4.1**, Chapter 1), it is clear that the geometry of the C=C bond should be important in determining the configuration of the product. For instance, the use of the *(R,R)*-**299f** diene ligand with 2-cyclohexenone would give the *R* product, so it is reasonable to assume that the *(R,R)*-**299f** diene ligand would give the same selectivity with *cis*-3-hexen-2-one, which share the same C=C bond configuration and a similar structure to 2-cyclohexenone (except it is an acyclic enone).

Based on this assumption we conducted the following investigation. A pair of geometric isomers of Michael accepters were chosen to be tested with ligands with different electronic properties. Here the dimethyl maleate and dimethyl fumarate were selected as substrates due to their commercial availability. Firstly, this pair of geometric isomers was subjected to the reaction catalyzed by *(R,R)*-**299f**, and analysis of the configuration of products was made by using the model in **Scheme 4.2.6**.



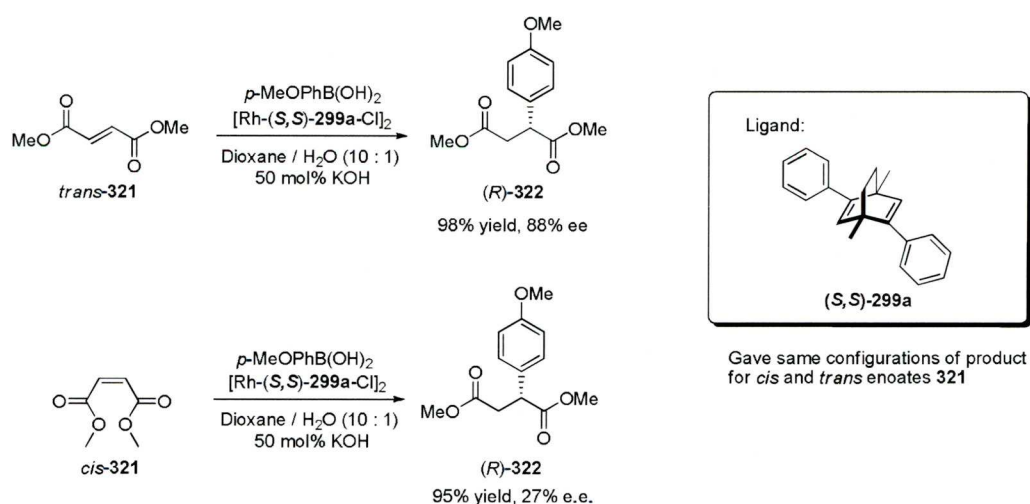
Scheme 4.2.6 Chiral recognition model of chiral diene ligands

The results of the analysis are shown in **Scheme 4.2.6**. For the *trans*-enoate, dimethyl fumarate, the *(R,R)*-**294f** would give *S*-addition product, but for the *cis*-enoate dimethyl maleate, the *R*-product is favoured. The actual experiment results were entirely consistent with the theoretical analysis: the *trans*-**321** gave *(S)*-**322** (95% yield, 80% e.e.), and *cis*-**321** gave *(R)*-**322** with moderate e.e (90% yield, 70% e.e.) but sufficient enough to support it (**Scheme 4.2.7**).



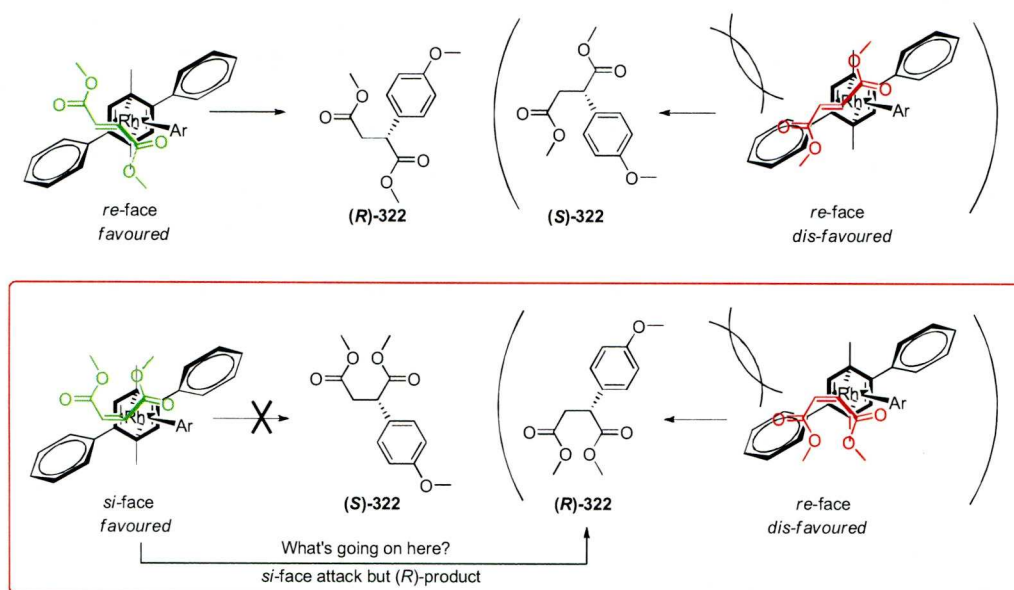
Scheme 4.2.7 Chiral diene-catalyzed conjugate addition to geometric isomer of enoates *cis* and *trans* 321

The same reactions were carried out with a different ligand **(S,S)-299a** (**Scheme 4.2.8**). Here, according to the model, the *trans*-321 should give **(R)-322** and the *cis*-321 give **(S)-322**. However, the experimental results were not consistent with the theoretical analysis: the *trans*-321 was converted into **(R)-322** with good e.e. (88%), which was in agreement with the recognition model; but the *cis*-321 did not afford **(S)-322**, instead **(R)-322** was obtained with a low e.e. (27%, **Scheme 4.2.8**).



Scheme 4.2.8 Chiral diene-catalyzed conjugate addition to geometric isomer of enoates *cis* and *trans* 321

If we go back to analyze the space differentiation model again (**Scheme 4.2.9**), we can find this discrepancy happens with the *trans*-enoate **321**, which was supposed to yield (*S*)-**322** with ligand (*S,S*)-**299a** but (*R*)-**322** with a low e.e. was obtained instead. Considering the low e.e. for (*R,R*)-**299a** with *trans*-3-nonen-2-one (**145e**) and *trans*-4-hexen-3-one (**145f**) (entries 4 and 5, **Table 4.2.3**), one thing for sure is that something happens before the enone insertion to Rh-Aryl species.



Scheme 4.2.9 Chiral recognition model of chiral diene ligands

A reasonable assumption for this phenomenon is that the acyclic enone or enoate underwent different degrees of isomerization when they were exposed to the electron rich chiral diene-Rh complex. To be more precise, the isomerization may happen more quickly with the electron rich chiral diene-Rh-Ary species. In the addition for *cis*-**321** shown in **Scheme 4.2.8**, we did not observe any isomerized *trans*-**321** during the course of the reaction. Running this reaction under the same conditions but without addition of *p*-methoxybenzeneboronic acid for 48 hrs, less than 10% of the isomerized *trans*-**321** was found, however, this amount is not large enough to account for the result observed because theoretically over 50% *trans*-isomer is necessary to

turn round the outcome of the product's absolute configuration. So another possible assumption for this phenomenon is that there is quick equilibrium in the isomerization between the *cis* and *trans* isomer.

Similar issues occurred in the Cu-catalyzed asymmetric conjugate additions. Imamoto and Mukaiyama observed that the absolute stereochemistry of products was only related to the ligand and not affected by the geometry of the enone [241]: by using copper bromide and (*S*)-1-methyl-2-hydroxymethylpyrrolidine as catalyst and methylmagnesiumbromide as addition reagent, both (*Z*)- and (*E*)-1,3-diphenyl-2-propen-1-one gave (*S*)-1,3-diphenyl-3-methyl-propan-1-one with almost the same e.e. A similar phenomenon was also found for phosphine ligands [242]. However, a Tol-BINAP and CuI complex was found to be not only a highly enantioselective catalyst but also able to differentiate the geometry of C=C bond in the conjugate addition to enoate substrates [243]. In most cases, generally the *E* type acceptor would afford high e.e. but the *Z* type gave the same configuration product with low e.e. [244].

In principle, in the Cu-catalyzed asymmetric conjugate addition, the geometry of the C=C bond affects the absolute stereochemistry in a similar way as described for the chiral diene ligands. The reason that absolute configuration is some times independent of the C=C bond geometry is due to the isomerization, which has been experimentally observed. However, despite intensive investigation on the Cu-catalyzed ACA reactions in the past several decades, the mechanism for the isomerization remains unsettled yet [244-249].

4.3 Summary

In summary, we have developed an efficient synthesis of the chiral C_2 -symmetric bicyclic [2.2.2] diene ligand system that enables flexible substitution at the 1- and 4-positions. The synthesis is short, high yielding and includes a practical lipase resolution as a key step that can be done on a large scale and provides an attractive

alternative to resolution by chiral preparative HPLC. We have accessed a new series of 1,4-dimethyl 2,5- diaryl bicyclo [2.2.2] octadiene ligands for rhodium-catalysed asymmetric conjugate addition to a range of cyclic and acyclic enones. The addition of 1,4-methyl substituent groups in the ligands enabled us for the first time to observe a significant electronic effect which affects catalytic performance. The catalysts with electron rich ligands gave excellent activity for all substrates and excellent enantioselectivity for cyclic enones with high atom efficiency (only 1.1 – 1.2 equiv arylboronic acid), even for a challenging substrate such as 6-methylcoumarin. However, this advantage was not shared by linear enones as far as enantioselectivity is concerned. This problem could be abrogated by introducing electron-withdrawing groups on the ligand to achieve high ee for all types of substrate, although 2-3 equivalents of arylboronic acid are required to compensate for protodeboronation and to achieve high yield. To the best of our knowledge, this is the first time that such a unique electronic effect has been observed in diene ligands closely linking reactivity, enantioselectivity and productivity. Mechanistic studies to gain a deeper understanding into this phenomenon are ongoing.

This new group of chiral ligands was also investigated for the arylation of imines and aldehydes. It was found that for the imine addition reaction, the observation that the electronic properties of diene ligands relate to their catalytic performance is still consistent with the results obtained in conjugate addition to α,β -unsaturated carbonyl compounds.

Rh-diene catalyzed alkenylation to tosylimine was studied. Firstly a Lewis acid promoted, chiral diene-Rh catalyzed, highly enantioselective addition of the styrenyl group to tosylimine was established (81% yield, 99% e.e.). This method provides an alternative method to access a category of very important building block: α -branched allylic amines.

Preliminary results for the arylation of aldehydes suggest that the chiral diene – Rh

catalysts were not active enough for aldehydes compared with enones and tosylimines. Both the flexible σ -coordination and requirement of higher temperature may be responsible for the low e.e. The oxazoline co-ligand can promote the activity significantly, but surprisingly it does not affect the enantioselectivity at all. For this reaction, new ligands are needed.

Results from the diene-Rh-catalyzed conjugate additions to geometric isomers of enoates suggest that for the electron poor ligand (*R,R*)-**299f**, the absolute configuration of the product is dependent on the geometry of C=C bond. The *cis* and *trans* isomers gave products with opposite configurations, consistent with the space differentiation model for chiral diene ligands. However, the electron rich ligand (*S,S*)-**299a** gave a low e.e. for the *cis* enoate substrate **321** with the same configuration as obtained from the *trans* enoate. The relatively higher e.e. obtained with the electron rich ligand (*S,S*)-**299a** for the *trans* enoate **321** compared with the *trans* enone 3-nonen-2-one or *trans* 4-hexen-3-one may be attributable to the higher stability of the enoate under the reaction conditions. Our preliminary results suggest that the low e.e.'s obtained with the electron rich ligand **299a** with acyclic substrates may be caused by isomerization of the substrate C=C bond. Further investigation of the mechanism is ongoing.

Chapter 5 Experimental Section

Chapter 5 Experimental section

1 General

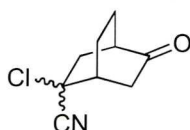
All solvents and reagents were used without further purification if not specified in the procedures.

NMR spectra were recorded on a Bruker AMX- 400 MHz spectrometer. Chemical shifts are reported in δ ppm referenced to an internal SiMe_4 standard for ^1H NMR (400MHz) and chloroform-*d* (δ 77.05) for ^{13}C NMR (100MHz). Conversion was determined by GC on a Shimadzo GC with an EC-1 column, and the data was calibrated with standard samples. Enantiomeric excess was measured by normal phase HPLC on a Waters 2695 separation module equipped with a Waters 996 photo diode array detector. Separations were carried out using Chiracel AD, AD-H, AS-H and OD-H chiral column provided by Diacel company (columns and conditions under each compound later). The optical rotation data were recorded on a Perkin Elmer Polarimeter 343 Plus. The unit of it is $\text{deg dm}^{-1} \text{cm}^3 \text{g}^{-1}$ and omitted for simplification.

5.2 Experimental procedures and compound data

5.2.1 Compounds for the chemo-enzymatic synthesis chiral bicyclo[2.2.2]octan-2,5-dione

5-chloro-5-cyano-bicyclo[2.2.2]octan-2-one (239)

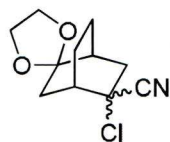


To a 250ml flask, 2-chloroacrylonitrile **238** (7.71 g, 45 mmol), 2-(trimethylsilyloxy)-1,3-cyclohexadiene **219** (12.0 g, 137 mmol, 3eq.), hydroquinone (1.5 g, 13 mmol) and toluene (100 mL) were added. The mixture was stirred for 12 hr at 110°C . The black reaction mixture was filtered on a silica pad and

rinsed with hexane:EtOAc (4:1) to give a white solid (5.2 g, 63%). Several batches of this reaction were run, the best yield was 70% (1.6 g scale) and the lowest was 58% (15 g scale).

^1H NMR δ 2.68-2.72 (m, 1H), 2.64-2.67 (m, 1H), 2.49 (pent, $J = 2.8\text{Hz}$, 1H), 2.31 (dt, $J = 15.8\text{Hz}$, $J = 1.4\text{Hz}$, 1H), 2.23 (app. pent, $J = 2.8\text{Hz}$, 1H), 2.14 (dd, $J = 19\text{Hz}$, $J = 3\text{Hz}$, 1H), 2.00-2.11 (m, 1H), 1.64-1.75 (m, 3H), ^{13}C NMR δ 210.8, 120.2, 55.9, 42.9, 42.4, 40.9, 39.6, 22.8, 21.1; Elemental analysis: $\text{C}_9\text{H}_{10}\text{ClNO}$, Calc.: C 58.86, H 5.49, N 7.63, Found: C 58.98, H 5.51, N 7.59; HRMS CI^+ : $\{[\text{M}+\text{NH}_4]^+\}$ Calc. 201.0795, Found 201.0797.

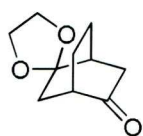
5-Chloro-5-cyanobicyclo[2.2.2]octan-2-{2'-[1,3-dioxolane]} (240)



Ketone **239** (3.2 g, 170 mmol), ethylene glycol (5.3 g, 850 mmol, 5.eq.), TsOH (160 mg) and benzene (120 mL) were added to a 250 mL flask which was fitted a Dean-Stark apparatus. The mixture was heated to reflux for 12 hr then the reaction mixture was transferred to a separating funnel and EtOAc (100 mL) was added. The resulting solution was washed with 1N NaOH, water and brine in turn and then dried over anhydrous MgSO_4 . Filtration and removal of solvent *in vacuo* gave the crude product, which was purified by flash column chromatography (Hexane : EtOAc 4 : 1) to give the ketal **240** as a colorless oil (3.9 g, 99%).

^1H NMR δ 3.80-4.10 (m, 4H), 2.59 (dd, $J = 15.2\text{Hz}$, $J = 3.6\text{Hz}$, 1H), 2.52 (dt, $J = 15.2\text{Hz}$, $J = 2.5\text{Hz}$, 1H), 2.41 (dt, $J = 15.2\text{Hz}$, $J = 2.5\text{Hz}$, 1H), 2.32 (app. pent, $J = 3.0\text{Hz}$, 1H), 2.00-2.11 (m, 1H), 1.72-1.96 (m, 4H), 1.47-1.58 (m, 1H); ^{13}C NMR δ 121.1, 108.5, 64.8, 64.5, 56.8, 41.4, 39.6, 36.0, 33.9, 22.5, 19.0; Elemental analysis: $\text{C}_{11}\text{H}_{14}\text{ClNO}_2$, Calc. C 58.03, H 6.20, N 6.15, Found: C 58.28, H 6.22, N 6.11; HRMS CI^+ : $\text{C}_9\text{H}_{14}\text{ClN}_2\text{O}$, $\{[\text{M}+\text{NH}_4]^+\}$ Calc. 245.1057, Found 245.1057.

5-{2'-[1,3-dioxolane]}-bicyclo[2.2.2]octan-2-one (241)

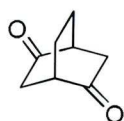


This compound was prepared according to reference [164].

The ketal **240** (3.0 g, 13mmol) was dissolved in DMSO (50 mL) in a 100ml flask, and to this mixture aqueous KOH (1.05 mL, 25M, 26 mmol) was added. This mixture was stirred at room temperature for 12hr. The reaction mixture was extracted with ether (100 mL) and then washed with water and brine separately. The organic solution was dried over anhydrous magnesium sulfate. Filtration and removal of solvent *in vacuo* gave the crude product which was purified with a flash silica column (Hexane : EtOAc 4 : 1) to give ketal-ketone **241** as a colorless oil (2.0 g, 85%).

^1H NMR δ 3.86-4.04 (m, 4H), 2.57 (dt, $J = 19.4\text{Hz}$, $J = 3.0\text{Hz}$, 1H), 2.40 (app. pent, $J = 3.0\text{Hz}$, 1H), 2.13-2.19 (m, 2H), 2.08-2.11 (m, 2H), 2.02-2.08 (m, 1H), 1.73-1.90 (m, 2H), 1.51-1.61 (m, 1H); ^{13}C NMR δ 215.9, 109.6, 64.8, 64.5, 44.7, 40.8, 39.1, 36.7, 22.4, 20.8; Elemental analysis: $\text{C}_{10}\text{H}_{14}\text{O}_3$, Calc. C65.91, H 7.74, Found: C65.78, H 7.76; HRMS CI^+ : $\text{C}_{10}\text{H}_{18}\text{NO}_3$, $\{[\text{M}+\text{NH}_4]^+\}$ Calc. 200.1287, Found 200.1281.

Bicyclo[2.2.2]octan-2,5-dione (**76**)

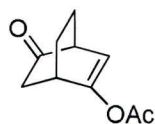


Ketal-ketone **236** (1.2 g, 6.5mmol) was dissolved in THF (20 mL) and 10% HCl aq. solution (3 mL) was added. The resulting mixture was stirred at room temperature overnight then extracted with dichloromethane (100 mL) followed by washing with water and brine. The organic solution was dried over anhydrous magnesium sulfate. Filtration and evaporation of the solvent *in vacuo* gave the pure diketone **76** as a white solid (if necessary the product was washed with water several times to remove the ethylene glycol residue) (900 mg, 99%).

^1H NMR δ 2.75 (pent, $J = 2.9\text{Hz}$, 2H), 2.55 (dt, $J = 19.3\text{Hz}$, $J = 2.3\text{Hz}$, 2H), 2.49 (dd, $J = 19.3\text{Hz}$, $J = 2.9\text{Hz}$, 2H), 1.90-2.12 (m, 4H); ^{13}C NMR δ 211.9, 45.5, 40.9, 22.7;

Elemental analysis: $C_8H_{10}O_2$, Calc. C69.54, H 7.30, Found: C69.80, H 7.32; LRMS CI^+ : $[M]^+$ 138.

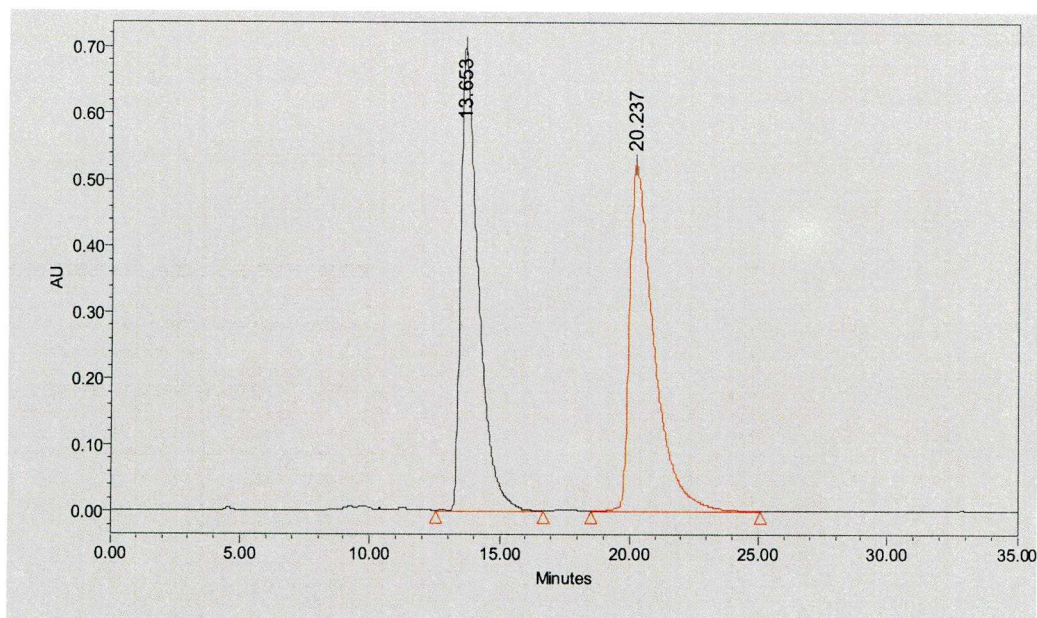
(±)-2-Acetoxy-bicyclo[2.2.2]octan-2-en-5-one (247)



Diketone **76** (1.38g, 10 mmol) was dissolved in anhydrous THF (20 mL) and cooled to $-78^{\circ}C$. To this solution LHMDS in THF solution (10.5 mL, 1.06M, 11 mmol) was added dropwise with stirring. The resulting mixture was stirred at $-78^{\circ}C$ for an hour followed by addition of acetic anhydride (1.03 mL, 1.12 g, 11 mmol). The resultant mixture was stirred at $-78^{\circ}C$ for 30min. then warmed to room temperature. Saturated $NaHCO_3$ aq. (200 mL) was added to quench the reaction before extraction with Et_2O (3×50 mL). The ether layers were combined and dried over anhydrous Na_2SO_4 . Filtration and removal of the solvent by rotary evaporation gave 1.8 g of crude product. The crude product was pure enough to be directly used in the enzyme resolution. Flash chromatography using hexane-EtOAc 4:1 as eluent gave pure product (±)-**247** as colorless oil (1.7g g, 95% yield).

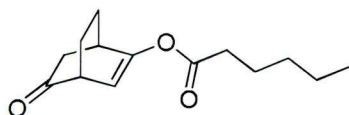
1H NMR δ : 5.72 (dd, $J = 7.2, 2.7Hz$, 1H), 3.15 (dt, $J = 7.2, J = 2.7Hz$, 1H), 2.88 (q, $J = 2.7Hz$, 1H), 2.41 (dt, $J = 18.2Hz, J = 3.0Hz$, 1H), 2.17 (s, 3H), 2.03 (dd, $J = 18.2, J = 2.0Hz$), 1.81-1.94 (m, 2H), 1.66-1.78 (m, 2H); ^{13}C NMR δ : 211.8, 169.4, 156.6, 110.5, 47.9, 40.4, 36.9, 24.9, 23.6, 21.1; HRMS CI^+ : $C_{10}H_{16}NO_3^+$, $\{[M+NH_4]^+\}$ Calc. 198.1130, Found 198.1130.

HPLC condition: Chiracel AD column, Hexane:Isopropanol=95:5, 1ml / min, $t_R=13.6min$, [(*R,R*)-enantiomer], $t_R=20.2min$ [(*S,S*)-enantiomer]



	Name	Retention Time	Area	% Area	Height	Int Type	Peak Codes
1		13.653	33122106	49.17	700067	bb	
2		20.237	34245499	50.83	523419	bb	

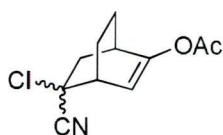
(±)-2-hexanoxyl-bicyclo[2.2.2]octane-5-dione (248)



This compound was made according to the procedure for compound **247** above to give **248** as a colorless oil (138mg starting material gave 225mg product, 95% yield).

^1H NMR: δ : 5.71 (dd, $J = 7.2\text{Hz}$, $J = 2.8\text{Hz}$, 1H), 3.15 (dt, $J = 7.2\text{Hz}$, $J = 2.6\text{Hz}$, 1H), 2.87 (hex, $J = 2.8\text{Hz}$, 1H), 2.42 (t, $J = 7.5\text{Hz}$, 2H), 2.39-2.46 (m, 1H), 2.03 (dd, $J = 18.0\text{Hz}$, $J = 2.3\text{Hz}$, 1H), 1.83-1.97 (m, 2H), 1.62-1.76 (m, 4H), 1.29-1.38 (m, 4H), 0.912 (t, $J = 7.0\text{Hz}$, 3H); ^{13}C NMR: δ : 212.0, 172.5, 156.6, 110.4, 47.9, 40.5, 37.0, 34.3, 31.6, 24.9, 24.8, 23.7, 22.7, 14.3, HRMS CI+: $\text{C}_{14}\text{H}_{21}\text{O}_3^+$, $\{[\text{M}+\text{H}]^+\}$ Calc. 237.1491, Found 237.1492

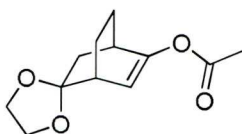
2-(acetoxy)-5-chloro-5-cyano-bicyclo[2.2.2]octan-2-ene (249)



This compound was made according to the procedure for compound **247** above to give **249** as a colorless oil (180mg starting material gave 220mg product, 98% yield).

^1H NMR: δ : 5.75 (dd, $J = 7.0\text{Hz}$, $J = 2.0\text{Hz}$, 1H), 3.21-3.25 (m, 1H), 2.68 (app. hex, $J = 2.6$, 1H), 2.54 (dd, $J = 14.6\text{Hz}$, $J = 2.4\text{Hz}$ m, 1H), 2.41 (dt, $J = 14.6\text{Hz}$, $J = 3.0\text{Hz}$, 1H), 2.17 (s, 3H), 2.06-2.14 (m, 1H), 1.56-1.69 (m, 4H); ^{13}C NMR: δ : 169.3, 153.6, 120.8, 111.8, 56.8, 45.8, 43.0, 34.5, 23.4, 23.0, 21.2; HRMS CI^+ : $\text{C}_{11}\text{H}_{16}\text{ClN}_2\text{O}_2^+$, $\{[\text{M}+\text{NH}_4]^+\}$ Calc. 243.0900, Found 243.0905

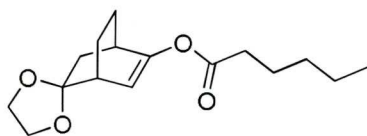
(\pm)-2-(acetoxo)-bicyclo[2.2.2]octan-5-{2'-[1,3-dioxolane]} (250**)**



This compound was made according to the procedure for compound **247** above to give **250** as a colorless oil (182mg starting material gave 218mg product, 97% yield).

^1H NMR: δ : 5.72 (dd, $J = 7.3\text{Hz}$, $J = 2.5\text{Hz}$, 1H), 3.86-3.95 (m, 4H), 2.64 (dt, $J = 7.4\text{Hz}$, $J = 2.8\text{Hz}$, 1H), 2.58 (app. hex, $J = 2.7\text{Hz}$), 2.13 (s, 3H), 2.01 (dt, $J = 13.5\text{Hz}$, $J = 2.8\text{Hz}$, 1H), 1.90-1.98 (m, 1H), 1.73 (dd, $J = 13.5$, $J = 2.4\text{Hz}$, 1H), 1.59-1.65 (m, 2H), 1.27-1.35 (m, 1H); ^{13}C NMR: δ : 169.55, 155.06, 113.47, 113.29, 64.67, 64.44, 41.52, 39.01, 25.90, 23.39, 21.67, 21.25; HRMS CI^+ : $\text{C}_{12}\text{H}_{16}\text{O}_4\text{Na}^+$, $\{[\text{M}+\text{Na}]^+\}$ Calc. 247.0946, Found 247.0940

(\pm)-2-(hexanoyloxy)-bicyclo[2.2.2]octan-5-{2'-[1,3-dioxolane]} (251**)**

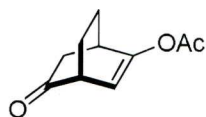


This compound was made according to the procedure for compound **247** above to give **251** (except the hexanoic anhydride was used instead of acetic anhydride) as a

colorless oil (182mg starting material gave 266mg product, 95% yield).

^1H NMR: δ : 5.55 (dd, $J = 7.4\text{Hz}$, $J = 2.5\text{Hz}$, 1H), 3.70-3.81 (m, 4H), 2.49 (dt, $J = 7.3\text{Hz}$, $J = 2.8\text{Hz}$, 1H), 2.23 (t, $J = 7.5\text{Hz}$, 2H), 1.88 (dt, $J = 13.4\text{Hz}$, 3Hz, 1H), 1.75-1.84 (m, 1H), 1.58 (dd, $J = 13.4\text{Hz}$, $J = 2.4\text{Hz}$), 1.40-1.55 (m, 4H), 1.07-1.24 (m, 4H), 0.74 (t, $J = 6.8\text{Hz}$); ^{13}C NMR: δ : 172.5, 155.2, 113.5, 113.2, 64.7, 64.4, 41.6, 39.0, 35.9, 34.4, 31.6, 25.0, 24.5, 22.7, 21.7, 14.3; HRMS CI^+ : $\text{C}_{16}\text{H}_{25}\text{O}_4^+$, $\{[\text{M}+\text{H}]^+\}$
Calc. 281.1753, Found 281.1760

(*R,R*)-(+)-2-Acetoxy-bicyclo[2.2.2]octan-2-en-5-one (247)



Catalyst Preparation (*Humicola* sp. Lipase on Accurel).

The Accurel was bought from Accurel systems, AKZO Faser AG, Obernburg, Germany. In a small sample tube, Accurel (1 g) was vortexed with EtOH (3 mL), allowed to stand for 15 min, and then transferred to a 100 mL conical flask. Sodium phosphate buffer (0.1M, pH 6.0) (20 mL) and *Humicola* sp. lipase solution (200 μL) were added, and the resulting suspension was incubated at 30 $^{\circ}\text{C}$ for 48 h. The mixture was filtered through a Buchner funnel and washed with distilled water (3×2 mL). The water saturated Accurel-lipase (3 g) was then ready for use (generally 1 g of Accurel can hold ca. 2 g water). If the catalyst is not used immediately, it could be stored in a tightly stopped sample tube in the fridge (4 $^{\circ}\text{C}$). Before use, the catalyst should be vortexed for several minutes to encourage any water condensed on the wall of sample tube back into the catalyst. The dry catalyst was prepared by suction filtration, incubation at 30 $^{\circ}\text{C}$ for 1 day followed by drying under vacuum (3 mmHg) overnight.

Catalyst Preparation (*Humicola* Lipase on PhosphonicS PhosES-03).

The PhosES series materials were gifts generously supplied by PhosphonicS Ltd, UK.

To a 100 mL conical flask containing NaPi buffer (25 mM, pH 7.0, 20 mL), PhosphonicS PhosES-03 (1 g), and *Humicola sp.* lipase solution (200 μ L) was added. The resulting suspension was incubated at 30 °C for 12 h. The same workup procedure as for Accurel was applied to this mixture to give ca. 1 g of catalyst (the PhosES-03 itself contains about 40 wt % water). Storage and usage of the catalyst was as for the Accurel catalyst described above. The same procedures were applied for immobilization of CAL-B except that 10 mg of freeze-dried CAL-B was used in place of the *Humicola sp.* lipase solution. The dry catalysts were prepared by suction filtration, incubation at 30 °C for 1 day followed by drying under vacuum overnight.

PhosES-03-Supported *Humicola sp.* Lipase-Catalyzed Resolution.

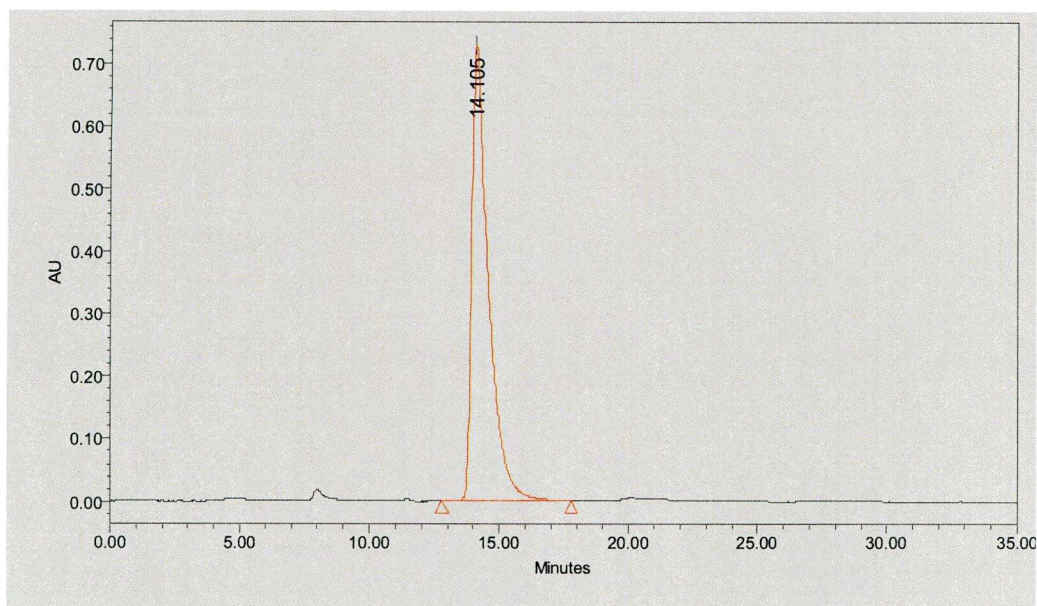
Racemic enol acetate **247** (1.0 g, 5.55 mmol) was dissolved in pentane (200 mL). To this mixture was added wet *Humicola sp.* lipase on PhosES-03 enzyme catalyst (1 g) (see above) followed by n-BuOH (10 mmol, 740 mg). The reaction finished after 1 day. The reaction was run several times and the yield of enantiomerically pure (*R,R*)-(+)-**247** varied from 320 mg to 400 mg (32- 40% yield) with 68-60% yield of diketone-**76** obtained, after chromatography (hexane/EtOAc 4:1).

Large-Scale Resolution of (\pm)-13 Using Accurel-Supported *Humicola sp.* Lipase.

A solution of (\pm)-2-acetoxycyclo[2.2.2]octan-2-en-5-one **247** (9.0 g, 50 mmol), n-butanol (3.7 g, 50 mmol), and pentane (1.8 L) was added to a 3L reactor (see **Fig. 2.3.2**) in which the immobilized enzyme (made using 8 g of Accurel, see above) was placed on a fabric-covered mesh, alongside anhydrous sodium bicarbonate (2.1 g, 20 mmol) to trap any acetic acid produced. The reaction was stirred for 50 h until the (*R,R*)-enol acetate **247** reached >99% ee. The reaction mixture was filtered through cotton wool to remove the immobilized enzyme and bicarbonate. After removal of the solvents, the residue was separated by silica-gel column chromatography (hexane-EtOAc 4:1) to give the enantiomerically pure (>99% e.e.) (*R,R*)-enol acetate **247** (3.5 g, 39% yield) and (*S,S*)-diketone-**76** (4.1 g, 59.5% yield, 64% e.e.).

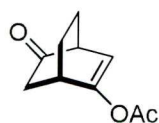
Spectroscopic data as above for racemic compound. Elemental analysis: C₁₀H₁₂O₃,

Calc.: C 66.65, H 6.71, Found: C 66.44, H 6.71; LRMS CI+: $[M]^+$ 180; $[\alpha]_D^{20} = +290$ (c 0.34, CHCl_3). HPLC conditions: same as above. The absolute configuration was determined after being hydrolyzed to the corresponding diketone **7** and comparison with the literature [250].



	Name	Retention Time	Area	% Area	Height	Int Type	Peak Codes
1		14.105	32317409	100.00	728864	bb	

(*S,S*)-(-)-2-Acetoxy-bicyclo[2.2.2]octan-2-en-5-one (247**)**

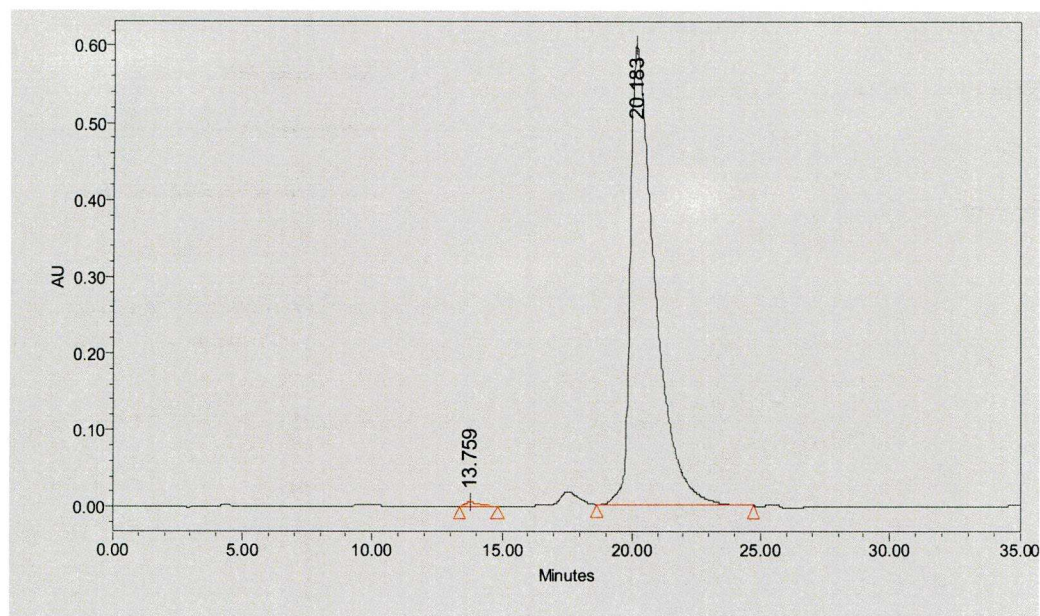


Accurel-Supported CAL-B Lipase-Catalyzed Resolution.

Racemic enol acetate **247** (1.0 g, 5.55 mmol) was dissolved in pentane (200 mL). To this mixture 1 g of wet type CAL-B on Accurel (see above) was added followed by *n*-BuOH (10 mmol, 740 mg). The reaction finished after 18 days. The reaction was run several times, and the yields of enantiomerically pure (*S,S*)-(-)-**247** varied from 280 to 300mg (28-30% yield), with 72-70% yield of diketone-**76**, obtained after chromatography (hexane/EtOAc 4:1).

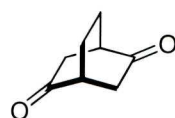
Spectroscopic data as above for racemic compound. Elemental analysis: $\text{C}_{10}\text{H}_{12}\text{O}_3$, Calc.: C 66.65, H 6.71, Found: C 66.40, H 6.70; MS CI+: $[M]^+$ 180; $[\alpha]_D^{20} = -282$ (c

0.40, CHCl_3). HPLC conditions: same as above. The absolute configuration was determined after being hydrolyzed to the corresponding diketone **7** and comparison with the literature [153].



	Name	Retention Time	Area	% Area	Height	Int Type	Peak Codes
1		13.759	237978	0.60	5921	bb	
2		20.183	39495000	99.40	598303	bb	

(*R,R*)-(-)-bicyclo[2.2.2]octan-2,5-dione (76**)**

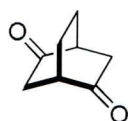


To a 100ml flask containing (+)-**247** (100 mg) was added NaPi buffer (50 mL, 0.1M, pH7.5) and crude *Candida rugosa* lipase (lipase AY) (5mg). The resulting mixture was stirred for 2 hr. The buffer solution was extracted with EtOAc (50 mL \times 3) and the combined organic extracts dried over magnesium sulfate. Filtration and evaporation to give 76mg (100% yield) pure (*R,R*)-(-)-diketone **76** as a white solid.

$$[\alpha]_{\text{D}}^{20} = -43 \text{ (} c \text{ 0.42, CHCl}_3 \text{)}$$

Spectroscopic data as above for racemic compound.

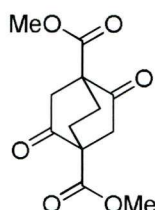
(*S,S*)-(+)-bicyclo[2.2.2]octan-2,5-dione (76**)**



Same procedure as above. Quantitative yield. Spectroscopic data as above for racemic compound. $[\alpha]_D^{20} = +44$ (c 0.36, CHCl_3) {+50 (c 0.55, CHCl_3) in lit.[153]}

5.2.2 Compounds for the chemo-enzymatic synthesis of chiral 1,4-di-substituted-bicyclo[2.2.2]octane-2,5-ene ligand

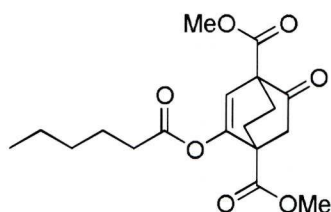
(±)-1,4-di(methoxycarbonyl)-bicyclo[2.2.2]octane-2,5-dione (254)



To a three-necked, N_2 -purged flask, containing 1,2-dimethoxyethane (200 mL) was added sodium hydride (48.0 g, 60 wt%, 1.2 mol). To the resulting suspension, 1,4-di(dimethoxycarbonyl)cyclohexan-2,5-dione **253** (91.2g, 0.4 mol) was added portionwise with stirring at room temperature (control the addition rate to avoid violent reaction). After the H_2 bubbles ceased, the reaction mixture was heated to reflux until the color of the solid turned pink. Almost all of the solvent was removed by distillation at normal atmospheric pressure, and the residue dried under vacuum. Dibromoethane (150 mL) was added and the reaction heated at reflux overnight whereupon the dark brown color changed to pale pink.

The reaction mixture was cooled to room temperature and filtered to obtain a solid comprising product and inorganic salt. The solid was washed with water, methanol and hexane in turn to obtain pure crystalline product (71g, 70% yield).

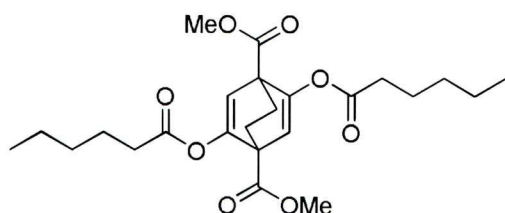
^1H NMR δ 3.80 (s, 6H), 3.07 (dd, $J = 20\text{Hz}$, $J = 3\text{Hz}$, 2H), 2.73 (d, $J = 20\text{Hz}$, 2H), 2.47-2.56 (m, 2H), 2.09-2.16 (m, 2H), ^{13}C NMR δ 203.8, 169.4, 57.8, 53.2, 42.2, 24.9; Elemental analysis: $\text{C}_{12}\text{H}_{14}\text{O}_6$, Calc. C 56.69, H 5.55, Found: C56.55, H 5.58; LRMS CI^+ : $\{[\text{M}+\text{NH}_4]^+\}$ 272.

(±)-1,4-di(methoxycarbonyl)-2-hexanoyloxy-bicyclo[2.2.2]octane-2-en-5-one (289)

Compound (±)-**254** (38.1 g, 0.15 mol) was dissolved in anhydrous THF (400 mL) in a three-necked 1L flask and cooled to -78°C with stirring. LHMDs solution (1.06M, 162 mL, 0.172 mol) was added dropwise over 30 min. The reaction mixture was stirred at -78°C for another 30 min followed by addition of hexanoic anhydride (39.7 mL, 36.8 g, and 0.172 mol). The resultant mixture was stirred at -78°C for 30mins then warmed to room temperature. Saturated NaHCO_3 aq. (200 mL) was added to quench the reaction before extraction with Et_2O (3 x 200 mL). The ether layers were combined and dried over anhydrous Na_2SO_4 . Filtration and removal of the solvent by rotary evaporation gave 54 g of crude product (of which 95% is the desired product and 4% was bis-enol hexanoyl ester). The crude product can be directly used in the enzyme resolution. Re-crystallization in hexane-EtOAc gave pure product as white crystals (45 g, 85% yield).

^1H NMR δ 6.17 (s, 1H), 3.84 (s, 3H), 3.75 (s, 3H), 2.86 (dd, $J = 18.3\text{Hz}$, $J = 3.3\text{Hz}$, 1H), 2.33-2.45 (m, 4H), 2.19-2.29 (m, 1H), 1.91-2.09 (m, 2H), 1.58-1.69 (m, 2H), 1.28-1.39 (m, 4H), 0.91 (t, $J = 7\text{Hz}$, 3H); ^{13}C NMR δ 202.8, 172.2, 170.9, 169.7, 152.6, 112.0, 61.1, 53.1, 53.0, 50.2, 41.9, 34.1, 31.5, 30.0, 26.1, 24.6, 22.67, 14.26; Elemental analysis: $\text{C}_{18}\text{H}_{24}\text{O}_7$, Calc. C 61.35, H 6.86, Found: C61.41, H 6.90; LRMS ESI+: $[\text{M}+\text{Na}]^+$ 375.

(±)-1,4-di(methoxycarbonyl)-2,5-di(hexanoyloxy)-bicyclo[2.2.2]octane-2-,5-diene (289a)



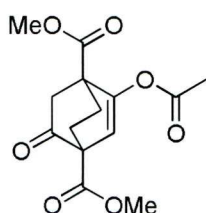
Prepared by similar procedure for compound **289**, except 2.5 eq. of LiHMDS and 2.5 eq. of hexanoyl anhydride were used, 85% yield after column.

^1H NMR: δ : 6.13 (s, 2H), 3.59 (s, 6H), 2.12 (t, $J = 9.7\text{Hz}$, 4H), 1.98-2.06 (m, 2H), 1.61-1.69 (m, 2H), 1.37-1.45 (m, 4H), 1.08-1.14 (m, 8H), 0.69 (t, $J = 6.7\text{ Hz}$, 6H)

^{13}C NMR: δ : 171.47, 170.90, 153.63, 116.87, 77.63, 54.23, 52.90, 34.32, 31.53, 31.35, 24.66, 22.67, 14.25

HRMS ESI+: $\text{C}_{24}\text{H}_{34}\text{O}_8\text{Na}^+$, $\{[\text{M}+\text{Na}]^+\}$ Calc. 473.2151, Found 473.2130

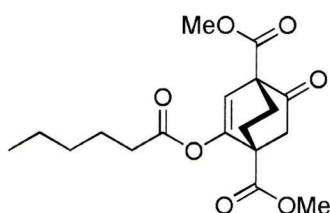
(\pm)-1, 4-di(methoxycarbonyl)- 2-Acetoxyl -bicyclo[2.2.2]octane-2-en-5-one (289b)



Prepared by the same procedure for compound **247**, 96% yield.

^1H NMR: δ : 6.18 (s, 1H), 3.84 (s, 3H), 3.75 (s, 3H), 3.76 (s, 3H), 2.84 (dd, $J = 18.3\text{Hz}$, $J = 3.3\text{Hz}$, 1H), 2.43 (d, $J = 18.3\text{Hz}$, 1H), 2.35-2.42 (m, 1H), 2.18-2.27 (m, 1H), 2.16 (s, 3H), 1.91-2.10 (m, 2H); ^{13}C NMR: δ : 202.8, 170.7, 169.7, 169.3, 152.5, 112.2, 61.1, 53.2, 53.0, 50.1, 41.9, 30.1, 26.1, 20.9; HRMS ESI+: $\text{C}_{14}\text{H}_{16}\text{O}_7\text{Na}^+$, $\{[\text{M}+\text{Na}]^+\}$ Calc. 317.0794, Found 317.0800

(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2-hexanoyloxy-bicyclo[2.2.2]octan-2-en-5-one [(*S,S*)-(+)-289]



Typical run for resolution

Method A:

The (\pm)-enol hexanoate **289** (40 g, 0.157mol) was dissolved in Et₂O (1.5 L) and to this citrate buffer (2 L, 0.1M, pH=5.2) was added. The resulting biphasic solution was vigorously stirred and porcine pancreatic lipase (PPL) (Aldrich) (8 g) added. The reaction was monitored by HPLC (see below). The e.e. of (*S,S*)-**289** reached 95% after 2 days reaction whereupon the reaction was transferred to a separating funnel. The ethereal layer was collected and the buffer layer extracted with dichloromethane (3 x 500 ml). All organic layers were combined and washed with 0.5N NaOH aq., water and brine in turn and then dried over anhydrous Na₂SO₄. Filtration and rotary evaporation gave a crude colorless oil that was purified by flash column chromatography (Hexane: EtOAc; 4:1) to give (*S,S*)-**289** (13 g, 33% yield, 95% e.e.) and (*R,R*)-**254** (19 g, 65% yield, 40% e.e.).

The 13 g (95% e.e.) (*S,S*)-**289** enantiomerically enriched product was purified by crystallization of the racemate from hexane-EtOAc to give 10 g (25% yield) enantiomerically pure (*S,S*)-**289** after evaporation:

(*S,S*)-enol, ester **289** (13 g) was transferred to a 500ml flask, and hexane (300 ml) added. EtOAc was then added dropwise with stirring at room temperature until a clear solution was obtained. This solution was refrigerated (-18°C) (if necessary a racemic crystal seed of compound **289** can be added to accelerate the crystallization). In order to obtain the highest yield, the e.e. of the enol ester in solution is monitored by HPLC, after the onset of crystallization. The mixture was filtered immediately and quickly when the e.e. was 100%. The flask was washed out with pre-cooled hexane and the combined filtrates evaporated to give enantiomerically pure (*S,S*)-**289**.

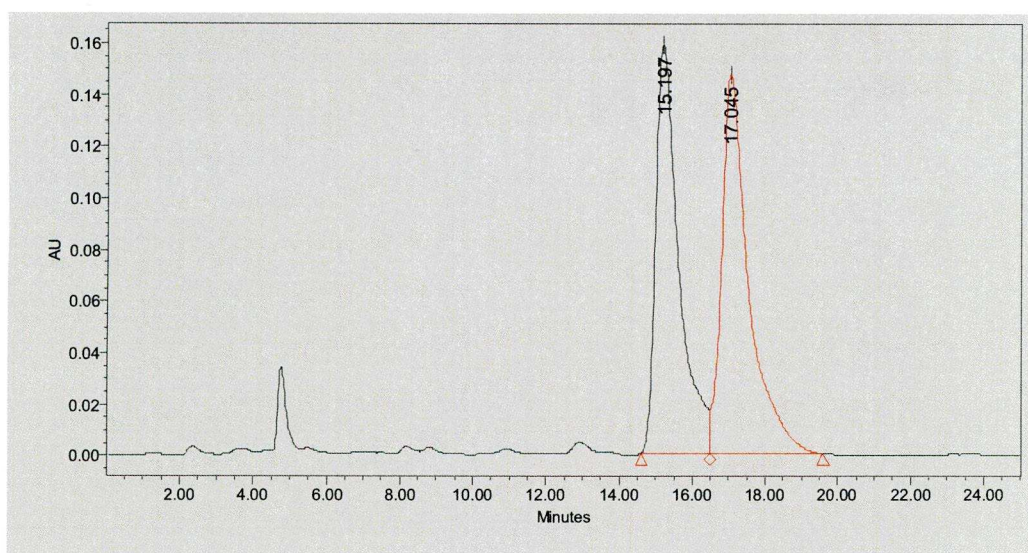
The (*R,R*)-diketone **254** can also be purified to enantiomeric purity after conversion to the hexanoyl enol ester **289** and crystallization as above, even when the initial e.e. is only 40%.

Method B:

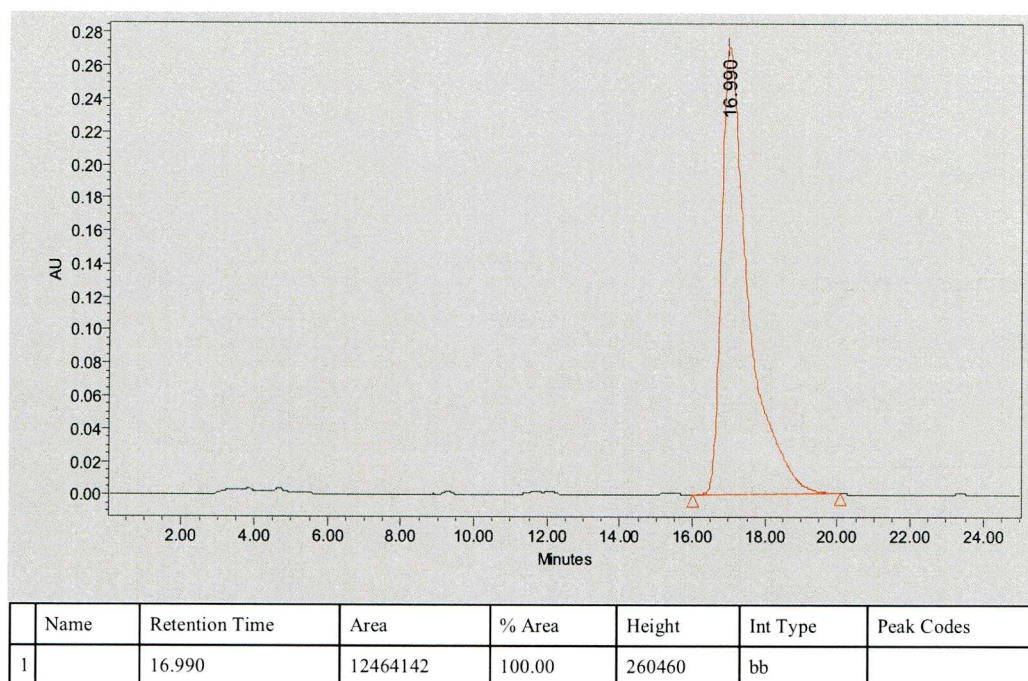
The enol hexanoate **254** (11g, 31mmol) was dissolved in Et₂O (400mL) and citrate buffer (1 L, 0.1M, pH = 5.2). To this mixture PPL (2 g) was added and the reaction

stirred for 12 h. The reaction was worked-up as above to give 5.6 g of (*S,S*)-**289** (51%, 71% ee) and 5.4 g of (*R,R*)-**254** (49%, 70% ee). Purification by crystallization of 5.6 g (*S,S*)-**289** (71% ee) from hexane-EtOAc as above gave 3.8 g (35% yield) enantiomerically pure (*S,S*)-**289**.

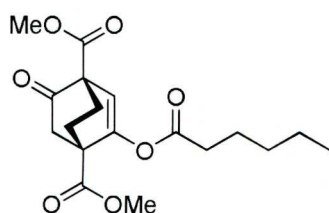
Spectroscopic data as above for racemic compound. Elemental analysis: $C_{18}H_{24}O_7$, Calc.: C 61.35, H 6.86, Found: C 61.30, H 6.85; MS ESI+: $\{[M+Na]^+\}$ 375; $[\alpha]_D^{20} = +189.5$ (c 0.46, $CHCl_3$). HPLC conditions: Chiracel AD column, Hexane:Isopropanol=95:5, $t_R=15.2$ min, [(*R,R*)-enantiomer], $t_R=17.1$ min [(*S,S*)-enantiomer]. The absolute configuration was determined by single crystal X-ray analysis of the derivative (*R,R*)-**265** (See details for characterization of compound (*R,R*)-**265**).



	Name	Retention Time	Area	% Area	Height	Int Type	Peak Codes
1		15.275	6180364	47.64	146530	bV	
2		17.121	6791827	52.36	137090	vb	

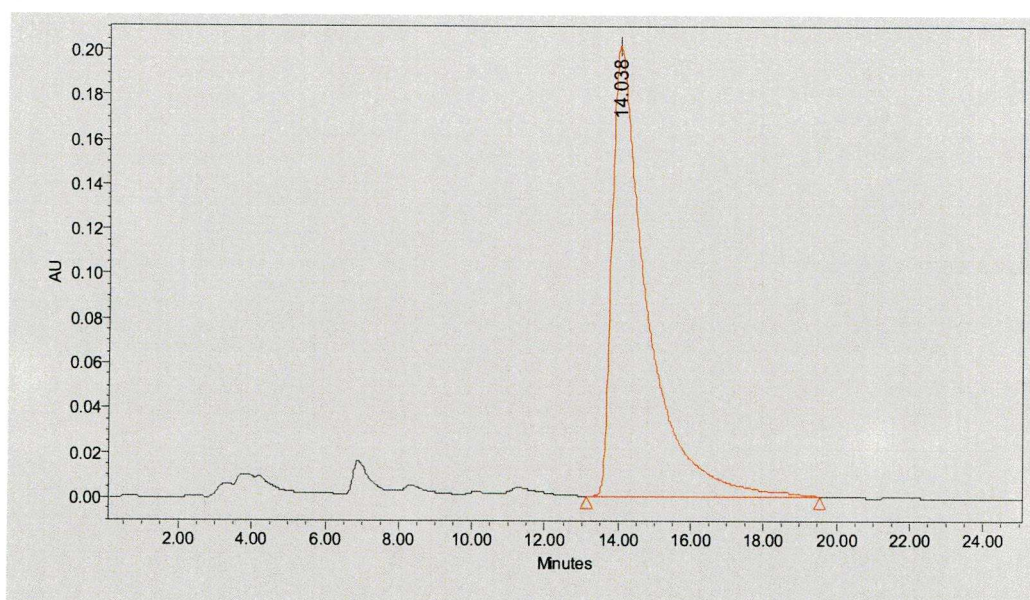


(*R,R*)-(+)-1,4-di(methoxycarbonyl)-2-hexanoyloxy-bicyclo[2.2.2]octan-2-en-5-one
(289)



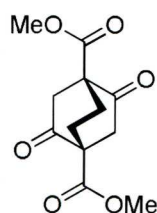
The enantiomerically pure (*R,R*)-**289** was prepared according to the following: Through method B described above, the enantiomerically enriched diketone (*R,R*)-**254** was isolated (49% yield, 70% e.e.). This diketone (5.08g, 2mmol) was converted into its corresponding mono hexanoyl ester **289** using the same procedure described before (6.70 g, 95% yield). This enantiomerically enriched (*R,R*)-**289** (6.70g, 70% e.e.) was purified to >99% e.e. by the same re-crystallization method (4.64g, 69% yield).

Spectroscopic data as above for racemic compound. Elemental analysis: $C_{18}H_{24}O_7$, Calc.: C 61.35, H 6.86, Found: C 61.32, H 6.85; MS ESI+: $\{[M+Na]^+\}$ 375; $[\alpha]_D^{20} = -190$ (c 0.52, $CHCl_3$).



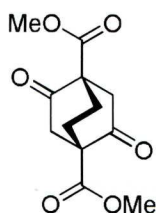
	Name	Retention Time	Area	% Area	Height	Int Type	Peak Codes
1		14.038	13379009	100.00	201336	bb	

(*S,S*)-(-)-1,4-di(methoxycarbonyl) bicyclo[2.2.2]octane-2,5-dione [(*S,S*)-(-)-254]



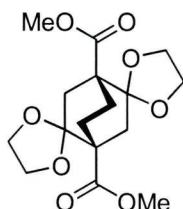
(*S,S*)-enol ester **289** (7.5 g, 21mmol) was dissolved in methanol (200 mL), NaHCO₃ (1.68 g, 0.02 mol) was added and the mixture stirred for 6h to give full conversion. The reaction mixture was filtered through a Celite pad, filtered and the solvent removed to give the crude product (*S,S*)-dione **254**. This was dissolved in dichloromethane, washed with water then dried over anhydrous Na₂SO₄. Filtration and solvent removal gave a solid-oil mixture that was subject to vacuum overnight to give pure product as a white solid (5.4 g, 99% yield). Spectroscopic data as above for (±)-**289**; Elemental analysis: C₁₂H₁₄O₆, Calc. C 56.69, H 5.55, Found: C56.70, H 5.57; MS CI+: [M+NH₄]⁺ 272; [α]_D²⁰ = -15.1 (c 0.47, CHCl₃)

(*R,R*)-(+)-1,4-di(methoxycarbonyl) bicyclo[2.2.2]octane-2,5-dione (254)



The dione (*R,R*)-**254** was prepared by the same procedure as for (*S,S*)-**254** (99% yield) Spectroscopic data as above for (\pm)-**254**; Elemental analysis: $C_{12}H_{14}O_6$, Calc. C 56.69, H 5.55, Found: C56.70, H 5.56; MS CI+: $[M+NH_4]^+$ 272; $[\alpha]_D^{20} = +15.0$ (c 0.44, $CHCl_3$)

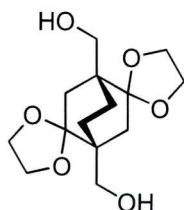
(*S,S*)-(-)-1,4-di(methoxycarbonyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]}
(**255**)



The (*S,S*)-dione **254** (1.2 g, 4.7 mmol), ethylene glycol (3.0 g, 48 mmol, 10eq.) and *p*-toluenesulphonic acid (68 mg, 0.4 mmol) were added to a 100 mL three-necked flask followed by addition of toluene (40 mL). The flask was fitted with Dean-Stark equipment and a condenser and refluxed for 12 h, then cooled to room temperature. The reaction mixture was transferred to a separating funnel, EtOAc (20ml) was added and the solution washed with 1N NaOH solution, water and brine before drying over anhydrous Na_2SO_4 . Filtration and solvent evaporation gave the crude product that was recrystallized from hexane-EtOAc to afford pure product as white solid (1.4 g, 87%).

1H NMR δ 3.93-4.00 (m, 6H), 3.73-3.77 (m, 2H), 3.68 (s, 6H), 2.45 (dd, $J = 15Hz$, $J = 2.5Hz$, 2H), 2.30-2.36 (m, 2H), 2.00 (d, $J = 15Hz$, 2H), 1.67-1.75(m, 2H); ^{13}C NMR δ 173.5, 110.4, 65.4, 65.2, 52.5, 49.3, 42.1, 24.4; Elemental analysis: $C_{16}H_{22}O_8$, Calc. C 56.14, H 6.48, Found: C56.19, H 6.50; LRMS ESI+: $\{[M+Na]^+\}$ 365; $[\alpha]_D^{20} = -40.3$ (c 0.70, $CHCl_3$)

(*R,R*)-(-)-1,4-Di(hydroxymethyl)bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]}
(256)

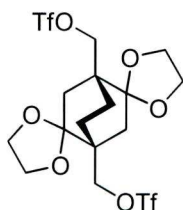


In a three-necked 100ml flask, LiAlH_4 (360 mg, 9.6mmol) was added to THF (20 mL) and Et_2O (20 mL) under nitrogen. The LiAlH_4 suspension was stirred at room temperature and compound (*S,S*)-**255** (1.1g, 3.2mmol) was added in three portions. The reaction mixture was warmed to 40°C and stirred for 2h.

The reaction was quenched by adding EtOAc (5mL) and then water (ca.50 mL) until there was no further effervescence. The resultant mixture was transferred to a separating funnel and extracted with dichloromethane (3 x 50 mL). All extracts were combined and washed with 1N HCl aq. solution, water, sat. NaHCO_3 solution and brine then dried over anhydrous Na_2SO_4 . Filtration and removal of the solvent gave a colorless oil. Flash column chromatography (hexane: EtOAc ; 3:1) gave pure product (820mg, 88% yield) which was a colorless oil that solidified under vacuum overnight.

^1H NMR δ 3.93-4.01(m, 8H), 3.67 (dd, $J = 11\text{Hz}$, $J = 3.5\text{Hz}$, 2H), 3.31 (d, $J = 11\text{Hz}$, $J = 8\text{Hz}$, 2H), 2.78 (dd, $J = 8\text{Hz}$, $J = 3.5\text{Hz}$, 2H), 2.17 (dd, $J = 14\text{Hz}$, $J = 3\text{Hz}$, 2H), 1.71-1.18 (m, 2H), 1.61 (d, $J = 14\text{Hz}$, 2H), 1.24-1.33 (m, 2H); ^1H NMR δ 112.7, 66.4, 64.4, 64.3, 41.8, 41.3, 24.1; Elemental analysis: $\text{C}_{14}\text{H}_{22}\text{O}_6$, Calc. C 58.73, H 7.74, Found: C58.48, H 7.77; LRMS CI: $\{[\text{M}+\text{H}]^+\}$ 287; $[\alpha]_{\text{D}}^{20} = -60.6$ (c 0.57, CHCl_3)

(*R,R*)-(-)-1,4-di(trifluorosulphonyloxymethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (265)



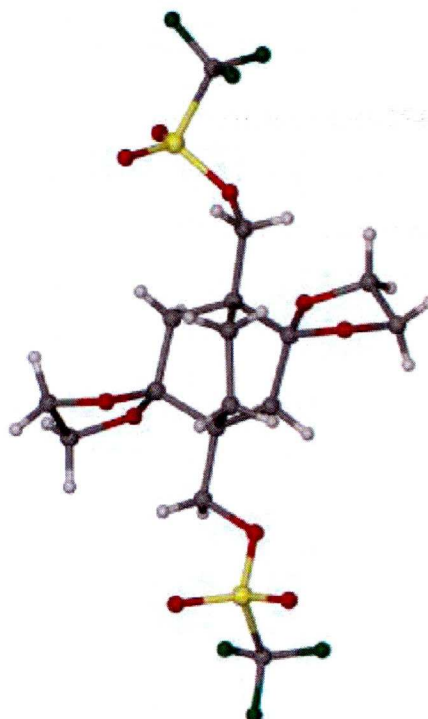
The diol (*S,S*)-**256** (200 mg, 0.70 mmol) was added to a 25ml flask containing

anhydrous dichloromethane (5 mL) and pyridine (1 mL). The solution was cooled to -78°C and triflic anhydride (592 mg, 2.1 mmol) was added. The reaction was then allowed to warm to room temperature and transferred to a separating funnel to which ice-water (20 mL) was subsequently added. The mixture was extracted with dichloromethane (3×20 mL). The combined organic extracts were washed with 1N HCl aq. solution, water and brine and dried over Na_2SO_4 . Filtration and removal of solvents by rotary evaporation gave crude product, which was purified by flash column chromatography (Hexane:EtOAc 5:1) to give a colorless oil (360 mg, 93% yield). Crystals for X-ray analysis were obtained via re-crystallization from hexane.

^1H NMR δ 4.45 (d, $J = 9.6\text{Hz}$, 2H), 4.37 (d, $J = 9.6\text{Hz}$, 2H), 3.90-4.02 (m, 6H), 3.80-3.88 (m, 2H), 2.06 (dd, $J = 14\text{Hz}$, $J = 2.7\text{Hz}$, 2H), 1.85 (d, $J = 13.8\text{Hz}$, 2H); 1.79-1.90 (m, 2H); 1.63-1.72 (m, 2H); ^{13}C NMR δ 120.6, 117.4, 109.5, 79.0, 64.9, 64.7, 42.0, 40.4, 22.8 (the quartet for CF_3 carbon was not seen). Elemental analysis: $\text{C}_{16}\text{H}_{20}\text{F}_6\text{O}_{10}\text{S}_2$, Calc. C 34.91, H 3.66, Found: C 34.93, H 3.69; HRMS ESI+: $\text{C}_{16}\text{H}_{20}\text{F}_6\text{O}_{10}\text{S}_2\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$ Calc.: 573.0300; Found: 573.0304; $[\alpha]_{\text{D}}^{20} = -12.4$ (c 0.41, CHCl_3).

Single crystal diffraction:**Crystal and Refinement Data**

$C_{16}H_{20}F_6O_{10}S_2$
 $M = 550.44$
 yellow prism, 0.50 0.40 0.30 mm³
 orthorhombic, $P2_12_12_1$ (No. 19)
 $a = 5.9914(5) \text{ \AA}$
 $b = 18.001(2) \text{ \AA}$
 $c = 19.852(2) \text{ \AA}$
 $V = 2141.1(3) \text{ \AA}^3$,
 $Z = 4$,
 $D_c = 1.708 \text{ g/cm}^3$
 $T = 100(2) \text{ K}$
 MoK radiation, $\lambda = 0.71073 \text{ \AA}$,
 $2\theta_{\text{max}} = 54.9^\circ$
 12789 reflections collected, 4731 unique
 $R_{\text{int}} = 0.0271$
 Final $Goof = 1.137$
 $R1 = 0.0362$, $R2 = 0.0765$
 387 parameters, 0 restraints
 Absolute structure parameter = 0.0(1)
 $= 0.095 \text{ mm}^{-1}$

**Data collection, structure solution and refinement**

A suitable crystal was selected from a sample submitted by Y. Luo from the research group of Dr. A. Carnell. The crystal was mounted on a glass fibre and placed in a cold stream at 100K. Single crystal X-ray data were collected on a Bruker D8 diffractometer with an APEX CCD detector, and 1.5 kW graphite monochromated Mo radiation. The detector to crystal distance was 60 mm. Exposure times of 20 s per frame and scan widths of 0.3° were used throughout the data collection. The data collection was performed using three ω scans yielding data in the θ range 1.53 to 27.5° with an average completeness of 99%. The frames were integrated with the SAINT v6.45a (Bruker, 2005).¹ A semi-empirical absorption correction using multiple-reflections was carried out using the program SADABS V2008-1 (Bruker, 2008)², that implements an algorithm published by Blessing³. The structure was solved and refined with X-SEED,⁴ a graphical interface to SHELX97 (Sheldrick, 1997).⁵ In the final cycles of refinement all

¹ Bruker (2005). SAINT V6.45a, BRUKER AXS Inc., Madison, WI, USA.

² Bruker (2008), SADABS V2008-1, BRUKER AXS Inc., Madison, WI, USA.

³ Blessing, R. H. *Cryst. Rev.* **1987**, 1, 3-58; Blessing, R. H. (1989) *J. Appl. Cryst.* **1989**, 22, 396-397.

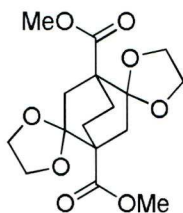
⁴ Barbour, L. J. "X-Seed – A software tool for supramolecular crystallography" *J. Supramol. Chem.* **2001**, 1, 189-191.

⁵ Sheldrick, G.M. (2008). *Acta Cryst. A* **64**, 112-122.

non-hydrogen atoms were refined anisotropically, and the hydrogen atoms refined freely.

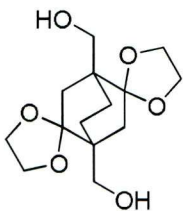
Table 1. Crystal data and structure refinement for YF001M.

Identification code	yf001m	
Empirical formula	C16 H20 F6 O10 S2	
Formula weight	550.44	
Temperature	100(2) K	
Wavelength	0.71073 Å	
Crystal system	Orthorhombic	
Space group	P212121	
Unit cell dimensions	a = 5.9914(5) Å	= 90°.
	b = 18.0013(16) Å	= 90°.
	c = 19.8516(17) Å	= 90°.
Volume	2141.1(3) Å ³	
Z	4	
Density (calculated)	1.708 Mg/m ³	
Absorption coefficient	0.354 mm ⁻¹	
F(000)	1128	
Crystal size	0.50 x 0.40 x 0.30 mm ³	
Theta range for data collection	1.53 to 27.46°.	
Index ranges	-7<= <i>h</i> <=7, -23<= <i>k</i> <=20, -25<= <i>l</i> <=24	
Reflections collected	12789	
Independent reflections	4731 [R(int) = 0.0271]	
Completeness to theta = 27.46°	99.2 %	
Absorption correction	Semi-empirical from equivalents	
Max. and min. transmission	0.9013 and 0.8429	
Refinement method	Full-matrix least-squares on F ²	
Data / restraints / parameters	4731 / 0 / 387	
Goodness-of-fit on F ²	1.137	
Final R indices [I>2sigma(I)]	R1 = 0.0362, wR2 = 0.0765	
R indices (all data)	R1 = 0.0388, wR2 = 0.0775	
Absolute structure parameter	0.00(6)	
Largest diff. peak and hole	0.369 and -0.278 e.Å ⁻³	

(±)-1,4-di(methoxycarbonyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (255)

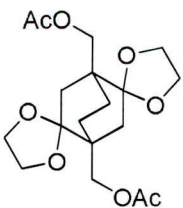
Prepared according to the same procedure for compound (*S,S*)-**255** (40.6 g starting material gave 46 g product, 85% yield).

Spectroscopic data as above for (*S,S*)-**255**.

(±)-1,4-Di(hydroxymethyl)-Bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (256)

Prepared according to the same procedure for compound (*R,R*)-**256** (13.7 g starting material gave 10.2 g product, 90% yield).

Spectroscopic data as above for (*R,R*)-**256**.

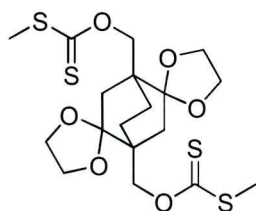
(±)-1,4-Di(Acetoxy)methyl)-Bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (277)

To a 25ml flask, pyridine (5ml) and 1,4-di(hydroxymethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} **256** (1mmol, 286mg) were added and stirred in an ice-water bath. To this mixture acetyl chloride (2.5mmol, 196.2mg, 178 L) was added and the temperature of the reaction mixture was allowed to raise to room temperature for 6hrs. The reaction mixture was poured into an flask containing ice, which was followed by extraction EtOAc (50ml × 3). The combined

organic layer was washed with 5% HCl (20ml \times 3), water and brine in turn and then dried over anhydrous magnesium sulphate. Filtration followed by evaporation of the solvent gave crude product which was purified through a short silica pad washing with Hexane – EtOAc 4 : 1 mixture as eluents. (365mg, 98% yield).

^1H NMR: δ : 3.80-4.06 (m, 12H); 2.05(m, 6H), 2.00 (dd, J = 14Hz, J = 2.6Hz, 2H), 1.82 (d, J = 14Hz, 2H), 1.59-1.77 (m, 4H); ^{13}C NMR: δ : 171.7, 110.6, 66.3, 65.1, 64.9, 41.8, 41.7, 23.4, 21.4; HRMS ESI+: $\text{C}_{18}\text{H}_{26}\text{O}_8\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$ Calc.: 393.1525; Found: 393.1536

(\pm)-1,4-Dixanthoxyl-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (263)

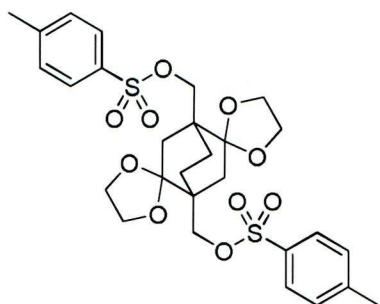


The racemic diol **256** (286 mg, 1 mmol) was dissolved in anhydrous THF (10ml) in a Schlenk reaction tube and stirred at room temperature. To this solution NaH (95 mg, 60 wt% in mineral oil, 2.5 mmol) was added followed by addition of CS_2 (190mg, 151 μL , 2.5 mmol) and then stirred for 30min. To the resulting mixture MeI (352 mg, 154 μL , 2.5 mmol) was added. The reaction finished after 5min and was quenched with water then extracted with Et_2O (40 mL). The organic solution was washed with brine and dried over Na_2SO_4 . Filtration and removal of solvents by rotary evaporation gave crude product which was purified by flash column chromatography (hexane:EtOAc; 4:1) to give **263** (396mgs, 85%).

^1H NMR: δ : 4.51 (d, J = 11Hz, 2H), 4.46 (d, J = 11Hz, 2H), 3.90-4.04 (m, 6H), 3.79-3.88 (m, 2H), 2.56 (s, 6H), 2.11 (dd, J = 14Hz, J = 2.6Hz, 2H), 1.88 (d, J = 14Hz, 2H), 1.81-1.94 (m, 2H), 1.66-1.76 (m, 2H); ^{13}C NMR: δ : 216.4, 110.4, 100.0, 76.0,

65.2, 65.0, 42.4, 41.9, 23.8, 19.3; HRMS, ESI+: $C_{18}H_{26}O_6S_4Na$, $\{[M+Na]^+\}$, Calc.: 489.0510, Found: 489.0516.

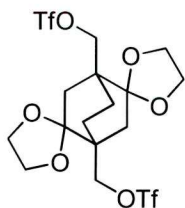
(±)-1,4-Di(tosyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (264)



Compound **264** was prepared by a similar procedure used for **277**, except that tosyl chloride was used instead of acetyl chloride. 1mmol starting material gave 594 mg product (quantitative yield).

1H NMR: δ : 7.67 (d, $J = 8.2Hz$, 4H), 7.26 (d, $J = 8.2Hz$, 4H), 3.59-3.95 (m, 12H), 2.38 (s, 6H), 1.76 (d, $J = 14Hz$, 2H), 1.69 (d, $J = 14Hz$, 2H), 1.54 (s, 2H), 1.47 (s, 2H); ^{13}C NMR: δ : 143.7, 131.8, 128.8, 126.8, 108.5, 70.8, 63.4, 63.1, 40.4, 39.3, 21.5, 20.6; HRMS, ESI+: $C_{28}H_{34}O_{10}S_2Na$, $\{[M+Na]^+\}$, Calc.: 617.1491, Found: 617.1488.

(±)-1,4-di(trifluorosulphonyloxymethyl)bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (265)

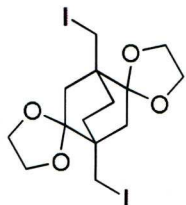


Prepared according the same procedure for (*R,R*)-**265** (2.86 g starting material gave 5.2 g product, 95% yield)

1H NMR: δ : 4.45 (d, $J = 9.7Hz$, 2H), 4.37 (d, $J = 9.7Hz$, 2H), 3.90-4.02 (m, 6H), 3.80-3.88 (m, 2H), 2.06 (dd, $J = 14Hz$, $J = 2.7Hz$, 2H), 1.85 (d, $J = 14.0 Hz$, 2H); 1.79-1.90 (m, 2H); 1.63-1.72 (m, 2H); ^{13}C NMR: δ : 109.5, 79.0, 64.9, 64.7, 42.0, 40.4,

22.8 (the carbon in triflic group was not seen due to the low concentration); ESI+: $C_{16}H_{20}F_6O_{10}S_2Na^+$ $\{[M+Na]^+\}$, Calc.: 573.0300, Found: 573.0292.

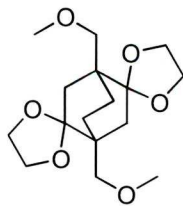
(±)-1,4-Diiodo-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (266)



The ditriflate **265** (550mg, 1.0 mmol) was dissolved into acetone (20ml), followed by addition of NaI (10mmol, 1.5gram). The resulting mixture was refluxed for 2hr. The acetone was removed and the resulting solid was rinsed with diethyl ether and filtered through a celite pad. Removal of the diethyl ether gave pure product **266** as a white solid (500mg, 99% yield).

1H NMR: δ : 3.81-3.98 (m, 6H), 3.70-3.79 (m, 2H), 3.20 (d, $J = 10Hz$, 2H), 3.16 (d, $J = 10Hz$, 2H), 1.89 (d, $J = 14Hz$, 2H), 1.80 (dd, $J = 14Hz$, $J = 2.7Hz$, 2H), 1.61-1.72 (m, 2H), 1.48-1.58 (m, 2H); ^{13}C NMR: δ : 109.9, 65.3, 65.0, 44.7, 42.0, 27.7, 15.2, HRMS ESI+: $C_{14}H_{20}I_2O_4Na$, $\{[M+Na]^+\}$ Calc.: 573.9349; Found: 573.9355

(±)-1,4-di(methoxymethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (267a)

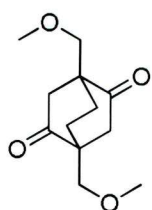


The racemic diol **256** (5.72 mg, 20 mmol) was dissolved in anhydrous THF (10ml) in a Schlenk reaction tube and stirred at room temperature. To this solution, NaH (2 g, 60 wt% in mineral oil, 50 mmol) was added followed by addition of MeI (7 g, 3.1 mL, 50 mmol) and then stirred at 40°C for 1hr. The reaction was quenched with water then extracted with Et₂O (200 mL). The organic solution was washed with brine and dried over Na₂SO₄. Filtration and removal of solvents by rotary evaporation gave crude product which was purified by flash column chromatography (hexane:EtOAc; 4:1) to

give **267a** (6.0 g, 95%).

^1H NMR: δ : 3.83-3.97 (m, 6H), 3.74-3.78 (m, 2H), 3.3 (s, 6H), 3.28 (d, $J = 9\text{Hz}$, 2H), 3.22 (d, $J = 9\text{Hz}$, 2H), 1.91 (d, $J = 14\text{Hz}$, 2H), 1.85 (d, $J = 14\text{Hz}$, 2H), 1.60-1.68 (m, 4H); ^{13}C NMR: δ : 111.3, 75.0, 65.0, 64.6, 60.0, 42.5, 41.7, 23.9; Element Analysis: Calc.: C 61.13, H 8.34, Found: C 63.20, H 8.34; HRMS, ESI+: $\text{C}_{16}\text{H}_{26}\text{O}_6\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 314.1729, Found: 314.1733.

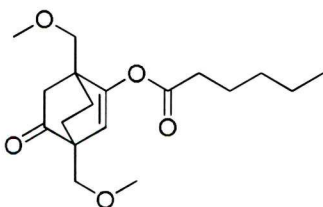
(\pm)-1,4-di(methoxymethyl)-bicyclo-[2.2.2]octan-2,5-di-one (268a)



Diketal **267a** (4.71 g, 15 mmol) was dissolved into THF (100 ml). To this solution, of 20% HCl aqueous solution (10 ml) was added and then stirred for 12 hrs. The reaction mixture was subjected to rotary evaporation to remove the majority of the THF. The residue obtained was diluted with EtOAc (200 ml) and transferred to a separating funnel. After washing with water, saturated NaHCO_3 solution and brine in turn, the organic layer was dried over MgSO_4 . Removal of the solvents gave the product which was pure enough without further purification (3.2 g, 96% yield)

^1H NMR: δ : 3.52 (dd, $J = 10\text{Hz}$, $J = 4\text{Hz}$, 2H), 3.37 (dd, $J = 10\text{Hz}$, $J = 4\text{Hz}$, 2H), 3.36(s, 6H), 2.62 (dd, $J = 19\text{Hz}$, $J = 4\text{Hz}$, 2H), 2.42 (dd, $J = 19$, $J = 4\text{Hz}$, 2H), 1.98-2.10 (m, 2H), 1.76-1.84 (m, 2H); ^{13}C NMR: δ : 211.0, 73.3, 59.9, 50.6, 43.2, 25.5; Element Analysis: Calc.: C 63.70, H 8.02, Found: C 63.60, H 8.05; LRMS: $\{[\text{M}+\text{NH}_4]^+\}$, 244.

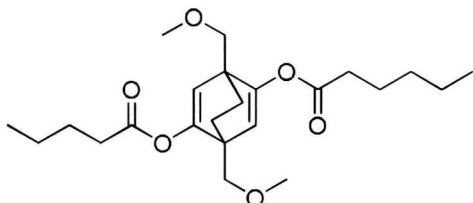
(\pm)-1,4-di(methoxymethyl)-2-hexanoyloxy-bicyclo-[2.2.2]octan-2-en-5-one (271b)



Compound (\pm)-**271b** was made according to the same procedure for **289** (2.2 g starting material gave 3.0 g product, 97% yield).

^1H NMR: δ : 5.75 (s, 1H), 3.71 (d, $J = 9.6\text{Hz}$, 1H), 3.51 (d, $J = 9.6\text{Hz}$, 1H), 3.48 (d, $J = 9.4\text{Hz}$, 1H), 3.42 (d, $J = 9.4\text{Hz}$, 1H), 3.40 (s, 3H), 3.35 (s, 3H), 2.42 (t, $J = 7.4\text{Hz}$, 2H), 2.35 (dd, $J = 18.2\text{Hz}$, $J = 2.3\text{Hz}$, 1H), 2.08 (d, $J = 18\text{Hz}$, 1H), 1.62-1.91 (m, 6H), 1.29-1.41 (m, 4H), 0.91 (t, $J = 7\text{Hz}$, 3H); ^{13}C NMR: δ : 210.2, 172.3, 154.7, 114.3, 77.4, 74.1, 72.6, 60.0, 59.8, 54.0, 44.4, 43.7, 34.4, 31.6, 29.2, 26.8, 24.9, 22.7, 14.3; HRMS, CI^+ : $\text{C}_{18}\text{H}_{29}\text{O}_5$, $\{[\text{M}+\text{H}]^+\}$, Calc.: 325.2015, Found: 325.2017.

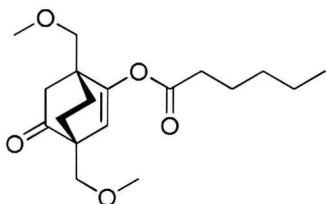
**(\pm)-1,4-di(methoxymethyl)-2,5-di(hexanoxyl)-bicyclo[2.2.2]octan-2,5-diene
(271c)**



This compound **271c** was made according to the same procedure used for **289a** (220 mg starting material gave 336 mg product, 84 % yield).

^1H NMR: δ : 5.83 (s, 2H), 3.60 (d, $J = 9.3\text{Hz}$, 2H), 3.52 (d, $J = 9.3\text{Hz}$, 2H), 3.30 (s, 6H), 2.28 (t, $J = 7.4\text{Hz}$, 4H), 1.47-1.70 (m, 8H), 1.16-1.28 (m, 8H), 0.80 (m, 6H), ^{13}C NMR: δ : 172.0, 155.9, 119.1, 73.5, 59.8, 47.9, 34.5, 31.6, 30.6, 24.9, 22.8, 14.2; HRMS, ESI^+ : $\text{C}_{23}\text{H}_{36}\text{O}_6\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 431.2410, Found: 431.2415.

**(*R,R*)-1,4-di(methoxymethyl)-2-Hexanoxyl-bicyclo-[2.2.2]octan-2-en-5-one
(271b)**



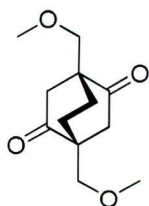
This compound was obtained from lipase resolution.

Racemic enol hexanoyl ester **271b** (750 mg, 2.4 mmol) was dissolved into DMF (12

ml). With vigorous stirring, NaPi buffer (40ml, 0.1 M, pH 7.0) was poured into this solution. To the resulting mixture, PPL (20 mg) was added and the reaction was monitored by chiral HPLC until (*R,R*)-**271b** was >99% e.e. The reaction was extracted with diethyl ether (50 ml \times 4). The combined ethereal layer was washed with 0.5 M NaOH solution, water and brine in turn then dried over anhydrous MgSO₄. Removal of solid by filtration and solvent by evaporation followed by chromatography gave enantiomerically pure (*R,R*)-**271b** (188 mg, 25% yield) and enantiomerically enriched (*S,S*)-**268a** (387 mg, 74% yield)

¹H NMR: δ : 5.75 (s, 1H), 3.71 (d, $J = 9.7$ Hz, 1H), 3.51 (d, $J = 9.7$ Hz, 1H), 3.46 (d, $J = 9.7$ Hz, 1H), 3.40 (d, $J = 9.7$ Hz, 1H), 3.40 (s, 3H); 3.35 (s, 3H), 2.42 (t, $J = 7.4$ Hz), 2.35 (dd, $J = 18.1$ Hz, $J = 2$ Hz, 1H), 2.08 (d, $J = 18$ Hz, 1H), 1.62-1.91 (m, 6H), 1.29-1.41 (m, 4H), 0.91 (t, $J = 7$ Hz, 3H); ¹³C NMR: δ : 210.2, 172.3, 154.7, 114.3, 77.4, 74.2, 72.6, 60.0, 59.8, 54.0, 44.4, 43.7, 34.4, 31.6, 29.2, 26.9, 24.9, 22.7, 14.3; HRMS, ESI+: C₁₈H₂₈O₅Na, {[M+Na]⁺}, Calc.: 347.1834, Found: 347.1830.

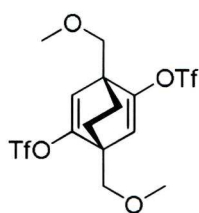
(*R,R*)-1,4-di(methoxymethyl)-bicyclo[2.2.2]octan-2,5-dione (268a)



This compound **268a** was made according to the same procedure as that for (*R,R*)-**254** (320 mg starting material gave 220 mg product, 99 % yield).

Spectroscopic data as for (\pm)-**263a**; HRMS, ESI+: C₁₂H₁₈O₄Na, {[M+Na]⁺}, Calc.: 249.1103, Found: 249.1106.

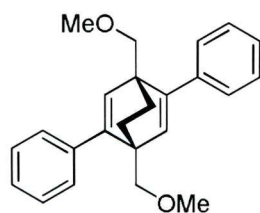
(*R,R*)-1,4-di(methoxymethyl)-2,5-di-(trifluoromethylsulfonyloxy)-bicyclo[2.2.2]octan-2,5-diene (273)



This compound (*R,R*)-**273** was made according to the same procedure reported in literature [101] (220mg starting material gave 333mg product 68% yield).

^1H NMR: δ : 6.09 (s, 2H); 3.71 (d, $J = 9.5\text{Hz}$, 2H); 3.63 (d, $J = 9.5\text{Hz}$, 2H); 3.37 (s, 6H); 1.70-1.76 (m, 2H); 1.52-1.69 (m, 2H); ^{13}C NMR: δ : 153.3, 120.8, 117.3 (q, $J = 318\text{ Hz}$), 70.4, 58.3, 48.2, 28.3; HRMS ESI+: $\text{C}_{14}\text{H}_{16}\text{F}_6\text{O}_8\text{S}_2\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 513.0088, Found: 513.0097.

(*S,S*)-(+)-1,4-Di(methoxyl)-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene (274)

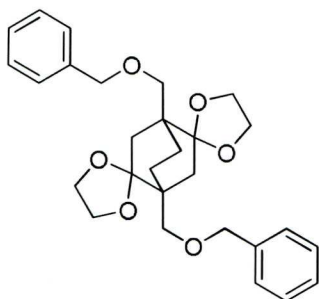


(*S,S*)-**274** was made from (*R,R*)-**273** by the same procedure described for (*S,S*)-**296** (300 mg starting material gave 200mgs (*S,S*)-(+)-**274**, 95%).

$[\alpha]_{\text{D}}^{20} = +71.8^\circ$ (c 0.46, CHCl_3);

^1H NMR δ 7.11-7.33 (m, 10H), 6.25 (s, 2H), 3.73 (d, $J = 9.6\text{Hz}$, 2H), 3.60 (d, $J = 9.6\text{Hz}$, 2H), 3.21 (s, 6H), 1.69-1.76 (m, 2H), 1.54-1.61 (m, 2H), ^{13}C NMR δ 149.7, 139.8, 135.3, 128.6, 128.0, 127.0, 75.8, 59.5, 50.0, 31.1; HRMS ESI+: $\text{C}_{24}\text{H}_{26}\text{O}_2\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 369.1831, Found: 369.1827.

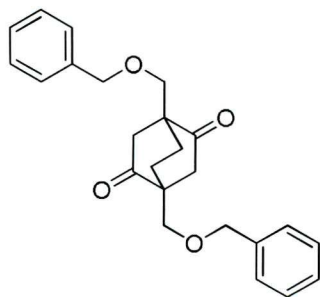
(\pm)-1,4-di(benzyloxymethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]}
(267b)



This compound **267b** was made according to the same procedure used for **267a** (benzylbromide was used instead of methyl iodide, 286 mg starting material gave 334 mg, 95% yield).

^1H NMR: δ : 7.20-7.40 (m, 10H), 4.47 (s, 4H), 3.86-3.95 (m, 4H), 3.78-3.84 (m, 2H), 3.69-3.75 (m, 2H), 3.39 (d, J = 8.8Hz, 2H), 3.33 (d, J = 8.8Hz, 2H), 1.92-1.99 (m, 4H), 1.70-1.79 (m, 4H); ^{13}C NMR: δ : 139.4, 128.6, 127.7, 127.6, 111.4, 100.0, 73.9, 72.4, 65.0, 64.7, 42.8, 41.9, 23.9; HRMS ESI+: $\text{C}_{28}\text{H}_{34}\text{O}_6\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 489.2253, Found: 489.2260.

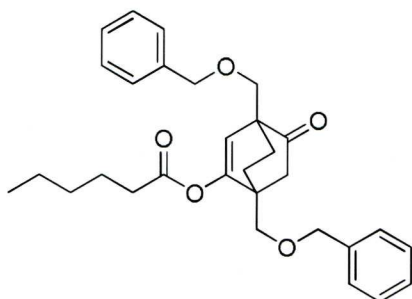
(±)-1,4-di(benzyloxymethyl)-bicyclo[2.2.2]octan-2,5-dione (268b)



This compound was made according to the same procedure with **268a** (300 mg starting material gave 240 mg product, 99% yield)

^1H NMR: δ : 7.20-7.50 (m, 10H), 4.55 (d, J = 12Hz, 2H), 4.51 (d, J = 12Hz, 2H), 3.61 (d, J = 10Hz, 4H), 3.46 (d, J = 10Hz, 4H), 2.69 (d, J = 19Hz, 2H), 2.43 (dd, J = 19Hz, J = 2.6, 2H), 2.05-2.13 (m, 2H), 1.73-1.83 (m, 2H), ^{13}C NMR: δ : 211.1, 138.5, 128.8, 128.1, 127.9, 77.6, 73.9, 70.7, 50.7, 43.2, 25.6; HRMS ESI+: $\text{C}_{24}\text{H}_{26}\text{O}_4\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 401.1729, Found: 401.1724.

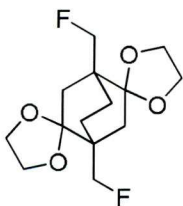
(±)-1,4-di(benzyloxymethyl)-2-hexanoyloxy-bicyclo[2.2.2]octan-2-en-5-one (272)



This compound **272** was made according to the same procedure used for **289** (189 mg starting material gave 226 mg product, 95% yield)

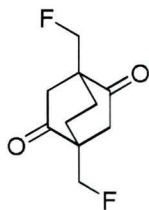
^1H NMR: δ : 7.26-7.36 (m, 10H), 5.78 (s, 1H), 4.60 (d, $J = 12\text{Hz}$, 2H), 4.56 (d, $J = 12\text{Hz}$, 2H), 4.52 (s, 2H), 3.80 (d, $J = 10\text{Hz}$, 2H), 3.50 (d, $J = 10\text{Hz}$, 2H), 3.58 (t, $J = 10\text{Hz}$, 2H), 2.40 (dd, $J = 18\text{Hz}$, 2H), 2.34 (t, $J = 7.5\text{Hz}$, 3H), 2.13 (d, $J = 18\text{Hz}$, 1H), 1.90-1.97 (m, 1H); 1.78-1.84 (m, 2H), 1.66-1.72 (m, 1H), 1.60-1.65 (m, 2H), 1.25-1.35 (m, 4H), 0.89 (t, $J = 7.0\text{Hz}$, 3H); ^{13}C NMR: δ : 210.3, 172.3, 154.7, 138.7, 138.5, 126.8, 128.8, 128.1, 127.9, 127.7, 114.5, 74.0, 73.9, 71.8, 70.1, 54.1, 44.4, 43.8, 34.3, 31.6, 29.4, 27.0, 24.8, 22.7, 14.30; HRMS ESI+: $\text{C}_{30}\text{H}_{36}\text{O}_5\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 499.2460, Found: 499.2466.

(\pm)-1,4-di-(fluoromethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (269**)**



This compound **269** was made according to the same procedure used for (*S,S*)-**291** (4.40 g starting material gave 2.30 g product, 99% yield).

^1H NMR: δ : 4.41 (dd, $J_{\text{H-F}} = 17.5\text{Hz}$, $J = 9\text{Hz}$, 2H), 4.39 (dd, $J_{\text{H-F}} = 17.5\text{Hz}$, $J = 9\text{Hz}$, 2H), 3.86-4.02 (m, 6H), 3.70-3.82 (m, 2H), 2.03 (dd, $J = 14\text{Hz}$, $J = 2.6\text{Hz}$, 2H), 1.82 (d, $J = 14\text{Hz}$), 1.76-1.87 (m, 2H), 1.58-1.67 (m, 2H); ^{13}C NMR: δ : 110.5 (d, $J = 5\text{Hz}$), 85.1, 85.7, 77.6, 64.9 (d, $J = 7.5\text{Hz}$), 40.8, 42.7 (d, $J = 7\text{Hz}$), 22.8 (d, $J = 4\text{Hz}$); ESI+: $\text{C}_{14}\text{H}_{20}\text{F}_2\text{O}_4\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 313.1277, Found: 313.1281.

(±)-1,4-di(fluoromethyl)-bicyclo[2.2.2]octan-2,5-dione (270)

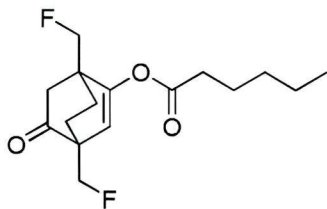
This compound **270** was made according to the same procedure used for **268a** (2.0 g starting material gave 1.38 g product, 99% yield).

^1H NMR: δ : 4.60 (dd, $J_{\text{H-F}} = 48\text{Hz}$, $J = 9.9\text{Hz}$, 2H); 4.50 (dd, $J_{\text{H-F}} = 48\text{Hz}$, $J = 9.9\text{Hz}$, 2H); 2.68 (d, $J = 19.4\text{Hz}$, 2H), 2.55 (dd, $J = 19.3\text{Hz}$, $J = 2.7\text{Hz}$, 2H), 2.05-2.14(m, 2H), 1.90-2.00(m, 2H); ^{13}C NMR: δ : 208.4, 84.6, 82.9, 50.4 (d, $J = 19\text{Hz}$), 42.0 (d, $J = 2\text{Hz}$), 24.3 (d, $J = 4\text{Hz}$); ESI+: $\text{C}_{10}\text{H}_{12}\text{F}_2\text{O}_2\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 225.0703, Found: 225.0706.

(±)-1,4-di(fluoromethyl)-2-acetoxyl-bicyclo[2.2.2]octan-2-en-5-one (275)

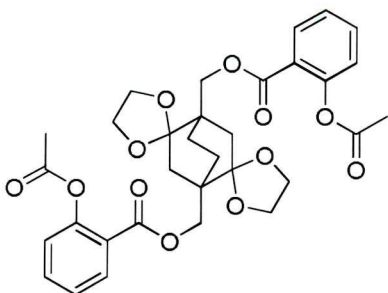
Compound **275** was made according to the same procedure used for **247** (101 mg starting material gave 1.20 g product, 99% yield).

^1H NMR: δ : 5.80 (d, $J = 10\text{Hz}$, 1H), 4.3-4.8 [two different doublets of an AB quartet, 4.73 (dd, $J_{\text{H-F}} = 47\text{Hz}$, $J = 9.7\text{Hz}$, 1H), 4.55 (dd, $J_{\text{H-F}} = 47\text{Hz}$, $J = 9.7\text{Hz}$, 1H), 4.47 (dd, $J_{\text{H-F}} = 47\text{Hz}$, $J = 9.7\text{Hz}$, 1H), 4.44 (dd, $J_{\text{H-F}} = 47\text{Hz}$, $J = 9.7\text{Hz}$, 1H)], 2.35 (dd, $J = 18\text{Hz}$, $J = 2.2\text{Hz}$, 1H), 2.13 (s, 3H), 2.03 (d, $J = 18\text{Hz}$, 1H), 1.65-1.85 (m, 4H); ^{13}C NMR: δ : 206.3 (d, $J = 4\text{Hz}$), 167.7, 152.6, 111.72 (d, $J = 5.7\text{Hz}$), 82.95 (d, $J = 74\text{Hz}$), 81.24 (d, $J = 72\text{Hz}$), 52.36 (d, $J = 19\text{Hz}$), 43.0 (d, $J = 19\text{Hz}$), 40.7 (d, $J = 4.8\text{Hz}$), 26.47 (d, $J = 5.6\text{Hz}$), 24.3 (d, $J = 4.0\text{Hz}$), 19.7; ESI+: $\text{C}_{12}\text{H}_{14}\text{F}_2\text{O}_3\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 267.0809, Found: 225.0805.

(±)-1,4-di(fluoromethyl)-2-hexanoyloxy-bicyclo[2.2.2]octan-2-en-5-one (276)

This compound **276** was made according to the same procedure with **289** (1.01 g starting material gave 1.44 g product, 96% yield).

^1H NMR: δ : 5.70 (s, 1H), 4.61 (dd, $J_{\text{H-F}} = 70\text{Hz}$, $J = 9.7\text{Hz}$, 1H), 4.48 (dd, $J_{\text{H-F}} = 70\text{Hz}$, $J = 9.7\text{Hz}$, 1H), 4.41 (dd, $J_{\text{H-F}} = 21.9\text{Hz}$, $J = 9.6\text{Hz}$, 1H), 4.30 (dd, $J_{\text{H-F}} = 21.9\text{Hz}$, $J = 9.6\text{Hz}$, 1H), 2.29 (t, $J = 7.4\text{Hz}$, 2H), 2.28-2.30 & 2.23-2.26 (m, 1H), 1.95 (d, $J = 18\text{Hz}$, 1H), 1.59-1.79 (m, 4H), 1.68-1.57 (m, 2H), 1.14-1.25 (m, 4H), 0.72-0.79 (m, 3H); ^{13}C NMR: δ : 207.7 (d, $J = 5\text{Hz}$), 172.1, 154.2, 113.0 (d, $J = 5.7\text{Hz}$), 84.4 (d, $J = 73\text{Hz}$), 82.8 (d, $J = 70\text{Hz}$), 53.8 (d, $J = 19\text{Hz}$), 44.5 (d, $J = 19\text{Hz}$), 42.2 (d, $J = 3.5\text{Hz}$), 34.4, 31.5, 27.9 (d, $J = 5.6\text{Hz}$), 25.8 (d, $J = 4.2\text{Hz}$), 24.8, 22.6, 14.24; ESI+: $\text{C}_{16}\text{H}_{22}\text{F}_2\text{O}_3\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 323.1435, Found: 323.1438.

(±)-1,4-Di(*o*-acetoxy-benzoylmethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (283)

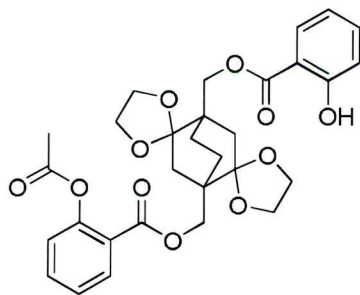
To a 25ml flask fitted with a condenser, acetylsalicylic acid (1.80 g, 10mmol), a drop of pyridine and thionyl chloride (1.1ml, 1.78g, 15mmol) were added in turn. The reaction mixture was stirred and heated at 85°C for 2hrs. Removal of the thionyl chloride residue by rotary evaporation, followed by vacuum drying gave light brown

oil which was used directly without further purification.

To a 50ml flask, pyridine (20ml) and 1,4-di(hydroxymethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (4mmol, 1.14g) were added and stirred in a ice-water bath. The crude 2-acetoxylbenzoyl chloride obtained above was diluted with 5ml dichloromethane and transferred to the reaction mixture. Afterwards, the reaction temperature was allowed to rise to room temperature and stirred for a further 12hrs. Pure product was obtained by the same work-up procedure as for compound **277** (2.1gram, 86% yield)

^1H NMR: δ : 8.02 (dd, $J = 7.8\text{Hz}$, $J = 1.7\text{Hz}$, 2H), 7.57 (dd, $J = 15.6\text{Hz}$, 1.5Hz , 1H), 7.56 (dd, $J = 2.3\text{Hz}$, $J = 0.6\text{Hz}$, 1H), 7.33 (dd, $J = 15.6\text{Hz}$, 1.5Hz , 1H), 7.33 (d, $J = 1.2\text{Hz}$, 1H), 7.11 (dd, $J = 8\text{Hz}$, 1Hz , 2H), 4.24 (d, $J = 11\text{Hz}$, 2H), 4.16 (d, $J = 11\text{Hz}$, 2H), 3.88-4.01 (m, 6H), 3.82-3.86 (m, 2H), 2.36 (s, 6H), 2.14 (dd, $J = 14.2\text{Hz}$, $J = 2.7\text{Hz}$, 2H), 1.84-1.92 (m, 4H), 1.68-1.73 (m, 2H); ^{13}C NMR: δ : 170.2, 164.7, 151.3, 134.3, 132.0, 126.5, 124.2, 123.6, 110.6, 77.6, 66.8, 65.2, 64.9, 42.0, 23.8, 21.5; HRMS, ESI+: $\text{C}_{32}\text{H}_{34}\text{O}_{12}\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 633.1948, Found: 633.1928.

1-(*o*-acetoxyl-benzoylmethyl),4-(*o*-hydroxyl-benzoylmethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (284)



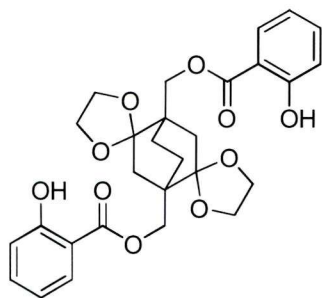
This product was obtained by lipase-hydrolyzed resolution reaction. Typically, the reaction was run in organic solvent as followings: To an anhydrous solvent (5ml), di-acetate **283** (60mg, 200 μmol), *n*-BuOH (14.8 mg, 18 ml, 400 μmol) and 10mg lyophilized enzyme powder were added and stirred at room temperature for a various time.

The reaction was also run in organic solvent-buffer mixed system: for water immiscible solvent, 10mg substrate, 2ml buffer (NaPi, 0.1M, pH 7.0), 2ml organic solvent and 2mg enzyme powder were mixed together and stirred for various times. For water miscible solvents, the reaction solvents ratios were changed to: 4ml buffer and 1ml organic solvent with same amount of substrate and enzyme.

The product was obtained by extraction, evaporation and chromatography (Hexane : EtOAc 1 : 1).

^1H NMR: δ : 10.67 (s, 1H), 8.03 (dd, $J = 8.0\text{Hz}$, $J = 1.7\text{Hz}$, 1H), 7.86 (dd, $J = 8.0\text{Hz}$, $J = 1.7\text{Hz}$, 1H), 7.57 (dd, $J = 15.5\text{Hz}$, $J = 1.7\text{Hz}$, 0.5H), 7.57 (dd, $J = 1.7\text{Hz}$, $J = 0.6\text{Hz}$, 0.5H), 7.46 (dd, $J = 15.5\text{Hz}$, $J = 1.7\text{Hz}$, 0.5H), 7.46 (t, $J = 15\text{Hz}$, 0.5H), 7.33 (dd, $J = 15.5\text{Hz}$, $J = 1.2\text{Hz}$, 0.5H), 7.33 (d, $J = 1.2\text{Hz}$, 0.5H), 7.11 (dd, $J = 8.0\text{Hz}$, $J = 1.2\text{Hz}$, 1H), 6.98 (dd, $J = 8.4\text{Hz}$, $J = 0.8\text{Hz}$, 1H), 6.90 (dd, $J = 15.2\text{Hz}$, $J = 1.2\text{Hz}$, 0.5H), 6.90 (t, $J = 1.2\text{Hz}$, 0.5H), 4.30 (d, $J = 11.2\text{Hz}$, 1H), 4.16 (d, $J = 11.2\text{Hz}$, 1H), 4.25 (d, $J = 11\text{Hz}$, 2H), 3.90-4.05 (m, 6H), 3.81-3.89 (m, 2H), 2.36 (s, 3H), 2.12-2.18 (m, 2H), 2.05 (d, $J = 7\text{Hz}$, 1H), 1.84-1.95 (m, 4H), 1.66-1.78 (m, 2H); ^{13}C NMR: δ : 170.3, 170.2, 164.7, 161.8, 151.3, 136.1, 134.3, 132.0, 130.4, 126.5, 124.3, 123.6, 119.7, 118.1, 113.1, 110.53, 110.50, 67.1, 66.8, 65.2, 65.1, 64.96, 64.84, 42.1, 42.0, 41.9, 41.8, 23.82, 23.77, 21.5; HRMS, ESI+: $\text{C}_{30}\text{H}_{32}\text{O}_{11}\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 591.1842, Found: 591.1837.

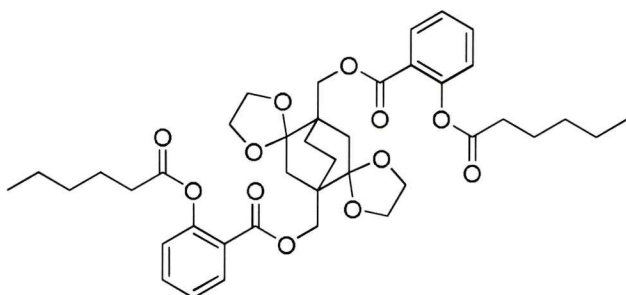
(\pm)-1,4-di(*o*-hydroxybenzoylmethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (285)



This product was obtained by the same reaction described above.

^1H NMR: δ : 10.67 (s, 2H), 7.86 (dd, $J = 8\text{Hz}$, $J = 1.8\text{Hz}$, 2H), 7.43-7.50 (m, 2H), 6.97-7.10 (m, 2H), 6.88-6.94 (m, 2H), 4.31 (d, $J = 11.1\text{Hz}$, 2H), 4.25 (d, $J = 11.1\text{Hz}$, 2H), 3.93-4.04 (m, 6H), 3.82-3.90 (m, 2H), 2.17 (dd, $J = 14.0\text{Hz}$, $J = 2.6\text{Hz}$, 2H), 1.88 (d, $J = 14\text{Hz}$, 2H), 1.88-2.00 (m, 2H), 1.68-1.78 (m, 2H); ^{13}C NMR: δ :170.3, 161.8, 136.1, 130.4, 119.7, 118.1, 113.0, 110.5, 67.0, 65.2, 64.9, 41.9, 23.8; HRMS, ESI+: $\text{C}_{28}\text{H}_{30}\text{O}_{10}\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 549.1737, Found: 549.1745.

(\pm)-1,4-di(*o*-hexanoyloxybenzoylmethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (286)

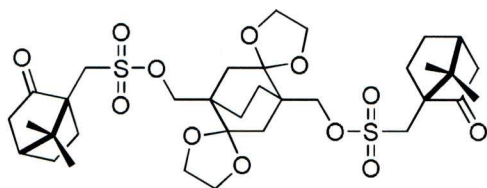


Compound **285** (105mg, 0.4mmol) and triethyl amine (120mg, 165 μL , 1.2mmol) were dissolved in diethyl ether (5ml). To this resulting mixture hexanoyl chloride (134mg, 140 μL and 1.0mmol) was added at room temperature and stirred for 3hrs. The reaction mixture was diluted with diethyl ether (20ml) and washed with 5% HCl aqueous solution, saturated NaHCO_3 solution and brine respectively. The organic layer was collected and dried on anhydrous MgSO_4 . Removal of solid and solvent followed by flash column gave product **286** as a sticky oil (280mg, 97% yield)

^1H NMR: δ : 7.93 (dd, $J = 7.8\text{Hz}$, $J = 1.7\text{Hz}$, 2H); 7.48 (td, $J = 7.8\text{Hz}$, 1.7Hz, 2H); 7.24 (td; $J = 7.8\text{Hz}$, $J = 1.0\text{Hz}$, 2H); 7.01 (dd, $J = 7.8\text{Hz}$, 1.0Hz, 2H); 4.16 (d, $J = 11\text{Hz}$, 2H); 4.07 (d, $J = 11\text{Hz}$, 2H); 3.72-3.94 (m, 8H), 2.56 (t, $J = 7.5\text{Hz}$, 4H); 2.05 (dd, $J = 14\text{Hz}$, $J = 2.4\text{Hz}$, 2H); 1.80 (d, $J = 14\text{Hz}$, 2H), 1.55-1.82 (m, 8H), 1.3-1.35 (m, 8H), 0.86 (t, $J = 7.0\text{Hz}$, 6H); ^{13}C NMR: δ :171.4, 163.2, 149.9, 132.7, 130.5, 124.9, 122.8, 122.4, 109.1, 65.3, 63.7, 63.5, 40.6, 31.2, 30.3, 23.2, 22.4, 21.3, 12.9; HRMS, ESI+:

$\text{C}_{40}\text{H}_{50}\text{O}_{12}\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 745.3200, Found: 745.3187.

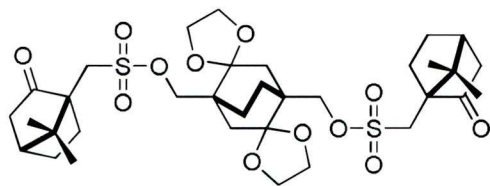
[(1*RS*),1(*RS*),1'*S*,1'*S*]-1,4-di(camphorsulphonyloxymethyl)-bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (288)



This compound was made according to the same procedure as for **264** (286 mg starting material gave 712 mg product, 99% yield).

^1H NMR: δ : 4.10-4.23 (m, 4H), 3.90-4.00 (m, 6H), 3.81-3.86 (m, 2H), 3.58 (dd, $J = 15\text{Hz}$, $J = 4.0\text{Hz}$, 2H), 2.98 (dd, $J = 15\text{Hz}$, $J = 1.7\text{Hz}$, 2H), 2.45-2.53 (m, 2H), 2.39 (dt, $J = 18.6\text{Hz}$, $J = 4\text{Hz}$, 2H), 2.00-2.14 (m, 6H), 1.96 (d, $J = 18.5\text{Hz}$, 2H), 1.89 (dd, $J = 14\text{Hz}$, $J = 4.0\text{Hz}$, 2H), 1.74-1.80 (m, 2H), 1.60-1.69 (m, 4H), 1.40-1.48 (m, 2H), 1.13 (s, 6H), 0.88 (d, $J = 1\text{Hz}$, 6H); ^{13}C NMR: δ : 214.90, 214.84, 110.12, 110.10, 77.11, 72.14, 72.07, 64.99, 64.69, 64.67, 58.36, 48.34, 48.32, 47.08, 47.01, 43.19, 43.17, 42.90, 41.94, 40.91, 27.28, 25.36, 25.30, 23.22, 20.27, 20.11; HRMS, ESI+: $\text{C}_{34}\text{H}_{50}\text{O}_{12}\text{S}_2\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 737.2641, Found: 737.2634.

(1*S*,1*S*,1'*S*,1'*S*)-1,4-di(camphorsulphonyloxymethyl)-Bicyclo[2.2.2]octan-2,5-di-{2'-[1,3-dioxolane]} (288)

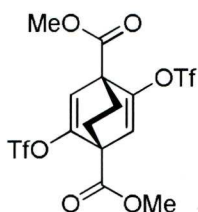


This compound was made according to the same procedure as for **264** (28 mg starting material gave 71 mg product, 99% yield).

^1H NMR: δ : 4.22(d, $J = 9.5\text{Hz}$, 2H), 4.13(d, $J = 9.5\text{Hz}$, 2H), 3.90-3.98 (m, 6H),

3.80-3.86 (m, 2H), 3.57 (d, $J = 15\text{Hz}$, 2H), 2.98 (d, $J = 15\text{Hz}$, 2H), 2.45- 2.52 (m, 2H), 2.40 (dt, $J = 18.5\text{Hz}$, $J = 4.0\text{Hz}$, 2H), 2.13 (t, $J = 4.4\text{Hz}$, 2H), 1.99-2.10 (m, 4H), 1.95 (d, $J = 18.5\text{Hz}$, 2H), 1.88 (d, $J = 15\text{Hz}$, 2H), 1.74-1.82 (m, 2H), 1.61-1.71 (m, 6H), 1.41-1.48 (m, 2H), 1.12 (s, 6H), 0.89 (s, 6H); ^{13}C NMR: δ : 214.8, 110.1, 72.1, 65.0, 64.7, 58.4, 48.3, 47.1, 43.2, 42.9, 41.9, 40.9, 27.3, 25.4, 23.2, 20.3, 20.1; HRMS, ESI+: $\text{C}_{34}\text{H}_{50}\text{O}_{12}\text{S}_2\text{Na}$, $\{[\text{M}+\text{Na}]^+\}$, Calc.: 737.2641, Found: 737.2652.

(*S,S*)-1,4-di(methoxycarbonyl)-2,5-di(trifluoromethylsulfonyloxy)bicyclo[2.2.2]octan-2, 5-diene (295)

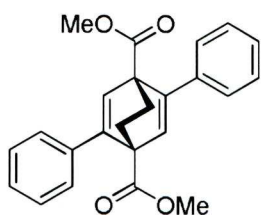


Diketone (*S,S*)-**254** (254 mg, 1 mmol) was added to a 25 mL flask containing anhydrous THF (5 mL). The solution was stirred, cooled to -78°C and LHMDs (2.2, mL, 1.06M, 2.33 mmol) was added. The reaction mixture was stirred for 30 min and triflic anhydride (648 mg, 2.3mmol) was added in one portion. The reaction finished instantaneously and was quenched with saturated NaHCO_3 aqueous solution (10 mL) then transferred to a separating funnel. The mixture was extracted with EtOAc (3×15 mL), extracts were combined and washed with water and brine then dried over Na_2SO_4 . After filtration and evaporation the crude product was purified by flash column chromatography (Hexane:EtOAc; 9:1) to give pure product (*S,S*)-**295** (362 mg, 70% yield) as colorless oil.

^1H NMR δ 6.62 (s, 2H), 3.92 (s, 6H), 2.32-2.38 (m, 2H), 1.90-1.97 (m, 2H); ^{13}C NMR δ 168.1, 152.2, 121.0, 118.7 (q, $J = 320\text{Hz}$), 54.9, 53.8, 31.0.

HRMS ESI+: $\text{C}_{14}\text{H}_{12}\text{F}_6\text{O}_{10}\text{S}_2\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 540.9674, Found: 540.9695.

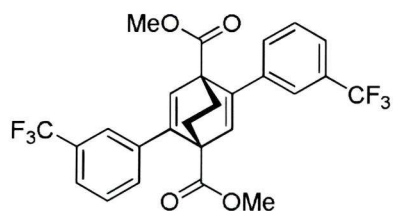
(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene (296a)



(*S,S*)-bis enol triflate (570 mg, 1.1 mmol) was dissolved in toluene (20 mL) and EtOH (7mL) in a 100 ml flask. To this solution, phenylboronic acid (360 mg, 3.0mmol), of Na_2CO_3 aqueous solution (4.5 mL, 2.0M, 9mmol) and tetrakis-(triphenylphosphine)palladium (63mg, 55 μmol , 5 mol%) were added in turn. The resulting mixture was degassed, charged with nitrogen and then stirred at room temperature for 6h for full conversion. The reaction mixture was extracted with Et_2O (20 mL) and washed with water and brine. After being dried over Na_2SO_4 , the organic solution was filtered and evaporation of the solvents gave crude product which was purified by flash column chromatography (hexane:EtOAc; 5:1) to give pure product (*S,S*)-(+)-**296a** as white solid (390 mg, 95%).

^1H NMR δ 7.25-7.32(m, 6H), 7.15-7.17(m, 4H), 6.64 (s, 2H), 3.51 (s, 6H), 2.12-2.18 (m, 2H), 1.87-1.92 (m, 2H), ^{13}C NMR δ 174.4, 148.0, 138.4, 131.9, 128.5, 127.7, 126.9, 57.4, 52.3, 30.6, HRMS ESI+: $\text{C}_{24}\text{H}_{22}\text{O}_4\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 397.1416, Found: 397.1418; $[\alpha]_{\text{D}}^{20} = +60.8$ (*c* 0.44, CHCl_3).

(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di(3'-trifluoromethylphenyl)bicyclo[2.2.2]octan-2,5-diene (296b)



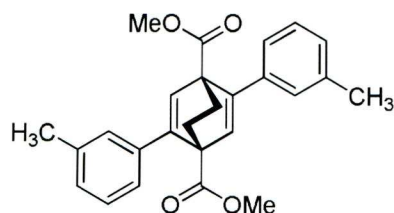
This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give (*S,S*)-(+)-**296b** as a white solid (125mg of **254** gave 143 mg of **296b**, 56% overall yield for 2 steps).

^1H NMR δ 7.54 (d, $J = 7.6\text{Hz}$, 2H), 7.43 (t, $J = 7.6\text{Hz}$, 4H), 7.35 (d, $J = 7.6\text{Hz}$, 2H), 6.76 (s, 2H), 3.55 (s, 6H), 2.16-2.22 (m, 2H), 1.90-1.98 (m, 2H); ^{13}C NMR δ 172.3,

145.5, 137.4, 131.8, 129.6 (q, $J = 32.0\text{Hz}$), 129.0, 127.7, 123.2 (q, $J = 3.4\text{Hz}$), 123.0 (q, $J = 271\text{Hz}$), 122.4 (q, $J = 3.8\text{Hz}$), 56.0, 51.1, 29.2; HRMS ESI+: $\text{C}_{26}\text{H}_{20}\text{O}_4\text{F}_6\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 533.1163, Found: 533.1154; $[\alpha]_{\text{D}}^{20} = +40.0$ (c 0.90, CHCl_3).

(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di(3'-methylphenyl)bicyclo[2.2.2]

octan-2,5-diene (296c)

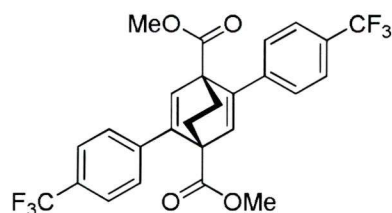


This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give (*S,S*)-(+)-**296c** as a white solid (125mg of **254** gave 137 mg of **296c**, 68% overall yield for 2 steps).

^1H NMR δ 7.17 (t, $J = 7.6\text{Hz}$, 2H), 7.05 (d, $J = 7.6\text{Hz}$, 2H), 6.94-6.98 (m, 4H), 6.62 (s, 2H), 3.52 (s, 6H), 2.32 (s, 6H), 2.11-2.17 (m, 2H), 1.86-1.93 (m, 2H); ^{13}C NMR δ 174.6, 148.1, 138.4, 138.2, 131.7, 128.5, 128.4, 123.8, 57.4, 52.3, 30.7, 21.8; HRMS ESI+: $\text{C}_{26}\text{H}_{26}\text{O}_4\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 425.1729, Found: 425.1716; $[\alpha]_{\text{D}}^{20} = +51.5$ (c 0.42, CHCl_3).

(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di(4'-trifluoromethylphenyl)bicyclo[2.2.2]

octan-2,5-diene (296d)

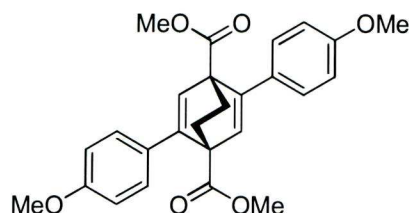


This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give (*S,S*)-(+)-**296d** as a white solid (125mg of **254** gave 163 mg of **296d** 64% overall yield for 2 steps).

^1H NMR δ 7.56 (d, $J = 10.2\text{Hz}$, 4H), 6.82 (d, $J = 10.2\text{Hz}$, 4H), 6.74 (s, 2H), 3.54 (s, 6H), 2.14-2.20 (m, 2H), 1.90-1.96(m, 2H); ^{13}C NMR δ 173.73, 147.0, 141.8, 133.5,

130.0 (q, 32.4Hz), 127.3, 125.5 (q, $J = 3.4\text{Hz}$), 124.5 (q, $J = 270\text{Hz}$), 57.4, 52.6, 30.6; HRMS ESI+: $\text{C}_{26}\text{H}_{20}\text{O}_4\text{F}_6\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 533.1163, Found: 533.1167; $[\alpha]_{\text{D}}^{20} = +41.6$ (c 0.30, CHCl_3).

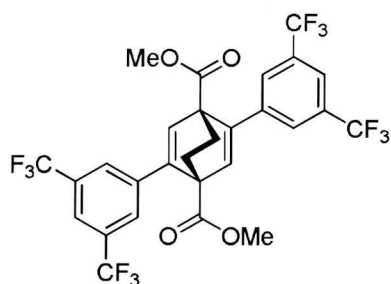
(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di(4'-methoxyphenyl)bicyclo[2.2.2]octan-2,5-diene (296e)



This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give (*S,S*)-(+)-**296e** as a white solid (300mg **254** gave 338 mg **296e**, 66% overall yield for 2 steps).

^1H NMR δ 7.08 (d, $J = 8.7\text{Hz}$, 4H), 6.82 (d, $J = 8.7\text{Hz}$, 4H), 6.56 (s, 2H), 3.80 (s, 6H), 3.54 (s, 6H), 2.07-2.14 (m, 2H), 1.83-1.90(m, 2H); ^{13}C NMR δ 174.6, 159.3, 147.6, 131.0, 128.2, 113.9, 57.4, 55.6, 52.4, 30.7; HRMS ESI+: $\text{C}_{26}\text{H}_{26}\text{O}_6\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 457.1627, Found: 457.1617; $[\alpha]_{\text{D}}^{20} = +68.0$ (c 0.31, CHCl_3).

(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di{3',5'-di(trifluoromethyl)phenyl}bicyclo[2.2.2]octan-2,5-diene (296f)

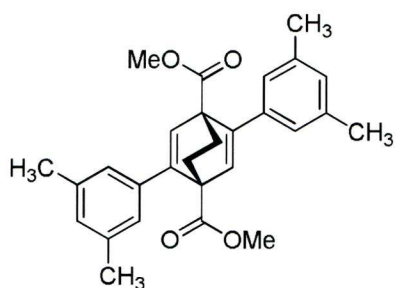


This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give pure product (*S,S*)-(+)-**296f** as a white solid (190mg of **254** gave 320 mg of **296f**, 66% overall yield for 2 steps).

^1H NMR δ 7.81 (s, 2H), 7.62 (s, 4H), 6.89 (s, 2H), 3.61 (s, 6H), 2.19-2.25 (m, 2H),

1.94-2.01 (m, 2H), ^{13}C NMR δ 172.9, 145.8, 139.8, 134.8, 132.1 (q, $J = 33\text{Hz}$), 127.3, 123.5 (q, $J = 271\text{Hz}$), 121.7 (q, $J = 3.8\text{Hz}$), 57.3, 52.8, 30.6; HRMS ESI+: $\text{C}_{28}\text{H}_{18}\text{F}_{12}\text{O}_4\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 669.0911, Found: 669.0931; $[\alpha]_{\text{D}}^{20} = +39.6$ (c 0.55, CHCl_3)

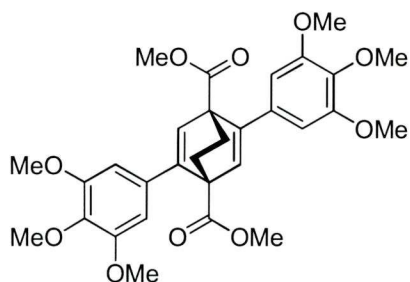
(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di{3',5'-di(trifluoromethyl)phenyl}bicyclo[2.2.2] octan-2,5-diene (296g)



This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give pure product (*S,S*)-(+)-**296g** as a white solid (125mg of **254** gave 140 mg of **296g**, 65% overall yield for 2 steps).

^1H NMR δ 6.81 (s, 2H), 7.71 (s, 4H), 6.52 (s, 2H), 3.47 (s, 6H), 2.21 (s, 12H), 2.00 -2.10 (m, 2H), 1.75 – 1.85 (m, 2H), ^{13}C NMR δ 173.2, 146.7, 136.9, 136.5, 130.1, 127.9, 123.2, 55.9, 50.9, 29.2, 20.2; HRMS ESI+: $\text{C}_{28}\text{H}_{30}\text{O}_4\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 453.2042, Found: 453.2048; $[\alpha]_{\text{D}}^{20} = +43.0$ (c 0.56, CHCl_3)

(*S,S*)-(+)-1,4-di(methoxycarbonyl)-2,5-di{3',4',5'-tri(methoxyl)phenyl}bicyclo[2.2.2]octan -2,5-diene (296h)

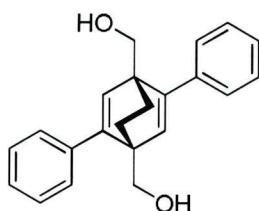


This compound was made according to the procedure for compound (*S,S*)-(+)-**296a** above to give pure product (*S,S*)-(+)-**296h** as a white solid (152mg of **254** gave 200

mg of **296h**, 60% overall yield for 2 steps).

^1H NMR δ 6.64 (s, 2H), 6.39 (s, 4H), 3.85 (s, 12H), 3.84 (s, 6H), 3.58 (s, 6H), 2.13-2.18 (m, 2H), 1.88-1.94 (m, 2H); ^{13}C NMR δ 174.6, 153.4, 148.0, 137.7, 133.9, 131.5, 103.9, 61.3, 57.5, 56.5, 52.6, 30.8; HRMS ESI+: $\text{C}_{30}\text{H}_{34}\text{O}_{10}\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 577.2050, Found: 577.2048; $[\alpha]_{\text{D}}^{20} = +36$ (c 0.37, CHCl_3)

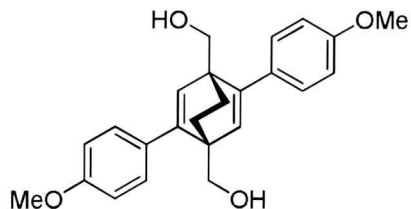
(*S,S*)-(+)-1,4-di(hydroxymethyl)-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene (297a)



The (*S,S*)-(+)-**296a** (171mg, 0.45 mmol) was dissolved in THF (5 mL) and Et_2O (5 mL). To this solution LiAlH_4 (38 mg, 1 mmol) was added under nitrogen. The reaction finished in 5 min after the addition of LiAlH_4 . The reaction was worked up as described for compound **256** to give pure product as sticky oil (145 mg, 99%).

^1H NMR δ 7.20-7.40 (m, 10H), 6.27 (s, 2H), 4.15 (dd, $J = 11.5\text{Hz}$, $J = 6\text{Hz}$, 2H), 4.00 (dd, $J = 11.5$, $J = 7\text{Hz}$, 2H), 1.70-1.77 (m, 2H), 1.58-1.65 (m, 2H), 1.17-1.26 (m, 2H, -OH); ^{13}C NMR δ 149.6, 139.6, 136.0, 128.8, 128.1, 127.6, 65.8, 52.1, 31.0; HRMS ESI+: $\text{C}_{22}\text{H}_{22}\text{O}_2\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 341.1517, Found: 341.1513; $[\alpha]_{\text{D}}^{20} = +44.4$ (c 0.53, CHCl_3)

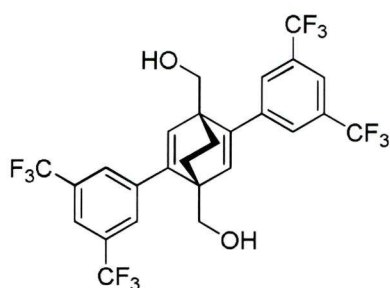
(*S,S*)-1,4-di(hydroxymethyl)-2,5-di(4'-dimethoxyphenyl)bicyclo[2.2.2]octan-2,5-diene (297e)



This compound was made using the same procedure as used for (*S,S*)-(+)-**297a**. 220 mg starting material gave 182mg product (*S,S*)-(+)-**297e** (96%).

^1H NMR δ 7.15(d, J = 8.6Hz, 4H), 6.87 (d, J = 8.6Hz, 4H), 6.20 (s, 2H), 4.12 (d, J = 11.5Hz, 2H), 3.99 (d, J = 11.5Hz, 2H), 3.81 (s, 6H), 1.66-1.73 (m, 2H), 1.53-1.60(m, 2H), 1.23(brs, 2H); ^{13}C NMR δ 159.2, 149.1, 135.6, 131.9, 129.2, 114.3, 65.9, 55.7, 52.1, 31.0; HRMS ESI+: $\text{C}_{24}\text{H}_{26}\text{O}_4\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 401.1729, Found: 425.1709; $[\alpha]_{\text{D}}^{20} = +62.8$ (c 0.30, CHCl_3).

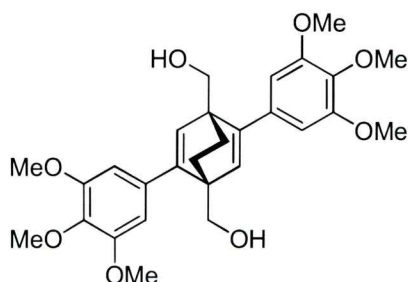
**(*S,S*)-(+)-1,4-di(Hydroxymethyl)-2,5-di{3',5'-di(trifluoromethyl)phenyl}bicyclo
[2.2.2]octan -2,5-diene (297f)**



This compound was made using the same procedure as used for (*S,S*)-(+)-**297a**. 200 mg starting material gave product (*S,S*)-(+)-**297f** (180mg 99%).

^1H NMR δ 7.73 (s, 2H), 7.65 (s, 4H), 6.39 (s, 2H), 4.03 (d, J = 10.8Hz, 2H), 3.93 (d, J = 10.8Hz, 2H), 1.65 (s, 4H), 1.51 (brs., 2H); ^{13}C NMR δ 146.4, 139.9, 136.6, 130.3 (q, J = 33Hz), 127.2, 122.2 (q, J = 271Hz), 119.9 (hept. J value can not be determined) 63.4, 50.4, 29.2; HRMS ESI- : $\text{C}_{28}\text{H}_{17}\text{F}_{12}\text{O}_2^-$ $\{[\text{M}-\text{H}]^-\}$ Calc. 589.1037, Found: 589.1008; $[\alpha]_{\text{D}}^{20} = +43.2$ (c 0.49, CHCl_3)

**(*S,S*)-1,4-di(Hydroxymethyl)-2,5-di{3',4',5'-tri(methoxy)phenyl}bicyclo
[2.2.2]octan -2,5-diene (297h)**



This compound was made using the same procedure as used for (*S,S*)-(+)-**297a**. 150

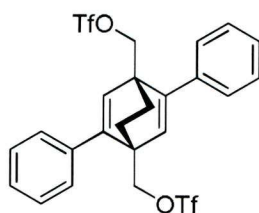
mg starting material gave product (*S,S*)-(+)-**297h** (134mg 99%).

^1H NMR δ 6.43 (s, 4H), 6.29 (s, 2H), 4.19 (d, $J = 11.6\text{Hz}$, 2H), 4.03 (d, $J = 11.6\text{Hz}$, 2H), 3.87 (s, 12H), 3.86 (s, 6H), 1.63-1.75 (m, 2H), 1.56-1.62(m, 2H), 1.39 (brs, 2H);

^{13}C NMR δ 153.5, 149.5, 137.7, 135.8, 135.0, 105.1, 66.9, 61.3, 56.6, 52.2, 31.1;

HRMS ESI+: $\text{C}_{28}\text{H}_{34}\text{O}_8\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 521.2151, Found: 521.2160.

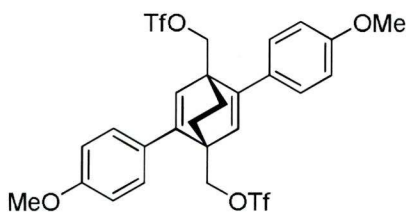
(*S,S*)-1,4-di(trifluoromethanesulfonyloxy)-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene (298a)



572mg of the diol (*S,S*)-**297a** was bis triflated according to the procedure used for **265** to give product (*S,S*)- **298a** (1.02 g, 99%).

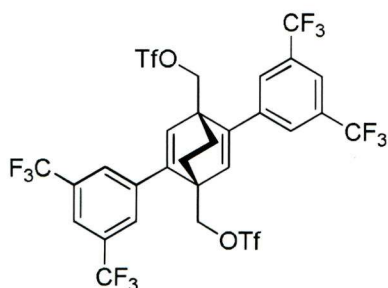
^1H NMR δ 7.32-7.40 (m, 6H), 7.10-7.12 (m, 4H), 6.24 (s, 2H), 4.89 (d, $J = 10\text{Hz}$, 2H), 4.73 (d, $J = 10\text{Hz}$, 2H), 1.74-1.90 (m, 4H); ^{13}C NMR δ 149.1, 136.9, 128.9, 128.4, 128.2, 78.3, 49.1, 30.6; HRMS ESI+: $\text{C}_{24}\text{H}_{20}\text{F}_6\text{O}_6\text{S}_2\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 605.0503, Found: 605.0530. (Due to the instability of this compound the $[\alpha]_D$ value was not measured.)

(*S,S*)-1,4-di(trifluoromethanesulfonyloxy)-2,5-di(4'-dimethoxyphenyl)bicyclo[2.2.2] octan-2,5-diene (298e)



The triflate derivative was made using the same procedures as described for compound **298a**. The resulting bistriflate was unstable and used without characterization for the subsequent reaction.

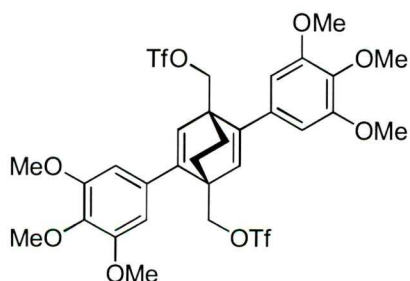
(*S,S*)-1,4-di(trifluoromethanesulfonyloxy)-2,5-di{3',5'-di(trifluoromethyl)phenyl}bicyclo [2.2.2]octan -2,5-diene (298f**)**



This compound was made using the same procedure as used for **297a**. 150mg starting material **297f** gave 182 mg product (*S,S*)-**298f** (84% overall yield).

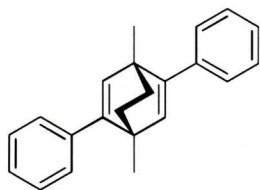
^1H NMR δ 7.92 (s, 2H), 7.60 (s, 4H), 6.40 (s, 2H), 4.80 (s, 4H), 1.83-1.97 (m, 4H); ^{13}C NMR δ 146.9, 138.7, 135.5, 132.7 (q, $J = 134\text{Hz}$) 128.5, 76.2, 49.7, 30.5. (Not all $J_{\text{C-F}}$ coupling data were observed due to the low concentration. Due to the instability of this compound the $[\alpha]_{\text{D}}$ value was not measured.)

(*S,S*)-1,4-di(trifluoromethanesulfonyloxy)-2,5-di{3',4',5'-tri(methoxyl)phenyl}bicyclo [2.2.2]octan -2,5-diene (298h**)**



The triflate derivative was made using the same procedures as described for compound **298a**. The resulting bistriflate was unstable and used without characterization for the subsequent reaction

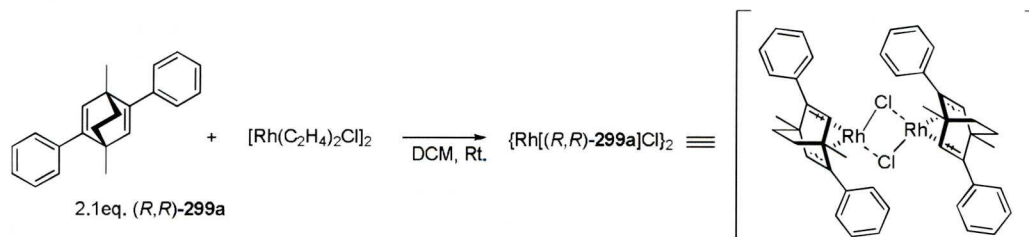
(*R,R*)-(+)-1,4-dimethyl-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene (299a**)**



The bis triflate (*S,S*)- **298a** (582 mg, 1.0 mmol) was dissolved in anhydrous THF (20ml) and cooled to -78°C . To this a stirred solution LiHBEt_3 (5 mL, 5.0mmol) was added in one portion and the reaction mixture allowed to warm to room temperature. The reaction was stirred for a further 30min and around 10 g of silica gel was added which was pre-cooled in an ice-water bath. Removal of the solvent gave a silica gel powder with product absorbed, which was loaded onto a short silica column and washed with pure hexane to give pure product (*R,R*)- **299a** as colorless oil (370 mg, 99%).

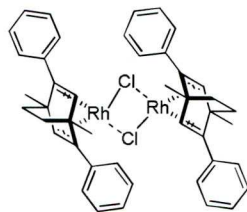
^1H NMR δ 7.13-7.32 (m, 10H), 5.97 (s, 2H), 1.58-1.66 (m, 2H), 1.46-1.54 (m, 2H), 1.42 (s, 6H); ^{13}C NMR δ 151.6, 140.2, 139.0, 128.7, 128.1, 126.8, 45.2, 37.5, 22.6; HRMS: $\text{C}_{22}\text{H}_{23}$, $\{[\text{M}+\text{H}]^+\}$ Calc.: 287.1794, Found: 287.1794; $[\alpha]_{\text{D}}^{20} = +127.2$ (*c* 0.46, CHCl_3).

Synthesis of $\{\text{Rh}[(R,R)\text{-299a}]\text{Cl}\}_2$ and X-ray single crystal structure.



$\{[(R,R)\text{-}(+)\text{1,4-dimethyl-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene-RhCl}\}_2$

$\{\text{Rh}[(R,R)\text{-299a}]\text{Cl}\}_2$



To a 10ml flask, chiral diene ligand (*R,R*)-**299a** (30 mg, 0.105 mmol), $[\text{Rh}(\text{C}_2\text{H}_4)_2\text{Cl}]_2$

(19.4mg, 0.100mmol) and dichloromethane (1 mL) was added, and the resulting mixture was stirred for 2hrs at room temperature. Removal of the solvents and purification by flash column chromatography gave the product as an orange solid (42 mg, 92%). A single crystal was obtained by recrystallization from dichloromethane-Hexane.

^1H NMR δ 7.87 (d, J = 6.4 Hz, 4H), 7.19-7.25 (m, 6H), 3.34 (s, 2H), 1.78 (s, 6H), 1.14-1.21 (m, 2H), 1.03-1.11 (m, 2H); ^{13}C NMR δ 138.2, 131.3, 127.5, 127.4, 49.9 (d, J = 11.4 Hz), 56.1 (d, J = 10.2 Hz), 49.9 (d, J = 3.8 Hz), 36.2, 22.4. $[\alpha]_{\text{D}}^{20}$ = +64.0 (c 0.50, CHCl_3).

Crystal Data

$\text{C}_{44}\text{H}_{44}\text{Cl}_2\text{Rh}_2$

$M = 849.51$

red-orange thin prism

0.32 0.17 0.03 mm³

monoclinic, space group $P2_1$ (No. 4)

$a = 11.929(4)$ Å

$b = 22.192(8)$ Å

$c = 13.995(5)$ Å

$\beta = 90.216(4)^\circ$

$V = 3705(2)$ Å³

$Z = 4$

$D_c = 1.523$ g/cm³

$T = 100(2)$ K

18472 reflections collected, 9571 unique $R_{\text{int}} = 0.0746$

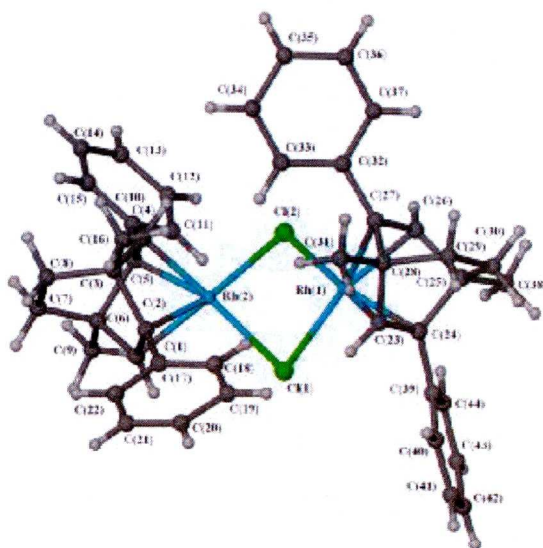
Final $\text{Goof} = 1.033$

$RI = 0.0639$

$wR2 = 0.1284$

$= 1.066$ mm⁻¹

Flack parameter = 0.02(6)



Data collection, structure solution and refinement

A crystal was selected from a sample submitted by Yunfei Luo from the research group of Dr. Andrew Carnell. The crystals were very thin needles and plates with twinning and defect structures. A crystal with good morphology, though obviously a twin was selected from the sample and mounted on a glass fibre and placed in a cold stream at 100K. Single crystal X-ray data were collected at 100K on a Bruker D8 diffractometer with an APEX CCD detector, and 1.5 kW graphite monochromated Mo radiation. The detector to crystal distance was 60 mm. Exposure times of 20 s per frame and scan widths of 0.3° were used throughout the data collection. Two 180° ω scans provided data with an average completeness of 99.9% in the θ range 1.9 to 23.25° . The frames were integrated with the SAINT v6.45a (Bruker, 2005).⁶ Since the crystal was a very thin plate and twinned, a numerical absorption based on face-indexing was carried out using the program SADABS V2008-1⁷ rather than a correction based on multiply measured equivalent reflections.

Structure solution and refinement.

The structure was solved by direct methods in the space group $P2_1$ using the program SHELXS (Sheldrick, 2008).⁸ The initial structure solution contained 2 complete $C_{44}H_{44}Cl_2Rh_2$ molecules. Although these molecules were structurally very similar, no additional crystallographic symmetry was present between the molecules, *i.e.* there are two independent Rh_2 molecules, and 8 $C_{44}H_{44}Cl_2Rh_2$ molecules per unit cell. The data were twinned and the structure was refined with the twin law: 2-fold rotation about cell axis a . The fraction of the smaller component of the twin refined to 0.23. Due to the strong absorption and the twinning the crystal faces were indexed and a numerical absorption correction was applied.

The structure is chiral, both molecules are chiral with the same handedness, and the absolute structure confirmed by the refined Flack parameter.

Table 1. Crystal data and structure refinement for YL02100m.

Identification code	yl02100m
Empirical formula	C44 H44 Cl2 Rh2

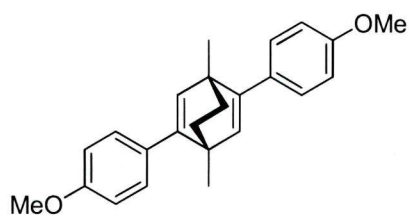
⁶ Bruker (2005), SAINT V6.45a, Bruker AXS Inc., Madison, WI, USA.

⁷ Bruker (2008), SADABS V2008-1, Bruker AXS Inc., Madison, WI, USA.

⁸ Sheldrick, G.M. (2008), *Acta Cryst.* A64, 112-122.

Formula weight	849.51	
Temperature	100(2) K	
Wavelength	0.71073 Å	
Crystal system	Monoclinic	
Space group	P21	
Unit cell dimensions	a = 11.929(4) Å	= 90°.
	b = 22.192(8) Å	= 90.216(4)°.
	c = 13.995(5) Å	= 90°.
Volume	3705(2) Å ³	
Z	4	
Density (calculated)	1.523 Mg/m ³	
Absorption coefficient	1.066 mm ⁻¹	
F(000)	1728	
Crystal size	0.32 x 0.17 x 0.03 mm ³	
Theta range for data collection	1.46 to 23.25°.	
Index ranges	-13<=h<=12, -24<=k<=24, -15<=l<=15	
Reflections collected	18472	
Independent reflections	9571 [R(int) = 0.0746]	
Completeness to theta = 23.25°	99.9 %	
Absorption correction	Numerical	
Max. and min. transmission	0.9687 and 0.7267	
Refinement method	Full-matrix least-squares on F ²	
Data / restraints / parameters	9571 / 1819 / 844	
Goodness-of-fit on F ²	1.033	
Final R indices [I>2sigma(I)]	R1 = 0.0639, wR2 = 0.1284	
R indices (all data)	R1 = 0.0846, wR2 = 0.1382	
Absolute structure parameter	0.02(6)	
Largest diff. peak and hole	1.155 and -1.081 e.Å ⁻³	

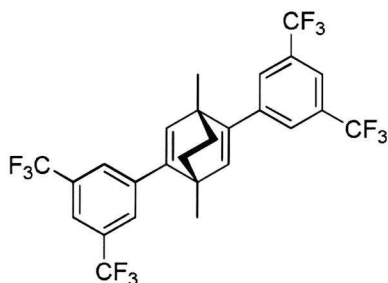
(*R,R*)-(+)-1,4-dimethyl-2,5-di[4'-(methoxy)phenyl]bicyclo[2.2.2]octan-2,5-diene (299e)



This compound was made using the same procedure as used for (*R,R*)-**299a**. (The bis triflate starting material for this compound was unstable, especially in chloroform. It was therefore subjected to reduction directly immediately after it was isolated. 90 mg starting material (*S,S*)-**297e** gave product (*R,R*)-**299e** (76 mg 93%).

^1H NMR δ 7.07 (d, J = 8.6Hz, 4H), 6.87 (d, J = 8.6Hz, 4H), 5.91 (s, 2H), 3.81 (s, 6H), 1.54-1.61 (m, 2H), 1.43-1.50(m, 2H), 1.40(s, 6H); ^{13}C NMR δ 158.7, 151.1, 138.4, 132.6, 129.8, 113.5, 55.6, 45.2, 37.6, 22.7; HRMS ESI+: $\text{C}_{24}\text{H}_{27}\text{O}_2^+$ $\{[\text{M}+\text{H}]^+\}$, Calc.: 347.2011, Found: 347.1995; $[\alpha]_{\text{D}}^{20}$ = +47.3 (c 0.29, CHCl_3).

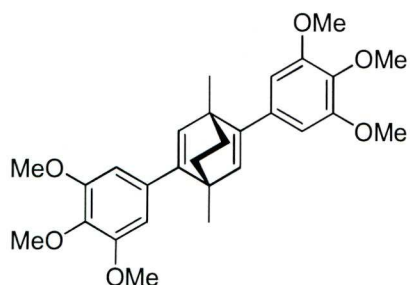
(*R,R*)-(+)-1,4-Dimethyl-2,5-{3',5'-di(trifluoromethyl)phenyl}[2.2.2]octan-2,5-diene (299f)



This compound was made using the same procedure as used for (*R,R*)-**299a**. 160 mg of (*S,S*)- **298f** gave 100 mg (96% yield) pure product (*R,R*)- (*R,R*)-**299f** as white solid.

^1H NMR δ 7.72 (s, 2H), 7.51 (s, 4H), 6.07 (s, 2H), 1.48-1.66 (m, 4H), 1.38 (s, 6H); ^{13}C NMR δ 147.9, 140.1, 139.9, 130.2 (q, J = 33Hz), 127.2, 122.3 (q, J = 271Hz), 119.6 (q, J = 3.8Hz), 43.9, 35.8, 20.8; Elemental analysis: $\text{C}_{26}\text{H}_{18}\text{F}_{12}$, Calc.: C 55.92, H 3.25, Found: C55.8, H 3.23; MS CI: M^+ 558; $[\alpha]_{\text{D}}^{20}$ = +61.1 (c 0.43, CHCl_3).

(*R,R*)-(+)-1,4-di(Hydroxymethyl)-2,5-di{3',4',5'-tri(methoxy)phenyl}bicyclo[2.2.2]octan-2,5-diene (299h)



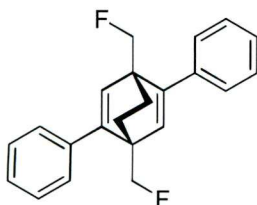
This compound was made using the same procedure as used for (*R,R*)-**299a**. 75 mg of (*S,S*)- **297h** gave 66 mg (94% yield) pure product (*R,R*)-**299h** as white solid.

^1H NMR δ 6.34 (s, 4H), 5.99 (s, 2H), 3.87 (s, 12H), 3.86 (s, 6H), 1.59-1.65 (m, 2H), 1.49-1.54 (m, 2H), 1.47 (s, 6H);

^{13}C NMR δ 152.9, 151.6, 138.6, 137.2, 135.6, 105.8, 61.3, 56.5, 45.3, 37.6, 22.7;

$[\alpha]_{\text{D}}^{20} = +95.5$ (c 0.69, CHCl_3)

(*S,S*)-(+)-1,4-di(fluoromethyl)-2,5-diphenylbicyclo[2.2.2]octan-2,5-diene (291)



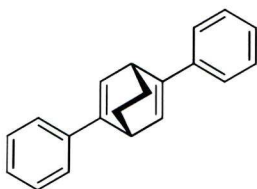
The (*S,S*)-**298** (50 mg, 86 μmol) was dissolved in anhydrous THF (5ml) and stirred at room temperature. To this solution TBAF (tetra-*n*butylammonium fluoride THF solution, 0.43 mL, 430 μmol) was added in one portion and the reaction mixture allowed to warm 40°C for 3hrs. To this reaction mixture ca. 2g of silica gel was added and resultant mixture was subjected to rotary evaporation to remove all solvent to give silica powder with product absorbed. This was loaded onto a short silica pad and washed with pure hexane to give pure product (*S,S*)-(+)-**291** (26mgs, 95% yield).

^1H NMR δ 7.17-7.35 (m, 10H), 6.30 (s, 2H), 4.62-4.91 (doublet of a AB quartets, $J_{\text{H-F}} = 47\text{Hz}$, $J = 9.5\text{Hz}$, 4H), 1.63-1.78 (m, 4H); ^{13}C NMR δ 149.3, 138.5, 134.0 (d, $J = 26\text{Hz}$), 138.5, 127.7, 85.8 (d, $J = 678\text{Hz}$), 50.3 (d, $J = 73\text{Hz}$), 29.9 (d, $J = 23\text{Hz}$);

HRMS EI: $C_{22}H_{21}F_2$ $\{[M+H]^+\}$, Calc. 323.1606, Found: 323.1601; $[\alpha]_D^{20} = +125.9$ (c 0.37, $CHCl_3$)

5.2.3 Synthesis of chiral ligands based on bicyclo[2.2.2]octan -2,5-dione

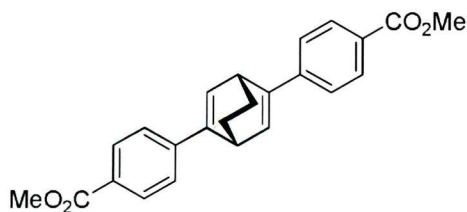
(*R,R*)-(+)-2,5-di(phenyl)bicyclo [2.2.2]octan -2,5-diene (27a)



This compound was prepared according to ref. [101] from (*R,R*)-(-)-**76**. The spectroscopic data is same with that in the literature [101].

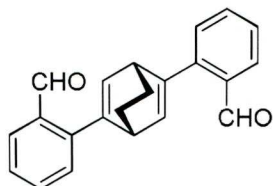
1H NMR δ 7.44 (d, $J = 7.5$ Hz, 4H), 7.33 (t, $J = 7.5$ Hz, 4H), 7.22 (t, $J = 7.5$ Hz), 6.64 (dd, $J = 6.2$ Hz, $J = 1.5$ Hz, 2H), 4.23 (d, $J = 6.2$ Hz, 2H), 1.56 (s, 4H); ^{13}C NMR δ 147.2, 138.6, 129.6, 128.9, 127.2, 125.2, 40.4, 26.2; HRMS EI: $C_{20}H_{19}$, $\{[M+H]^+\}$ Calc.: 259.1481, Found: 259.1483; $[\alpha]_D^{20} = -12.7$ (c 0.36, $CHCl_3$)

(*R,R*)-(+)-2,5-di[4'-(methoxycarbonyl)phenyl]bicyclo[2.2.2]octan-2,5-diene (27c)



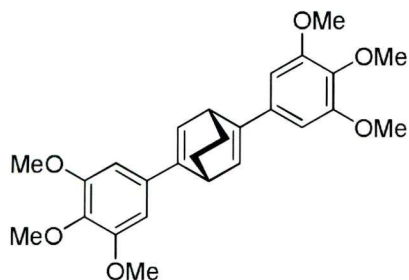
This compound was prepared according to same procedures from (*R,R*)-(-)-**76** described for (*R,R*)-(+)-**27a**.

1H NMR δ 8.00(d, $J = 8.3$ Hz, 4H), 7.49(d, $J = 8.3$ Hz, 4H), 6.79 (dd, $J = 6.4$ Hz, $J = 2.0$ Hz, 2H), 4.29 (d, $J = 6.4$ Hz, 2H), 3.91 (s, 6H), 1.58 (s, 4H); ^{13}C NMR δ 167.4, 146.4, 142.7, 132.1, 130.3, 128.7, 124.9, 52.5, 40.3, 25.9; HRMS ESI+: $C_{24}H_{22}O_4Na^+$ $\{[M+Na]^+\}$, Calc.: 397.1416, Found: 397.1418; $[\alpha]_D^{20} = +22.5$ (c 0.28, $CHCl_3$)

(*R,R*)-(+)-2,5-di[2'-(formyl)phenyl]bicyclo[2.2.2]octan-2,5-diene (27d)

This compound was prepared according to same procedures from (*R,R*)-(-)-**76** described for (*R,R*)-(+)-**27a**.

^1H NMR δ 9.98 (s, 2H), 7.86(dd, J = 8.4Hz, J = 1.4Hz, 2H), 7.52(dt, J = 7.5Hz, J = 1.4Hz, 2H), 7.33 (dt, J = 7.5Hz, J = 0.6Hz, 2H), 6.35 (dd, J = 6.2Hz, J = 2Hz, 2H), 4.01 (dd, J = 6.2Hz, J = 2Hz, 2H), 1.62 (s, 4H); ^{13}C NMR δ 192.6, 144.6, 143.8, 136.6, 134.4, 133.9, 128.8, 128.6, 127.8, 44.5, 25.6; HRMS ESI+: $\text{C}_{22}\text{H}_{18}\text{O}_2\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 337.1204, Found: 337.1204; $[\alpha]_{\text{D}}^{20}$ = +41 (c 0.42, CHCl_3)

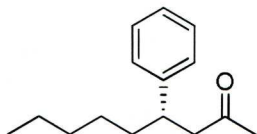
(*R,R*)-(-)-2,5-di{3',4',5'-tri(methoxyl)phenyl}bicyclo[2.2.2]octan-2,5-diene (27e)

This compound was prepared according to same procedures from (*R,R*)-(-)-**76** described for (*R,R*)-(+)-**27a**.

^1H NMR δ 6.65(s, 4H), 6.59 (dd, J = 6.4Hz, J = 2.0Hz, 2H), 4.17 (d, J = 6.0Hz, 2H), 3.90 (s, 12H), 3.84 (s, 6H), 1.58(s, 4H); ^{13}C NMR δ 153.7, 147.4, 137.8, 134.5, 129.2, 102.4, 61.4, 56.6, 40.8, 26.3; HRMS ESI+: $\text{C}_{26}\text{H}_{30}\text{O}_6\text{Na}^+$ $\{[\text{M}+\text{Na}]^+\}$, Calc.: 461.1940, Found: 461.1944; $[\alpha]_{\text{D}}^{20}$ = -16.5 (c 0.35, CHCl_3)

5.2.4 Chiral products obtained by Rh-diene-catalyzed reactions

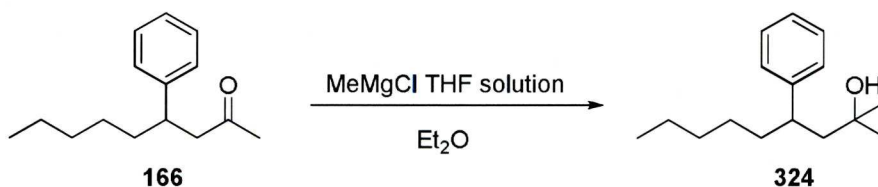
(*S*)-(+)-3-phenylnonan-2-one ((*S*)-**166**) (Table 4.2.2 and entry 4, Table 4.2.3)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 99.9 : 0.1, flow = 1.0 mL/min. Retention times: 20.1 min [(*S*)-enantiomer], 21.9 min [(*R*)-enantiomer]. (*R,R*)-**299a** gave 52% e.e., $[\alpha]_D^{20} = +9.90$ (*c* 0.72, CHCl₃); (*R,R*)-**299f** gave 96% e.e., $[\alpha]_D^{20} = +17.8$ (*c* 0.39, CHCl₃), lit [251] ($[\alpha]_D^{20} = +17.15^\circ$ (*c* 1.30, CHCl₃) 92% e.e.).

¹H NMR δ 7.27-7.29 (m, 2H), 7.15-7.20 (m, 3H), 2.70-3.06 [an ABX system, 3.06-3.14 (m, 1H), 2.71 (app. d, *J* = 2.0Hz, 1H), 2.70 (app. d, *J* = 1.6Hz, 1H)], 2.00 (s, 3H), 1.53-1.53 (m, 2H), 1.09-1.21 (m, 7H), 0.82 (t, *J* = 7.0Hz, 3H); ¹³C NMR: 208.5, 145.0, 128.8, 127.9, 126.7, 51.4, 41.7, 36.8, 32.1, 31.0, 27.4, 22.9, 14.2; HRMS CI: C₁₅H₂₂O₁N₁ {[M+NH₄]⁺}, Calc.: 236.2009, Found: 236.2012;

Due to the poor reproducibility of the resolution of this compound, the remaining entries were resolved by reacting the compound with methylmagnesiumchloride to give the alcohol derivative (**324**) and subjecting to chiral HPLC with chiralcel OD-H column.



Protocols for alcohol **324**:

To a 10ml reaction flask, a diethyl ether solution of ketone **166** (2ml, 5mgs / ml, 46μmol) was added and stirred at room temperature. To this solution, methyl magnesium chloride THF solution (22 μL, 68.8 μmol, 3mol / L) was added and stirred

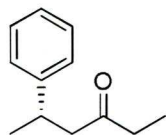
for 5mins. The reaction was quenched by adding 1 ml water to the solution and extracted with diethyl ether (10ml), then dried over anhydrous magnesium sulphate. Filtration followed by evaporation gave the crude product which was purified by preparative TLC (5mgs, 93%).

This compound can be resolved on a chiralcel OD-H column with very good reproducibility. Hexane : IPA = 99.5 : 0.5, 0.5ml / min, Retention times: 41 min [(*R*)-enantiomer], 44 min [(*S*)-enantiomer].

Data for compound **324**

^1H NMR δ 7.19-7.24 (m, 3H), 7.09-7.15 (m, 2H), 2.60-2.70 (m, 1H), 1.90 (dd, $J = 14.2\text{Hz}$, $J = 10.0\text{Hz}$, 1H), 1.75 (dd, $J = 14.2\text{Hz}$, $J = 3.5\text{Hz}$, 1H), 1.43-1.56 (m, 4H), 1.09-1.18 (m, 4H), 1.05 (s, 3H), 1.03 (s, 3H), 0.96 (brs, 1H), 0.75 (t, $J = 6.80\text{Hz}$, 3H); ^{13}C NMR: 145.4, 127.5, 126.8, 125.1, 70.5, 49.0, 41.2, 38.1, 30.8, 29.1, 28.7, 26.1, 21.5, 13.0; HRMS CI: $\text{C}_{15}\text{H}_{22}\text{O}_1\text{N}_1^+ \{[\text{M}+\text{NH}_4]^+\}$, Calc.: 236.2009, Found: 236.2012;

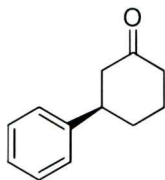
(*S*)-(+)-5-phenylhexan-3-one ((*S*)-300) (entry 5, Table 4.2.3)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 99.5 : 0.5, flow = 0.5 mL/min. Retention times: 19.3 min [(*R*)-enantiomer], 21.5 min [(*S*)-enantiomer]. (*R,R*)-**299a** gave 67% e.e., $[\alpha]_{\text{D}}^{20} = +32.4$ (c 0.68, CHCl_3), (*R,R*)-**299f** gave 95% e.e., $[\alpha]_{\text{D}}^{20} = +42.7$ (c 0.48, CHCl_3); lit [252] ($[\alpha]_{\text{D}}^{20} = -49.58$ ($c = 1.0$ in CHCl_3) for *R*-enantiomer, 95% e.e.).

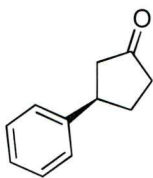
^1H NMR δ 7.16-7.31 (m, 5H), 3.29-3.36 (m, 1H), 2.72 (dd, $J = 16\text{Hz}$, $J = 6.5\text{Hz}$, 1H), 2.62 (dd, $J = 16\text{Hz}$, $J = 7.8\text{Hz}$, 1H), 2.25-2.40 (m, 2H), 1.26 (d, $J = 7.0\text{Hz}$, 3H); 0.98 (t, $J = 7.3\text{Hz}$, 3H); ^{13}C NMR δ 210.9, 146.7, 128.9, 127.2, 126.7, 51.2, 37.1, 35.9, 22.4, 8.0; HRMS CI: $\text{C}_{12}\text{H}_{20}\text{O}_1\text{N}_1^+ \{[\text{M}+\text{NH}_4]^+\}$, Calc.: 194.1539, Found: 194.1536.

(*R*)-(+)-3-phenylcyclohexanone ((*R*)-147) (entry 1, Table 4.2.3)



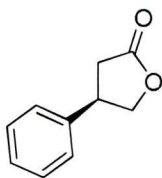
The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 98 : 2, flow = 1.0 mL/min. Retention times: 13.6 min [(*R*)-enantiomer], 14.9 min [(*S*)-enantiomer]. (*R,R*)-**299a** gave 99% e.e., $[\alpha]_{\text{D}}^{20} = +20.2$ (*c* 0.79, CHCl₃), (*R,R*)-**299f** gave 98% e.e., $[\alpha]_{\text{D}}^{20} = +20.2$ (*c* 0.49, CHCl₃); lit [65] $[\alpha]_{\text{D}}^{20} = +20.3$; ¹H NMR δ 7.21-7.36 (m, 5H), 2.97-3.04 (m, 1H), 2.60 (dd, *J* = 14Hz, *J* = 4.5Hz, 1H), 2.54 (d, *J* = 12.5Hz, 1H), 2.34-2.50 (m, 2H), 2.07-2.18 (m, 2H), 1.72-1.91 (m, 2H); ¹³C NMR δ 209.5, 127.2, 125.2, 125.0, 47.4, 43.2, 39.7, 31.2, 24.0; HRMS CI: C₁₂H₁₈O₁N₁⁺ {[M+NH₄]⁺}, Calc.: 192.1383, Found: 192.1385.

(*R*)-(+)-3-phenylcyclopentanone ((*R*)-163) (entry 2, Table 4.2.3)



The e.e. was determined on a Daicel Chiralcel OB-H column with hexane: 2-propanol = 99 : 1, flow = 1.0 mL/min. Retention times: 34.3 min [(*S*)-enantiomer], 37.9 min [(*R*)-enantiomer]. (*R,R*)-**299a** gave 99% e.e., $[\alpha]_{\text{D}}^{20} = +87.6$ (*c* 0.51, CHCl₃), (*R,R*)-**299f** gave 96% e.e., $[\alpha]_{\text{D}}^{20} = +79.2$ (*c* 0.58, CHCl₃); lit [65] ($[\alpha]_{\text{D}}^{25} = +83.9$ (*c* 0.93, CHCl₃); ¹H NMR δ 7.25-7.37 (m, 5H), 3.42 (m, 1H), 2.67 (dd, *J* = 18Hz, *J* = 8Hz, 1H), 2.26-2.61 (m, 4H), 1.94-2.05 (m, 1H), ¹³C NMR δ 218.8, 143.4, 129.1, 127.1, 46.2, 42.6, 39.3, 31.6; HRMS CI: C₁₁H₁₆O₁N₁⁺ {[M+NH₄]⁺}, Calc.: 178.1226, Found: 178.1227;

(*R*)-(-)-3-phenylbutyrolactone ((*R*)-164) (entry 3, Table 4.2.3)



The e.e. was determined on a Daicel Chiralcel AD-H column with hexane: 2-propanol = 98 : 2, flow = 1.0 mL/min. Retention times: 25.6 min [(*S*)-enantiomer], 28 min [(*R*)-enantiomer]; $[\alpha]_{\text{D}}^{20} = -45.4$ (*c* 0.39, CHCl₃) for (*R,R*)-**299a**, $[\alpha]_{\text{D}}^{20} = -43.5$ (*c* 0.44, CHCl₃) for (*R,R*)-**299f**; lit [250] ($[\alpha]_{\text{D}}^{20} = +38.4$ (*c* 1.0, CHCl₃) for (*S*)-enantiomer with 81% e.e.).

¹H NMR δ 7.23-7.39 (m, 5H), 4.67 (t, *J* = 8Hz, 1H), 4.27 (t, *J* = 8Hz, 1H), 3.80 (m, 1H), 2.93 (dd, *J* = 18Hz, *J* = 9.0, 1H), 2.68 (dd, *J* = 18Hz, *J* = 9.0Hz, 1H); ¹³C NMR δ 139.8, 129.6, 128.1, 127.1, 74.4, 41.5, 36.1; HRMS CI: C₁₀H₁₄O₂N⁺ {[M+NH₄]⁺}, Calc.: 180.1019, Found: 180.1018.

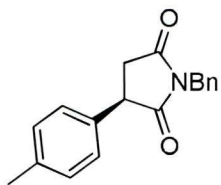
(*R*)-(-)-3-phenyl-*N*-benzylmaleimide ((*R*)-174a) (entry 1, Table 4.2.4)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 23.0 min [(*S*)-enantiomer], 29.3 min [(*R*)-enantiomer], 95% e.e., $[\alpha]_{\text{D}}^{20} = -37.6$ (*c* 0.31, CHCl₃); Lit [107] ($[\alpha]_{\text{D}}^{20} = -33.7$ (*c* 1.20, CHCl₃), 69% e.e.).

¹H NMR δ 7.27-7.41 (m, 7H), 7.15 (d, *J* = 7.0Hz, 2H), 4.75 (d, *J* = 14Hz, 1H), 4.69 (d, *J* = 14Hz, 1H), 4.01 (dd, *J* = 9.5Hz, *J* = 5.0Hz, 1H), 3.20 (dd, *J* = 18.5Hz, *J* = 9.5Hz, 1H), 2.82 (dd, *J* = 18.5, *J* = 5.0Hz, 1H); ¹³C NMR δ 177.8, 176.2, 137.6, 136.2, 129.6, 129.2, 129.1, 128.4, 128.4, 127.8, 46.3, 43.1, 37.6; HRMS: C₁₇H₁₅N₁O₂Na⁺ {[M+Na]⁺}, Calc.: 288.1000, Found: 288.1002.

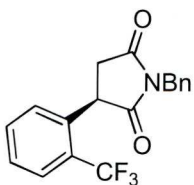
(*R*)-(-)-3-(4-methylphenyl)-*N*-benzylmaleimide ((*R*)-174b) (entry 2, Table 4.2.4)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 22.3 min [(*S*)-enantiomer], 25.3 min [(*R*)-enantiomer], 96% e.e. Absolute configuration was assigned by analogy with (*R*)-**174a**. $[\alpha]_{\text{D}}^{20} = -53.6$ (*c* 0.38, CHCl_3).

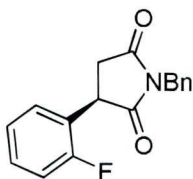
^1H NMR δ 7.25-7.41 (m, 5H), 7.14 (d, $J = 8\text{Hz}$, 2H), 7.03 (d, $J = 8\text{Hz}$, 2H), 4.73 (d, $J = 14\text{Hz}$, 1H), 4.68 (d, $J = 14\text{Hz}$, 1H), 3.96 (m, 1H), 3.17 (dd, $J = 18.5\text{Hz}$, $J = 9.5\text{Hz}$, 1H), 2.79 (dd, $J = 18.5\text{Hz}$, $J = 5.0\text{Hz}$, 1H); ^{13}C NMR δ 178.0, 176.3, 138.1, 136.2, 134.5, 130.2, 129.2, 129.1, 128.4, 127.6, 45.9, 43.1, 37.6, 21.5; HRMS: $\text{C}_{18}\text{H}_{17}\text{N}_1\text{O}_2\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 302.1157, Found: 302.1150.

(*R*)-(+)-3-(2-trifluoromethylphenyl)-*N*-benzylmaleimide ((*R*)-174c**) (entry 3, Table 4.2.4)**



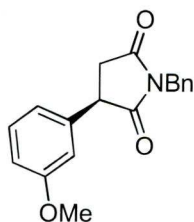
The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 13.6 min [(*S*)-enantiomer], 15.4 min [(*R*)-enantiomer], 99% e.e. Absolute configuration was assigned by analogy with (*R*)-**174a**. $[\alpha]_{\text{D}}^{20} = +59.2$ (*c* 0.41, CHCl_3).

^1H NMR δ 7.69 (d, $J = 7.8\text{Hz}$, 1H), 7.28-7.51 (m, 7H), 7.00 (d, $J = 7.7\text{Hz}$), 4.79 (d, $J = 14\text{Hz}$, 1H), 4.75 (d, $J = 14\text{Hz}$, 1H), 4.44 (dd, $J = 10\text{Hz}$, $J = 5\text{Hz}$, 1H), 3.26 (dd, $J = 18\text{Hz}$, $J = 10\text{Hz}$, 1H), 2.62 (dd, $J = 18\text{Hz}$, $J = 5\text{Hz}$, 1H); ^{13}C NMR: δ : 177.4, 175.6, 136.1, 133.4, 129.4, 129.2, 128.6, 128.4, 128.3, 126.8, 43.3, 42.9, 39.2; HRMS: $\text{C}_{18}\text{H}_{14}\text{N}_2\text{O}_3\text{F}_3\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 358.0874, Found: 358.0877;

(R)-(-)-3-(2-fluorophenyl)-N-benylmaleimide ((R)-174d) (entry 4, Table 4.2.4)

The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 21.1 min [(*S*)-enantiomer], 33.5 min [(*R*)-enantiomer], 96% e.e. Absolute configuration was assigned by analogy with (*R*)-**174a**. $[\alpha]_D^{20} = -6.64$ (*c* 0.76, CHCl₃).

¹H NMR δ 7.27-7.43(m, 6H), 7.04-7.17(m, 3H), 4.78(d, *J* = 14Hz, 1H), 4.72(d, *J* = 14Hz, 1H), 4.10 (dd, *J* = 10Hz, *J* = 5.5Hz, 1H), 3.19 (dd, *J* = 18Hz, *J* = 10Hz, 1H), 2.76 (dd, *J* = 8Hz, *J* = 5.5Hz, 1H); ¹³C NMR δ 177.2, 175.8, 161.1 (d, *J* = 580Hz), 136.0, 130.5 (d, *J* = 15.6Hz), 130.3 (d, *J* = 33Hz), 129.1 (d, *J* = 42Hz), 128.4, 125.1, 125.1, 125.0 (d, *J* = 54Hz); (HRMS: C₁₇H₁₄N₁O₂F₁Na⁺ {[M+Na]⁺}, Calc.: 306.0906, Found: 306.0907;

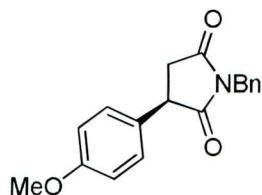
(R)-(-)-3-(3-methoxyphenyl)-N-benylmaleimide ((R)-174e) (entry 5, Table 4.2.4)

The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 36.0 min [(*S*)-enantiomer], 48.1 min [(*R*)-enantiomer], 96% e.e. Absolute configuration was assigned by analogy with (*R*)-**174a**. $[\alpha]_D^{20} = -44.1$ (*c* 0.55, CHCl₃).

¹H NMR δ 7.22-7.40 (m, 6H), 6.81 (dd, *J* = 8Hz, *J* = 2.5Hz, 1H), 6.72 (d, *J* = 8.0Hz, 1H), 6.66 (d, *J* = 1.8Hz, 1H), 4.74 (d, *J* = 14Hz, 1H), 4.68 (d, *J* = 14Hz, 1H), 3.73 (s, 3H), 3.18 (dd, *J* = 18.5Hz, *J* = 9.5Hz, 1H), 2.79 (dd, *J* = 18.5Hz, *J* = 9.5Hz, 1H); ¹³C

NMR 177.7, 176.2, 160.5, 139.1, 136.2, 130.6, 129.2, 129.1, 128.4, 119.9, 113.8, 113.5, 55.6, 46.3, 43.1, 37.6; HRMS: $C_{18}H_{17}N_1O_3Na^+$ $\{[M+Na]^+\}$, Calc.: 318.1106, Found: 318.1098.

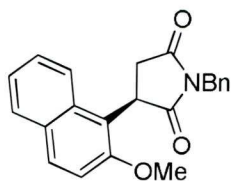
(*R*)-(+)-3-(4-methoxyphenyl)-*N*-benzylmaleimide ((*R*)-174f) (entry 6, Table 4.2.4)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane : 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 36.6 min [*(R)*-enantiomer], 43.5 min [*(S)*-enantiomer], 99% e.e., $[\alpha]_D^{20} = -59.8$ (*c* 0.42, $CHCl_3$), lit [79] $[\alpha]_D^{20} = +57.6$ (*c* 0.77, $CHCl_3$) for *S*-enantiomer;

1H NMR δ 7.37 (d, *J* = 6Hz, 2H), 7.29-7.34 (m, 3H), 7.07 (d, *J* = 8.6Hz, 2H), 6.86 (d, *J* = 8.6Hz, 2H), 4.74 (d, *J* = 14Hz, 1H), 4.75 (d, *J* = 14Hz, 1H), 3.96 (dd, *J* = 9.5Hz, *J* = 5.0Hz, 1H), 3.78 (s, 3H), 3.17 (dd, *J* = 18.5Hz, *J* = 9.5Hz, 1H), 2.78 (dd, *J* = 18.5Hz, *J* = 5.0Hz, 1H); ^{13}C NMR δ 178.1, 176.3, 159.6, 136.2, 129.5, 129.2, 129.1, 128.8, 128.4, 115.0, 55.7, 45.5, 43.1, 37.6; HRMS: $C_{18}H_{17}N_1O_3Na^+$ $\{[M+Na]^+\}$, Calc.: 318.1106, Found: 318.1095;

(*R*)-(-)-3-(2-methoxynaphthyl-1-yl)-*N*-benzylmaleimide ((*R*)-174g) (entry 7, Table 4.2.4)

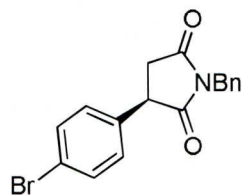


The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 70 : 30, flow = 1.0 mL/min. Retention times: 25.5 min [*(R)*-enantiomer], 51.5 min [*(S)*-enantiomer], 100% e.e. Absolute configuration was assigned by analogy with

(*R*)-**174a**. $[\alpha]_D^{20} = -10.0$ (*c* 0.39, CHCl₃).

¹H NMR δ 7.88 (d, *J* = 4.6Hz, 1H), 7.80 (d, *J* = 9Hz, 2H), 7.49-7.77 (m, 3H), 7.24-7.38 (m, 4H), 7.16 (d, *J* = 9Hz, 1H), 4.81 (d, *J* = 13.5Hz, 1H), 4.75 (d, *J* = 13.5Hz, 1H), 4.65 (dd, *J* = 9.5Hz, *J* = 5.6Hz, 1H), 3.31 (s, 3H), 3.16 (dd, *J* = 18Hz, *J* = 9.5Hz, 1H), 2.72 (dd, *J* = 18Hz, *J* = 5.6Hz, 1H); ¹³C NMR δ 179.3, 176.9, 154.8, 136.8, 133.4, 130.3, 130.0, 129.6, 129.3, 129.0, 128.3, 127.7, 124.1, 122.0, 119.2, 113.4, 55.9, 43.1, 38.7, 36.9; HRMS: C₂₂H₁₉N₁O₃Na {[M+Na]⁺}, Calc.: 368.1263, Found: 368.1260.

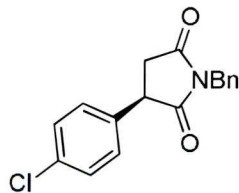
(*R*)-(-)-3-(4-bromophenyl)-*N*-benzylmaleimide ((*R*)-174h) (entry 8, Table 4.2.4)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 90 : 10, flow = 1.0 mL/min. Retention times: 39.2 min [(*S*)-enantiomer], 42.7 min [(*R*)-enantiomer], 91% e.e. Absolute configuration was assigned by analogy with (*R*)-**174a**. $[\alpha]_D^{20} = -38.4$ (*c* 0.41, CHCl₃).

¹H NMR δ 7.46 (d, *J* = 8Hz, 2H), 7.28-7.40 (m, 5H), 7.03 (d, *J* = 8Hz, 2H), 4.73 (d, *J* = 14Hz, 1H), 4.68 (d, *J* = 14Hz, 1H), 3.97 (dd, *J* = 9.5Hz, *J* = 5.0Hz, 1H), 3.19 (dd, *J* = 18.5, *J* = 9.5, 1H), 2.76 (dd, *J* = 18.5, 5.0Hz, 1H); ¹³C NMR: 177.3, 175.8, 136.4, 136.0, 132.7, 129.5, 129.3, 129.2, 128.5, 122.4, 45.7, 43.2, 37.3; HRMS ESI+: C₁₇H₁₄N₁O₂ Br₁Na⁺ {[M+Na]⁺}, Calc.: 366.0106, Found: 366.0089.

(*R*)-(-)-3-(4-chlorophenyl)-*N*-benzylmaleimide ((*R*)-174i) (entry 9, Table 4.2.4)

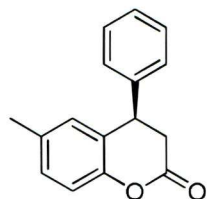


The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol

= 90 : 10, flow = 1.0 mL/min. Retention times: 34.7 min [(*S*)-enantiomer], 37.7 min [(*R*)-enantiomer], 92% e.e. Absolute configuration was assigned by analogy with (*R*)-**174a**. $[\alpha]_{\text{D}}^{20} = -42.8$ (*c* 0.31, CHCl₃).

¹H NMR δ 7.30-7.40 (m, 7H), 7.09 (d, *J* = 8Hz, 2H), 4.74 (d, *J* = 14, 1H), 4.68 (d, *J* = 14, 1H), 3.99 (dd, *J* = 9.5, *J* = 5.0, 1H), 3.20 (dd, *J* = 18.5, *J* = 9.5, 1H), 2.77 (dd, *J* = 18.5, *J* = 5.0); ¹³C NMR δ 177.4, 175.8, 136.0, 135.9, 134.4, 129.8, 129.3, 129.2, 128.6, 45.6, 43.2, 37.3; HRMS ESI+: C₁₇H₁₄N₁O₂Cl₁Na⁺ {[M+Na]⁺}, Calc.: 322.0611, Found: 322.0601.

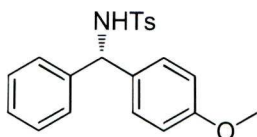
(*R*)-(-)-3-phenyl-6-methyl-dihydrocoumarin ((*R*)-303) (Table 4.2.4)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 98 : 2, flow = 1.0 mL/min. Retention times: 15.5 min [(*S*)-enantiomer], 18.6 min [(*R*)-enantiomer], (*R,R*)-**299g** (table 4.2.5, entry 2): 98% e.e. $[\alpha]_{\text{D}}^{20} = -2.24$ (*c* 0.35, CHCl₃), (*R,R*)-**29** (table 4.2.5, entry 4): 98% e.e. $[\alpha]_{\text{D}}^{20} = -2.20$ (*c* 0.33, CHCl₃), (*R,R*)-**299a** (table 4.2.5, entry 6): $[\alpha]_{\text{D}}^{20} = -2.25$ (*c* 0.32, CHCl₃), (*R,R*)-**299e** (table 4.2.5, entry 8): 98% e.e. $[\alpha]_{\text{D}}^{20} = -2.33$ (*c* 0.68, CHCl₃). The absolute configuration was compared with lit [199] ($[\alpha]_{\text{D}}^{20} = -6.0$ (*c* 1.0, CHCl₃), 99% e.e.).

¹H NMR δ 7.35 (t, *J* = 7.0Hz, 2H), 7.30 (d, *J* = 7.0Hz, 1H), 7.15 (d, *J* = 7.0Hz, 2H), 7.09 (d, *J* = 8.0Hz, 1H), 7.02 (d, *J* = 8.0Hz, 1H), 6.78 (s, 1H), 4.30 (t, *J* = 6.8Hz, 1H), 3.06 (d of AB system, *J* = 15.8Hz, *J* = 6.1Hz, 1H), 3.00 (d of AB system, *J* = 15.8Hz, *J* = 7.4Hz, 1H), 2.26 (s, 3H); ¹³C NMR δ 168.3, 150.1, 140.9, 134.8, 129.7, 129.5, 129.1, 128.0, 127.9, 125.7, 117.3, 41.2, 37.6, 21.2; HRMS ESI+: C₁₆H₁₄O₂Na⁺ {[M+Na]⁺}, Calc.: 261.0891, Found: 261.0895;

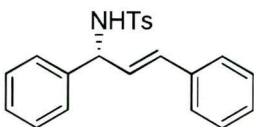
(*S*)-(+)-1-phenyl-1-(4-methoxyphenyl)-*N*-tosyl-methylamine ((*S*)-179ag, Scheme 4.2.3)



The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 70 : 30, flow = 0.7 mL/min. Retention times: 11.1 min [(*R*)-enantiomer], 17.5 min [(*S*)-enantiomer]. (*R,R*)-**299a**: 35% e.e. $[\alpha]_{\text{D}}^{20} = +6.62$ (*c* 0.31, CHCl_3), (*R,R*)-**299f**: 94% e.e. $[\alpha]_{\text{D}}^{20} = +17.80$ (*c* 0.54, CHCl_3),

^1H NMR δ 7.48 (d, $J = 8.2\text{Hz}$, 2H), 7.10-7.14 (m, 3H), 7.06 (d, $J = 8.2\text{Hz}$, 2H), 7.02-7.05 (m, 2H), 6.92 (d, $J = 8.7\text{Hz}$, 2H), 6.65 (d, $J = 8.7\text{Hz}$, 2H), 5.44 (d, $J = 6.9\text{Hz}$, 1H), 5.03 (d, $J = 6.9\text{Hz}$, 1H); 3.68 (s, 3H), 2.30 (s, 3H); ^{13}C NMR δ 159.9, 142.1, 139.7, 136.4, 131.7, 128.3, 127.58, 127.47, 127.45, 126.24, 126.19, 112.9, 59.8, 54.2, 20.5; HRMS: $\text{C}_{21}\text{H}_{21}\text{N}_1\text{O}_3\text{S}_1\text{Na}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 390.1140, Found: 390.1144

(*R*)-(E)-(+)-*N*-(1,3-diphenylpropen-2-yl)-4-methylbenzenesulfonamide ((*S*)-316aa, entry 12, Table 4.2.6)



Reaction procedure for (*S*)-**316aa**:

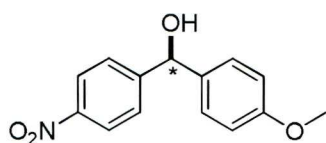
To a Schlenk reaction tube, $[\text{Rh}(\text{C}_2\text{H}_4)\text{Cl}]_2$ (1.8mg, 9.0 μmol), chiral diene ligand (3.74 mg, 10.0 μmol) and 0.2ml anhydrous toluene were added and stirred at 50°C for 10mins. The resulting solution was diluted with toluene (0.8ml) followed addition of *N*-tosylimine (75mg, 0.3mmol), potassium stryrenyl trifluoroborate (120mg, 0.6mmol) and then triethylborane hexane solution (0.3ml, 0.3mmol, 1.0 M). The reaction mixture was stirred at 50°C for 6hrs. 10% HCl aqueous solution (1ml) was added to the reaction mixture and stirred for 20min. The mixture was diluted by diethyl ether (10ml) and water (10ml) and then subjected to a separating funnel to extract. The mixture was extracted with EtOAc (3 \times 10 mL), extracts were combined and washed with water, 1N NaOH, water and brine in turn then dried over Na_2SO_4 . After filtration and evaporation the crude product was purified by silica column

chromatography (Hexane:EtOAc; 5:1) to give pure product **(S)-316aa** (81% yield, 99% e.e.)

The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 80 : 20, flow = 0.5 mL/min. Retention times: 22 min [(*S*)-enantiomer], 27 min [(*R*)-enantiomer]. (*R,R*)-**27d**: 81% yield, 99% e.e., $[\alpha]_{\text{D}}^{20} = +34.0$, (*c* 1.0, CHCl₃), The absolute configuration was consistent with lit [253] ($[\alpha]_{\text{D}}^{20} = +25.6$ (*c* 0.8, CHCl₃), 75.6% e.e.);

¹H NMR δ 7.65–7.67 (m, 2H), 7.13–7.28 (m, 12H), 6.35 (d, *J* = 15.6 Hz, 1H), 6.07 (dd, *J* = 6.8, *J* = 15.6 Hz, 1H), 5.11 (t, *J* = 7.2 Hz, 1H), 4.99 (d, *J* = 7.2 Hz, 1H), 2.32 (s, 3H), ¹³C NMR δ 143.5, 139.8, 137.8, 136.2, 132.4, 129.6, 128.9, 128.6, 128.3, 128.1, 127.5, 127.2, 126.7, 59.9, 21.6.

(4-methoxyphenyl)(4-nitrophenyl)methanol (184ag, entry 1, Table 4.2.7)



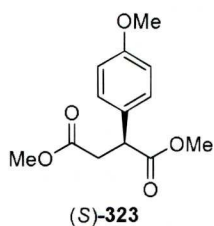
The e.e. was determined on a Daicel Chiralcel OD-H column with hexane: 2-propanol = 70 : 30, flow = 0.7mL/min. Retention times, 26.0 min, 39 min (absolute configuration was not assigned).

¹H NMR δ 8.16 (d, *J* = 8.5 Hz, 2H), 7.55 (d, *J* = 8.5 Hz, 2H), 7.23 (d, *J* = 8.5 Hz, 2H), 6.87 (d, *J* = 8.5 Hz, 2H), 5.86 (s, 1H), 3.78 (s, 3H), 2.48 (brs, 1H); ¹³C NMR δ 2159.6, 151.1, 147.1, 135.0, 128.1, 127.0, 123.6, 114.3, 75.1, 55.3; HRMS ESI+: C₁₄H₁₃NO₄Na⁺ {[M+Na]⁺}, Calc.: 282.0742, Found: 282.0738.

(S)-(-)-dimethyl(4-methoxyphenyl)succinate

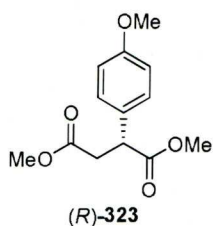
and

(R)-(+)-dimethyl(4-methoxyphenyl)succinate (322)



From dimethyl fumarate and
catalyzed by (R,R)-299f

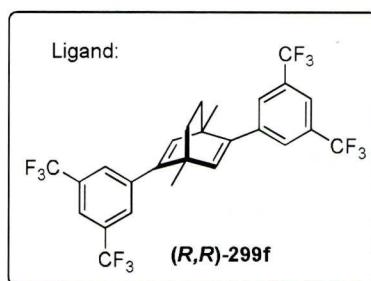
$$[\alpha]_d^{20} = -97^\circ (c\ 1.15, \text{CHCl}_3), 80\% \text{ ee}$$



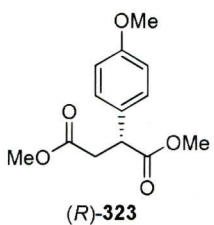
From dimethyl maleate and
catalyzed by (R,R)-299f

$$[\alpha]_d^{20} = +88.6^\circ (c\ 1.10, \text{CHCl}_3), 70\% \text{ ee}$$

(Products in **Scheme 4.2.4**, Chapter 4)

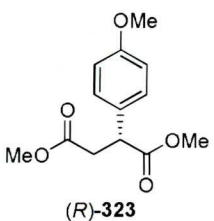


Gave opposite configurations



From dimethyl fumarate and
catalyzed by (S,S)-299a

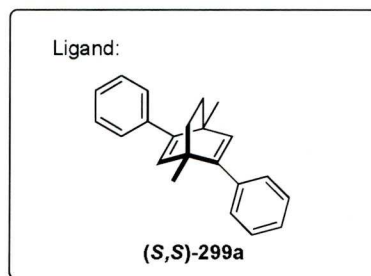
$$[\alpha]_d^{20} = +102^\circ (c\ 0.84, \text{CHCl}_3), 88\% \text{ ee}$$



From dimethyl maleate and
catalyzed by (S,S)-299a

$$[\alpha]_d^{20} = +29^\circ (c\ 1.10, \text{CHCl}_3), 27\% \text{ ee}$$

(Products in **Scheme 4.2.5**, Chapter 4)

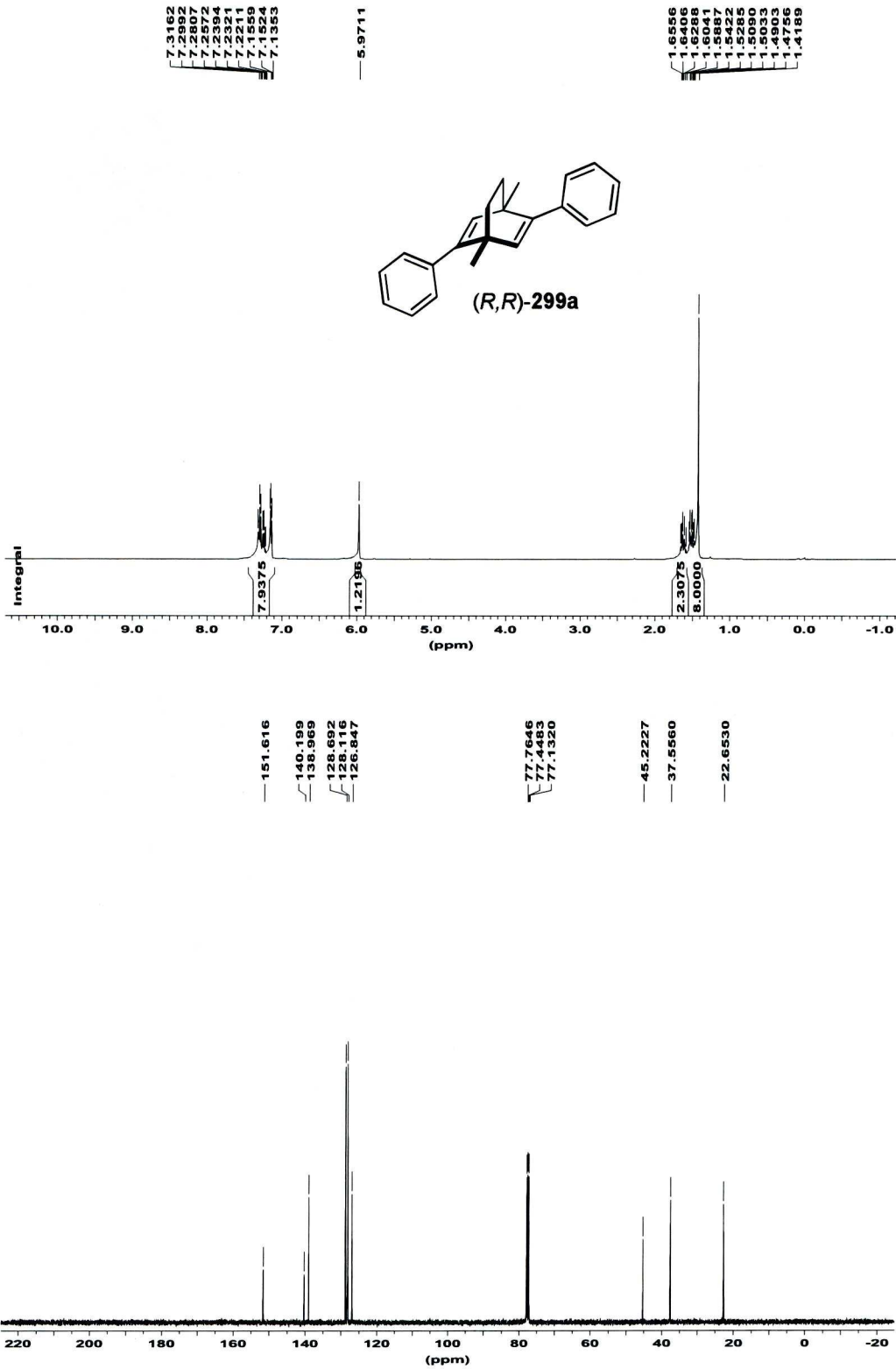


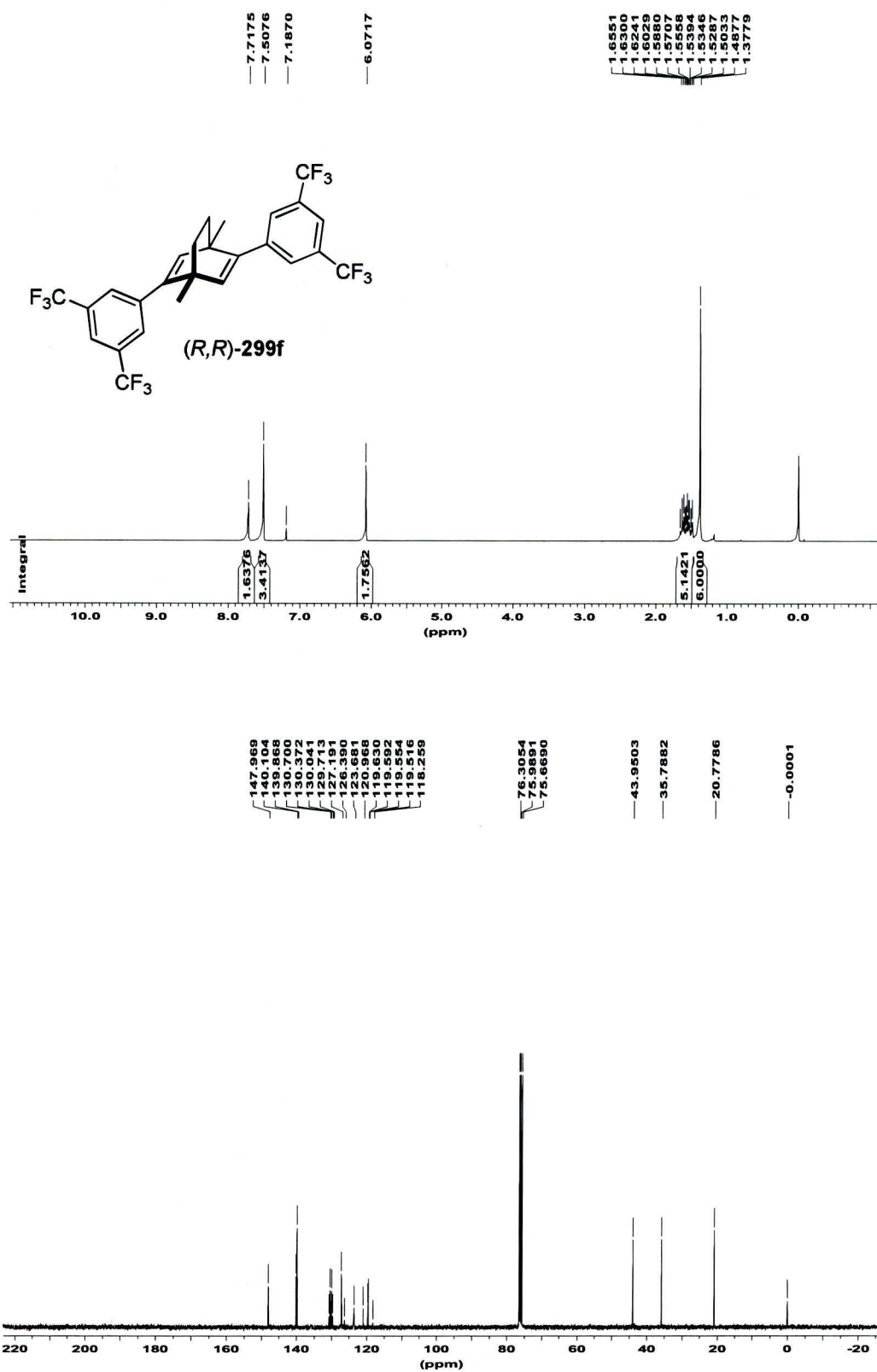
Gave same configurations

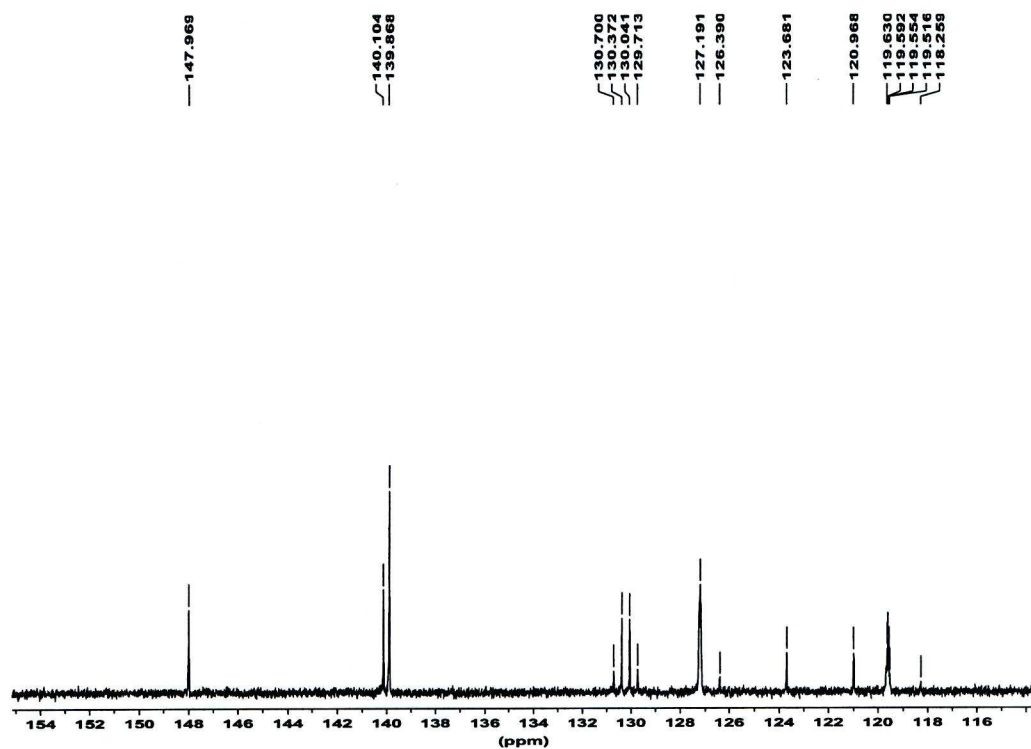
The e.e. was determined on a Daicel Chiralcel OJ-H column with hexane: 2-propanol = 98 : 2, flow = 1.0 mL/min. Retention times: 29.6 min [(S)-enantiomer], 33.7 min [(R)-enantiomer].

^1H NMR : 7.12 (d, $J = 9$ Hz, 2H), 6.78 (d, $J = 9$ Hz, 2H), 3.97 (dd, $J = 10$ Hz, $J = 5.6$ Hz, 1H), 3.72 (s, 3H), 3.60 (s, 3H), 3.59 (s, 3H), 3.10 (dd, $J = 17$ Hz, $J = 10$ Hz, 1H), 2.58 (dd, $J = 17$ Hz, $J = 5.6$ Hz, 1H); ^{13}C NMR : 172.6, 171.0, 158.0, 128.6, 127.7, 113.2, 54.2, 51.3, 50.8, 45.2, 36.7; HRMS ESI+: $\text{C}_{13}\text{H}_{16}\text{O}_5\text{ClNa}^+ \{[\text{M}+\text{Na}]^+\}$, Calc.: 275.0895, Found: 275.0889.

5.3 NMR spectrum (sample)







Chapter 6 References

References

1. Zeise, W. C., *Pogg. Ann. Phys.*, **1827**, 9, 632-633.
2. Cotton, F. A.; Wilkinson, G. *Advanced Inorganic Chemistry*. 1st Edition **1962**, John Wiley & Sons, Inc.
3. Black, M.; Mais, R. H. B.; Owston, P. G. *Acta. Cryst.* **1969**, B25, 1753-1759.
4. Kealy, T. J.; Pauson, P. L. *Nature* **1951**, 168, 1039-1040.
5. Wilkinson, G.; Rosenblum, M.; Whiting, M. C.; Woodward, R. B. *J. Am. Chem. Soc.* **1952**, 74, 2125-2126.
6. Dunitz, J.; Orgel, L.; Rich, A.; *Acta Cryst.* **1956**, 9, 373-375.
7. Richard, C.; *Inorg. Chem.* **1962**, 1, 722-723.
8. Chatt, J.; Searle, M. L. *Inorganic Syntheses*. **1957** McGraw-Hill Book Co., Inc., New York., 210-215.
9. Fischer, E. O.; Jira, R. *Zeitschrift fuer Naturforschung* **1953**, 1-2.
10. Wilkinson, G.; Pauson, P. L.; Cotton, A. F.; *J. Am. Chem. Soc.* **1954**, 76, 1970-1974.
11. Pettit, R. *J. Am. Chem. Soc.* **1959**, 81, 1266.
12. Chatt, J.; Venanzi, L. M. *J. Chem. Soc.* **1957**, 4735.
13. Winkhaus, G.; Singer, H.; *J. Organomet. Chem.* **1967**, 7, 487.
14. Ukai, R.; Kawazura, H.; Ishii, Y.; Bonnet, J. J.; Ibers, J. A. *J. Organomet. Chem.* **1974**, 65, 253-266.
15. Ishii, Y.; Hasegawa, S.; Kimura, S.; Itoh, K. *J. Organomet. Chem.* **1974**, 73, 411-418.
16. Karstedt, B.D. **1973**, U.S. Patent 3775452.
17. Noyori, R. *Asymmetric Catalysis in Organic Synthesis*. **1994**, John Wiley & Sons Inc.
18. Defieber, C.; Grutzmacher, H.; Carreira, E. M. *Angew. Chem. Int. Ed.* **2008**, 47, 4482-4502.
19. Noyori, R.; Hashiguchi, S. *Acc. Chem. Res.* **1997**, 30, 97-102.
20. Noroyi, R.; Ymakawa, M.; Hashiguchi, S. *J. Org. Chem.* **2001**, 66, 7931-7944.
21. Tsuji, J. *Transition Metal Reagents and Catalysts: Innovations in Organic Synthesis*, **2002**, John Wiley & Sons, Ltd.
22. Tsuji, J. *Palladium Reagents and Catalysts: New Perspectives for the 21st Century*, **2004**, John Wiley & Sons, Ltd.
23. Hitchcock, P. B.; Lappert, M. F.; Warhurst, N. J. W.; *Angew. Chem. Int. Ed.* **1991**, 30, 438-440.
24. Walsh, A.D. *Nature* **1947**, 159, 712-713.
25. Dewar, M. J. S.; Longuet-Higgins, H. C. *Proc. Royal Acad. Sci. Ser. A* **1952**, 214, 482-493.
26. Mann, B. E.; Taylor, B. E. *¹³C NMR Data for Organometallic Compounds*. **1981**, Academic Press, London.
27. Cramer, R. *J. Am. Chem. Soc.* **1967**, 89, 4621-4626.
28. Volger, H. C.; Gaasbeek, M. M.; Hogeveen, H.; Vrieze, K. *Inorg. Chim. Acta.* **1969**, 3, 145-150.

29. Barker, T. J.; Jarvo, E. R. *Org. Lett.* **2009**, 11, 1047-1049.
30. Richard, C. J.; Locke, A. J. *Tetrahedron: Asymmetry*, **1998**, 9, 2377-2407.
31. Dai, L.-X.; Tu, T.; You, S.-L.; Deng, W.-P.; Hou, X.-L. *Acc. Chem. Res.* **2003**, 36, 659-667.
32. Buergi, J. J.; Mariz, R.; Gatti, M.; Drinkel, E.; Luan, X.; Blumentritt, S.; Linden, A.; Dorta, R. *Angew. Chem. Int. Ed.* **2009**, 48, 2768-2771.
33. Mariz, R.; Luan, X.; Gatti, M.; Linden, A.; Dorta, R. *J. Am. Chem. Soc.* **2008**, 130, 2172-2173.
34. Chen, J.; Chen, J.-M.; Lang, F.; Zhang, X.-Y.; Cun, L.-F.; Zhu, J.; Deng, J.-G.; Liao, J. *J. Am. Chem. Soc.* **2010**, 132, 4552-4553.
35. Takahashi, A.; Aso, M.; Tanaka, M.; Suemune, H. *Tetrahedron* **2000**, 56, 1999-2006.
36. Watanabe, A.; Aso, M.; Suemune, H. *Org. Biomol. Chem.* **2003**, 1, 1726-1729.
37. Shintani, R.; Hayashi, T. *Aldrichim. Acta* **2009**, 42, 31-38.
38. De Renzi, A.; Panunzi, A.; Paolillo, L.; Vitagliano, A. *J. Organomet. Chem.* **1977**, 124, 221-228.
39. Albano, V. G.; Monari, M.; Panunzi, A.; Roviello, G.; Ruffo, F. *J. Organomet. Chem.* **2003**, 679, 93-100.
40. Hayashi, T.; Ueyama, K.; Tokunaga, N.; Yoshida, K. *J. Am. Chem. Soc.* **2003**, 125, 11508-11509.
41. Fischer, C.; Defieber, C.; Suzuki, T.; Carreira, E. M. *J. Am. Chem. Soc.* **2004**, 126, 1628-1629.
42. Uozumi, Y.; Lee, S.-Y.; Hayashi, T. *Tetrahedron Lett.* **1992**, 33, 7185-7188.
43. Smith, B. T.; Wendt, J. A.; Aube, J. *Org. Lett.* **2002**, 4, 2577-2579.
44. Berthon-Gelloz, G.; Hayashi, T. *J. Org. Chem.* **2006**, 71, 8957-8960.
45. Brown, M.K.; Corey, E. J. *Org. Lett.* **2010**, 12, 172-175.
46. Mukaiyama, T.; Matsuo, J.-I.; Kitagawa, H. *Chem. Lett.* **2000**, 11, 1250-1252.
47. Paquin, J.-F.; Stephenson, C. R. J.; Defieber, C.; Carreira, E. M. *Org. Lett.* **2005**, 7, 3821-3824.
48. Paquin, J.-F.; Defieber, C.; Stephenson, C. R. J.; Carreira, E. M. *J. Am. Chem. Soc.* **2005**, 127, 10850-10851.
49. Okamoto, K.; Hayashi, T.; Rawal, V. H. *Org. Lett.* **2008**, 10, 4387-4389.
50. Okamoto, K.; Hayashi, T.; Rawal, V. H. *Chem. Commun.* **2009**, 45, 4815-4817.
51. Nishimura, T.; Nagaosa, M.; Hayashi, T. *Chem. Lett.* **2008**, 37, 860-861.
52. Hu, X.; Zhuang, M.; Cao, Z.; Du, H. *Org. Lett.* **2009**, 11, 4744-4747.
53. Rao, A.V.R.; Mysorekar, S. V.; Gurjar, M. K.; Yadav, J. S. *Tetrahedron Lett.* **1987**, 28, 2183-2186.
54. Giese, B.; Muller, S. N.; Wyss, C.; Steiner, H. *Tetrahedron: Asymmetry* **1996**, 7, 1261-1262.
55. Li, W.; Zhang, Z.; Xiao, D.; Zhang, X. *Tetrahedron Lett.* **1999**, 40, 6701-6704.
56. Chen, Y.; Li, X.; Tong, S.-K.; Choi, M. C. K.; Chan, A. S. C. *Tetrahedron Lett.* **1999**, 40, 957-960.
57. Aravind, A.; Mohanty, S. K.; Pratap, T. V.; Baskaran, S. *Tetrahedron Lett.*

- 2005**, 46, 2965-2968.
58. Schmidt, B.; Nave, S. *Adv. Synth. Catal.* **2007**, 349, 215-230.
59. Tokunaga, N.; Otomaru, Y.; Okamoto, K.; Ueyama, K.; Shintani, R.; Hayashi, T. *J. Am. Chem. Soc.* **2004**, 126, 13584-13585.
60. Kim, S.; Bishop, R.; Craig, D. C.; Dance, I. G.; Scudder, M. L. *J. Org. Chem.* **2002**, 67, 3221-3230.
61. Schaefer, J. P.; Honig, L. M. *J. Org. Chem.* **1968**, 33, 2655-2659.
62. Schaefer, J. P.; Lark, J. C.; Flegal, C. A.; Honig, L. M. *J. Org. Chem.* **1967**, 32, 1372-1378.
63. Quast, H.; Witzel, M. *Liebigs Ann. Chem.* **1993**, 699-700.
64. Zalikowski, J. A.; Gilbert, K. E.; Borden, W. T. *J. Org. Chem.* **1980**, 45, 346-347.
65. Shintani, R.; Ichikawa, Y.; Takatsu, K.; Chen, F.-X.; Hayashi, T. *J. Org. Chem.* **2009**, 74, 869-873.
66. Nishimura, T.; Yasuhara, Y.; Nagaosa, M.; Hayashi, T. *Tetrahedron: Asymmetry* **2008**, 19, 1778-1783.
67. Nishimura, T.; Kumamoto, H.; Nagaosa, M.; Hayashi, T. *Chem. Commun.* **2009**, 38, 5713-5715.
68. Helbig, S.; Sauer, S.; Cramer, N.; Laschat, S.; Baro, A.; Frey, W. *Adv. Synth. Catal.* **2007**, 349, 2331-2337.
69. Wang, Z.-Q.; Feng, C.-G.; Xu, M.-H.; Lin, G.-Q. *J. Am. Chem. Soc.* **2007**, 129, 5336-5337.
70. Djadchenko, M. A.; Pivnitsky, K. K.; Theil, F.; Schick, H. *J. Chem. Soc. Perkin Trans. 1* **1989**, 11, 2001-2002.
71. Lemke, K.; Ballschuh, S.; Kunath, A.; Theil, F., *Tetrahedron: Asymmetry* **1997**, 8, 2051-2055.
72. Feng, C.-G.; Wang, Z.-Q.; Shao, C.; Xu, M.-H.; Lin, G.-Q. *Org. Lett.* **2008**, 10, 4101-4104.
73. Laeng, F.; Breher, F.; Stein, D.; Gruetzmacher, H. *Organometallics* **2005**, 24, 2997-3007.
74. Kina, A.; Ueyama, K.; Hayashi, T. *Org. Lett.* **2005**, 7, 5889-5892.
75. Grundl, M. A.; Kennedy-Smith, J. J.; Trauner, D. *Organometallics* **2005**, 24, 2831-2833.
76. Pfau, M.; Jabin, I.; Revial, G. *J. Chem. Soc. Perkin Trans. 1* **1993**, 17, 1935-1936.
77. Maire, P.; Deblon, S.; Breher, F.; G., J.; Boehler, C.; Ruegger, H.; Schoenberg, H.; Gruetzmacher, H. *Chem. Eur. J.* **2004**, 10, 4198-4205.
78. Piras, E.; Lang, F.; Ruegger, H.; Stein, D.; Worle, M.; Grutzmacher, H. *Chem. Eur. J.* **2006**, 12, 5849-5858.
79. Shintani, R.; Duan, W.-L.; Nagano, T.; Okada, A.; Hayashi, T. *Angew. Chem. Int. Ed.* **2005**, 44, 4611-4614.
80. Duan, W.-L.; Iwamura, H.; Shintani, R.; Hayashi, T. *J. Am. Chem. Soc.* **2007**, 129, 2130-2138.
81. Zalkow, L. H.; Oehlschlager, A. C. *J. Org. Chem.* **1964**, 29, 1625-1626.

82. Kasak, P.; Arion, V. B.; Widhalm, M. *Tetrahedron: Asymmetry* **2006**, 17, 3084-3090.
83. Maire, P.; Breher, F.; Schoenberg, H.; Gruetzmacher, H. *Organometallics* **2005**, 24, 3207-3218.
84. Hahn, B. T.; Tewes, F.; Froehlich, R.; Glorius, F. *Angew. Chem. Int. Ed.* **2010**, 49, 1143-1146.
85. Blaser, H. U.; Schmidt, E. *Asymmetric Catalysis on Industrial Scale Challenges, Approaches and Solutions*, 1st ed., **2002**, Wiley-VCH GmbH & Co. KGaA, Weinheim.
86. Stinson, S. C. *C & EN*. **2000**, 78, 55-78.
87. Thayer, A. M. *C & EN*. **2007**, 85, 11-19.
88. Huang, Z. W. *Drug Discovery Research: New Frontiers in the Post-Genomic Era*. **2007**, A John-Wiley & Sons, Inc.
89. Hayashi, T.; Yamasaki, K. *Chem. Rev.* **2003**, 103, 2829-2844.
90. Bolm, C.; Hildebrand, J. P.; Muniz, K.; Hermanns, N. *Angew. Chem. Int. Ed.* **2001**, 40, 3284-3308.
91. Fagnou, K.; Lautens, M. *Chem. Rev.* **2003**, 103, 169-196.
92. Hayashi, T. *Pure Appl. Chem.* **2004**, 76, 465-475.
93. Hayashi, T. *Bull. Chem. Soc. Jpn.* **2004**, 77, 13-21.
94. Christoffers, J.; Koripelly, G.; Rosiak, A.; Rossle, M. *Synthesis* **2007**, 39, 1279-1300.
95. Takaya, Y.; Ogasawara, M.; Hayashi, T.; Sakai, M.; Miyaura, N. *J. Am. Chem. Soc.* **1998**, 120, 5579-5560.
96. Hayashi, T.; Takahashi, M.; Takaya, Y.; Ogasawara, M. *J. Am. Chem. Soc.* **2001**, 124, 5052-5058.
97. Itooka, R.; Iguchi, Y.; Miyaura, N. *Chem. Lett.* **2001**, 30, 722-723.
98. Itooka, R.; Iguchi, Y.; Miyaura, N. *J. Org. Chem.* **2003**, 68, 6000-6004.
99. Chen, F. X.; Kina, A.; Hayashi, T. *Org. Lett.* **2006**, 8, 341-344.
100. Kina, A.; Yasuhara, Y.; Nishimura, T.; Iwamura, H.; Hayashi, T. *Chem. Asian J.* **2006**, 1, 707-711.
101. Otomaru, Y.; Okamoto, K.; Shintani, R.; Hayashi, T. *J. Org. Chem.* **2005**, 70, 2503-2508.
102. Gendrineau, T.; Chuzei, O.; Eijsberg, H.; Genet, J.-P.; Darses, S. *Angew. Chem. Int. Ed.* **2008**, 47, 7669-7672.
103. Defieber, C.; Paquin, J. F.; Serna, S.; Carreira, E. M. *Org. Lett.* **2004**, 6, 3873-3876.
104. Otomaru, Y.; Kina, A.; Shintani, R.; Hayashi, T. *Tetrahedron: Asymmetry* **2005**, 16, 1673-1679.
105. Feng, C.-G.; Wang, Z.-Q.; Tian, P.; Xu, M.-H.; Lin, G.-Q. *Chem. Asian J.* **2008**, 3, 1511-1516.
106. Nakao, Y.; Chen, J.; Imanaka, H.; Hiyama, T.; Ichikawa, Y.; Duan, W. L.; Shintani, R.; Hayashi, T. *J. Am. Chem. Soc.* **2007**, 129, 9137-9143.
107. Shintani, R.; Ueyama, K.; Yamada, I.; Hayashi, T. *Org. Lett.* **2004**, 6, 3425-3427.

108. Shintani, R.; Kimura, T.; Hayashi, T. *Chem. Commun.* **2005**, 25, 3213-3214.
109. Hayashi, T.; Tokunaga, N.; Okamoto, K.; Shintani, R. *Chem. Lett.* **2005**, 34, 1480-1481.
110. Tokunaga, N.; Hayashi, T. *Adv. Synth. Catal.* **2007**, 349, 513-516.
111. Nishimura, T.; Wang, J.; Nagaosa, M.; Okamoto, K.; Shintani, R.; Kwong, F.; Yu, W.; Chan, A. S. C.; Hayashi, T. *J. Am. Chem. Soc.* **2010**, 132, 464-465.
112. Mahoney, S.J.; Dumas, A. M.; Fillion, E. *Org. Lett.* **2009**, 11, 5346-5349.
113. Shirakawa, E.; Yasuhara, Y.; Hayashi, T. *Chem. Lett.* **2006**, 35, 768-769.
114. Nishimura, T.; Yasuhara, Y.; Sawano, T.; Hayashi, T. *J. Am. Chem. Soc.* **2010**, 132, 7872-7873.
115. Wang, Z.-Q.; Feng, C.-G.; Zhang, S.-S.; Xu, M.-H.; Lin, G.-Q. *Angew. Chem. Int. Ed.* **2010**, 49, 5780-5783.
116. Marques, C.; Burke, A. J. *Eur. J. Org. Chem.* **2010**, 2010, 1639-1643.
117. Stanev, S.; Rakovska, R.; Berova, N.; Snatzke, G. *Tetrahedron: Asymmetry* **1995**, 6, 183-198.
118. Botta, M.; Summa, V.; Corelli, F.; Pietro, G. D.; Lombardi, P. *Tetrahedron: Asymmetry* **1996**, 7, 1263-1266.
119. Hayashi, T.; Ishigedani, M. *J. Am. Chem. Soc.* **2000**, 122, 976-977.
120. Nishimura, T.; Yasuhara, Y.; Hayashi, T. *Org. Lett.* **2006**, 8, 979-981.
121. Otomaru, Y.; Tokunaga, N.; Shintani, R.; Hayashi, T. *Org. Lett.* **2005**, 7, 307-310.
122. Moreau, C.; Hague, C.; Weller, A. S.; Frost, C. G. *Tetrahedron Lett.* **2001**, 42, 6957-6960.
123. B. C. Jagt, R.; Toullec, P. Y.; G. de Vries, J.; Feringa, B. L.; Minnaard, A. J. *Org. Biomol. Chem.* **2006**, 4, 773-775.
124. Focken, T.; Rudolph, J.; Bolm, C. *Synthesis* **2005**, 2005, 429-436.
125. Suzuki, K.; Kondo, K.; Aoyama, T. *Synthesis* **2006**, 2006, 1360-1364.
126. Arao, T.; Suzuki, T.; Kondo, K.; Aoyama, T., *Synthesis* **2006**, 2006, 3809-3814.
127. Duan, H. F.; Xie, J. H.; Shi, W. J.; Zhang, Q.; Zhou, Q. L. *Org. Lett.* **2006**, 8, 1479-1481.
128. Yamamoto, Y.; Kurihara, K.; Miyaura, N. *Angew. Chem. Int. Ed.* **2009**, 48, 4414-4416.
129. Montgomery, J. *Angew. Chem. Int. Ed.* **2004**, 43, 3890-3908.
130. Negishi, E.-I.; Cope' ret, C.; Ma, S.; Liou, S. Y.; Liu, F. *Chem. Rev.* **1996**, 96, 365-393.
131. Shintani, R.; Okamoto, K.; Otamaru, Y.; Ueyama, K.; Hayashi, T. *J. Am. Chem. Soc.* **2005**, 127, 54-55.
132. Shintani, R.; Tsurusaki, A.; Okamoto, K.; Hayashi, T. *Angew. Chem. Int. Ed.* **2005**, 44, 3909-3912.
133. Miura, T.; Shimada, M.; Murakami, M. *Chem. Asian J.* **2006**, 1, 868-877.
134. Shintani, R.; Okamoto, K.; Hayashi, T. *Chem. Lett.* **2005**, 34, 1294-1295s.
135. Miura, T.; Murakami, M. *Org. Lett.* **2005**, 7, 3339-3341.
136. Aikawa, K.; Akutagawa, S.; Mikami, K. *J. Am. Chem. Soc.* **2006**, 128,

- 12648-12649.
137. Shintani, R.; Sannohe, Y.; Tsuji, T.; Hayashi, T. *Angew. Chem. Int. Ed.* **2007**, 46, 7277-7280.
138. Shintani, R.; Takeda, M.; Nishimura, T.; Hayashi, T. *Angew. Chem. Int. Ed.* **2010**, 49, 3969-3701.
139. Shintani, R.; Isobe, S.; Takeda, M.; Hayashi, T. *Angew. Chem. Int. Ed.* **2010**, 49, 3795-3798.
140. Faller, J. W.; Wilt, J. C. *J. Organomet. Chem.* **2006**, 691, 2207-2212.
141. Soergel, S.; Tokunaga, N.; Sasaki, K.; Okamoto, K.; Hayashi, T. *Org. Lett.* **2008**, 10, 589-592.
142. Duan, W. L.; Imazaki, Y.; Shintani, R.; Hayashi, T. *Tetrahedron* **2007**, 63, 8529-8536.
143. Shintani, R.; Duan, W. L.; Hayashi, T. *J. Am. Chem. Soc.* **2006**, 128, 5628-5629.
144. Shintani, R.; Ichikawa, Y.; Hayashi, T.; Chen, J.; Nakao, Y.; Hiyama, T. *Org. Lett.* **2007**, 9, 4643-4645.
145. Nishimura, T.; Katoh, T.; Hayashi, T. *Angew. Chem. Int. Ed.* **2007**, 46, 4937-4939.
146. Nishimura, T.; Tokuji, S.; Sawano, T.; Hayashi, T. *Org. Lett.* **2009**, 11, 3222-3225.
147. Nishimura, T.; Ichikawa, Y.; Hayashi, T.; Onishi, N.; Shiotsuki, M.; Masuda, T. *Organometallics* **2009**, 28, 4890-4893.
148. Shintani, R.; Okamoto, K.; Hayashi, T. *Org. Lett.* **2005**, 7, 4757-4759.
149. Peters, D.; Olsen, G. M.; Nielsen, E.; Ahyring, P. K.; Jorgensen, T. WO Patent 2002-DK3472002096911.
150. Lightner, D. A.; Paquette, L.; Chayangkoon, A.; Lin, H.; Peterson, J. *J. Org. Chem.* **1988**, 53, 1969-1973.
151. Werstiuk, N. H.; Yroushalmi, S.; Guan-Lin, H. *Can. J. Chem. Soc.* **1992**, 70, 974-980.
152. Ahlbrecht, H.; Dietz, M.; Schon, C.; Baumann, V. *Synthesis* **1991**, 1991, 133-140.
153. Almqvist, F.; Johanson, T.; Franzen, J.; Gorwa-Grauslund, M. F.; Frejd, T. *J. Org. Chem.* **1996**, 61, 3794-3798.
154. Mori, K.; Nagano, E. *Biocatalysis* **1990**, 3, 25-36.
155. Almqvist, F.; Eklund, L.; Frejd, T. *Synth. Commun.* **1993**, 1499-1505.
156. Trost, B. M.; Hiroi, K.; Kurozumi, S. *J. Am. Chem. Soc.* **1975**, 97, 438-440.
157. Knoshita, T.; Haga, K.; Ikai, K.; Takeuchi, K.; Okamoto, K. *Tetrahedron Lett.* **1990**, 31, 4057-4056.
158. Hill, R.; Morton, G.; Peterson, J.; Walsh, J.; Paquette, L. *J. Org. Chem.* **1985**, 50, 5528-5533.
159. Naemura, K.; Takahashi, N.; Ida, H.; Tanaka, S. *Chem. Lett.* **1991**, 20, 657-660.
160. Naemura, K.; Ida, H.; Fukuda, R. *Bull. Chem. Soc. Jpn.* **1993**, 66, 573-577.
161. Friberg, A.; Johanson, T.; Franzen, J.; Gorwa-Grauslund, M. F.; Frejd, T. *Org.*

- Biomol. Chem.* **2006**, 4, 2304-2312.
162. Ranganathan, S.; Ranganathan, D.; Mehrotra, A. K. *Synthesis* **1977**, 289-296.
163. Oikawa, H.; Yagi, K.; Ohashi, S.; Watanabe, K.; Mie, T.; Ichihara, A.; Honma, M.; Kobayashi, K. *Biosci. Biotechnol. Biochem.* **2000**, 64, 2368-2379.
164. Goering, H.; Chang, C. J. *Org. Chem.* **1975**, 40, 2565.
165. Carnell, A. J. *J. Mol. Catal. B, Enzymatic* **2002**, 19-20, 83-92.
166. Allan, G. C.; Carnell, A. J.; Hernandez, M.; Pettman, A. J. *Chem. Soc., Perkin Trans. 1* **2000**, 20, 3382-3388.
167. Allan, G. C.; Carnell, A. J.; Hernandez, M. L. E.; Pettman, A. *Tetrahedron* **2001**, 57, 8193-8202.
168. Allan, G. C.; Carnell, A. J.; Kroutil, W. *Tetrahedron Lett.* **2001**, 42, 5159-5162.
169. Carnell, A. J.; Swain, S.; Bickley, J. *Tetrahedron Lett.* **1999**, 40, 8633-8636.
170. Kreiner, M.; Parker, M. C.; Moore, B. D. *Chem. Commun.* **2001**, 1096-1097.
171. Reetz, M. T.; Zonta, A.; Simpelkamp, J. *Biotechnol. Bioeng.* **1996**, 49, 527-534.
172. Persson, M.; Mladenoska, I.; Wehtje, E. *Enz. Micro. Tech.* **2002**, 31, 833-841.
173. Noinville, S.; Revault, M.; Baron, M.; Tiss, A.; Yapoudjian, S.; Ivanova, M.; Verger, R. *Biophys. J.* **2002**, 82, 2709-2719.
174. Berger, B.; Rabiller, C. G.; Konigsberger, K.; Faber, K.; Griengl, H., *Tetrahedron: Asymmetry* **1990**, 1, 541-546.
175. Rotticci, D.; Norin, T.; Hult, K. *Org. Lett.* **2000**, 2, 1373 - 1376.
176. Guillaume, B.-G.; Hayashi, T. *J. Org. Chem.* **2006**, 71, 8957-8960.
177. Holtz, H. D.; Stock, L. M. *J. Am. Chem. Soc.* **1964**, 86, 5183 -5188.
178. Nuding, G.; Vogtle, F.; Danielmeier, K.; Steckhan, E. *Synthesis* **1996**, 71-76.
179. Barton, D. H. R.; McCombie, S. W. *J. Chem. Soc. Perkin Trans. 1*, **1975**, 1574-1585.
180. Barton, D. H. R.; Zard, S. Z. *Pure Appl. Chem.* **1981**, 53, 15-31.
181. Barton, D. H. R.; Zard, S. Z. *Pure Appl. Chem.* **1986**, 58, 675-684.
182. Wang, S. S.; Sukenik, C. N. *J. Org. Chem.* **1985**, 50, 653-656.
183. MacMillan, J.; Taylor, D. A. *Perkin Trans. 1* **1985**, 837-842.
184. Duenas, J.; Garcia-Granados, A.; Martinez, A.; Onorato, E.; Parra, A. *J. Org. Chem.* **1995**, 60, 2170-2173.
185. Ghanem, A.; Aboul-Enein, H. Y. *Tetrahedron: Asymmetry* **2004**, 15, 3331-3351.
186. Bornscheuer, U. T.; Kazlauskas, R. J. *Hydrolases in Organic Synthesis*. **1999**, Wiley-VCH: Weinheim, Germany.
187. Ghanem, A.; Aboul-Enein, H. Y. *Chirality* **2005**, 17, 1-15.
188. Kazlauskas, R. J. *J. Am. Chem. Soc.* **1989**, 111, 4953-4959.
189. Kazlauskas, R. J. *Org. Synth.* **1998**, Coll. Vol. 9, 77.
190. Comins, D. L.; Dehghani, A. *Tetrahedron Lett.* **1992**, 33, 6299-6302.
191. Comins, D. L.; Dehghani, A. *J. Org. Chem.* **1995**, 60, 794-795.
192. Comins, D. L.; Dehghani, A.; Foti, C. J.; Joseph, S. P. *Org. Synth.* **1997**, 74, 77.
193. Miyaoura, N.; Suzuki, A. *Chem. Rev.* **1995**, 95, 2457-2483.

194. Fukuyama, Y.; Hirono, M.; Kodama, M. *Chem. Lett.* **1992**, 21, 167-170.
195. Glorius, F. *Angew. Chem. Int. Ed.* **2004**, 43, 3364-3366.
196. Sakai, M.; Hayashi, H.; Miyaoura, N. *Organometallics* **1997**, 16, 4229-4231.
197. Hayashi, T.; Yamasaki, K. *Chem. Rev.* **2003**, 103, 2829-2844.
198. Curtin, M. L.; Garland, R. B.; Heyman, H. R.; Frey, R. R.; Michaelides, M. R.; Li, J.; Pease, L. J.; Glaser, K. B.; Marcotte, P. A.; Davidsen, S. K. *Bioorg. Med. Chem. Lett.* **2002**, 12, 2919-2913.
199. Chen, G.; Tokunaga, N.; Hayashi, T. *Org. Lett.* **2005**, 7, 2285-2288.
200. Krishanan, S.; Bagdanoff, J. T.; Ebner, D. C.; Ramtohl, Y. K.; Tambar, U. K.; Stolz, B. M. *J. Am. Chem. Soc.* **2008**, 130, 13745-13754.
201. Jabcofsche, C. E.; Peris, G.; Miller, S. J. *Angew. Chem. Int. Ed.* **2008**, 47, 6707-6711.
202. Suyama, T. L.; Gerwick, W. H. *Org. Lett.* **2008**, 10, 4449-4452.
203. Brosius, A. D.; Overman, L. E.; Schwink, L. *J. Am. Chem. Soc.* **1999**, 121, 700-709.
204. Spencer, C. M.; Foulds, D.; Peters, G. H. *Drugs* **1993**, 46, 1055-1080.
205. Bishop, M. J.; McNutt, R. W. *Bioorg. Med. Chem. Lett.* **1995**, 5, 1311-1314.
206. Sakurai, S.; Ogawa, N.; Suzuki, T.; Kato, K.; Ohashi, T.; Yasuda, S.; Kato, H.; Ito, Y. *Chem. Pharm. Bull.* **1996**, 44, 765-777.
207. Hayashi, T.; Yamamoto, A.; Ito, Y.; Nishioka, E.; Miura, H.; Yanagi, K. *J. Am. Chem. Soc.* **1989**, 111, 6301-6311.
208. Jumnah, R.; Williams, A. C.; Williams, J. M. *J. Synlett* **1995**, 821-822.
209. Moody, C. J.; Lightfoot, A. P.; Gallagher, P. T. *Synlett* **1997**, 659-660.
210. Evans, P. A.; Nelson, J. D. *J. Am. Chem. Soc.* **1998**, 120, 5581-5582.
211. Evans, P. A.; Clizbe, E. A. *J. Am. Chem. Soc.* **2009**, 131, 8722-8723.
212. Nagano, T.; Kobayashi, S. *J. Am. Chem. Soc.* **2008**, 131, 4200-4201.
213. Leitner, A.; Shu, C.; Hartwig, J. F. *Org. Lett.* **2005**, 7, 1093-1096.
214. Leitner, A.; Shekhar, S.; Pouy M. J.; Hartwig, J. F. *J. Am. Chem. Soc.* **2005**, 127, 15506-15514.
215. Shekhar, S.; Trantow, B.; Leitner, A.; Hartwig, J. F. *J. Am. Chem. Soc.* **2006**, 128, 11770-11771.
216. Takeuchi, R.; Kashio, M. *Angew. Chem. Int. Ed.* **1997**, 36, 263-265.
217. Takeuchi, R.; Kashio, M. *J. Am. Chem. Soc.* **1998**, 129, 8647-8655.
218. Takeuchi, R.; Ue, N.; Tanabe, K.; Yamashita, K.; Shiga, N. *J. Am. Chem. Soc.* **2001**, 123, 9625-9626.
219. Janssen, J. P.; Helmchen, G. *Tetrahedron Lett.* **1997**, 38, 8025-8026.
220. Ukaji, Y.; Kume, K.; Watai, T.; Fujisawa, T. *Chem. Lett.* **1991**, 20, 173-176.
221. Dieter, R. K.; Datar, R. *Can. J. Chem. Soc.* **1993**, 71, 814-823.
222. Brown, D. S.; Gallapher, P. T.; Lightfoot, A. P.; Moody, C. J.; Slawin, A. M. Z.; Swann, E. *Tetrahedron* **1995**, 51, 11473-11488.
223. Gallagher, P. T.; Hunt, J. C. A.; Lightfoot, A. P.; Moody, C. J. *J. Chem. Soc. Perkin Trans. 1* **1997**, 2633-2637.
224. Hunt, J. C. A.; Lloyd, C.; Moody, C. J.; Slawin, A. M. Z.; Takle, A. K. *J. Chem. Soc. Perkin Trans. 1* **1999**, 3443-3454.

225. Hunt, J. C. A.; Laurent, P.; Moody, C. J. *J. Chem. Soc. Perkin Trans. 1* **2002**, 2378-2389.
226. Atobe, M.; Yamazaki, N.; Kibayashi, C. *J. Org. Chem.* **2004**, 69, 5595-5607.
227. Yamazaki, N.; Atobe, M.; Kibayashi, C. *Tetrahedron Lett.* **2001**, 42, 5029-5032.
228. Lettan II, R. B.; Scheidt, K. A. *Org. Lett.* **2005**, 7, 3227-3230.
229. Tang, T. P.; Ellman, J. A. *J. Org. Chem.* **1999**, 64, 12-13.
230. Cogan, D. A.; Ellman, J. A. *J. Am. Chem. Soc.* **1999**, 121, 268-269.
231. Cogan, D. A.; Liu, G.; Ellman, J. A. *Tetrahedron* **1999**, 55, 8883-8904.
232. Shaw, A. W.; deSolms, S. J. *Tetrahedron Lett.* **2001**, 42, 7173-7176.
233. Pflum, D. A.; Krishnamurthy, D.; Han, Z.; Wald, S. A.; Senanayake, C. H. *Tetrahedron Lett.* **2002**, 43, 923-926.
234. Brak, K.; Ellman, J. A. *J. Am. Chem. Soc.* **2009**, 131, 3850-3851.
235. Pallavicini, M.; Valoti, E.; Villa, L.; Piccolo, O. *Tetrahedron: Asymmetry* **2000**, 11, 4017-4025.
236. Castagnolo, D.; Armaroli, S.; Corelli, F.; Botta, M. *Tetrahedron: Asymmetry* **2004**, 15, 941-949.
237. Carey, F. A.; Sundberg, R. J. *Advanced Organic Chemistry Part B: Reaction and Synthesis*. 5th ed, Springer Science+Business Media, LLC.
238. Soai, K.; Niwa, S. *Chem. Rev.* **1992**, 92, 833-856.
239. Sakai, M.; Ueda, N.; Miyaoura, N. *Angew. Chem. Int. Ed.* **1998**, 37, 3279-3281.
240. Furstner, A.; Krause, H. *Adv. Synth. Catal.* **2001**, 343, 343-350.
241. Imamoto, T.; Mukaiyama, T. *Chem. Lett.* **1980**, 9, 45-46.
242. Harutyunyan, S. R.; Lopez, F.; Browne, W. R.; Correa, A.; Pena, D. P.; Badorrey, R.; Meetsma, A.; Minnaard, A. J.; Feringa, B. L. *J. Am. Chem. Soc.* **2006**, 128, 9103-9118.
243. Wang, S.-Y.; Ji, S.-J.; Loh, T.-P. *J. Am. Chem. Soc.* **2007**, 129, 276-277.
244. Vuagnoux-d'Augustin, M.; Alexakis, A. *Eur. J. Org. Chem.* **2007**, 5852-5860.
245. Corey, E. J.; Boaz, N. W. *Tetrahedron Lett.* **1985**, 26, 6015-6018.
246. Corey, E. J.; Hannon, F. J.; Boaz, N. W. *Tetrahedron* **1989**, 45, 545-555.
247. Synder, J. P. *J. Am. Chem. Soc.* **1995**, 117, 11025-11026.
248. Nakamura, E.; Mori, S. *Angew. Chem. Int. Ed.* **2000**, 39, 3950-3771.
249. Woodward, S. *Chem. Soc. Rev.* **2000**, 29, 393-401.
250. Malkov, A. Friscourt, F.; Bell, M.; Swarbrick, M.; Kočovský, P. *J. Org. Chem.* **2008**, 73, 3996-4003.
251. Monti, C.; Gennari, C.; Piarulli, U. *Chem. Eur. J.* **2007**, 13, 1547-1558.
252. Kanazawa, Y.; Tsuchiya, Y.; Kobayashi, K.; Shiomi, T.; Itoh, J.; Kikuchi, M.; Yamamoto, Y.; Nishiyama, H. *Chem. Eur. J.* **2005**, 12, 63-71.
253. Tye, H.; Smyth, D.; Tye, H.; Eldred, C.; Alcock, N. W.; Wills, M. *J. Chem. Soc. Perkin Trans. 1* **2001**, 2840-2849.

TABLE 1. Screening *Humicola* sp. Lipase

entry ^a	solvents	immobilization	conversion (%) ^b	(R,R)-enol ester 13 ee (%)	reaction time	E value
1	hexane	silica ^c	60	73	2 d	6
2	cyclohexane	silica ^c	31	28	1 d	5
3	heptane	silica ^c	29	27	1 d	6
4	petrolether	silica ^c	27	26	1 d	5
5	pentane	silica ^c	31	37	1 d	15
6 ^c	pentane	lyophilized ^d	42	45	6 d	6
7 ^c	pentane	lyophilized ^d	14	13	4 d	27
8	buffer	enzyme soln	24	13	2 d	<1
9 ^c	pentane	PCMC ^e	29	31	6.5 d	10
10 ^f	pentane	sol-gel ^f	29	37	3 d	29
11 ^c	pentane	PhosES-03 ^g	25	30	1 d	25
12 ^c	pentane	PhosES-02 ^g	34	48	10 h	45
13 ^c	pentane	PhosES-01 ^g	21	26	30 h	116
14 ^c	pentane	Accurel ^h	30	41	3 h	68
15 ^c	pentane	Accurel ^h	52	90	5 h	33
16	pentane	Eupergit ⁱ	30	22	3 d	4
17	pentane	Eupergit ⁱ	34	40	2 d	12

^aReactions were carried as follows: 10 mg of substrate, 5 equiv of *n*-BuOH, and 5 mL of solvent. For each immobilized enzyme reaction, 30 μ L of enzyme solution (NaPh buffer pH 7, 100 000 U/mL) was used. For silica, 300 mg immobilized catalyst X 2 was used in each assay. For the PhosES series, 100 mg immobilized catalyst X 2 was used for each assay. ^bmg of freeze-dried enzyme was used. Protein coated microarray method ref 17. ^cReference 19. ^dPhosES01-03 were silica materials given by Phosphonics, Ltd. ^eAccurel adsorption; ref 18. ^fDry catalyst. ^gCatalyst containing water (see the Experimental Section); for entry 7, 5 equiv of water with respect to substrate added; conversion determined by GC. ^hEnol ester 13, determined with chiral HPLC on Chiralcel AD column.

TABLE 2. Screening CAL-B Lipase

entry ^a	solvents	immobilization	conversion (%) ^b	(S,S)-enol ester 13 ee (%)	reaction time	E value
1	buffer	lyophilized ^d	55	69	12 h	7
2	hexane	lyophilized ^d	65	60	7 d	3
3	toluene	lyophilized ^d	54	78	5 d	11
4	toluene	silica ^c	57	85	5 d	12
5	pentane	PCMC ^e	58	85	30 h	11
6	pentane	sol-gel ^f	12	11	3 d	10
7	pentane	PhosES-01 ^g	7	17	2 d	1
8	pentane	PhosES-02 ^g	17	20	2 d	15
9	pentane	PhosES-03 ^g	18	20	2 d	26
10	pentane	Accurel ^h	34	43	3 d	17
11	pentane	Accurel ^h	29	40	3 d	142
12	pentane	Eupergit ⁱ	29	25	5 d	5
13	pentane	Eupergit ⁱ	29	25	5 d	5
14	pentane	Eupergit ⁱ	29	25	5 d	5

^aThe reaction protocols are the same as that for *Humicola* lipase when the same supporting material was used. ^bDry catalyst. ^cCatalyst containing water. ^dEnol ester 13, determined with chiral HPLC on Chiralcel AD column.

in the open conformation at the water-hydrophobic interface.²⁰ Surface-associated water seems to be essential for high selectivity in our reactions. This may facilitate such a conformational change resulting in increased reactivity and selectivity. If we compare entry 6 with 7 and entry 14 with 15, it can be seen that with free enzyme (entries 6 and 7) or

immobilized enzyme (entries 14 and 15), a small amount of water is advantageous; entry 7 is better than 6, and 14 is better than 15.

A similar strategy was applied using Cal-B lipase (Table 2) which catalyzed the reaction with the opposite sense of enantioselectivity giving (R,R)-diketone 7 and unreacted (S,S)-13. Preliminary solvent screening for the lyophilized Cal-B suggested that the best organic solvent was toluene; however, there was no obvious improvement in both

^c200 Nanodiamond, S. Ray, M. L. Barrow, M. L. Toss, A. V. Vaidyanathan, S. Ramani, M. Verger, R. B. Phillips, *J. Org. Chem.* **2002**, *67*, 2769–2770.

activity and enantioselectivity after immobilization on silica (cf. entries 3 and 4). Marginal improvements in selectivity were observed when using the PhosES supports in the presence of water. However, a striking increase in selectivity (entry 12, *E* = 142) was noted with Accurel under anhydrous conditions.²¹ As with the *Humicola* enzyme, the Eupergit support provided no advantage for this reaction system.

On a preparative scale, use of Accurel-supported *Humicola* lipase provided the most practical method. Starting with 9 g of (4*E*)-enol acetate 13, we obtained 3.5 g (39%) of enantiopure (R,R)-13 (>99% ee) after 50 h reaction time. The reaction is easy to follow by chiral HPLC allowing optimal recovery of enantiomerically enol ester. The (S,S)-diketone 7 was obtained in 59% yield, 65% ee. Immobilized Cal-B on Accurel afforded 30% isolated yield of the enantiopure (S,S)-13, although the reaction time was considerably longer (18 days). Either enantiomer of the chiral diketone 7 was made in quantitative yield using *Candida rugosa* lipase in buffer to hydrolyze the enol acetate. This lipase was conveniently found to be completely nonselective for either enantiomer of 13.

In summary, we report an efficient chemoenzymatic approach to homochiral bicyclo[2.2.2]octane-2,5-dione 7, a key intermediate for the Hayashi diene ligand, precluding the requirement for using preparative chiral HPLC. This method includes a practical 4-step synthetic route for the racemic diketone (60% overall yield) and an enzymatic resolution, in which the racemic diketone 7 is first converted into corresponding mono enol acetate 13 for the lipase-catalyzed resolution. Immobilized lipase *Humicola* sp. lipase and Cal-B lipase gave the enol acetate with enantioselective selectivity and the homochiral diketone 7 is obtained in quantitative yield by hydrolysis with *Candida rugosa* lipase.

Experimental Section

Catalyst Preparation (*Humicola* sp. Lipase on Accurel). In a small sample tube, Accurel (1 g) was vortexed with EtOH (3 mL), allowed to stand for 15 min, and then transferred to a 100 mL conical flask. Sodium phosphate buffer (0.1 M, pH 6.0) (20 mL) and *Humicola* sp. lipase solution (200 mL) were added, and the resulting suspension was incubated at 30 °C for 48 h. The mixture was filtered through a Buchner funnel and washed with distilled water (3 \times 2 mL). The water saturated Accurel-lipase (5 g) was then ready for use (generally 1 g of Accurel can hold ca. 2 g water). If the catalyst is not used immediately, it should be stored in a tightly stoppered sample tube in the fridge (4 °C). Before use, the catalyst should be vortexed for several minutes to encourage any water condensed on the wall of sample tube back into the catalyst. The dry catalyst was prepared by suction filtration, incubation at 30 °C for 1 day followed by drying under vacuum overnight.

Catalyst Preparation (*Humicola* Lipase on Phosphonics PhosES-03). To a 100 mL conical flask containing NaPh buffer (25 mM, pH 7.0, 20 mL), Phosphonics PhosES-03 (1 g), and *Humicola* sp. lipase solution (200 μ L) was added. The resulting

(21) Rimeux, D.; Norm, T.; Hult, K. *Org. Lett.* **2000**, *2*, 1371–1376.

suspension was incubated at 30 °C for 12 h. The same workup procedure as for Accurel was applied to this mixture to give ca. 1 g of catalyst (the PhosES-03 itself contains about 40 wt % water). Storage and usage of the catalyst was as for the Accurel catalyst described above.

The same procedures were applied for immobilization of Cal-B except that 10 mg of freeze-dried Cal-B was used in place of the *Humicola* sp. lipase solution. The dry catalysts were prepared by suction filtration, incubation at 30 °C for 1 day followed by drying under vacuum overnight.

PhosES-03-Supported *Humicola* sp. Lipase-Catalyzed Resolution. Racemic enol acetate 13 (1.0 g, 5.55 mmol) was dissolved in pentane (200 mL). To this mixture was added wet *Humicola* sp. lipase on PhosES-03 enzyme catalyst (1 g) (see above) followed by *n*-BuOH (10 mmol, 740 mg). The reaction finished after 1 day. The reaction was run several times and the yield of enantiomerically pure (R,R)-13 varied from 320 mg to 400 mg (32–40% yield) with 68–69% ee. Yield of diketone-7 obtained, after chromatography (hexane, EtOAc 4:1).

Accurel-Supported CAL-B Lipase-Catalyzed Resolution. Racemic enol acetate 13 (1.0 g, 5.55 mmol) was dissolved in pentane (200 mL). To this mixture 1 g of wet type CAL-B on Accurel (see above) was added followed by *n*-BuOH (10 mmol, 740 mg). The reaction finished after 18 d. The reaction was run several times, and the yield of enantiomerically pure (S,S)-13 varied from 280 to 300 mg (28–30% yield) with 72–76% ee. Yield of diketone-7 obtained after chromatography (hexane, EtOAc 4:1).

Large-Scale Resolution of (±)-13 Using Accurel-Supported *Humicola* sp. Lipase. A solution of (±)-2-acetoxybicyclo[2.2.2]octane-2-en-5-one 13 (9.0 g, 30 mmol), *n*-butanol (3.7 g, 50 mmol), and pentane (1.8 L) was added to a 3 L reactor (see the Supporting Information) in which the immobilized enzyme (made using 8 g of Accurel, see above) was placed on a fabric-covered mesh, alongside anhydrous sodium bicarbonate (2.1 g, 20 mmol) to trap any acetic acid produced. The reaction was stirred for 50 h until the (R,R)-enol acetate 13 was >99% ee. The reaction mixture was filtered through cotton wool to remove the immobilized enzyme and bicarbonate. After removal of the solvents, the residue was separated by silica-gel column chromatography (hexane–EtOAc 4:1) to give the enantiomerically pure (>99% ee) (R,R)-enol acetate 13 (3.5 g, 39% yield) and (S,S)-diketone-7 (4.1 g, 59.5% yield, 64% ee).

(R,R)-4- and (S,S)-4-(+)-Bicyclo[2.2.2]octane-2,5-dione 7. To a 100 mL flask containing 100 mg of (R,R)-13 and 5 mg of crude *Candida rugosa* lipase (Lipase AY). The resulting mixture was stirred for 2 h. The buffer solution was extracted with EtOAc (50 mL \times 3). The combined organic extracts were dried over magnesium sulfate followed by filtration and evaporation to give pure (R,R)-13 (>76 mg, 100% ee) as a white solid; [α]_D²⁰ = −43 (c 0.42, CHCl₃). The same procedure was used to give (S,S)-13 (>76 mg, 100% ee) as a white solid; [α]_D²⁰ = +44 (c 0.36, CHCl₃).

Acknowledgment. We thank Dr. John Whittall for initial inspiration, EPSRC for the Dorothy Hodgkin Postgraduate Award to Y. L. and Phosphonics, Ltd. for the kind donation of silica support material PhosES01-03.

Supporting Information Available: Experimental details and compound data. This material is available free of charge via the Internet at <http://pubs.acs.org>.

Chemoenzymatic Synthesis and Application of Bicyclo[2.2.2]octadiene Ligands: Increased Efficiency in Rhodium-Catalyzed Asymmetric Conjugate Additions by Electronic Tuning

Yunfei Luo and Andrew J. Carnell*

Chiral dienes are a new class of highly effective ligands, developed independently by Hayashi and Carreira et al., that have shown great promise in the field of asymmetric catalysis for reactions catalysed by rhodium and iridium.^[1] A range of synthetically useful transformations have been realized in excellent yield and enantiomeric excess using C₁-symmetric and C₂-symmetric dienes.^[2–10]

However, compared with phosphine ligands and C₁-symmetric dienes, the accessibility and structural variation in the most widely employed C₂-symmetric [2.2.2] diene ligands has been limited by inflexible synthetic routes and, most notably, the difficulty in resolution of the dienes or their synthetic precursors, which is currently achieved using chiral HPLC separation of the diene or a late-stage intermediate.^[10–12, 14] As a result, the electronic effects on activity and enantioselectivity in these ligands have not been well studied. Although structural modifications including both electronic and steric changes have been made with the current bicycle frameworks,^[10, 13, 15, 16] the results have shown that steric factors are dominant. Hayashi et al. have shown that C₁-symmetric [2.2.2] dienes in which one alkene was conjugated with an ester group gave a remarkable rate increase in arylation of imines.^[16] In this example it is believed that an electron withdrawing naphthyl ester substituent on one of the alkenes accelerates transmetalation to form a *trans* aryl–rhodium bond.

Although the chiral diene–Rh catalyst allows reactions to be conducted at lower temperatures compared with phosphine ligands, in diene–rhodium-catalyzed arylations with aryl boronic acids generally more than two equivalents of the arylboronic acid are necessary in order to achieve a high yield, and for particularly inactive substrates as many as 5 equivalents.^[16, 17, 18] This is attributed to the competing protodeboronation side-reaction^[19] and indicates that reaction temperature is not the only factor responsible for the low atom efficiency.

[*] Y. Luo, Dr. A. J. Carnell
Department of Chemistry, University of Liverpool
Crown Street, Liverpool, L69 7ZD (UK)
Fax: (+44) 151 794 3387
E-mail: a.carnell@liverpool.ac.uk

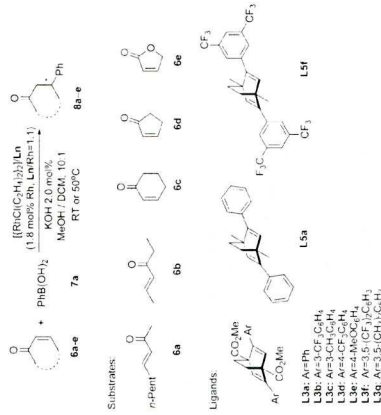
[**] We acknowledge Dr. John Whittall for initial inspiration, Dr. Neil Berry for preliminary modelling and the EPSRC for a Dorothy Hodgkin Postgraduate Award to Y.L.
Supporting information for this article is available on the WWW under <http://dx.doi.org/10.1002/anie.200907033>.

from the (±)-diketone **2**, which is made from commercially available succinate dimer.^[10] After substrate and enzyme screening we found that porcine pancreatic lipase (PPL) in a biphasic system comprising Et₂O/tetrabutyl ammonium salt (pH 5.2) gave reasonable selectivity (*E* = 17). The reaction was carried out on 40 g of substrate to afford 10 g of enantiopure enol ester (**5S**)-**1**^[10] after purification by crystallisation. The crystals were found to be racemic enol ester, with enantiopure (**5S**)-enol ester **1** remaining in solution, greatly facilitating isolation of the homo-chiral product. We found that enol ester of lower *ee* can also be purified to homochirality in a single crystallization.^[20] Although the *E* value for this enzyme reaction is modest, the scalability and ease of purification make it an extremely attractive method to obtain quantities of the chiral diene (**5S**)-**2** for our diene ligand synthesis. The antipodal (**5R**)-**2** can be recovered and crystallized to optical purity through the (**5R**)-enol ester **1**.^[20]

The enantiopure (**5S**)-diene **2** was obtained in near quantitative yield by methanolysis of the biotransformation product (**5S**)-enol ester **1**. Formation of the bis-enol triflate was followed by introduction of the aryl substituents by palladium-catalysed cross-coupling to give ligands (**5S**)-**1,3a**–**g**.^[15, 21–23] Lithium aluminium hydride reduction, activation as the difluoride **4a**–**f** and displacement by superhydride gave the (**5R**)-ligands **1,5a**–**f**.

The 1,4-diester ligands (**5S**)-**1,3a**–**g** (Scheme 1), were evaluated for the asymmetric conjugate addition of phenylboronic acid **7a** to 3-nonen-2-one **6a** using previously reported conditions (Scheme 2, Table 1).^[24–26]

The results for enantioselectivity were not encouraging compared to other [2.2.2] bicycle ligands.^[16] From a purely structural perspective, it was logical that the substituent ester groups at the 1 and 4-positions may be giving a detrimental effect on the enantioselectivity. However, we also noted an interesting trend that for substrate **6a**, ligands with electron-withdrawing aryl substituents gave better enantioselectivities



Scheme 2. Asymmetric conjugate addition to substrates **6a**–**e**. The scheme shows the reaction of substrates **6a**–**e** with ligands **1,3a**–**g** and **1,5a**–**f** to form products **8a**–**e**. The reaction conditions are: (R)-**1,5a**–**f** (0.5 mmol), **7a** (0.6 mmol), **6a** (1.0 mmol), (R)-**1,3a**–**g** (0.5 mmol), **7a** (0.6 mmol), **6a** (1.0 mmol), (R)-**1,3a**–**g** (0.5 mmol), **7a** (0.6 mmol), **6a** (1.0 mmol), (R)-**1,3a**–**g** (0.5 mmol), **7a** (0.6 mmol), **6a** (1.0 mmol).

The scalability and ease of operation of the key enzyme resolution step, in addition to high yielding chemical transformations, provides a highly practical route that could quickly satisfy demands for greater quantities. Moreover, a significant electronic effect was observed in the diene ligands for rhodium-catalyzed arylation reactions. Both catalytic activity and, more interestingly from a mechanistic perspective, enantioselectivity depend on the electronic properties of the ligands. In addition, atom efficiency for the aryl boronic acids was correlated.

The key step in the route is a reliable and scalable lipase-catalysed chiral resolution of the (±)-enol ester **1**, derived

Table 1: Ligand screen for the asymmetric conjugate addition to **6a**.

Entry ^{a)}	Ln	Ligand	Yield ^{b)}	<i>ee</i> 8a ^{c)}
1	1,3a	Ph	95	75
2	1,3b	3-CF ₃ C ₆ H ₄	93	83
3	1,3c	3-CH ₃ C ₆ H ₄	98	73
4	1,3d	4-CF ₃ C ₆ H ₄	95	82
5	1,3e	4-MeOC ₆ H ₄	99	74
6	1,3f	3,5-(CF ₃) ₂ C ₆ H ₃	43	89
7	1,3g	3,5-(CH ₃) ₂ C ₆ H ₃	96	70

than those with electron-donating groups (e.g. comparing entry 2 with 3, entry 4 with 5 and entry 6 with 7 in Table 1).

The methyl ester groups were converted into methyl groups, and ligands **1,5a** and **1,5f** were evaluated for a range of acyclic and cyclic enones **6a**–**e** (Scheme 2, Table 2). For

Table 2: Comparison between **1,5a** and **1,5b** with various substrates.

Entry ^{a)}	6	Prod. 8	Yield [%] ^{b)}	<i>ee</i> [%] ^{b)}	Config. 1,5b
1	6a	8a	99 [52]	99 [97]	S
2	6b	8b	99 [67]	99 [95]	S
3	6c	8c	98 [99]	97 [98]	R
4	6d	8d	100 [99]	80 [96]	R
5	6e	8e	95 [98]	76 [92] ^{d)}	R

[a] Reaction conditions: **6a** (0.5 mmol), **7a** (0.6 mmol), for **1,5a**, 1.0 mmol for **1,5b** and **1,5f**, [(R)-C₆H₄-Cl]₂ (1.8 mmol, 8h), Ligand **Ln** (2 mol%), MeOH/CH₂Cl₂ 10:1 (2.3 mL), KOH (2 mol%), 2.3 mL, RT, 1 h for **1,5a** and 3 h at 30 °C for **1,5f** and **1,5b**. [b] Yield of isolated product. [c] *ee* values were determined by chiral HPLC (see Supporting Information). [d] 3.0 equiv of phenylboronic acid used.

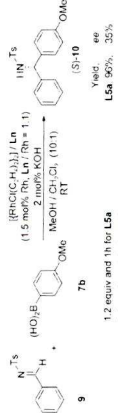
substrate **6a**, we were surprised to find a more pronounced difference in enantioselectivity between ligands **1,5a** (52% *ee*) and **1,5f** (97% *ee*) than between **1,3a** (75% *ee*) and **1,3f** (89% *ee*) (Table 1). The enantioselectivity improvement between **1,3f** (89% *ee*) and **1,5f** (97% *ee*) may result from removing a detrimental effect of 1,4-ester groups whilst maintaining the electron withdrawing aryl substituents. However, comparison of the results for **1,3a** and **1,5a** contradicts this, where the 1,4-diester ligand **1,5a** outperforms the 1,4-dimethyl ligand **1,3a**. Similar results were obtained with substrate **6b** (Table 2, entry 2). Nevertheless, ligand **1,5a** gave excellent yields and selectivity for enones **6c**–**e** affording (*R*)-configured products **8c**–**e**. Results for cyclohexanone **6c** are similar to those obtained by Hayashi with diene ligand **1,5g**.^[16] For the lactone **6e** both yield and *ee* were improved (95%, 98% *ee*) compared with Carreira's carvone derived ligand (80%, 90% *ee*)^[16] and Darses' ligand (56%, 90% *ee*).^[18] Unlike **1,5a**, ligand **1,5f** gives excellent *ee* for both acyclic and cyclic enones in the expected product configuration, which is consistent with the space differentiation model for chiral C₂-symmetric diene ligands developed by Hayashi.^[16, 18, 27]

Despite the discrepancy between acyclic and cyclic enones for **1,5a** in terms of enantioselectivity, we were pleased to find that the reactions completed smoothly at room temperature

in 1 h with only 1.2 equivalents of phenyl boronic acid, compared with at least 2 equivalents for current diene ligands. The requirement for use of excess arylboronic acid is thought to arise as a result of the competing rhodium-catalysed protodeboronation.^[17] This significant and unexpected advantage can reasonably be attributed to the 1,4-dimethyl substitution in ligand **L5a** as compared to Hayashi's ligand **L5g** and other ligands. On the other hand, in order to obtain a high yield when using our ligand **L5f** more than 2 equivalents of phenyl boronic acid was required. For example, the yield of **8c** when using ligand **L5f** was only 76%, although 3 equivalents phenyl boronic acid were used (Table 2, entry 5).

The only major difference between ligands **L5a** and **L5f** is that **L5a** is more electron rich. These results suggest that the electronic properties of diene ligands are associated with activity, enantioselectivity (for linear substrates) as well as the productivity (ability to avoid the protodeboronation of aryl boronic acid). Increasing the electron density of the ligand benefits the reactivity and suppresses the protodeboronation reaction, but can undermine the enantioselectivity for linear substrates as for **L5a**. To retain the high enantioselectivity for the linear substrates requires the ligand not be too electron rich. However, this can sacrifice some reactivity and allow the side reaction, as for **L5f**.

In order to further test this electronic effect, ligands **L5a** and **L5f** were examined for the 1,2-addition to tosyl imine **9**, which can be categorized as a linear substrate (Scheme 3).



Scheme 3. Asymmetric arylation of *N*-tosyl benzylamine **9**.

The results were as expected: as with the 1,4-addition to linear enones **L5a** gave much higher reactivity but lower *ee* with less arylboronic acid, while **L5f** gave excellent enantioselectivity but lower reactivity and some protodeboronation side-reaction. To the best of our knowledge, this is the first time that such a unique electronic effect has been observed in diene ligands closely linking reactivity, enantioselectivity and productivity.

The asymmetric conjugate addition of aryl boronic acids to *N*-benzyl maleimide (**11**) is known to be a challenging reaction, and the products are synthetically useful.^[23] The chiral phosphine ligand, binaph, gave only 70% yield and 58% *ee*, while a chiral norbornadiene diene ligand gave 88% yield and 69% *ee*.^[28] The phosphine–alkene hybrid ligands developed by Grützmacher and Hayashi et al. both gave the desired product in high yield with Hayashi's hybrid ligand giving 89–95% *ee*.^[19,23] However, multiple equivalents (3 equiv) of arylboronic acid were required to ensure a high yield. Again it was found that ligand **L5a** achieves both high activity and enantioselectivity for the formation of (*R*)-**12a-d** using only 1.1 equivalents of ArB(OH)₂ (**7a-d**) at room

temperature in 1 h (Scheme 4). This is the most efficient ligand for this transformation to date.

The product resulting from the conjugate addition of phenyl boronic acid to 6-methylcoumarin (**13**) has been used



Scheme 4. Asymmetric conjugate addition to *N*-benzyl maleimide **11**.

in a synthesis of the urological drug tolterodine.^[24] Examples reported by the Hayashi group show that phosphine ligands can give excellent *ee* (>99%), however 10 equivalents of phenylboronic acid were necessary to achieve a high yield.^[24] Only one example using a chiral diene for this reaction has been reported by Carreira et al., where 43% yield and 98% *ee* were obtained in the addition of phenylboronic acid to the coumarin at 50 °C using his carvone derived ligand.^[26] We tested our ligands **L5a**, **L5e** and **L5f** and also ran comparative reactions with Hayashi's ligand **L5g** and Carreira's ligand **L5h** (Table 3).

The enantioselectivity for all ligands was uniformly high (98% *ee*). However, a remarkable difference in reaction rate and yield was found between the ligands when comparing conversion and isolated yield at 30 °C and 50 °C after 6 h, and

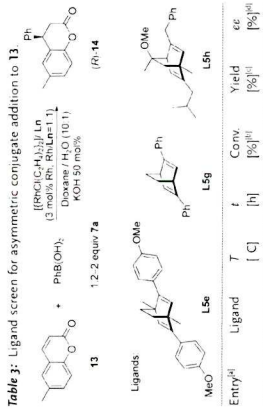


Table 3. Ligand screen for asymmetric conjugate addition to **13**.

Entry ^[a]	Ligand	T [°C]	t [h]	Conv. [%] ^[b]	Yield [%] ^[c]	<i>ee</i> [%] ^[d]
1	L5g	30	24	<5	–	n.d.
2	L5g	50	6	40	32	98
3	L5h	30	24	22	20	98
4	L5h	50	6	48	39	98
5	L5a	30	24	66	63	98
6	L5a	50	6	85	72	98
7	L5f	30	24	0	0	–
8	L5e^[d]	30	3	100	95	98

[a] Reaction conditions: Ref. [24]; [b] Conversion determined by GC (EC-1 column; calibrated with standard **10** and **11**); [c] Yield of isolated product; [d] *ee* values determined by chiral HPLC. [e] As footnote [a] except 25 mol% KOH and 1.2 equiv PhB(OH)₂ were used.

24 h, Hayashi's ligand **L5g** gave the lowest rate of conversion. Carreira's ligand **L5h** gave increased conversion, our **L5a** gave a further increase but the most active ligand for this reaction was ligand **L5e**, containing the 4-methoxyphenyl groups. This gradual increase in reactivity may be attributed to an increase in electron density in the ligand system: Hayashi's diene **L5g** contains no bridge substituents, Carreira's diene **L5h** contains one methyl substituent (but the 2,5-positions are alkyl-substituted rather than aryl), ligand **L5a** has two bridge methyl groups and **L5e** has two bridge methyl groups and electron donating 4-methoxyphenyl substituents. This is corroborated by the fact that our electron-deficient ligand **L5f** gave no reaction for this substrate.

In summary, we have developed an efficient synthesis of the chiral C₂-symmetric bicyclic [2.2.2] diene ligand system that enables flexible substitution at the 1- and 4-positions. The synthesis is short, high yielding and includes a practical lipase resolution as a key step that can be done on scale and provides an attractive alternative to resolution by chiral preparative HPLC. We have assessed a new series of 1,4-dimethyl 2,5-dialkyl bicyclo [2.2.2] octadiene ligands for rhodium-catalysed asymmetric conjugate addition to a range of cyclic and acyclic enones. The addition of 1,4-methyl substituent groups in the enones. The addition of 1,4-methyl substituent groups in the ligands enabled us for the first time to observe a significant electronic effect which affects catalytic performance. The catalysts with electron rich ligands gave excellent activity for all substrates and excellent enantioselectivity for cyclic enones with high atom efficiency (only 1.1–1.2 equiv arylboronic acid), even for a challenging substrate such as 6-methylcoumarin. However, this advantage was not shared by linear enones as far as enantioselectivity is concerned. This problem could be abrogated by introducing electron-withdrawing groups on the ligand to achieve high *ee* for all type substrates, although 2.5 equivalents of arylboronic acid are required to compensate for protodeboronation and to achieve high yield. Mechanistic studies to gain a deeper understanding into this phenomenon are ongoing.

Experimental Section

General procedure for the Rh–diene-catalyzed asymmetric conjugate addition: To a Schlenk reaction tube [RhCl(CF₃)₃] (1.8 mg, 9 μmol of Rh) and diene ligand (10 μmol) in DCM (0.3 mL) were added under a nitrogen atmosphere. The solution was stirred for 5 min followed by addition of 0.2 M KOH/methanol solution (50 μL, 10 μmol). The resultant mixture was stirred for 15 min before addition of methanol (2 mL), arylboronic acid (0.6–1.5 mmol) and enone (0.5 mmol). The reaction mixture was stirred at the required temperature for 1–3 h, then filtered through a silica pad and purified with preparative TLC to give pure product.

Received: December 14, 2009

Published online: March 12, 2010

Keywords: asymmetric catalysis · chemocatalytic synthesis · chiral dienes · conjugate addition · rhodium

[1] See the highlight and review: a) F. Glorius, *Angew. Chem.* **2004**, *116*, 3444–3446; *Angew. Chem. Int. Ed.* **2004**, *43*, 3364–3366; b) C. Deleber, H. Grützmacher, E. M. Carreira, *Angew. Chem.*

2008, *120*, 4558–4579; *Angew. Chem. Int. Ed.* **2008**, *47*, 4482–4502.
[2] Selected examples for 1,4-addition reaction: a) T. Hayashi, K. Ueyama, N. Tokunaga, K. Yoshida, *J. Am. Chem. Soc.* **2003**, *125*, 11508–11509; b) R. Shimtani, K. Ueyama, T. Yamada, T. Hayashi, *Org. Lett.* **2004**, *6*, 3425–3427; c) Y. Oomura, K. Okamoto, R. Shimtani, T. Hayashi, *J. Org. Chem.* **2005**, *70*, 2503–2508; d) R. Shimtani, K. Okamoto, T. Hayashi, *Org. Lett.* **2005**, *7*, 4757–4759; e) Y. Oomura, A. Kina, R. Shimtani, T. Hayashi, *Tetrahedron: Asymmetry* **2005**, *16*, 1673–1679; f) B. G. Gul-lame, T. Hayashi, *J. Org. Chem.* **2006**, *71*, 8957–8960; g) F. Y. Chen, A. Kina, T. Hayashi, *Org. Lett.* **2006**, *8*, 341–344; h) R. Shimtani, W.-L. Duan, T. Hayashi, *J. Am. Chem. Soc.* **2006**, *128*, 5628–5629; i) N. Tokunaga, T. Hayashi, *Adv. Synth. Catal.* **2007**, *349*, 513–516; j) K. Okamoto, T. Hayashi, V. H. Rawal, *Org. Lett.* **2008**, *10*, 4387–4389; k) R. Shimtani, Y. Ichikawa, K. Takasui, F.-X. Chen, T. Hayashi, *J. Org. Chem.* **2009**, *74*, 869–873.
[3] a) J. Paquin, C. Deleber, C. R. J. Stephenson, E. M. Carreira, *J. Am. Chem. Soc.* **2005**, *127*, 10850–10851; b) C. Deleber, J. Paquin, S. Serna, E. M. Carreira, *Org. Lett.* **2004**, *6*, 3873–3876; c) J. Paquin, C. R. J. Stephenson, C. Deleber, E. M. Carreira, *Org. Lett.* **2005**, *7*, 3821–3824.
[4] S. Helbig, S. Sauer, N. Cramer, S. Lashat, A. Baro, W. Frey, *Adv. Synth. Catal.* **2007**, *349*, 2331–2337.
[5] T. Grandjean, O. Chuzel, H. Eijsberg, J. P. Genet, S. Danes, *Angew. Chem.* **2008**, *120*, 7783–7786; *Angew. Chem. Int. Ed.* **2008**, *47*, 7669–7672.
[6] Examples for oxidations of tosyl or nosyl imine: a) N. Tokunaga, Y. Oomura, K. Okamoto, K. Ueyama, R. Shimtani, T. Hayashi, *J. Am. Chem. Soc.* **2004**, *126*, 13584–13585; b) Y. Oomura, N. Tokunaga, R. Shimtani, T. Hayashi, *Org. Lett.* **2005**, *7*, 307–310; c) T. Nishimura, Y. Yasuhara, T. Hayashi, *Org. Lett.* **2006**, *8*, 979–981; d) K. Okamoto, T. Hayashi, V. H. Rawal, *Chem. Commun.* **2009**, 4815–4817.
[7] Z.-Q. Wang, C.-G. Feng, M.-H. Xu, G.-Q. Lin, *J. Am. Chem. Soc.* **2007**, *129*, 5336–5337.
[8] Iridium-catalysed resolution of allyl carbonate: C. Fischer, C. Deleber, T. Suzuki, E. M. Carreira, *J. Am. Chem. Soc.* **2004**, *126*, 1628–1629.
[9] Arylative cyclisation of alkynols and alkynyl enones: a) R. Shimtani, K. Okamoto, Y. Oomura, K. Ueyama, T. Hayashi, *J. Am. Chem. Soc.* **2005**, *127*, 54–55; b) R. Shimtani, A. Tsunokaki, K. Okamoto, T. Hayashi, *Angew. Chem.* **2005**, *117*, 3977–3980; *Angew. Chem. Int. Ed.* **2005**, *44*, 3969–3972.
[10] [4+2] cycloaddition of alkynyl-1,3-dienes: R. Shimtani, Y. San-nohe, T. Tsuji, T. Hayashi, *Angew. Chem.* **2007**, *119*, 7415–7418; *Angew. Chem. Int. Ed.* **2007**, *46*, 7277–7280.
[11] Y. Uozumi, S.-Y. Lee, T. Hayashi, *Tetrahedron Lett.* **1992**, *33*, 7185–7188.
[12] a) R. Hill, G. H. Morton, J. R. Peterson, J. A. Walsh, L. A. Paquette, *J. Org. Chem.* **1985**, *50*, 5528–5533; b) F. Almqvist, N. Ekman, T. Friedl, *J. Org. Chem.* **1996**, *61*, 3794–3798.
[13] a) D. A. Lightner, L. A. Paquette, P. Chayangkoon, H. S. Lin, R. R. Peterson, *J. Org. Chem.* **1988**, *53*, 1969–1973.
[14] A. Friberg, T. Johanson, J. Franzen, M. F. Gormez-Grauland, T. Friedl, *Org. Biomol. Chem.* **2006**, *4*, 2304–2312.
[15] a) R. Shimtani, W.-L. Duan, T. Nagano, A. Okada, T. Hayashi, *Angew. Chem.* **2005**, *117*, 4687–4690; *Angew. Chem. Int. Ed.* **2005**, *44*, 4611–4614; b) W.-J. Duan, H. Iwamura, R. Shimtani, T. Hayashi, *J. Am. Chem. Soc.* **2007**, *129*, 2130–2138.
[16] E. Pras, F. Lang, H. Ruegger, D. Stein, M. Wörle, H. Grützmacher, *Chem. Eur. J.* **2006**, *12*, 5849–5858.
[17] a) M. Sakai, H. Hayashi, N. Miyasawa, *Organometallics* **1997**, *16*, 4229–4231; b) Y. Takaya, M. Ogasawara, T. Hayashi, M. Sakai, N. Miyasawa, *J. Am. Chem. Soc.* **1998**, *120*, 5579–5580; for reviews see: c) K. Fagnou, M. Lautens, *Chem. Rev.* **2003**, *103*, 2753.

169–196; d) T. Hayashi, K. Yamasaki, *Chem. Rev.* **2003**, *103*, 2829–2844; e) T. Hayashi, *Pure Appl. Chem.* **2004**, *76*, 465–475; f) T. Hayashi, *Bull. Chem. Soc. Jpn.* **2004**, *77*, 13–21; g) C. Balin, J.-P. Hildebrand, K. Murai, N. Hermann, *Angew. Chem.* **2001**, *113*, 3382–3407; *Angew. Chem. Int. Ed.* **2001**, *40*, 3284–3308; h) J. Christoffers, G. Korpally, A. Rosiak, M. Roske, *Synthesis* **2007**, 1279–1300.

[18] H. D. Holtz, T. M. Stock, *J. Am. Chem. Soc.* **1964**, *86*, 5183–5188.

[19] The absolute configuration of the (8*S*)-enol ester **1** was established by X-ray crystallographic analysis of a bis-ketal bis-trillate derivative (see Supporting Information).

[20] In a non-optimised hydrotansformation, where the aim was to isolate the unreacted enol ester in high ee, the (*R,R*)-dione product **2** (2.5 g, 40% ee) was isolated, converted to the enol hexanoate and crystallised to give the single enantiomer (0.84 g, 99.9% ee (48% of theory)).

[21] Rokiaw, N. Miyaura, A. Suzuki, *Chem. Rev.* **1995**, *95*, 2457–2483.

[22] M. L. Curtin, R. B. Garland, H. R. Hayman, R. R. Frey, M. R. Michaelides, J. Li, L. J. Pease, K. B. Glaser, P. A. Marcotte, S. K. Davidson, *Bioorg. Med. Chem. Lett.* **2002**, *12*, 2919–2923.

[23] E. Prins, F. Lang, H. Rieger, D. Stein, M. Worle, H. Grützmaier, *Chem. Eur. J.* **2006**, *12*, 5849–5858.

[24] G. Chen, N. Tokunaga, T. Hayashi, *Org. Lett.* **2005**, *7*, 2285–2288.